



Rockwell
International

instructions

Frequency Synthesizer (629-3402-001)

Collins Telecommunications Products Division

523-0772069-001211

1 November 1982

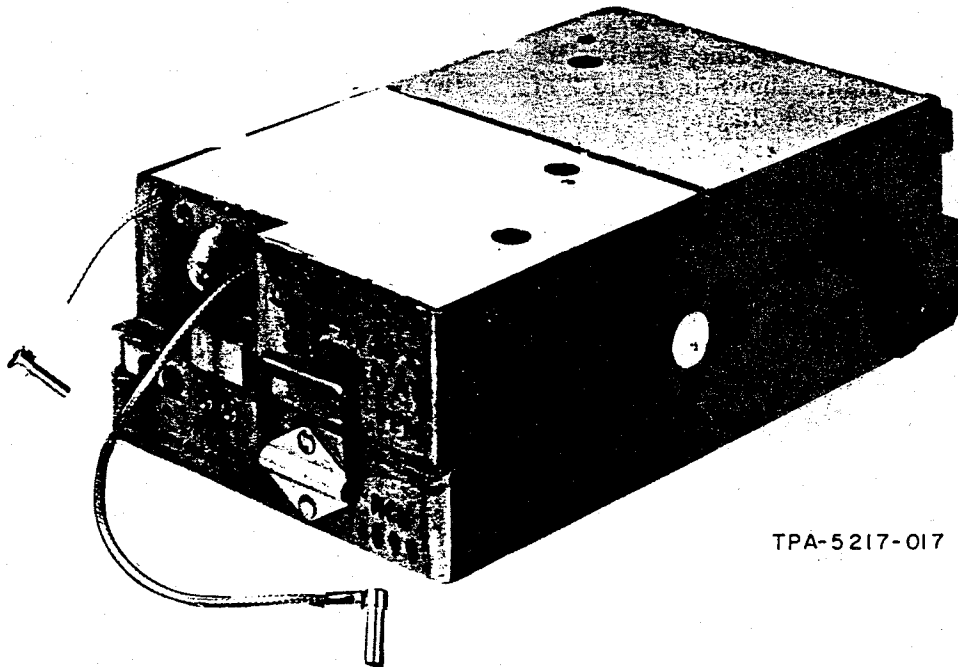
Printed in USA

(629-3402-001)

1. DESCRIPTION

Frequency synthesizer 629-3402-001, shown in figure 1, consists of seven plug-in circuit cards: frequency standard A1A1 (601-3877-001), fixed frequency divider A1A2 (601-3876-001), low frequency phase-lock loop A1A3 (601-3879-001), frequency converter

A1A4 (601-3878-001), voltage regulator A2A1 (601-3874-002), variable frequency divider A2A2 (601-3875-002), and high-frequency phase-lock loop A2A3 (635-8154-001). The cards interconnect with each other and with other receiver-transmitter circuits through multipin and coaxial connectors.



TPA-5217-017

Frequency Synthesizer
Figure 1

The seven subassemblies are divided into two major functional categories: the lf generator and hf generator subassemblies. The lf generator group consists of lf phase-lock loop A1A3, frequency converter A1A4, frequency standard A1A1, and fixed frequency divider A1A2 subassemblies. The hf phase-lock loop A3A3, variable frequency divider A2A2, and the voltage regulator A2A1 subassemblies comprise the hf generator group.

The purpose of the frequency synthesizer is to provide the following: a variable frequency to the rf mixer that will be of a frequency in the 117- to 144.9999-MHz range in 100-Hz increments, the specific frequency being selected at the control; two fixed frequencies of 110 and 120 MHz to the rf mixer; a 5-MHz fixed frequency to the if/af amplifier; and either a 1- or 2-kHz frequency (selected by hardware strapping) to the if/af amplifier (note 5, figure 8). The variable frequency being controlled by bcd control information and rechannel signal. The selection of 110 or 120 MHz is controlled by a single logic line, as is the on/off switching of the 5-MHz signal.

2. PRINCIPLES OF OPERATION

2.1 Functional Theory

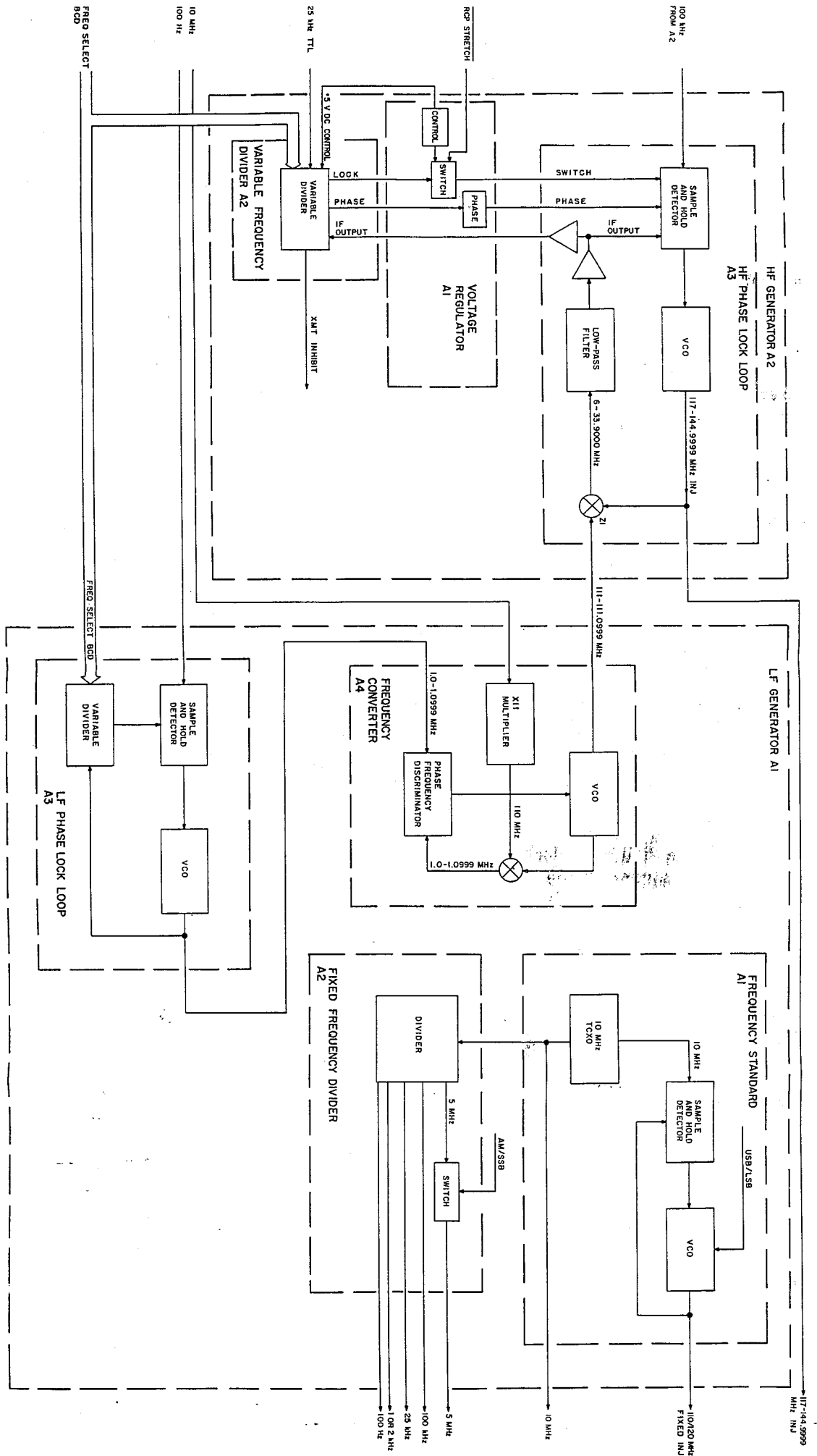
Refer to figure 2, block diagram, for functional theory. To process the logic inputs and to generate the required output signals, the frequency synthesizer uses the seven subassemblies shown in figure 2 of this section and figure 1, block diagram, of theory section. For frequency generation functions, four phase-lock loops are used. One phase-lock loop, frequency standard A1A1, is used to generate the two fixed-injection frequencies of 110 and 120 MHz. The remaining phase-lock loops, low-frequency phase-lock loop A1A3, frequency converter A1A4, and high-frequency phase-lock loop A2A3, are used to generate the 117-144.9999-MHz variable injection frequency. Low-frequency phase-lock loop (lfpll) A1A3 uses the bcd logic from the control and provides the bcd selected frequency within the 1.0 to 1.0999-MHz range to the converter for translation to a higher frequency within the 111- to 111.0999-MHz range.

This translated output from frequency converter A1A4 is applied to high-frequency phase-lock loop (hfpll) A2A3 for translation to a higher frequency. During locked conditions, hfpll A2A3 is controlled by the sample-and-hold phase detector stage. The output frequency of the hfpll mixer (variable from 6-33.9 MHz), the resultant frequency of mixing the out-

put frequency of frequency converter A1A4 (111-111.0999 MHz) with hfpll A2A3 vco frequency (117-144.9999 MHz), is sampled by the sample- and hold-phase detector to maintain the correct vco frequency. But, when a new frequency acquisition by hfpll A2A3 is required (initiated by frequency change at the control), control of the hfpll vco is switched to the frequency/phase discriminator of variable frequency divider A2A2 to acquire digital phase lock on the new frequency. As shown in figure 2, variable frequency divider A2A2 is controlled by bcd logic from the control, thus, a frequency change at the control causes the bcd logic change to switch on variable frequency divider A2A2. This initiates the loop action necessary to achieve digital phase lock on the new frequency by the frequency/phase discriminator and inhibit the transmit (XMT INH) functions during frequency acquisition (rechannel cycle). When digital phase-lock occurs, vco control is transferred back to the sample-and-hold phase detector and variable frequency divider A2A2 is switched off. This puts the hf phase-lock loop (hfpll) back in a locked (normal) condition.

Fixed frequency divider A1A2 operates in conjunction with frequency standard A1A1 and supplies the following frequencies to other circuits within the receiver-transmitter. The 5 MHz is supplied to the if/af amplifier during all modes of operation except AM receive when the 5-MHz signal is switched off. The 1-kHz tone signal is supplied to the if/af amplifier during all modes of operation. The 100-kHz frequency is supplied to the hfpll A2A3. The 25-kHz frequency is applied to variable frequency divider A2A2, and the 100-Hz frequency is supplied to lfpll A1A3.

The frequency standard A1A1 uses a temperature-compensated crystal oscillator (tcxo) to generate a stable 10-MHz frequency that is applied to frequency converter A1A4 and fixed divider A1A2 circuits of the low-frequency generator. The 10-MHz input to frequency converter A1A4 is multiplied to 110 MHz and combined with the output frequency of the lf phase-locked loop (lfpll) in the mixer circuits of the frequency converter. This produces a frequency between 111 and 111.0999, depending on the output frequency of lfpll A1A3. The 111 to 111.0999-MHz signal is applied to high-frequency (hf) phase-locked loop A2A3 of the high-frequency generator. The 10-MHz input to fixed frequency divider A1A2 from frequency standard A1A1 is divided by 2 to provide a stable 5-MHz output and further divided to provide either a 1- or 2-kHz output and a 100-Hz output for



Frequency Synthesizer, Block Diagram
Figure 2

TPA-5902-014



the lf phase-locked loop. The 1- or 2-kHz output is supplied to logic/tx card A2 of the if/af amplifier as a tone signal for CW keying or tuning indication. The 10-MHz tcxo output is applied to the pulse shaper which forms the reference for the 110- to 120-MHz phase-locked loop. The 110- to 120-MHz signal is required as an injection frequency for the rf mixer circuits. 110 MHz is selected when in USB mode and 120 MHz is selected when in LSB mode. The 110- or 120-MHz signal is used as the fixed injection frequency referred to during the discussion of the operation of the rf mixer. The 5-MHz signal applied to the if/af amplifier is used by the SSB modulate/demodulate circuits and as the reinserted carrier in the AM circuits. It is switched on and off by the AM/SSB logic signal.

2.2 Detailed Theory

2.2.1 Frequency Standard A1A1

Refer to figure 2 (block diagram) and figure 7 (schematic diagram). The frequency standard subassembly (A1A1) circuits are comprised of the frequency standard generator (10 MHz), which is a temperature-compensated, crystal controlled oscillator (tcxo), and a fixed-injection frequency generator, which is a vco with a sample-and-hold stage. The tcxo consists of crystal Y1, transistors Q1 and Q2, varactor CR2 and temperature compensating networks RT1, RT2, and RT3. The trimmer capacitor is provided to compensate for the aging of the crystal and the selectable components (as noted by schematic note 3) are to be selected at final test. When the power is turned on, the tcxo is energized and supplies a stable reference frequency of 10 MHz from the impedance matching output network of Q1 and Q2 through the buffer-driver stage Q3 and Q4 to the sample-and-hold reference pulse shaper Q5.

The 10-MHz reference frequency output from the impedance matching network is supplied to frequency converter A1A4 and the 10-MHz output from the buffer driver is applied to fixed frequency divider A1A2. The vco circuit consists of the oscillator, FET Q9, varactor CR1, and switch transistor Q8. With the power on, the USB/LSB logic input from the control switches transistor Q8 on to provide the correct dc voltage level for the oscillator to operate at 110/120 MHz. The 110/120-MHz output of the vco is applied to the sample-and-hold circuit, CR7 and CR8, through buffer Q6 and Q7. The rectifier diodes CR7 and CR8 provide a negative dc voltage feedback to the vco that corrects the frequency compared to the

10-MHz reference frequency at the primary of T1. The 110/120-MHz output from the vco (110/120-MHz INJ) is applied to the rf mixer through connector A1A1P1 as an output from buffer driver Q10.

The +5.2 V dc is supplied to frequency standard A1A1 from the power supply via the transceiver chassis and fixed frequency divider A1A2. The +11.5 V dc is supplied by voltage regulator A2A1 via fixed frequency divider A1A2 as shown on voltage regulator schematic diagram (figure 16).

2.2.2 Fixed Frequency Divider A1A2

Refer to figure 2 (block diagram) and figure 9 (schematic diagram). The fixed frequency divider (A1A2) consists of a network of frequency dividers and a gated transistor emitter-follower circuit that applies the 5-MHz injection frequency output to the if/af amplifier. The 10-MHz reference frequency is supplied by frequency standard A1A1 to transistor driver Q2. The output of the driver is a 10-MHz square-wave clocking signal that is applied to the 2:1 frequency divider, U1A. The outputs of the divider are two 5-MHz signals. One is used to clock the 5:1 divider stage, U1B and U2, and the other is coupled to emitter-follower Q1, which is controlled by the RCV-AM logic from P1-6. Q1 is turned on by the RCV-AM logic during all modes of operation except the AM receive mode at which time Q1 is turned off and the 5-MHz output is cut off. The 5-MHz input to the dividers, U1B, U2A and U2B, is divided by 5, to 1 MHz, and further divided by 10, to 100-kHz, by U3A. One 100-kHz output is applied to divider U3B, the other output is supplied to hf phase-lock loop A2A3. The divider U3B is configured to divide the 100-kHz signal by 2 and 5, providing a 50-kHz output and a 20-kHz output. The 50-kHz output is divided by 2 by U4A to provide a 25-kHz frequency to variable frequency divider subassembly A2A2. The 20-kHz output is applied to divider U5B and divided by 10 to produce a 2-kHz output. The 2-kHz output from divider U5B is applied to 2:1 divider U4B for a 1-kHz output. Either the 1-kHz output of U4B or the 2-kHz output of U5B will be used as a tone signal for CW keying or tuning indications (see note 5 on schematic, figure 8). The 2-kHz output from divider U4B is also applied to 10:1 divider U5A and converted to 100 Hz for application to lf phase-lock loop A1A3.

The +5.2 V dc is supplied by the power supply and the +11.5 V dc is provided by voltage regulator A2A1 (figure 16).

2.2.3 Lf Phase-Lock Loop A1A3

Refer to figure 2 (block diagram) and figure 11 (schematic diagram). The lf phase-lock loop (A1A3) supplies to frequency converter A1A4 a frequency that can be varied from 1.0 MHz to 1.0999 MHz in 100-Hz increments. The specific frequency within the 1.0- to 1.0999-MHz range is determined by the bcd logic input to connector A1A3P1 from the control. To generate the 1.0- to 1.09999-MHz frequency, lf phase-lock loop A1A3 employs a vco stage, a frequency/phase detector stage, and a sample-and-hold phase detector stage referenced to 100 Hz from fixed frequency divider A1A2. The output frequency of the vco is controlled over the above range by the dc voltage applied to varactor CR2. Therefore, when a frequency is selected at the control, the bcd logic is applied to the frequency discriminator variable dividers U6-U9. They establish the proper logic input to sample-and-hold switch U1 to adjust the dc voltage to CR2 for an oscillator output frequency equivalent to the binary coding from the control. To maintain vco frequency stability, the output of the vco is looped back to phase detector U4A through feedback driver Q7. The output of the frequency discriminator is applied from NOR gate U5A to phase detector U4A. The output of U4A is a logic output with a variable duty cycle that controls the duty cycle of the output from U6 to sample-and-hold phase detector U1. Also applied to U1 is the ramp voltage supplied by the ramp generator, transistors Q1 and Q2. The ramp generator is driven by the 100-Hz reference signal from fixed frequency divider A1A2. When Q2 is on (the input is high), capacitors C1 and C2 are held at zero. When the input is low, Q1 is turned off, allowing C1 and C2 to charge toward 14 V dc at a constant rate until Q2 is turned on by the 100-Hz input. The ramp voltage is sampled by the $\phi 1$ and $\phi 2$ signals at the duty cycle rate which is a function of the phase difference between the compared frequencies applied to phase detector U4A. The $\phi 1$ signal gates (samples) the ramp voltage through the first part of switch U1. The $\phi 2$ signal follows and gates the sampled ramp voltage through the second section of switch U1 for filtering. The sampled ramp voltage, after filtering, becomes the vco control voltage and is coupled to varactor CR2 by source followers Q3 and Q4. Increasing the vco control voltage increases the vco frequency; decreasing the control voltage decreases the vco frequency. Therefore, the vco control voltage, being a function of the frequency difference between the compared frequencies, increases the oscillator frequency to correct the output frequency.

The +13-V dc voltage is supplied by the power supply and the +11.5- and +14-V dc voltage is provided by voltage regulator A2A1 (figure 16).

2.2.4 Frequency Converter A1A4

Refer to figure 2 (block diagram) and figure 13 (schematic diagram). The frequency converter (A1A4) generates a frequency within the 111.0- to 111.0999-MHz range. The frequency is supplied to hf phase-lock loop A2A3 for generation of the variable injection frequency that is supplied to the rf mixer. The specific output frequency of frequency converter A1A4 is controlled by the output of frequency/phase detector (F/ ϕ DET) U1 and U2. An output frequency between 111.0-111.0999 MHz is generated by the vco, Q2. The vco control voltage to CR1 from the F/ ϕ detector is a function of the phase difference between the output frequency of the oscillator and the input frequency from lf phase-lock loop (lfpll) A1A3, both of which are applied to the F/ ϕ detector, U1. The input frequency to the F/ ϕ detector from lfpll A1A3, as previously noted, is determined by the bcd logic from the control. The other input frequency to the F/ ϕ detector (1.0-1.0999 MHz), representing the vco frequency, is developed in the following manner. The 111.0-111.0999-MHz vco output is applied to buffer Q6 and coupled by C36 to gate G2 of mixer Q5. The 10-MHz input from frequency standard A1A1 is applied to amplifier buffer Q3 and coupled by C26 to X11 multiplier Q4 which provides the 110-MHz input to gate G1 of mixer Q5. The resultant output frequency, 1.0-1.0999 MHz, is supplied to squaring amplifier Q1. The 1.0-1.0999-MHz square-wave output of Q1 is applied to the input of F/ ϕ detector U1A. The two frequencies are compared by the F/ ϕ detector to develop a square-wave pulse train at the output of U2 with a duty cycle that is a function of the phase difference between the compared frequencies. The output of U2C is applied to the low-pass filter network where the ac component is filtered out and the dc voltage becomes the vco control voltage. This is applied to varactor CR1 to vary the vco frequency as necessary to decrease the phase difference to achieve lock-on.

The +13- and +5.2-V dc voltage is supplied by the power supply and the +11.5 V dc comes from voltage regulator A2A1 (figure 16).

2.2.5 Voltage Regulator A2A1

Refer to figure 2 (block diagram) and figure 16 (schematic diagram). Voltage regulator A2A1 provides

regulating circuits for the +11.5- and +14-V dc voltage as well as signal interface between the various synthesizer subassemblies as shown on figure 15. The +14-V dc regulator consists of series regulator transistor Q1, reference voltage regulator VR1, and comparator U1B, which is connected to the output voltage divider R3, R4, and R12, and the reference voltage divider, VR1, R10, and R11. The collector of series regulator Q1 is connected to +25.2 V dc (SW and FLTR). A change in the +14-V dc output appears as a voltage change across voltage divider R3, R4, and R1. This change is compared with the reference voltage by comparator U1B and reflected as a bias change at the base of series regulator Q1. An increase in bias reflects an increase in the output voltage. Consequently, the increased bias reduces conduction of Q1 which reduces the output voltage until +14 V dc is reached. In like manner, a decrease in bias reflects a decrease in the output voltage. This increases Q1 conduction to increase the output voltage until the +14-volt output level is reached. The +11.5-volt voltage regulator Q2, VR3, and U1A, is connected to the reference voltage divider VR1, R10, and R11, and +11.5-V dc divider R7, R8, and R9. The series regulator Q2, connected to +13 V dc, and the control circuits operate in the same manner as Q1 to provide a regulated +11.5-V dc output.

The +14- and +11.5-V dc outputs are distributed to the various frequency synthesizer subassemblies as shown on the voltage regulator schematic diagram, figure 16.

2.2.6 Hf Phase-Lock Loop A2A3

Refer to figure 2 (block diagram) and figure 20 (schematic diagram). The purpose of hf phase-lock loop (hfpll) A2A3 is to generate a variable injection frequency within the 117- to 144.9999-MHz range for application to the rf mixer as shown in figure 1 of the theory section. To accomplish this, hfpll A2A3 requires the 111.0- to 111.0999-MHz input from frequency converter A1A4, the 100-kHz signal from fixed frequency divider A1A2, and the phase/lock control signals from variable frequency divider A2A2. During locked operations (normal operating conditions with power on and all tuning complete), the frequency generating circuits of hfpll A2A3 operate independently of variable frequency divider A2A2 and voltage regulator A2A1. Hf phase-lock loop A2A3 (figure 19) consists of the vco, Q104, and varactors CR101 and CR102; the sample-and-hold detector, Q3; the mixer, Z1; and the associated buffer stages for the vco and mixer output signals. The output frequency of the vco is actively controlled by the

dc control voltage applied by the sample-and-hold phase detector to the varactors. This detector dc output is a result of the sampled output frequency of mixer Z1. Two frequencies are applied to Z1, the 111-111.0999-MHz reference frequency from frequency converter A1A4 and the 117-144.9999 MHz output frequency of vco Q104, to develop an if within the 6-33.9 MHz range (4 MHz above the 2-29.9999-MHz operating frequency selected at the control). The output of the mixer is passed through the low-pass LC filter network to the squaring amplifier circuits of Q6 and Q7 for application of the sample-and-hold detector stage. The 6-33.9-MHz signal is mixed with the 100-kHz input from fixed frequency divider A1A2 in the secondary of transformer T1. The resultant 6-33.9-MHz signal is rectified and filtered by the circuits of CR3, CR4 and Q3. This becomes the vco dc negative feedback voltage that is applied to varactors CR101 and CR102. The dc voltage varies the capacitance of the varactors, raising or lowering the vco frequency as necessary to keep the phase error in the hold-in range.

The if output from Z1 is also applied from if amplifier Q7 to squaring amplifier Q5, the output of which is routed through voltage regulator A2A1P2-2 (figure 16) to variable frequency divider A2A2P2-2 (figure 18). During the locked condition described above, the variable frequency divider (A2A2) is inoperative, therefore, the if input has no effect. However, when the transceiver is first turned on or a new frequency is selected at the control, a rechannel logic signal is initiated by the control. This starts a tuning cycle within the radio that includes switching (on or off) of logic 1 and +5 V dc to various circuits of variable frequency divider A2A2. The rechannel logic (RCP STRETCH) is supplied from logic/tx A2P1-33 to voltage regulator A2A1P1-3 (figure 15) via if/af A1P2-33 (figure 12) and chassis J5-9/J6-3. When the rechannel signal is enabled at voltage regulator A2A1P1-3 (figure 15), a ground is applied to pulse stretcher circuit U2, resulting in conduction of squaring amplifier Q7. Conduction of Q7 establishes the following events; (1) Q4 to conduct, (2) Q5 to conduct, (3) +14 V dc potential felt at switch function of hf phase-lock loop A2A3, (4) Q8 ceases conduction, (5) Q9 to conduct, and (6) Q6 to conduct. The conduction of Q6 applies a ground potential through P2-5 to variable frequency divider A2A2P2-5 (figure 18, +5 V dc CONTROL line). A ground on this pin forward biases series control switch Q2 of variable frequency divider A2A2 (figure 17), thereby enabling the logic 1 and +5-V dc function. These two functions are enabled as long as control transistor A2A2Q2 is held on

by the 5-V dc CONTROL signal from voltage regulator A2A1. When a LOCK (LOCK=0) pulse occurs on voltage regulator A2A1P2-3, the +5-V dc CONTROL line is disabled and A2A2Q2 ceases conduction. This disables logic 1 and +5 V dc on variable frequency divider A2A2.

2.2.7 Variable Frequency Divider A2A2

Refer to figure 18, schematic diagram. Variable frequency divider A2A2 performs the frequency/phase discrimination and vco control functions for the hf phase-lock loop in a manner similar to those functions previously covered for frequency converter A1A4. When logic 1 and +5 V dc is enabled as a result of a rechannel pulse, the variable dividers, U2-U5 of variable frequency divider A2A2 (figure 18), receive the bcd logic signals from the control. The bcd logic, representing the selected frequency, is processed for comparison with the logic output of divider U1 (6-33.9 MHz), representing hf phase-lock loop A2A3 output frequency, to determine the frequency and phase difference with reference to the 25-kHz signal from fixed frequency divider A1A2 via voltage regulator A2A1. The phase difference output from the frequency/phase discriminator, U10 through U12 of A2A2, is applied to the PHASE signal line, A2A2P2-4, the duty cycle of which is a function of the phase difference between the compared frequencies.

The PHASE signal at variable frequency divider A2A2P2-4 is applied through voltage regulator A2A1P2-4 to pulse shaper transistor Q3 (figure 16). The output of voltage regulator A2A1Q3 is applied to hfpll A2A3 FET Q8 (figure 20) for filtering and conversion to a dc vco control voltage. The dc level, proportionate to the phase difference, is applied to the varactors to retune the vco to reduce the phase difference, is applied to the varactors to retune the vco to reduce the phase difference until lock-in is achieved. When lock-in occurs, the frequency phase discriminator (U10 through U12) of variable frequency divider A2A2 (figure 18) provides a LOCK signal at A2A2P2-3 from NOR gate A2A2U6B, which is routed to inverter U2A of voltage regulator A2A1 (figure 15) and coupled to the pulse shaper amplifier

stage, Q7, Q4, Q8, and Q9. One output from A2A1Q4 (SWITCH) is supplied to hfpll A2A3 (figure 19) to turn off FET A2A3Q8. This transfers the control of vco A2A3Q104 from variable frequency divider A2A2 to the sample-and-hold circuits of hfpll A2A3. The other output from voltage regulator A2A1Q4 is amplified by A2A1Q9 and applied as a cut-off signal to switch transistor Q6 as previously discussed.

When a frequency change is initiated at the control, the bcd logic is processed by variable frequency divider A2A2 to provide a transmit inhibit signal (XMT INHIBIT) to logic/tx card A2P1-22 to prevent transmission during the tune cycle of the receiver-transmitter. The +5.2 volts dc at variable frequency divider A2A2P1-11 is supplied by the power supply module.

3. TESTING/TROUBLESHOOTING PROCEDURES

3.1 Test Equipment and Power Requirements

Test equipment and power sources required to test, troubleshoot, and repair the frequency synthesizer module are listed below. Refer to the maintenance section of this instruction book for minimum specifications, representative types, and usage of test equipment.

- a. Frequency synthesizer test adapter
- b. Power supply
- c. Voltmeter
- d. Frequency counter
- e. Rf voltmeter
- f. Rms voltmeter
- g. Spectrum analyzer (if section and 1-kHz to 120-MHz rf section required)

3.2 Testing

The test procedures in table 1 check total performance of the frequency synthesizer. These test procedures permit isolation of a fault to the lowest replaceable subassembly when the results are used with the schematics to circuit trace the fault.

Table 1. Frequency Synthesizer, Testing/Troubleshooting.

TEST	PROCEDURE	NORMAL INDICATION	IF INDICATION IS ABNORMAL
1. Preliminary setup	<p>a. On test adapter, set POWER to OFF.</p> <p>b. Install the frequency synthesizer module on test adapter and connect power supply as shown in figure 3. Connect J15 pendant cable to J1 on frequency synthesizer. Connect J1 pendant cable to the longer of the two frequency synthesizer cables. (Connect the shorter of the two synthesizer cables to J2.)</p> <p>c. On power supply, set POWER to ON. On test adapter, connect digital voltmeter (H) to CURRENT MONITOR 24V test point and (L) to MONITOR GND test point. Set POWER to ON. On power supply, adjust OUTPUT VOLTAGE for 24-V dc indication on digital voltmeter.</p> <p>d. On test adapter, move the positive lead of digital voltmeter to CURRENT MONITOR 13V test point and measure voltage.</p> <p>e. On test adapter, move the positive lead of digital voltmeter to CURRENT MONITOR 5V test point and measure voltage.</p>	<p>24 V dc</p> <p>13 ±0.3 V dc</p> <p>5.2 ±0.2 V dc</p>	<p>Adjust 13-volt circuit in power supply.</p> <p>Adjust 5.2-volt circuit in power supply.</p>
2. +5V current	<p>a. On test adapter, set MODE to USB/110, RECHANNEL to OFF. Connect digital voltmeter to CURRENT MONITOR 5V 10 MA/MV test points and measure voltage/current.</p> <p>b. On test adapter, hold RECHANNEL in MNL ON position and measure voltage/current. Return RECHANNEL to OFF.</p>	<p>3 to 4 mV (30 to 40 mA)</p> <p>33 to 34 mV (330 to 340 mA)</p>	<p>Replace the following: frequency standard A1A1, fixed frequency divider A1A2, frequency converter A1A4, voltage regulator A2A1, variable frequency divider A2A2.</p> <p>Replace the following: voltage regulator A2A1, variable frequency divider A2A2.</p>
3. +13V current	<p>a. On test adapter, connect digital voltmeter to CURRENT MONITOR 13V 1 MA/MV test points.</p> <p>b. Measure voltage/current on digital voltmeter.</p>	<p>30 to 50 mV (30 to 50 MA)</p>	<p>Replace the following: If phase-lock loop A1A3, frequency converter A1A4, voltage regulator A2A1.</p>
4. 24V current	<p>a. On test adapter, connect digital voltmeter to CURRENT MONITOR 24V 1 MA/MV test points.</p> <p>b. Measure voltage/current on digital voltmeter.</p>	<p>4 to 6 mV (4 to 6 mA)</p>	<p>Replace voltage regulator A2A1.</p>

Table 1. Frequency Synthesizer, Testing/Troubleshooting (Cont).

TEST	PROCEDURE	NORMAL INDICATION	IF INDICATION IS ABNORMAL
<p>5. 117 - 145 MHz output</p>	<p>a. On test adapter, set RECHANNEL to AUTO; connect frequency counter to 117-145MHz test point.</p> <p>b. On test adapter, select 29.9999 MHz with FREQUENCY CONTROL-MHZ.</p> <p>c. Measure output frequency at 117-145 MHz test point on frequency counter.</p> <p>d. Repeat steps b and c for the following frequencies:</p> <p>18.8888 MHz</p> <p>7.7777 MHz</p> <p>2.0000 MHz</p> <p>1.5000 MHz</p> <p>e. On test adapter, connect rf voltmeter through 50-ohm adapter to 117-145 MHz test point. Select 29.9999 MHz with FREQUENCY CONTROL-MHZ and measure rf level at 117-145 MHz test point on rf voltmeter.</p> <p>f. Repeat step e for the following frequencies:</p> <p>18.8888 MHz</p> <p>7.7777 MHz</p> <p>2.0000 MHz</p>	<p>TX INHIBIT lamp lights momentarily while selecting frequency.</p> <p>144.9999 MHz ±116 Hz.</p> <p>133.8888 MHz ±106 Hz</p> <p>122.7777 MHz ±97 Hz</p> <p>117.0000 MHz ±93 Hz</p> <p>TX INHIBIT indicator is lit.</p> <p>+3 dB mW ±3 dB.</p> <p>Same as step e.</p>	<p>Check test adapter.</p> <p>Replace the following: hf phase-lock loop A2A3, variable frequency divider A2A2, voltage regulator A2A1.</p> <p>Same as step c.</p> <p>Same as step c.</p> <p>Same as step c.</p> <p>Replace variable frequency divider A2A2.</p> <p>Replace hf phase-lock loop A2A3.</p> <p>Same as step e.</p>
<p>6. 117-145 MHz-spectral purity</p>	<p>a. On test adapter, connect spectrum analyzer and frequency counter to 117-145 MHz test point, select 16.0000 MHz with FREQUENCY CONTROL-MHZ, and measure 100-kHz sideband.</p> <p>b. On test adapter, select 2.0010 MHz with FREQUENCY CONTROL-MHZ and measure 10-kHz sideband.</p>	<p>No less than 60 dB.</p> <p>No less than 50 dB.</p>	<p>Replace hf phase-lock loop A2A3.</p> <p>Replace frequency converter A1A4.</p>

Table 1. Frequency Synthesizer, Testing/Troubleshooting (Cont).

TEST	PROCEDURE	NORMAL INDICATION	IF INDICATION IS ABNORMAL
7. 110/120-MHz output	<p>a. On test adapter, set RECHANNEL to OFF and connect frequency counter to 110 OR 120 MHz test point.</p> <p>b. Measure the frequency on frequency counter. Ensure that MODE is set to USB/110.</p> <p>c. On test adapter, connect rf voltmeter to 110 OR 120 MHz test point and measure rf level.</p> <p>d. On test adapter, connect frequency counter to 110 OR 120 MHz test point, set MODE switch to LSB/120. Measure frequency.</p> <p>e. Repeat step c.</p>	<p>110 MHz \pm88 Hz</p> <p>+1 dBm \pm3 dB</p> <p>120 MHz \pm96 Hz</p> <p>Same as step c.</p>	<p>Replace frequency standard A1A1.</p> <p>Same as step b.</p> <p>Same as step b.</p> <p>Same as step b.</p>
8. 110/120-MHz spectral purity	<p>a. On test adapter, set RECHANNEL to AUTO, MODE to USB/110 and connect spectrum analyzer to 110 OR 120 MHz test point.</p> <p>b. Measure 120-MHz output on spectrum analyzer.</p> <p>c. On test adapter, set MODE to LSB/120 and measure 110-MHz output.</p>	<p>Not less than 60 dB down.</p> <p>Not less than 60.</p>	<p>Replace frequency standard A1A1.</p> <p>Same as step b.</p>
9. 1-kHz output	<p>a. On test adapter, set MODE to USB/110 and connect frequency counter to 1 OR 2 KHZ jack.</p> <p>b. Measure output frequency on frequency counter.</p> <p>c. On test adapter, connect rms voltmeter to 1 OR 2 KHZ jack and measure output level.</p>	<p>1 kHz</p> <p>+1.25 V \pm2 dB</p>	<p>Replace the following: fixed frequency divider A1A2, frequency standard A1A1.</p> <p>Replace fixed frequency divider A1A2.</p>
10. 5-MHz output	<p>a. On test adapter, set 5 MHz to ON/SSB and connect frequency counter to 5 MHz test jack.</p> <p>b. Measure output on frequency counter.</p> <p>c. On test adapter, connect rf voltmeter (unterminated) to 5 MHz test jack and measure output level.</p>	<p>5 MHz \pm4 Hz</p> <p>40 mV \pm2 dB</p>	<p>Replace the following: fixed frequency divider A1A2, frequency standard A1A1.</p> <p>Same as step b.</p>
(Cont)			

Table 1. Frequency Synthesizer, Testing/Troubleshooting (Cont).

TEST	PROCEDURE	NORMAL INDICATION	IF INDICATION IS ABNORMAL
10. (Cont)	d. On test adapter, set 5 MHZ to OFF/AM. e. On test adapter, connect rf voltmeter to 5 MHZ test jack and measure output level.	No more than 1.0 mV, 40 dB down.	Same as step b.

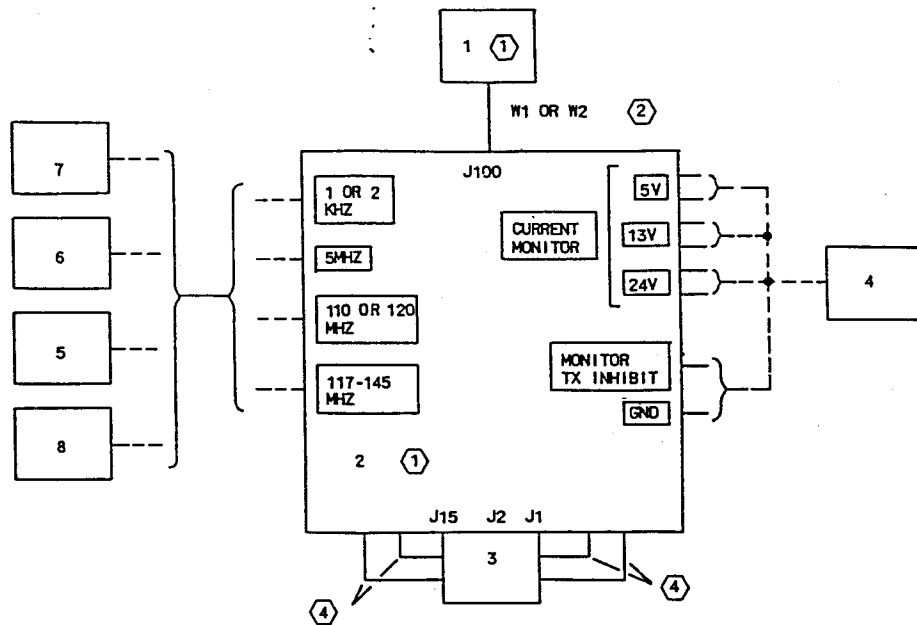
A defective frequency synthesizer subassembly can be returned to a Rockwell-Collins authorized repair facility for repair. Contact the nearest Rockwell-Collins office or write

Collins Telecommunications Products Division
 Attention: HF Products
 400 Collins Road, NE
 Cedar Rapids, Iowa 52498

for information and instructions.

The following list of subassemblies are considered to be nonrepairable in the field and should be returned to Rockwell-Collins for repair:

- a. Frequency standard A1A1, Rockwell-Collins PN 601-3877-001
- b. Fixed frequency divider A1A2, Rockwell-Collins PN 601-3876-001
- c. Lf phase-lock loop A1A3, Rockwell-Collins PN 601-3879-001
- d. Frequency converter A1A4, Rockwell-Collins PN 601-3878-001
- e. Voltage regulator A2A1, Rockwell-Collins PN 601-3874-002
- f. Variable frequency divider A2A2, Rockwell-Collins PN 601-3875-002
- g. Hf phase-lock loop A2A3, Rockwell-Collins PN 635-8154-001



1. POWER SUPPLY.
2. FREQUENCY SYNTHESIZER TEST ADAPTER.
3. FREQUENCY SYNTHESIZER
4. DIGITAL VOLTMETER
5. FREQUENCY COUNTER
6. RF VOLTMETER
7. RMS VOLTMETER
8. SPECTRUM ANALYZER

NOTES:

- ① PART OF RADIO TEST SET 969J-3
- ② PART OF POWER SUPPLY.
- ③ DASHED LINE IS ALTERNATE CONNECTION DESCRIBED IN A PROCEDURE STEP. DO NOT MAKE THIS CONNECTION UNTIL SO INSTRUCTED.
- ④ PENDANT CABLES, PART OF FREQUENCY SYNTHESIZER TEST ADAPTER.

TPA-6030-014

Frequency Synthesizer, Test Setup
Figure 3

4. ALIGNMENT/ADJUSTMENTS

Alignment/adjustment of the frequency synthesizer is performed in conjunction with testing/troubleshooting.

5. DISASSEMBLY/ASSEMBLY

The following paragraphs include special instructions for removal and replacement of shop replaceable assemblies (SRA) A1A1, A1A2, A1A3, and A1A4 in the frequency synthesizer. The other three plug-in cards of the module can be replaced using normal plug-in maintenance procedures.

5.1 Disassembly

Disassemble the frequency synthesizer only when necessary to remove a suspected SRA or individual component. Do not perform disassembly as a part of routine maintenance. Mark or otherwise identify all disconnected electrical wiring. Refer to figure 4 (If generator A1, card disassembly diagram) for plug-in card and solder point locations.

Caution

Disconnect all power before attempting disassembly of any portion of the frequency synthesizer.

5.1.1 Frequency Standard A1A1 Removal

- a. Remove cover plates from plug-in cards A1A1 and A1A4 (four Phillips flathead screws and three Phillips-head screws for A1A1 and three Phillips flathead and two Phillips-head screws for A1A4).
- b. Unsolder and tag coax connected to A1-E11 and chassis, remove coax eyelet from chassis A1.
- c. Unsolder and tag coax connected to A1-E9/E1U and remove coax eyelet from chassis.
- d. Remove the coax tube from chassis slots (pull up).
- e. Unsolder and tag five leads connected to A1-E4, E5, E6, E7, and E8.
- f. Remove four Phillips-head screws holding plug-in card A1 to chassis.
- g. Lift A1A1 from chassis.

5.1.2 Frequency Converter A1A4 Removal

- a. Remove cover plates from plug-in cards A1A1 and A1A4 (four Phillips flathead screws and

three Phillips-head screws for A1A1 and three Phillips flathead screws and two Phillips-head screws for A1A4).

- b. Unsolder and tag coax connected to A4-E4/E5 and remove coax eyelet from chassis.
- c. Unsolder and tag coax connected to A4-E11 and E12.
- d. Unsolder and tag the five leads connected to A4-E6, E7, E8, E9, and E10.
- e. Remove four Phillips-head screws holding plug-in card A4 to chassis.
- f. Lift A1A4 from chassis.

5.1.3 Fixed Frequency Divider A1A2 Removal

- a. Remove chassis mounting screws and lift chassis A1 from the frequency synthesizer.
- b. Unsolder and tag coax connected to A2-E1/E2 and remove coax eyelet from chassis.
- c. Unsolder and tag the five leads connected to A2-E3, E4, E5, E6, and E7.
- d. Remove five Phillips-head screws holding plug-in card A2 to chassis.
- e. Lift card A1A2 card from chassis.

5.1.4 LF Phase-Lock Loop A1A3 Removal

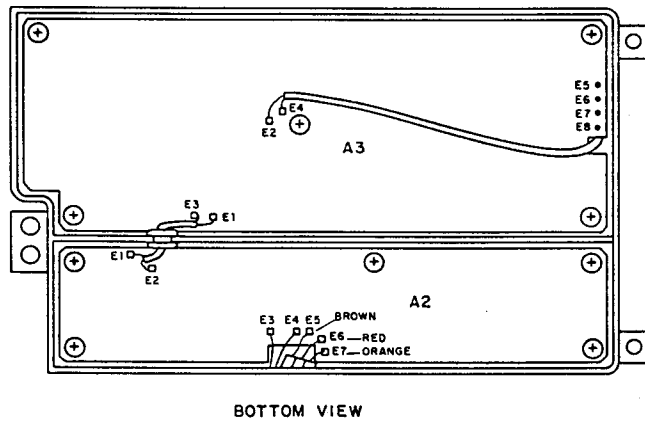
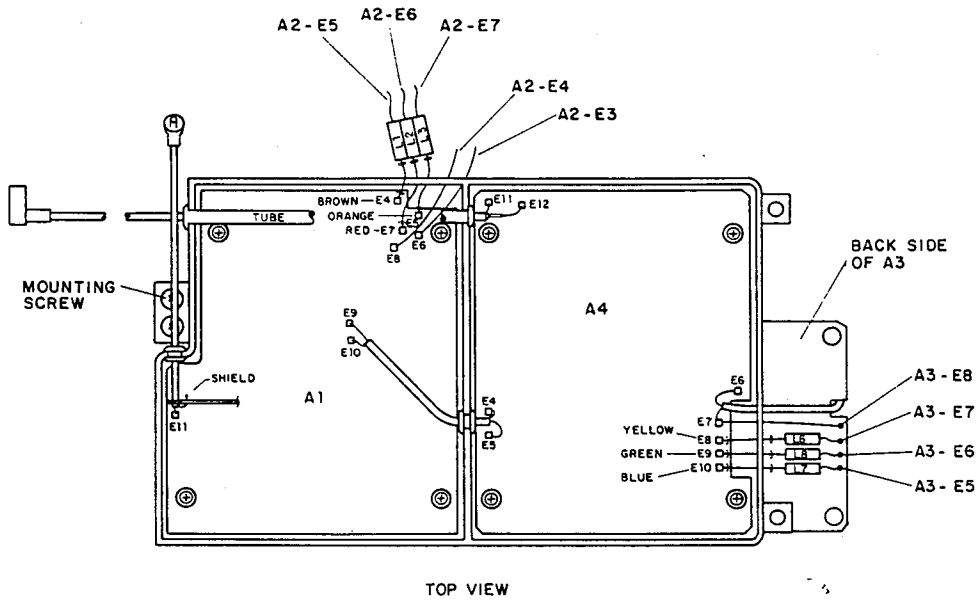
- a. Remove chassis mounting screws and lift chassis A1 from the frequency synthesizer.
- b. Unsolder and tag coax connected to A3-E1/E3 and remove coax eyelet from chassis.
- c. Unsolder and tag coax connected to A3-E2 and E4.
- d. Unsolder and tag the four leads connected to A3-E5, E6, E7, and E8.
- e. Remove five Phillips-head screws holding plug-in card A3 to chassis.
- f. Lift card A1A3 from chassis.

5.2 Assembly

Assembly is the reverse of disassembly and requires no special procedures.

6. REPAIR

Repair of the frequency synthesizer is accomplished using standard shop practices. Refer to the maintenance section of this instruction book for general maintenance precautions and procedures.



TPA-5632-014

LF Generator A1, Card Disassembly Diagram
Figure 4

7. PARTS LIST

7.1 Introduction

The purpose of this parts list is for identification and requisition of parts. A parts location illustration, parts list, and schematic diagram are included.

Parts listed meet critical equipment design specification requirements. Use only part numbers specified in this parts list for replacement of parts.

7.2 Group Assembly Parts List

FIG-ITEM Column — Digits preceding the dash refer to figure numbers. Digits following the dash are item numbers assigned in sequence to correspond with item numbers on the illustrations.

PART NO Column — Listed are MIL standard, vendor, or Collins part numbers. Collins part numbering system consists of 10 digits as follows: a 3-digit family number, a 4-digit serial number, and a 3-digit dash number.

INDENT Column — Items are coded 1, 2, 3, etc, to indicate the relationship to the next higher assembly.

DESCRIPTION Column — Listed are the noun name, modifier, descriptive information, federal manufacturer's code, reference designation, attaching part (AP), reference to other figures, and effectivities.

Attaching parts are identified by (AP) following the part or parts they attach.

Effectivities are identified by the following methods: MCN (Manufacturer Control Number) 101 and up; CI (Configuration Identifier) 5-digit number; REV (Revision Identifier) dash (—) denotes original, letter A first change, letter B second change, etc. One of the above identifiers is listed on each chassis and/or replaceable assembly. Service Bulletins are identified by SB 1, SB 2, etc.

UNITS PER ASSY Column — Quantities specified are per item number. Letters AR denote the selection of parts as required. Letters REF refer to an assembly completely assembled on a preceding figure and illustration.

USABLE ON CODE Column — Part variations within a group of equipment are indicated by a letter code (A, B, C, etc). Absence of a code indicates part applies to all models.

7.3 Reference Designation Index

REFERENCE DESIGNATION Column — Reference designations are listed in alphanumeric sequence.

FIG-ITEM Column — Digits preceding the dash refer to figure numbers. Digits following the dash are item numbers.

PART NUMBER Column — Part numbers listed are for items that have reference designations assigned.

7.4 How To Use This Parts List

To locate a part number, locate the part and its number on the illustration and find the index number on the Group Assembly Parts List page to determine its description and part number.

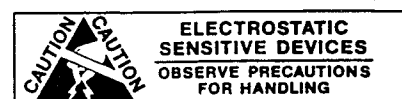
To locate the illustration for a part if the reference designation is known, refer to the Reference Designation Index and find the symbol; turn to the Group Assembly Parts List and find the figure and index number indicated in the index.

On multiple sheet illustrations, each index number is given the applicable sheet number of the illustration where the item appears.

Caution

This equipment contains electrostatic discharge sensitive (ESDS) devices. Special handling methods and materials must be used to prevent equipment damage. Refer to the maintenance section for the equipment before assembly/disassembly or repair is performed. ESDS items are identified in the description column of the parts list by (ESDS).

All supporting parts list illustrations that contain ESDS items are shown with the following symbol.



7.5 Manufacturer's Code, Name, and Address

MFR CODE	MANUFACTURER'S NAME AND ADDRESS	MFR CODE	MANUFACTURER'S NAME AND ADDRESS
00136	MCCOY ELECTRONICS CO WATTS AND CHESTNUT ST MT HOLLY SPRINGS PA 17065	17856	SILICONIX INC 2201 LAURELWOOD RD SANTA CLARA CA 95054
01121	ALLEN-BRADLEY CO 1201 SOUTH 2ND ST MILWAUKEE WI 53204	18324	SIGNETICS CORP 811 E ARQUES SUNNYVALE CA 94086
01295	TEXAS INSTRUMENTS INC SEMICONDUCTOR GROUP 13500 N CENTRAL EXPRESSWAY P O BOX 225012 M/S 49 DALLAS TX 75265	21242	AMERICAN ELECTRONIC COMPONENTS CORP 7516 CAMARGO ROAD CINCINNATI OH 45243
02114	AMPEREX ELECTRONIC CORP FERROXCUBE DIV 5083 KINGS HWY SAUGERTIES NY 12477	22229	SOLITRON DEVICES INC SEMICONDUCTOR GROUP SAN DIEGO OPERS 8808 BALBOA AVE SAN DIEGO CA 92123
02735	RCA CORP SOLID STATE DIVISION ROUTE 202 SOMERVILLE NJ 08876	27014	NATIONAL SEMICONDUCTOR CORP 2900 SEMICONDUCTOR DR SANTA CLARA CA 95051
04713	MOTOROLA INC SEMICONDUCTOR GROUP 5005 E MCDOWELL RD PHOENIX AZ 85008	28480	HEWLETT-PACKARD CO CORPORATE HQ 3000 HANOVER ST PALO ALTO CA 94304
07263	FAIRCHILD CAMERA AND INSTRUMENT CORP SEMICONDUCTOR DIV SUB OF SCHLUMBERGER LTD NORTH AMERICAN SALES MAIL STOP 14-1053 401 ELLIS ST P O DRAWER 7284 MOUNTAIN VIEW CA 94042	31039	NATIONAL SCREW PRODUCTS CO INC 14401 W 11 MILE RD P O BOX 3815 OAK PARK MI 48237
12040	NATIONAL SEMICONDUCTOR CORP COMMERCE DR P O BOX 443 DANBURY CT 06810	31433	UNION CARBIDE CORP ELECTRONICS DIV HWY 276 SE P O BOX 5928 GREENVILLE SC 29606
12615	U S TERMINALS INC 7504 CAMARGO ROAD CINCINNATI OH 45243	32559	BIVAR INC 1617 E EDINGER AVE SANTA ANA CA 92705
13103	THERMALLOY CO INC 2021 W VALLEY VIEW LANE P O BOX 340839 DALLAS TX 75234	34156	SEMICOA 333 MCCORMICK AVE COSTA MESA CA 92626
13499	ROCKWELL INTERNATIONAL CORP COLLINS TELECOMMUNICATIONS PRODUCTS DIV 855 35TH ST NE P O BOX 728 CEDAR RAPIDS IA 52498	49956	RAYTHEON CO EXECUTIVE OFFICES 141 SPRING ST LEXINGTON MA 02173
14433	ITT SEMICONDUCTOR DIV WEST PALM BEACH FL	51642	CENTRE ENGINEERING INC 2820 E COLLEGE AVE STATE COLLEGE PA 16801
15542	MINI-CIRCUITS LABORATORY DIV OF SCIENTIFIC COMPONENTS CORP 2625 E 14TH ST BROOKLYN NY 11235	56866	QUALITY THERMISTOR 2096 SOUTH COLE RD SUITE 7 BOISE ID 83705
		56878	SPS TECHNOLOGIES INC HIGHLAND AVE JENKINTOWN PA 19046
		57863	NORTH AMERICAN SPECIALTIES CORP 120-12 28TH AVE FLUSHING NY 11354

MFR MANUFACTURER'S NAME
CODE AND ADDRESS

72962 ESNA DIV OF AMERACE CORP
2330 VAUXHALL ROAD
UNION NJ 07083

72982 ERIE TECHNOLOGICAL PRODUCTS INC
645 W 11TH ST
ERIE PA 16512

73899 JFD ELECTRONICS COMPONENTS CORP
112 MOTT ST
OCEANSIDE NY 11572

79807 WROUGHT WASHER MFG-INC
2100 S BAY ST
MILWAUKEE WI 53207

81349 MILITARY SPECIFICATIONS

86577 PRECISION METAL PRODUCTS OF MALDEN
INC
41 ELM STREET
STONEHAM MA 02180

88245 LITTON SYSTEMS INC
USECO DIV
13536 SATICOY ST
VAN NUYS CA 91409

90030 USM CORP
SUB OF EMHART INDUSTRIES INC
USM MACHINERY DIV
181 ELLIOTT ST
BEVERLY MA 01915

91293 JOHANSON MFG CO
P O BOX 329
BOONTON NJ 07005

91314 LEWIS SPRING AND MFG CO
2652 W NORTH AVE
CHICAGO IL 60647

93790 CORNELL-DUBILIER ELECTRONICS
DIV FEDERAL PACIFIC ELECTRIC CO
1605 RODNEY FRENCH BLVD
NEW BEDFORD MA 02741

93958 REPUBLIC ELECTRONICS CORP
176 E 7TH ST
PATERSON NJ 07524

95121 QUALITY COMPONENTS INC
P O BOX 113
ST MARYS PA 15857

96232 PIEZO PRODUCTS CO
WHITNEY ST
SHERBORN MA 01770

96341 MICROWAVE ASSOCIATES INC
NORTHWEST INDUSTRIAL PARK
SOUTH AVE
BURLINGTON MA 01803

96906 MILITARY STANDARD

MFR MANUFACTURER'S NAME
CODE AND ADDRESS

98278 MICRODOT MANUFACTURING INC
MALCO SOUTH PASADENA DIV
220 PASADENA AVE
SOUTH PASADENA CA 91030

98291 SEAELECTRO CORP
225 HOYT
MAMARONECK NY 10544

7.6 Reference Designation Prefixes

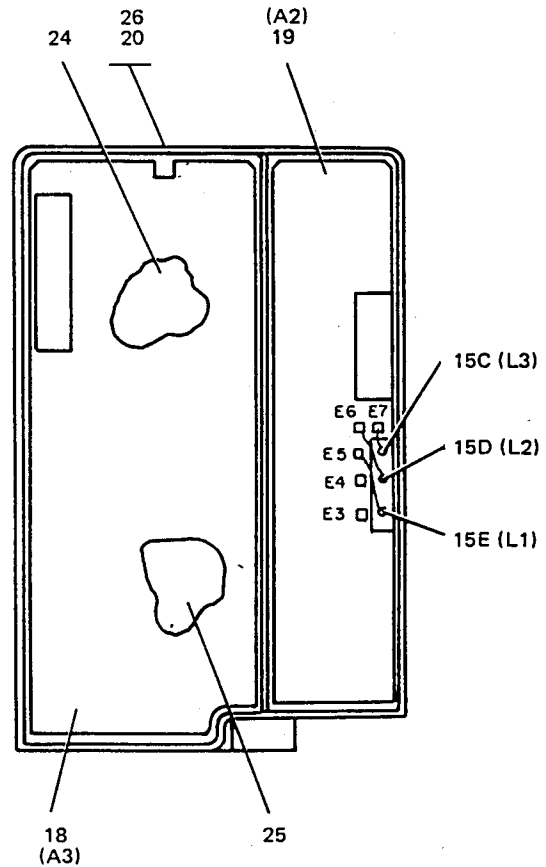
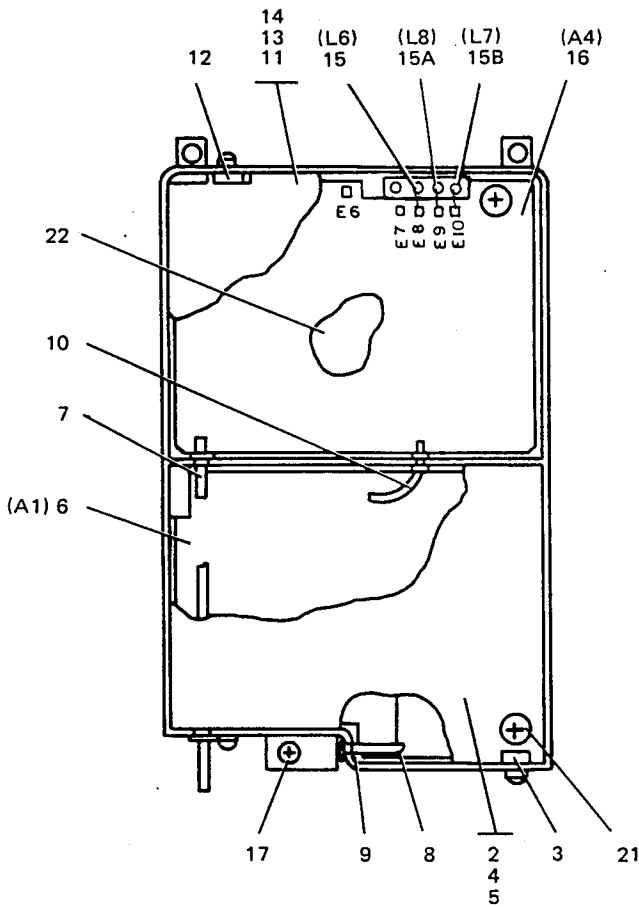
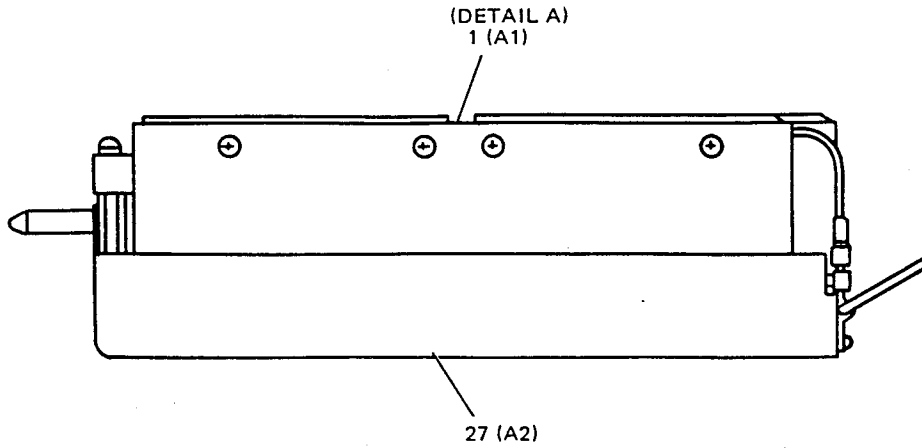
The following prefixes have been assigned in this manual:

<u>PREFIX</u>	<u>UNIT PART NUMBER</u>	<u>FIG-ITEM</u>
A1	609-2467-001	5-1
A1A1	601-3877-001	6-
A1A2	601-3876-001	8-
A1A3	601-3879-001	10-
A1A4	601-3878-001	12-
A2	609-2469-001	14-
A2A1	601-3874-002	15-
A2A2	601-3875-002	17-
A2A3	635-8154-001	19-

7.7 Equipment Covered

Listed below are the circuit cards/subassemblies with the latest effectivity covered by these instructions.

<u>CIRCUIT CARD/ SUBASSEMBLY</u>	<u>COLLINS PART NUMBER</u>	<u>LATEST EFFECTIVITY</u>
Frequency Synthesizer	629-3402-001	D
Frequency Generator A1	609-2467-001	E
Frequency Standard A1A1	601-3877-001	U
Fixed Frequency		
Divider A1A2	601-3876-001	V
LF Phase-Lock Loop A1A3	601-3879-001	M
Frequency Converter		
A1A4	601-3878-001	L
HF Generator A2	609-2469-001	D
Voltage Regulator A2A1	601-3874-002	Y
Variable Frequency		
Divider A2A2	601-3875-002	M
HF Phase-Lock Loop A2A3	635-8154-001	M



DETAIL A



TPA-4885-019

LF Generator A1, Parts Location
Figure 5 (Sheet 1 of 2)

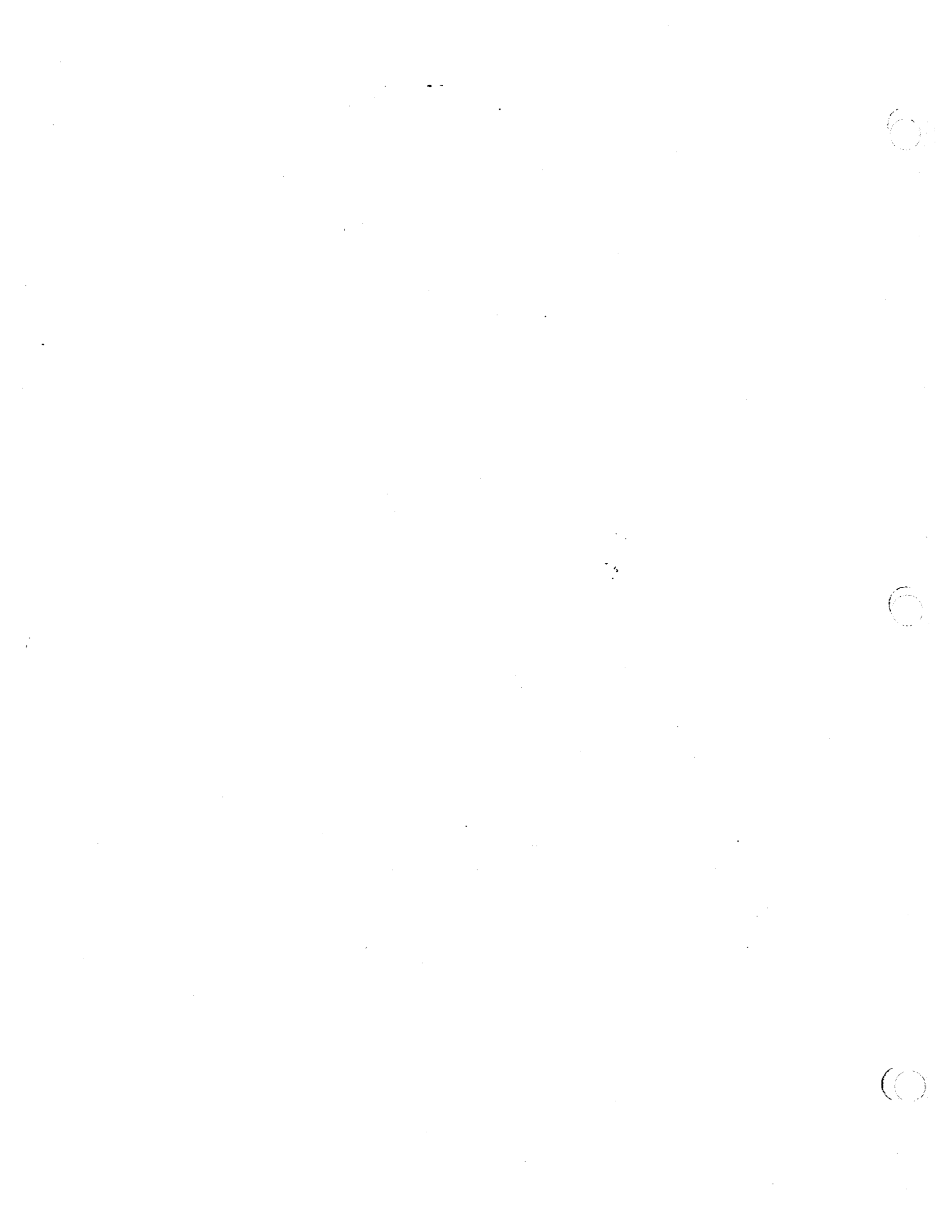
GROUP ASSEMBLY PARTS LIST

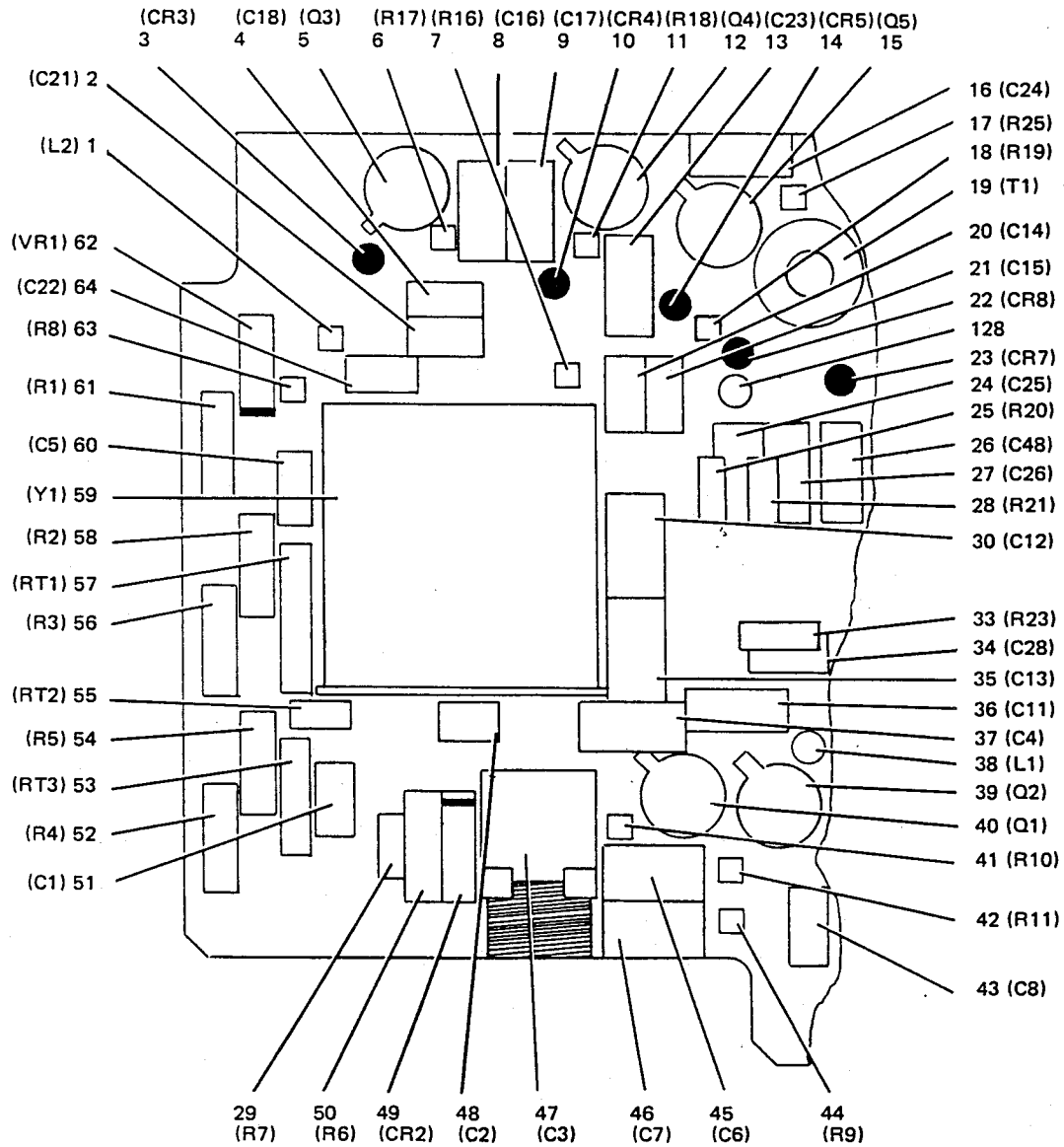
FIG-ITEM	PART NO	INDENT	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
5-	629-3402-001	1	FREQUENCY SYNTHESIZER MODULE (ES0S)	1	
1	609-2467-001	2	FREQUENCY SYNTHESIZER A1	1	
	MS51957-188	2	SCREW,MACH SST, 4-40 X 5/8 (96906) 343-0024-000 (AP)	2	
	310-3340-000	2	WASHER,LOCK SST, 0.125 ID X 0.167 OD (79807) (AP)	2	
2	623-3846-001	3	COVER,NO. 1	1	
	MS51957-2	3	SCREW,MACH SST, 2-56 X 3/16 (96906) 343-0123-000 (AP)	3	
	310-0094-000	3	WASHER,LOCK CD PL BRZ, 0.088 ID X 0.165 OD (79807) (AP)	3	
	330-1701-010	3	SCREW,SLFLKG SST, 2-56 X 3/16 (72962) (AP)	4	
3	623-1548-003	4	SPACER,SHOULDERED	7	
4	623-3846-003	4	PLATE,INSULATOR	1	
5	623-3846-002	4	COVER	1	
6	601-3877-001	3	FREQUENCY STANDARD A1A1 (ES0S)(SEE FIG 6)	1	
	MS51957-2	3	SCREW,MACH SST, 2-56 X 3/16 (96906) 343-0123-000 (AP)	4	
	310-6320-000	3	WASHER,FLAT SST, 0.092 X 0.219 OD (79807) (AP)	4	
	310-0094-000	3	WASHER,LOCK CD PL BRZ, 0.088 ID X 0.165 OD (79807) (AP)	4	
7	623-3840-001	3	TUBE	1	
8	140-0530-5013	3	CABLE ASSEMBLY,ELEC (98278) 426-5435-250	AR	
9	609-1797-001	3	EYELET	3	
10	RG1788U	3	CABLE,RF (81349) 425-1538-000	AR	
11	623-3847-001	3	COVER,NO. 2	1	
	MS51957-2	3	SCREW,MACH SST, 2-56 X 3/16 (96906) 343-0123-000 (AP)	2	
	310-0094-000	3	WASHER,LOCK CD PL BRZ, 0.088 ID X 0.165 OD (79807) (AP)	2	
	330-1701-010	3	SCREW,SLFLKG SST, 2-56 X 3/16 (72962) (AP)	3	
12	623-1548-003	4	SPACER,SHOULDERED	5	
13	623-3847-003	4	PLATE,INSULATOR	1	
14	623-3847-002	4	COVER	1	
15	MS75085-07	3	COIL,RF 100UH (96906) 240-2047-000 A116	3	
15A	MS75085-07	3	COIL,RF 100UH (96906) 240-2047-000 A118	3	
15B	MS75085-07	3	COIL,RF 100UH (96906) 240-2047-000 A117	1	
15C	MS75085-07	3	COIL,RF 100UH (96906) 240-2047-000 A113	1	
15D	MS75085-07	3	COIL,RF 100UH (96906) 240-2047-000 A112	1	
15E	MS75085-07	3	COIL,RF 100UH (96906) 240-2047-000 A111	1	
16	601-3878-001	3	FREQUENCY CONVERTER A1A4 (ES0S)(SEE FIG 12)	1	
	MS51957-2	3	SCREW,MACH SST, 2-56 X 3/16 (96906) 343-0123-000 (AP)	4	
	310-6320-000	3	WASHER,FLAT SST, 0.092 X 0.219 OD (79807) (AP)	4	
	310-0094-000	3	WASHER,LOCK CD PL BRZ, 0.088 ID X 0.165 OD (79807) (AP)	4	
17	MS51957-188	3	SCREW,MACH SST, 4-40 X 5/8 (96906) 343-0024-000	1	
	340-0644-000	3	SLEEVE,SPRING (91314) (AP)	1	
	MS35338-135	3	WASHER,LOCK SST, 0.115 ID X 0.209 OD (96906) 310-0279-000 (AP)	1	
18	601-3879-001	3	LF PHASE-LOCK LOOP A1A3 (ES0S)(SEE FIG 10)	1	
	MS51957-2	3	SCREW,MACH SST, 2-56 X 3/16 (96906) 343-0123-000 (AP)	5	
	310-6320-000	3	WASHER,FLAT SST, 0.092 X 0.219 OD (79807) (AP)	5	
	310-0094-000	3	WASHER,LOCK CD PL BRZ, 0.088 ID X 0.165 OD (79807) (AP)	5	
19	601-3876-001	3	FIXED FREQUENCY DIVIDER A1A2 (ES0S)(SEE FIG 8)	1	
	MS51957-2	3	SCREW,MACH SST, 2-56 X 3/16 (96906) 343-0123-000 (AP)	5	
	310-6320-000	3	WASHER,FLAT SST, 0.092 X 0.219 OD (79807) (AP)	5	
	310-0094-000	3	WASHER,LOCK CD PL BRZ, 0.088 ID X 0.165 OD (79807) (AP)	5	
20	623-3850-001	4	CHASSIS	1	
21	623-1548-002	4	SPACER,SHOULDERED	18	
22	623-3855-001	4	SHEET,INSULATOR NO.2	1	
23	623-3857-001	4	SHEET,INSULATOR NO.4	1	
24	623-3854-001	4	SHEET,INSULATOR NO.1	1	
25	623-3856-001	4	SHEET,INSULATOR NO.3	1	
26	623-3850-002	4	CHASSIS	1	
27	609-2469-001	2	HF GENERATOR (ES0S) A2 (SEE FIG 14)	1	

REFERENCE DESIGNATION INDEX

REFERENCE DESIGNATION	FIG-ITEM	PART NUMBER
A1	5-1	609-2467-001
A1A1	5-6	601-3877-001
A1A2	5-19	601-3876-001
A1A3	5-18	601-3879-001
A1A4	5-16	601-3878-001
A111	5-15E	MS75085-07
A112	5-15D	MS75085-07
A113	5-15C	MS75085-07
A116	5-15	MS75085-07
A117	5-15B	MS75085-07
A118	5-15A	MS75085-07
A2	5-27	609-2469-001

LF Generator A1, Parts Location
Figure 5 (Sheet 2)

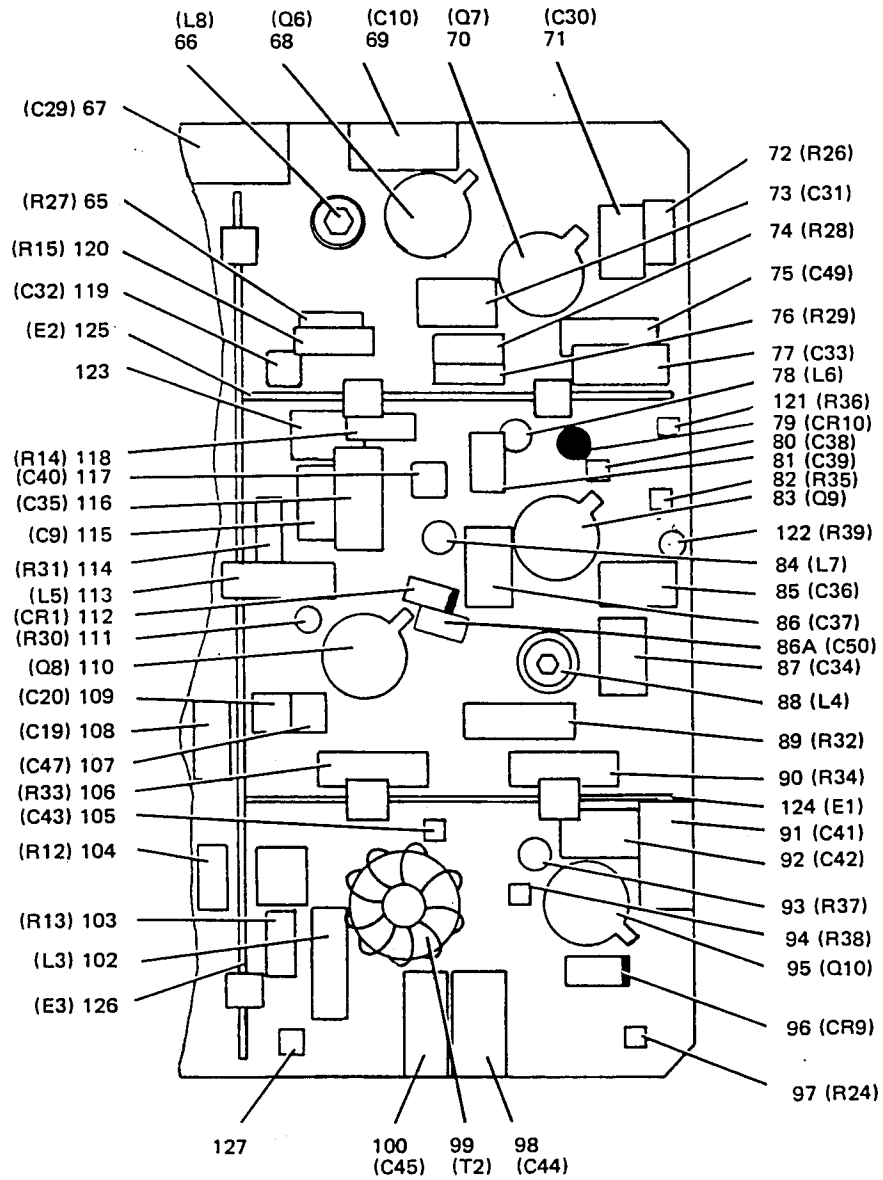




NOTE: ● INDICATES CATHODE END OF DIODE

 **ELECTROSTATIC SENSITIVE DEVICES**
OBSERVE PRECAUTIONS FOR HANDLING
TPA-4886-029

Frequency Standard A1A1, Parts Location
Figure 6 (Sheet 1 of 4)



NOTE: ● INDICATES CATHODE END OF DIODE

 ELECTROSTATIC SENSITIVE DEVICES DESERVE PRECAUTIONS FOR HANDLING
TPA-4886-029

Frequency Standard A1A1, Parts Location
Figure 6 (Sheet 2)







GROUP ASSEMBLY PARTS LIST

GROUP ASSEMBLY PARTS LIST

FIG. ITEM	PART NO	IDENT	DESCRIPTION	QTY	UNIT ASSY	USABLE CODE	FIG. ITEM	PART NO	IDENT	DESCRIPTION	QTY	UNIT ASSY	USABLE CODE
6/2 80	8101-100-C06-479	2	CAPACITOR/FIXED CER DIEI, 4.7PF, 50V (131462)	1			6/2 100	C06C10000	3	CAPACITOR/FIXED CER DIEI, 100PF, 50V (131462)	1		
7/ 81	8101-100-C06-100	2	CAPACITOR/FIXED CER DIEI, 100PF, 10V (131462)	1			7/ 100	C06C12000	3	CAPACITOR/FIXED CER DIEI, 120PF, 10V (131462)	1		
7/ 82	RC05010349	2	RESISTOR/FIXED CHSN, 10K, 1/2W (131349)	1			7/ 101	823-234-002	1	NOT USED			
7/ 83	823-234-002	1	COLL ALIAS	1			7/ 102	RC05010349	2	RESISTOR/FIXED CHSN, 47 OHMS, 1/2W (131349)	1		
7/ 84	823-234-001	1	COLL ALIAS	1			7/ 103	RC05055305	2	RESISTOR/FIXED CHSN, 5K, 1/2W (131349)	1		
7/ 85	823-234-002	1	COLL ALIAS	1			7/ 104	RC05055305	2	RESISTOR/FIXED CHSN, 5K, 1/2W (131349)	1		
7/ 86	200-100HW-471K	2	CAPACITOR/FIXED CER DIEI, 47PF, 50V (131462)	1			7/ 105	100-050-01-100H	2	CAPACITOR/FIXED CER DIEI, 100PF, 20V (131462)	1		
7/ 87	200-100HW-471K	2	CAPACITOR/FIXED CER DIEI, 47PF, 50V (131462)	1			7/ 106	RC05055305	2	RESISTOR/FIXED CHSN, 5K, 1/2W (131349)	1		
7/ 88	633-364-001	2	COLL ALIAS	1			7/ 107	100-050-01-100H	2	CAPACITOR/FIXED CER DIEI, 100PF, 20V (131462)	1		
7/ 89	633-364-001	2	COLL ALIAS	1			7/ 108	C06C03030	2	CAPACITOR/FIXED CER DIEI, 3.0UF, 10V (131462)	1		
7/ 90	635-043-001	2	RESISTOR/TEST SELECT NON-PROGRAMMABLE (TSM)	1			7/ 109	100-050-01-100H	2	CAPACITOR/FIXED CER DIEI, 100PF, 20V (131462)	1		
7/ 91	RC0500641F	3	RESISTOR/FIXED FILM, 0.68K, 1/2W (131349)	1			7/ 110	823-234-001	1	COLL ALIAS	1		
7/ 92	RC0500641F	3	RESISTOR/FIXED FILM, 10K, 1/2W (131349)	1			7/ 111	RC05055305	2	RESISTOR/FIXED CHSN, 5K, 1/2W (131349)	1		
7/ 93	RC0500641F	3	RESISTOR/FIXED FILM, 10K, 1/2W (131349)	1			7/ 112	823-234-001	1	COLL ALIAS	1		
7/ 94	RC0500641F	3	RESISTOR/FIXED FILM, 10K, 1/2W (131349)	1			7/ 113	823-234-001	1	COLL ALIAS	1		
7/ 95	RC0500641F	3	RESISTOR/FIXED FILM, 10K, 1/2W (131349)	1			7/ 114	RC05055305	2	RESISTOR/FIXED CHSN, 5K, 1/2W (131349)	1		
7/ 96	RC0500641F	3	RESISTOR/FIXED FILM, 10K, 1/2W (131349)	1			7/ 115	RC05055305	2	RESISTOR/FIXED CHSN, 5K, 1/2W (131349)	1		
7/ 97	RC0500641F	3	RESISTOR/FIXED FILM, 10K, 1/2W (131349)	1			7/ 116	C06F10110	2	CAPACITOR/FIXED CER DIEI, 6.8UF, 10V (131462)	1		
7/ 98	RC0500641F	3	RESISTOR/FIXED FILM, 10K, 1/2W (131349)	1			7/ 117	100-050-01-100H	2	CAPACITOR/FIXED CER DIEI, 100PF, 20V (131462)	1		
7/ 99	RC0500641F	3	RESISTOR/FIXED FILM, 10K, 1/2W (131349)	1			7/ 118	RC05055305	2	RESISTOR/FIXED CHSN, 5K, 1/2W (131349)	1		
7/ 100	RC0500641F	3	RESISTOR/FIXED FILM, 10K, 1/2W (131349)	1			7/ 119	C06C03030	2	CAPACITOR/FIXED CER DIEI, 3.0UF, 10V (131462)	1		
7/ 101	RC0500641F	3	RESISTOR/FIXED FILM, 10K, 1/2W (131349)	1			7/ 120	RC05055305	2	RESISTOR/FIXED CHSN, 5K, 1/2W (131349)	1		
7/ 102	RC0500641F	3	RESISTOR/FIXED FILM, 10K, 1/2W (131349)	1			7/ 121	RC05055305	2	RESISTOR/FIXED CHSN, 5K, 1/2W (131349)	1		
7/ 103	RC0500641F	3	RESISTOR/FIXED FILM, 10K, 1/2W (131349)	1			7/ 122	RC05055305	2	RESISTOR/FIXED CHSN, 5K, 1/2W (131349)	1		
7/ 104	RC0500641F	3	RESISTOR/FIXED FILM, 10K, 1/2W (131349)	1			7/ 123	54-530-45/444	2	SUPPRESSOR/PWR (131134)	1		
7/ 105	RC0500641F	3	RESISTOR/FIXED FILM, 10K, 1/2W (131349)	1			7/ 124	633-364-001	2	COLL ALIAS	1		
7/ 106	RC0500641F	3	RESISTOR/FIXED FILM, 10K, 1/2W (131349)	1			7/ 125	633-364-001	2	COLL ALIAS	1		
7/ 107	RC0500641F	3	RESISTOR/FIXED FILM, 10K, 1/2W (131349)	1			7/ 126	372-4401-027	2	CONTACT/ELECTRICAL	1		
7/ 108	RC0500641F	3	RESISTOR/FIXED FILM, 10K, 1/2W (131349)	1			7/ 127	372-4401-027	2	CONTACT/ELECTRICAL	1		
7/ 109	RC0500641F	3	RESISTOR/FIXED FILM, 10K, 1/2W (131349)	1			7/ 128	004-301-000599	2	TERMINAL/STANDARD (130231) 306-2222-100	1		
7/ 110	RC0500641F	3	RESISTOR/FIXED FILM, 10K, 1/2W (131349)	1									
7/ 111	RC0500641F	3	RESISTOR/FIXED FILM, 10K, 1/2W (131349)	1									
7/ 112	RC0500641F	3	RESISTOR/FIXED FILM, 10K, 1/2W (131349)	1									
7/ 113	RC0500641F	3	RESISTOR/FIXED FILM, 10K, 1/2W (131349)	1									
7/ 114	RC0500641F	3	RESISTOR/FIXED FILM, 10K, 1/2W (131349)	1									
7/ 115	RC0500641F	3	RESISTOR/FIXED FILM, 10K, 1/2W (131349)	1									
7/ 116	RC0500641F	3	RESISTOR/FIXED FILM, 10K, 1/2W (131349)	1									
7/ 117	RC0500641F	3	RESISTOR/FIXED FILM, 10K, 1/2W (131349)	1									
7/ 118	RC0500641F	3	RESISTOR/FIXED FILM, 10K, 1/2W (131349)	1									
7/ 119	RC0500641F	3	RESISTOR/FIXED FILM, 10K, 1/2W (131349)	1									
7/ 120	RC0500641F	3	RESISTOR/FIXED FILM, 10K, 1/2W (131349)	1									
7/ 121	RC0500641F	3	RESISTOR/FIXED FILM, 10K, 1/2W (131349)	1									
7/ 122	RC0500641F	3	RESISTOR/FIXED FILM, 10K, 1/2W (131349)	1									
7/ 123	RC0500641F	3	RESISTOR/FIXED FILM, 10K, 1/2W (131349)	1									
7/ 124	RC0500641F	3	RESISTOR/FIXED FILM, 10K, 1/2W (131349)	1									
7/ 125	RC0500641F	3	RESISTOR/FIXED FILM, 10K, 1/2W (131349)	1									
7/ 126	RC0500641F	3	RESISTOR/FIXED FILM, 10K, 1/2W (131349)	1									
7/ 127	RC0500641F	3	RESISTOR/FIXED FILM, 10K, 1/2W (131349)	1									
7/ 128	RC0500641F	3	RESISTOR/FIXED FILM, 10K, 1/2W (131349)	1									

Frequency Standard A1A1, Parts Location
Figure 6 (Sheet 4)



REFERENCE DESIGNATION INDEX

REFERENCE DESIGNATION	FIG-ITEM	PART NUMBER	REFERENCE DESIGNATION	FIG-ITEM	PART NUMBER
A1A1	6-	601-3877-001	A1A1C4	6/1-37	CD5FY161J0
A1A1CR1	6/2-112	MV109	A1A1C4	6/1-37	CD5FY171J0
A1A1CR10	6/2-79	1N5711	A1A1C4	6/1-37	CD5FY181J0
A1A1CR2	6/1-49	1N5146A	A1A1C4	6/1-37	CD5FY201J0
A1A1CR2	6/1-49	1N5147	A1A1C4	6/1-37	CD5FY221J0
A1A1CR3	6/1-3	1N4454-1	A1A1C4	6/1-37	CD5FY241J0
A1A1CR4	6/1-10	1N4454-1	A1A1C4	6/1-37	CD5FY271J0
A1A1CR5	6/1-14	1N5711	A1A1C4	6/1-37	CD5FY301J0
A1A1CR7	6/1-23	1N5711	A1A1C4	6/1-37	CD5FY331J0
A1A1CR8	6/1-22	1N5711	A1A1C4	6/1-37	CD5FY361J0
A1A1CR9	6/2-96	1N4454-1	A1A1C40	6/2-117	100-050-601-102M
A1A1C1	6/1-51	CK05BX103K	A1A1C41	6/2-91	CD5FY181J0
A1A1C10	6/2-69	CD5CC05000	A1A1C42	6/2-92	200-100NP0-471K
A1A1C10	6/2-69	CD5CC10000	A1A1C43	6/2-105	100-050-601-102M
A1A1C10	6/2-69	CD5CC01000	A1A1C44	6/2-98	CD5FY181J0
A1A1C10	6/2-69	CD5CC03000	A1A1C45	6/2-100	CD5EC22000
A1A1C10	6/2-69	CD5CC04000	A1A1C45	6/2-100	CD5CC12000
A1A1C10	6/2-69	CD5CC06000	A1A1C45	6/2-100	CD5CC15000
A1A1C10	6/2-69	CD5CC07000	A1A1C45	6/2-100	CD5CA18000
A1A1C10	6/2-69	CD5CC08000	A1A1C45	6/2-100	CD5EY24000
A1A1C10	6/2-69	CD5CC12000	A1A1C47	6/2-107	100-050-601-102M
A1A1C10	6/2-69	CD5CC15000	A1A1C48	6/1-26	CD5FY101J0
A1A1C10	6/2-69	CD5CC09000	A1A1C49	6/2-75	CD5CC10000
A1A1C10	6/2-69	CD5CC02000	A1A1C5	6/1-60	CK05BX103K
A1A1C11	6/1-36	CD5EY39060	A1A1C50	6/2-86A	8101-200-C06-109 C
A1A1C11	6/1-36	CD5EY330J0	A1A1C6	6/1-45	CD5FY221J0
A1A1C11	6/1-36	CD5EY360J0	A1A1C7	6/1-46	CD5FY401J0
A1A1C11	6/1-36	CD5EY430J0	A1A1C8	6/1-43	CK05BX102K
A1A1C11	6/1-36	CD5EY470J0	A1A1C9	6/2-115	CK05BX103K
A1A1C12	6/1-30	CD5FY111J0	A1A1E1	6/2-124	623-3844-001
A1A1C13	6/1-35	CD5FY271J0	A1A1E2	6/2-125	623-3844-001
A1A1C14	6/1-20	CK05BX102K	A1A1E3	6/2-126	623-3848-001
A1A1C15	6/1-21	CK05BX102K	A1A1L1	6/1-38	HS75084-11
A1A1C16	6/1-8	CD5EY560J0	A1A1L2	6/1-1	HS75085-07
A1A1C17	6/1-9	CD5EY560J0	A1A1L3	6/2-102	623-3848-002
A1A1C18	6/1-4	CK05BX103K	A1A1L4	6/2-88	623-3848-001
A1A1C19	6/2-108	CK05BX103K	A1A1L5	6/2-113	HS75085-07
A1A1C2	6/1-48	8101-100-C06-479 C	A1A1L6	6/2-78	HS75083-13
A1A1C2	6/1-48	8101-100-C06-399 C	A1A1L7	6/2-84	HS75084-02
A1A1C2	6/1-48	8101-100-C06-339 C	A1A1L8	6/2-66	623-3848-003
A1A1C2	6/1-48	8101-100-C06-279 C	A1A1Q1	6/1-40	2N918
A1A1C2	6/1-48	8101-100-C06-229 C	A1A1Q10	6/2-95	2N918
A1A1C2	6/1-48	8101-100-C06-189 C	A1A1Q2	6/1-39	2N918
A1A1C2	6/1-48	8101-100-C06-159 C	A1A1Q3	6/1-5	2N4208
A1A1C2	6/1-48	100-100-NP0-478C	A1A1Q4	6/1-12	2N2784
A1A1C2	6/1-48	8101-200-C06-109 C	A1A1Q5	6/1-15	2N4208
A1A1C2	6/1-48	8101-100-C06-569 D	A1A1Q6	6/2-68	2N918
A1A1C2	6/1-48	8101-100-C06-689 D	A1A1Q7	6/2-70	2N918
A1A1C2	6/1-48	8101-200-C06-709 C	A1A1Q8	6/2-110	2N2222A
A1A1C2	6/1-48	8101-100-C06-759 D	A1A1Q9	6/2-83	SF50095
A1A1C2	6/1-48	8101-100-C06-829 D	A1A1RT1	6/1-57	714-1138-010
A1A1C20	6/2-109	100-050-601-102M	A1A1RT2	6/1-55	714-1138-060
A1A1C21	6/1-2	CK05BX103K	A1A1RT3	6/1-53	61TH49-5PCT
A1A1C22	6/1-64	CK05BX103K	A1A1R1	6/1-61	RN5501002F
A1A1C23	6/1-13	CD5EY470J0	A1A1R1	6/1-61	RN5501052F
A1A1C24	6/1-16	CD5FY101J0	A1A1R1	6/1-61	RN5501102F
A1A1C25	6/1-24	CD5FY101J0	A1A1R1	6/1-61	RN5501152F
A1A1C26	6/1-27	CD5FY101J0	A1A1R1	6/1-61	RN5501212F
A1A1C28	6/1-34	CK05BX104K	A1A1R1	6/1-61	RN5501272F
A1A1C29	6/2-67	CD5FY101J0	A1A1R1	6/1-61	RN5501332F
A1A1C3	6/1-67	PC26J140	A1A1R1	6/1-61	RN5501402F
A1A1C30	6/2-71	200-100NP0-471K	A1A1R1	6/1-61	RN5501472F
A1A1C31	6/2-73	200-100NP0-471K	A1A1R1	6/1-61	RN5501542F
A1A1C32	6/2-119	CK05BX102K	A1A1R1	6/1-61	RN5501622F
A1A1C33	6/2-77	CD5CC10000	A1A1R1	6/1-61	RN5501692F
A1A1C34	6/2-87	200-100NP0-471K	A1A1R1	6/1-61	RN5501782F
A1A1C35	6/2-116	CD5FY101J0	A1A1R1	6/1-61	RN5501872F
A1A1C36	6/2-85	200-100NP0-471K	A1A1R1	6/1-61	RN5501962F
A1A1C37	6/2-86	200-100NP0-471K	A1A1R1	6/1-61	RN5502052F
A1A1C38	6/2-80	8101-100-C06-479 C	A1A1R1	6/1-61	RN5502152F
A1A1C39	6/2-81	8101-100-C06-100 K	A1A1R1	6/1-61	RN5502242F
A1A1C4	6/1-37	CD5FY101J0	A1A1R1	6/1-61	RN5502372F
A1A1C4	6/1-37	CD5EY820J0	A1A1R1	6/1-61	RN5502492F
A1A1C4	6/1-37	CD5FY910J0	A1A1R1	6/1-61	RN5502612F
A1A1C4	6/1-37	CD5FY111J0	A1A1R1	6/1-61	RN5502742F
A1A1C4	6/1-37	CD5FY121J0	A1A1R1	6/1-61	RN5502872F
A1A1C4	6/1-37	CD5FY131J0	A1A1R1	6/1-61	RN5503012F
A1A1C4	6/1-37	CD5FY151J0	A1A1R1	6/1-61	RN5503162F
			A1A1R1	6/1-61	RN5503322F
			A1A1R1	6/1-61	RN5503482F
			A1A1R10	6/1-41	RCR056222KS
			A1A1R11	6/1-42	RCR056183KS
			A1A1R12	6/2-104	RCR056543KS
			A1A1R13	6/2-103	RCR056470KS
			A1A1R14	6/2-118	RCR056471KS
			A1A1R15	6/2-120	RCR056470KS
			A1A1R16	6/1-7	RCR056470KS
			A1A1R17	6/1-6	RCR056222KS
			A1A1R18	6/1-11	RCR056222KS
			A1A1R19	6/1-18	RCR056122KS
			A1A1R2	6/1-58	RN5507500F
			A1A1R2	6/1-58	RN5507870F

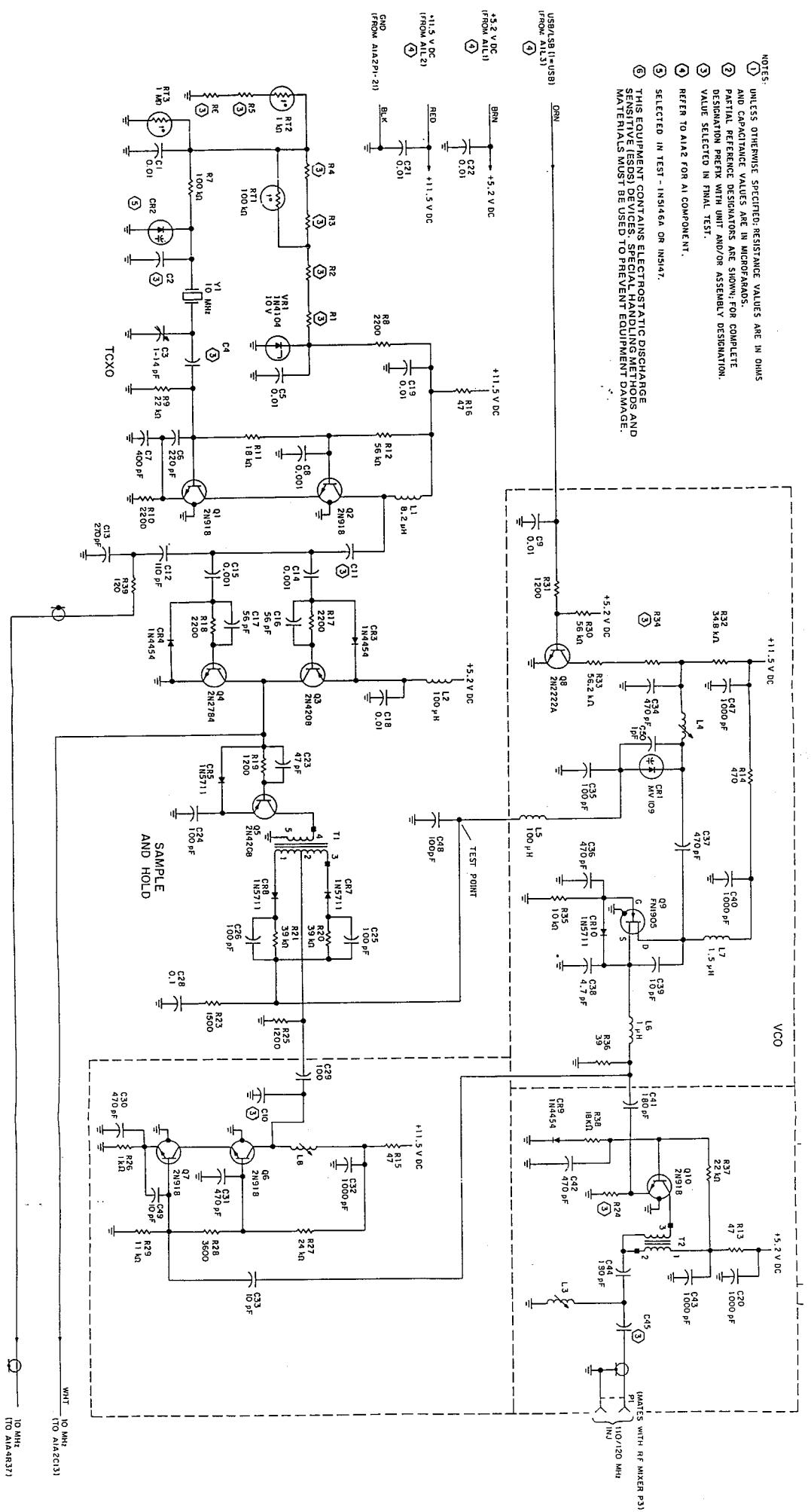
Frequency Standard A1A1, Parts Location
Figure 6 (Sheet 5)

REFERENCE DESIGNATION INDEX

REFERENCE DESIGNATION	FIG-ITEM	PART NUMBER	REFERENCE DESIGNATION	FIG-ITEM	PART NUMBER
A1A1R2	6/1-58	RN5508250F	A1A1R4	6/1-52	RN5501872F
A1A1R2	6/1-58	RN5508660F	A1A1R4	6/1-52	RN5501962F
A1A1R2	6/1-58	RN5509090F	A1A1R4	6/1-52	RN5502052F
A1A1R2	6/1-58	RN5509530F	A1A1R4	6/1-52	RN5502152F
A1A1R2	6/1-58	RN5501001F	A1A1R4	6/1-52	RN5502262F
A1A1R2	6/1-58	RN5501051F	A1A1R4	6/1-52	RN5502372F
A1A1R2	6/1-58	RN5501101F	A1A1R4	6/1-52	RN5502492F
A1A1R2	6/1-58	RN5501151F	A1A1R4	6/1-52	RN5502612F
A1A1R2	6/1-58	RN5501211F	A1A1R4	6/1-52	RN5502742F
A1A1R2	6/1-58	RN5501331F	A1A1R4	6/1-52	RN5502872F
A1A1R2	6/1-58	RN5501401F	A1A1R4	6/1-52	RN5501213F
A1A1R2	6/1-58	RN5501471F	A1A1R4	6/1-52	RN5501273F
A1A1R2	6/1-58	RN5501541F	A1A1R4	6/1-52	RN5501333F
A1A1R2	6/1-58	RN5501621F	A1A1R4	6/1-52	RN5501403F
A1A1R2	6/1-58	RN5501691F	A1A1R4	6/1-52	RN5501473F
A1A1R2	6/1-58	RN5501781F	A1A1R4	6/1-52	RN5501543F
A1A1R2	6/1-58	RN5501871F	A1A1R4	6/1-52	RN5501623F
A1A1R2	6/1-58	RN5501961F	A1A1R4	6/1-52	RN5501693F
A1A1R2	6/1-58	RN5502051F	A1A1R4	6/1-52	RN5501783F
A1A1R2	6/1-58	RN5502151F	A1A1R4	6/1-52	RN5501873F
A1A1R2	6/1-58	RN5502261F	A1A1R4	6/1-52	RN5501963F
A1A1R2	6/1-58	RN5502371F	A1A1R4	6/1-52	RN5502053F
A1A1R20	6/1-25	RCR056393KS	A1A1R4	6/1-52	RN5502153F
A1A1R21	6/1-28	RCR056393KS	A1A1R4	6/1-52	RN5502263F
A1A1R23	6/1-33	RCR056152KS	A1A1R4	6/1-52	RN5502373F
A1A1R24	6/2-97	RCR056821KS	A1A1R4	6/1-52	RN5502493F
A1A1R24	6/2-97	RCR056102KS	A1A1R4	6/1-52	RN5502613F
A1A1R24	6/2-97	RCR056122KS	A1A1R4	6/1-52	RN5502743F
A1A1R24	6/2-97	RCR056152KS	A1A1R4	6/1-52	RN5502873F
A1A1R24	6/2-97	RCR056182KS	A1A1R4	6/1-52	RN5503013F
A1A1R25	6/1-17	RCR056122KS	A1A1R5	6/1-54	RN5501002F
A1A1R26	6/2-72	RCR056102KS	A1A1R5	6/1-54	RN5501052F
A1A1R27	6/2-65	RCR056243JS	A1A1R5	6/1-54	RN5501102F
A1A1R28	6/2-74	RCR056362JS	A1A1R5	6/1-54	RN5501152F
A1A1R29	6/2-76	RCR056113JS	A1A1R5	6/1-54	RN5501212F
A1A1R3	6/1-56	RN5501213F	A1A1R5	6/1-54	RN5501272F
A1A1R3	6/1-56	RN5501273F	A1A1R5	6/1-54	RN5501332F
A1A1R3	6/1-56	RN5501333F	A1A1R5	6/1-54	RN5501402F
A1A1R3	6/1-56	RN5501403F	A1A1R5	6/1-54	RN5501472F
A1A1R3	6/1-56	RN5501473F	A1A1R5	6/1-54	RN5501542F
A1A1R3	6/1-56	RN5501543F	A1A1R5	6/1-54	RN5501622F
A1A1R3	6/1-56	RN5501623F	A1A1R5	6/1-54	RN5501692F
A1A1R3	6/1-56	RN5501693F	A1A1R5	6/1-54	RN5501782F
A1A1R3	6/1-56	RN5501783F	A1A1R5	6/1-54	RN5501872F
A1A1R3	6/1-56	RN5501873F	A1A1R5	6/1-54	RN5501962F
A1A1R3	6/1-56	RN5501963F	A1A1R5	6/1-54	RN5502052F
A1A1R3	6/1-56	RN5502053F	A1A1R5	6/1-54	RN5502152F
A1A1R3	6/1-56	RN5502153F	A1A1R5	6/1-54	RN5502262F
A1A1R3	6/1-56	RN5502263F	A1A1R5	6/1-54	RN5502372F
A1A1R3	6/1-56	RN5502373F	A1A1R5	6/1-54	RN5502492F
A1A1R3	6/1-56	RN5502493F	A1A1R5	6/1-54	RN5502612F
A1A1R3	6/1-56	RN5502613F	A1A1R5	6/1-54	RN5502742F
A1A1R3	6/1-56	RN5502743F	A1A1R5	6/1-54	RN5502872F
A1A1R3	6/1-56	RN5502873F	A1A1R5	6/1-54	RN5503012F
A1A1R3	6/1-56	RN5503013F	A1A1R5	6/1-54	RN5503162F
A1A1R30	6/2-111	RCR056563KS	A1A1R5	6/1-54	RN5503322F
A1A1R31	6/2-114	RCR056122KS	A1A1R5	6/1-54	RN5503482F
A1A1R32	6/2-89	RN5503482F	A1A1R6	6/1-50	RN5507500F
A1A1R33	6/2-106	RN5505622F	A1A1R6	6/1-50	RN5507870F
A1A1R34	6/2-90	RN5508661F	A1A1R6	6/1-50	RN5508250F
A1A1R34	6/2-90	RN5501002F	A1A1R6	6/1-50	RN5508660F
A1A1R34	6/2-90	RN5501152F	A1A1R6	6/1-50	RN5509090F
A1A1R34	6/2-90	RN5501272F	A1A1R6	6/1-50	RN5509530F
A1A1R34	6/2-90	RN5501402F	A1A1R6	6/1-50	RN5501001F
A1A1R34	6/2-90	RN5501542F	A1A1R6	6/1-50	RN5501051F
A1A1R34	6/2-90	RN5501692F	A1A1R6	6/1-50	RN5501101F
A1A1R34	6/2-90	RN5501782F	A1A1R6	6/1-50	RN5501151F
A1A1R34	6/2-90	RN5501872F	A1A1R6	6/1-50	RN5501211F
A1A1R34	6/2-90	RN5501962F	A1A1R6	6/1-50	RN5501271F
A1A1R34	6/2-90	RN5502052F	A1A1R6	6/1-50	RN5501331F
A1A1R34	6/2-90	RN5502372F	A1A1R6	6/1-50	RN5501401F
A1A1R34	6/2-90	RN5502492F	A1A1R6	6/1-50	RN5501471F
A1A1R34	6/2-90	RN5502612F	A1A1R6	6/1-50	RN5501541F
A1A1R34	6/2-90	RN5502742F	A1A1R6	6/1-50	RN5501621F
A1A1R34	6/2-90	RN5502872F	A1A1R6	6/1-50	RN5501691F
A1A1R34	6/2-90	RN5503012F	A1A1R6	6/1-50	RN5501781F
A1A1R34	6/2-90	RN5503162F	A1A1R6	6/1-50	RN5501871F
A1A1R34	6/2-90	RN5503322F	A1A1R6	6/1-50	RN5501961F
A1A1R34	6/2-90	RN5503482F	A1A1R6	6/1-50	RN5502051F
A1A1R35	6/2-82	RCR056103KS	A1A1R6	6/1-50	RN5502151F
A1A1R36	6/2-121	RCR056390KS	A1A1R6	6/1-50	RN5502261F
A1A1R37	6/2-93	RCR056223KS	A1A1R6	6/1-50	RN5502371F
A1A1R38	6/2-94	RCR056183KS	A1A1R6	6/1-50	RN5502491F
A1A1R39	6/2-122	RCR056121KS	A1A1R7	6/1-29	RN5501004KS
A1A1R4	6/1-52	RN5501002F	A1A1R8	6/1-63	RCR056222KS
A1A1R4	6/1-52	RN5501102F	A1A1R9	6/1-44	RCR056223KS
A1A1R4	6/1-52	RN5501212F	A1A1T1	6/1-19	623-3834-003
A1A1R4	6/1-52	RN5501332F	A1A1T2	6/2-99	623-3834-002
A1A1R4	6/1-52	RN5501402F	A1A1VR1	6/1-62	1H4104
A1A1R4	6/1-52	RN5501472F	A1A1Y1	6/1-59	289-7148-020G1
A1A1R4	6/1-52	RN5501542F	AG6A1A1R2	6/1-58	RN5501271F
A1A1R4	6/1-52	RN5501622F			
A1A1R4	6/1-52	RN5501692F			
A1A1R4	6/1-52	RN5501782F			

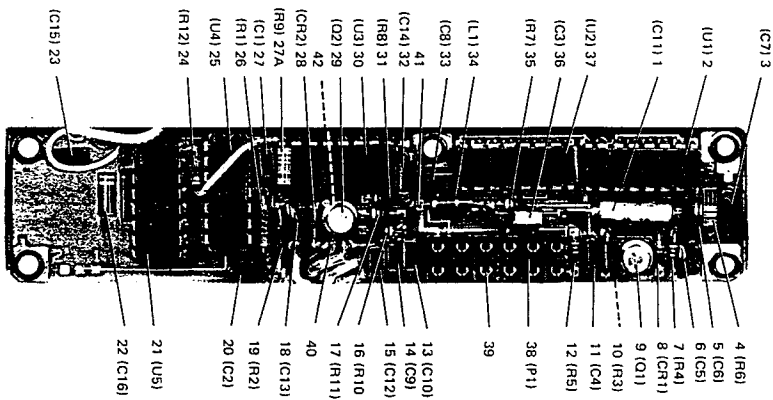
Frequency Standard A1A1, Parts Location
Figure 6 (Sheet 6)

- NOTES:
- UNLESS OTHERWISE SPECIFIED, RESISTANCE VALUES ARE IN OHMS AND CAPACITANCE VALUES ARE IN MICROFARADS.
 - PARTIAL REFERENCE DESIGNATORS ARE SHOWN FOR COMPLETE DESIGNATION PREFERRED WITH UNIT AND/OR ASSEMBLY DESIGNATION.
 - VALUE SELECTED IN FINAL TEST.
 - REFER TO AIRA FOR AI COMPONENT.
 - SELECTED IN TEST - IN5146A OR IN5147.
 - THIS EQUIPMENT CONTAINS ELECTROSTATIC DISCHARGE AND SENSITIVE (ESD) DEVICES. SPECIAL HANDLING EQUIPMENT DAMAGE MATERIALS MUST BE USED TO PREVENT EQUIPMENT DAMAGE.



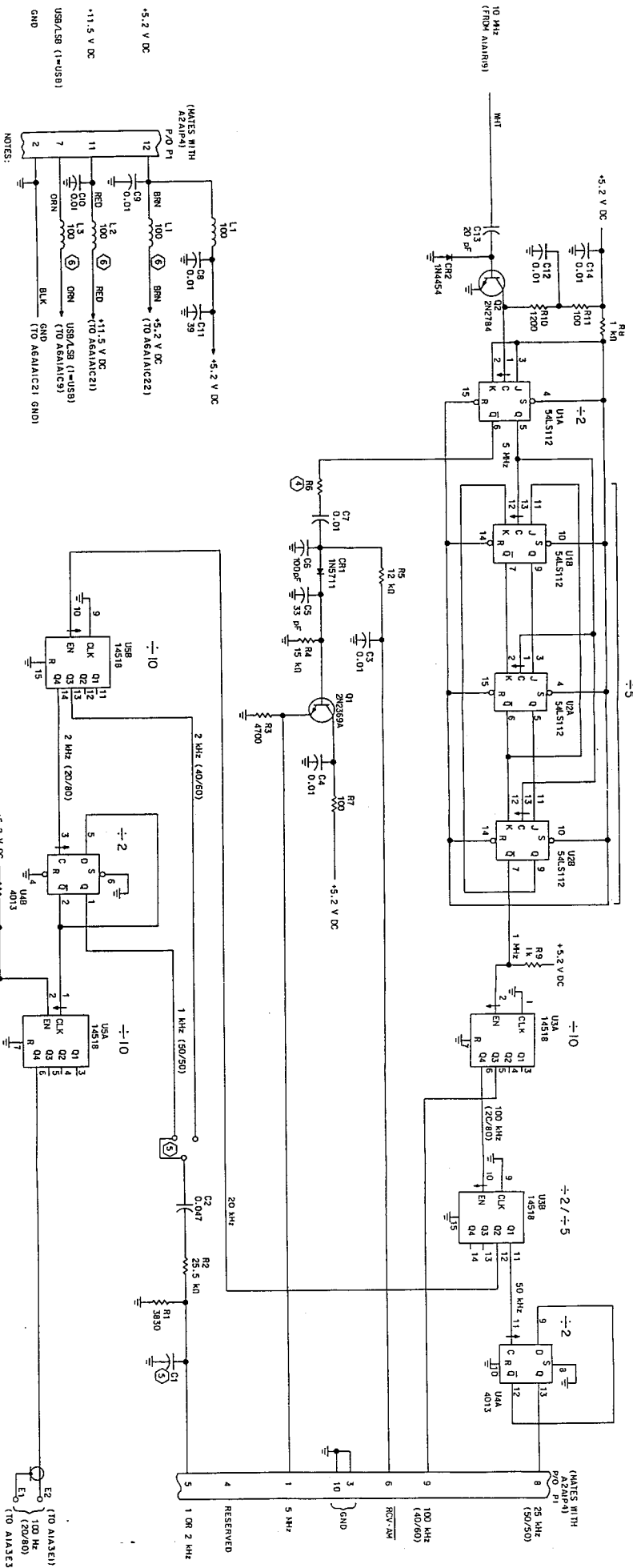
Frequency Standard AI/A1 Schematic Diagram
Figure 7





Fixed Frequency Divider A1A2, Paris Location
Figure 8 (Sheet 1 of 2)

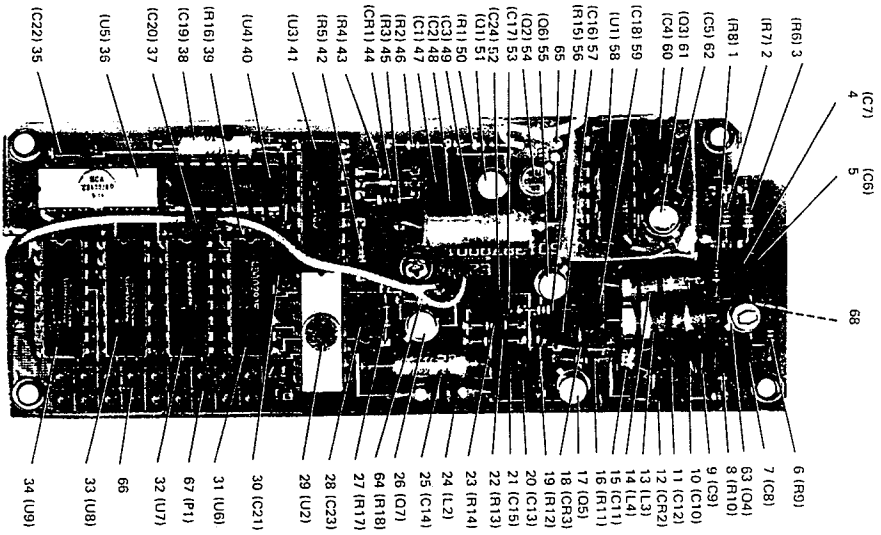




- NOTES:
- 1 UNLESS OTHERWISE SPECIFIED, RESISTANCE VALUES ARE IN OHMS, CAPACITANCE VALUES ARE IN MICROFARADS AND INDUCTIVE VALUES ARE IN MICROHENRYS.
 - 2 PARTIAL REFERENCE DESIGNATIONS ARE SHOWN; FOR COMPLETE DESIGNATION, PREFIX WITH UNIT AND/OR ASSEMBLY DESIGNATION.
 - 3 MICROCIRCUIT POWER AND GROUND INFORMATION:
U1, U2 ... PIN 14 IS +5.2 V DC, PIN 7 IS GROUND
U3 ... PIN 16 IS +5.2 V DC, PIN 8 IS GROUND
U4 ... PIN 16 IS GROUND
US ... PIN 16 CONNECTS TO +5.2 V DC THRU R12 PIN 8 IS GROUND
 - 4 FINAL VALUE IS SELECTED IN TEST.
 - 5 1 OR 2 MHz STRAPPING OPTION:
-001: 1 kHz, C1 = 0.1 μ F
-002: 2 kHz, C1 = 0.047 μ F
 - 6 LOCATED ON A1.
 - 7 THIS EQUIPMENT CONTAINS ELECTROSTATIC DISCHARGE SENSITIVE (ESDS) DEVICES. SPECIAL HANDLING PROCEDURES AND MATERIALS MUST BE USED TO PREVENT EQUIPMENT DAMAGE.

Fixed Frequency Divider A1A2, Schematic Diagram
Figure 9





LP Phase-Lock Loop ALA3 Paris Location
Figure 10 (Sheet 1 of 2)

GROUP ASSEMBLY PARTS LIST

FIG. ITEM	PART NO	DESCRIPTION	UNITS PER ON ASSY	USABLE CODE
-----------	---------	-------------	-------------------	-------------

10-	8011-3071-031	1 LF PHASE LOCK LOOP ALA3 (E503) 155-344-010 ALA302	1	
11	RC0502723	2 RESISTOR/FIXED CPMEN, 27K, 10%, 1/2W (01349)	1	
12	RC0502723	2 RESISTOR/FIXED CPMEN, 27K, 10%, 1/2W (01349)	1	
13	RC0502723	2 RESISTOR/FIXED CPMEN, 27K, 10%, 1/2W (01349)	1	
14	RC0502723	2 RESISTOR/FIXED CPMEN, 27K, 10%, 1/2W (01349)	1	
15	RC0502723	2 RESISTOR/FIXED CPMEN, 27K, 10%, 1/2W (01349)	1	
16	RC0502723	2 RESISTOR/FIXED CPMEN, 27K, 10%, 1/2W (01349)	1	
17	RC0502723	2 RESISTOR/FIXED CPMEN, 27K, 10%, 1/2W (01349)	1	
18	RC0502723	2 RESISTOR/FIXED CPMEN, 27K, 10%, 1/2W (01349)	1	
19	RC0502723	2 RESISTOR/FIXED CPMEN, 27K, 10%, 1/2W (01349)	1	
20	RC0502723	2 RESISTOR/FIXED CPMEN, 27K, 10%, 1/2W (01349)	1	
21	RC0502723	2 RESISTOR/FIXED CPMEN, 27K, 10%, 1/2W (01349)	1	
22	RC0502723	2 RESISTOR/FIXED CPMEN, 27K, 10%, 1/2W (01349)	1	
23	RC0502723	2 RESISTOR/FIXED CPMEN, 27K, 10%, 1/2W (01349)	1	
24	RC0502723	2 RESISTOR/FIXED CPMEN, 27K, 10%, 1/2W (01349)	1	
25	RC0502723	2 RESISTOR/FIXED CPMEN, 27K, 10%, 1/2W (01349)	1	
26	RC0502723	2 RESISTOR/FIXED CPMEN, 27K, 10%, 1/2W (01349)	1	
27	RC0502723	2 RESISTOR/FIXED CPMEN, 27K, 10%, 1/2W (01349)	1	
28	RC0502723	2 RESISTOR/FIXED CPMEN, 27K, 10%, 1/2W (01349)	1	
29	RC0502723	2 RESISTOR/FIXED CPMEN, 27K, 10%, 1/2W (01349)	1	
30	RC0502723	2 RESISTOR/FIXED CPMEN, 27K, 10%, 1/2W (01349)	1	
31	RC0502723	2 RESISTOR/FIXED CPMEN, 27K, 10%, 1/2W (01349)	1	
32	RC0502723	2 RESISTOR/FIXED CPMEN, 27K, 10%, 1/2W (01349)	1	
33	RC0502723	2 RESISTOR/FIXED CPMEN, 27K, 10%, 1/2W (01349)	1	
34	RC0502723	2 RESISTOR/FIXED CPMEN, 27K, 10%, 1/2W (01349)	1	
35	RC0502723	2 RESISTOR/FIXED CPMEN, 27K, 10%, 1/2W (01349)	1	
36	RC0502723	2 RESISTOR/FIXED CPMEN, 27K, 10%, 1/2W (01349)	1	
37	RC0502723	2 RESISTOR/FIXED CPMEN, 27K, 10%, 1/2W (01349)	1	
38	RC0502723	2 RESISTOR/FIXED CPMEN, 27K, 10%, 1/2W (01349)	1	
39	RC0502723	2 RESISTOR/FIXED CPMEN, 27K, 10%, 1/2W (01349)	1	
40	RC0502723	2 RESISTOR/FIXED CPMEN, 27K, 10%, 1/2W (01349)	1	
41	RC0502723	2 RESISTOR/FIXED CPMEN, 27K, 10%, 1/2W (01349)	1	
42	RC0502723	2 RESISTOR/FIXED CPMEN, 27K, 10%, 1/2W (01349)	1	
43	RC0502723	2 RESISTOR/FIXED CPMEN, 27K, 10%, 1/2W (01349)	1	

GROUP ASSEMBLY PARTS LIST

FIG. ITEM	PART NO	DESCRIPTION	UNITS PER ON ASSY	USABLE CODE
-----------	---------	-------------	-------------------	-------------

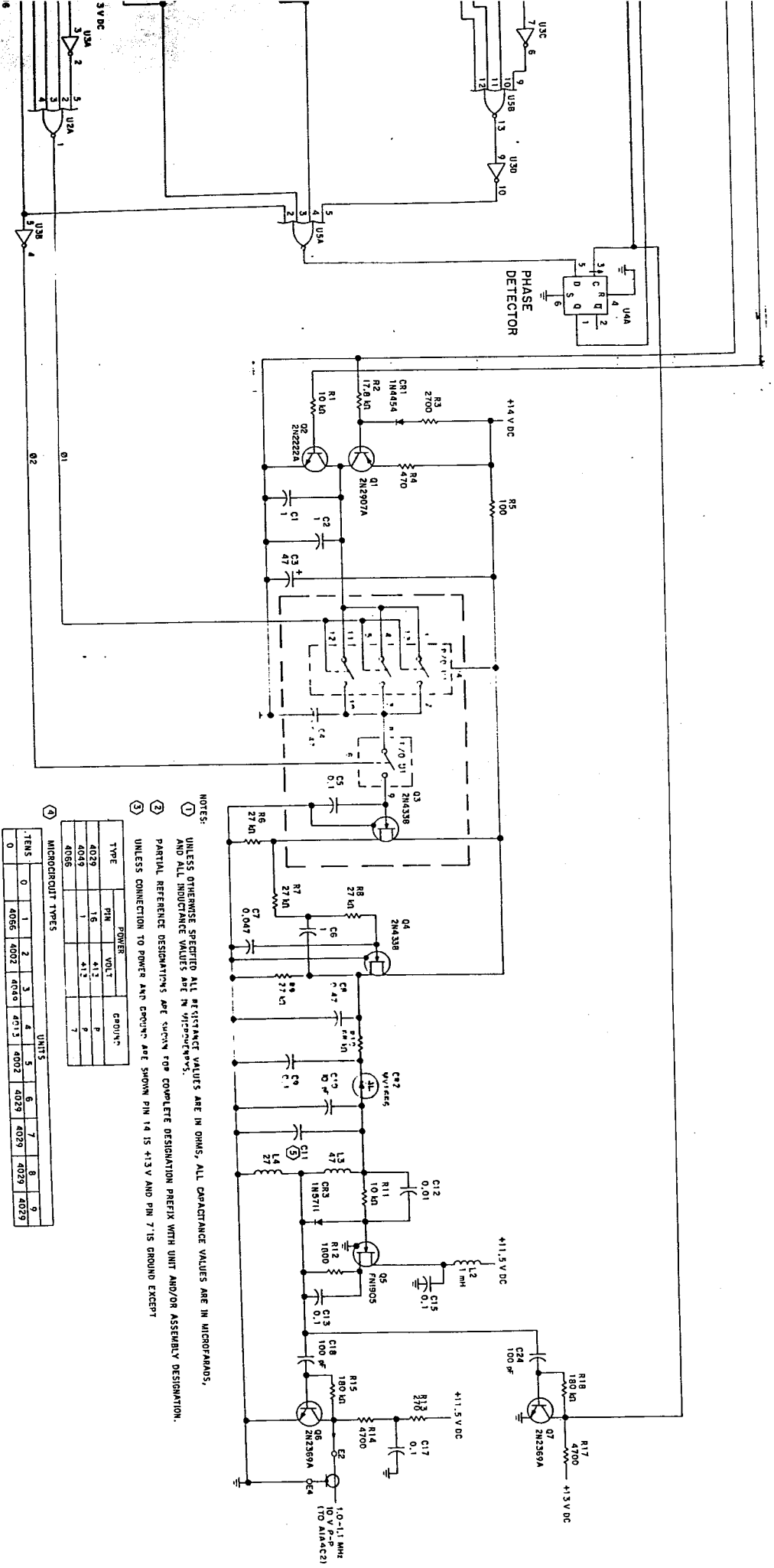
10-	3444-4-1	2 SHIM/DISK REVEAL (14931) 351-344-010 ALA302	1	
11	RC0502723	2 RESISTOR/FIXED CPMEN, 27K, 10%, 1/2W (01349)	1	
12	RC0502723	2 RESISTOR/FIXED CPMEN, 27K, 10%, 1/2W (01349)	1	
13	RC0502723	2 RESISTOR/FIXED CPMEN, 27K, 10%, 1/2W (01349)	1	
14	RC0502723	2 RESISTOR/FIXED CPMEN, 27K, 10%, 1/2W (01349)	1	
15	RC0502723	2 RESISTOR/FIXED CPMEN, 27K, 10%, 1/2W (01349)	1	
16	RC0502723	2 RESISTOR/FIXED CPMEN, 27K, 10%, 1/2W (01349)	1	
17	RC0502723	2 RESISTOR/FIXED CPMEN, 27K, 10%, 1/2W (01349)	1	
18	RC0502723	2 RESISTOR/FIXED CPMEN, 27K, 10%, 1/2W (01349)	1	
19	RC0502723	2 RESISTOR/FIXED CPMEN, 27K, 10%, 1/2W (01349)	1	
20	RC0502723	2 RESISTOR/FIXED CPMEN, 27K, 10%, 1/2W (01349)	1	
21	RC0502723	2 RESISTOR/FIXED CPMEN, 27K, 10%, 1/2W (01349)	1	
22	RC0502723	2 RESISTOR/FIXED CPMEN, 27K, 10%, 1/2W (01349)	1	
23	RC0502723	2 RESISTOR/FIXED CPMEN, 27K, 10%, 1/2W (01349)	1	
24	RC0502723	2 RESISTOR/FIXED CPMEN, 27K, 10%, 1/2W (01349)	1	
25	RC0502723	2 RESISTOR/FIXED CPMEN, 27K, 10%, 1/2W (01349)	1	
26	RC0502723	2 RESISTOR/FIXED CPMEN, 27K, 10%, 1/2W (01349)	1	
27	RC0502723	2 RESISTOR/FIXED CPMEN, 27K, 10%, 1/2W (01349)	1	
28	RC0502723	2 RESISTOR/FIXED CPMEN, 27K, 10%, 1/2W (01349)	1	
29	RC0502723	2 RESISTOR/FIXED CPMEN, 27K, 10%, 1/2W (01349)	1	
30	RC0502723	2 RESISTOR/FIXED CPMEN, 27K, 10%, 1/2W (01349)	1	
31	RC0502723	2 RESISTOR/FIXED CPMEN, 27K, 10%, 1/2W (01349)	1	
32	RC0502723	2 RESISTOR/FIXED CPMEN, 27K, 10%, 1/2W (01349)	1	
33	RC0502723	2 RESISTOR/FIXED CPMEN, 27K, 10%, 1/2W (01349)	1	
34	RC0502723	2 RESISTOR/FIXED CPMEN, 27K, 10%, 1/2W (01349)	1	
35	RC0502723	2 RESISTOR/FIXED CPMEN, 27K, 10%, 1/2W (01349)	1	
36	RC0502723	2 RESISTOR/FIXED CPMEN, 27K, 10%, 1/2W (01349)	1	
37	RC0502723	2 RESISTOR/FIXED CPMEN, 27K, 10%, 1/2W (01349)	1	
38	RC0502723	2 RESISTOR/FIXED CPMEN, 27K, 10%, 1/2W (01349)	1	
39	RC0502723	2 RESISTOR/FIXED CPMEN, 27K, 10%, 1/2W (01349)	1	
40	RC0502723	2 RESISTOR/FIXED CPMEN, 27K, 10%, 1/2W (01349)	1	
41	RC0502723	2 RESISTOR/FIXED CPMEN, 27K, 10%, 1/2W (01349)	1	
42	RC0502723	2 RESISTOR/FIXED CPMEN, 27K, 10%, 1/2W (01349)	1	
43	RC0502723	2 RESISTOR/FIXED CPMEN, 27K, 10%, 1/2W (01349)	1	

REFERENCE DESIGNATION INDEX

REFERENCE DESIGNATION	FIG. ITEM	PART NUMBER	REFERENCE DESIGNATION	FIG. ITEM	PART NUMBER
ALA301	10-44	3444-4-1	ALA301	10-44	RC0502723
ALA302	10-12	RC0502723	ALA302	10-42	RC0502723
ALA303	10-13	RC0502723	ALA303	10-43	RC0502723
ALA304	10-14	RC0502723	ALA304	10-44	RC0502723
ALA305	10-15	RC0502723	ALA305	10-45	RC0502723
ALA306	10-16	RC0502723	ALA306	10-46	RC0502723
ALA307	10-17	RC0502723	ALA307	10-47	RC0502723
ALA308	10-18	RC0502723	ALA308	10-48	RC0502723
ALA309	10-19	RC0502723	ALA309	10-49	RC0502723
ALA310	10-20	RC0502723	ALA310	10-50	RC0502723
ALA311	10-21	RC0502723	ALA311	10-51	RC0502723
ALA312	10-22	RC0502723	ALA312	10-52	RC0502723
ALA313	10-23	RC0502723	ALA313	10-53	RC0502723
ALA314	10-24	RC0502723	ALA314	10-54	RC0502723
ALA315	10-25	RC0502723	ALA315	10-55	RC0502723
ALA316	10-26	RC0502723	ALA316	10-56	RC0502723
ALA317	10-27	RC0502723	ALA317	10-57	RC0502723
ALA318	10-28	RC0502723	ALA318	10-58	RC0502723
ALA319	10-29	RC0502723	ALA319	10-59	RC0502723
ALA320	10-30	RC0502723	ALA320	10-60	RC0502723
ALA321	10-31	RC0502723	ALA321	10-61	RC0502723
ALA322	10-32	RC0502723	ALA322	10-62	RC0502723
ALA323	10-33	RC0502723	ALA323	10-63	RC0502723
ALA324	10-34	RC0502723	ALA324	10-64	RC0502723
ALA325	10-35	RC0502723	ALA325	10-65	RC0502723
ALA326	10-36	RC0502723	ALA326	10-66	RC0502723
ALA327	10-37	RC0502723	ALA327	10-67	RC0502723
ALA328	10-38	RC0502723	ALA328	10-68	RC0502723
ALA329	10-39	RC0502723	ALA329	10-69	RC0502723
ALA330	10-40	RC0502723	ALA330	10-70	RC0502723
ALA331	10-41	RC0502723	ALA331	10-71	RC0502723
ALA332	10-42	RC0502723	ALA332	10-72	RC0502723
ALA333	10-43	RC0502723	ALA333	10-73	RC0502723
ALA334	10-44	RC0502723	ALA334	10-74	RC0502723
ALA335	10-45	RC0502723	ALA335	10-75	RC0502723
ALA336	10-46	RC0502723	ALA336	10-76	RC0502723
ALA337	10-47	RC0502723	ALA337	10-77	RC0502723
ALA338	10-48	RC0502723	ALA338	10-78	RC0502723
ALA339	10-49	RC0502723	ALA339	10-79	RC0502723
ALA340	10-50	RC0502723	ALA340	10-80	RC0502723

LF Phase-Lock Loop ALA3, Parts Location
Figure 10 (Sheet 2)





4

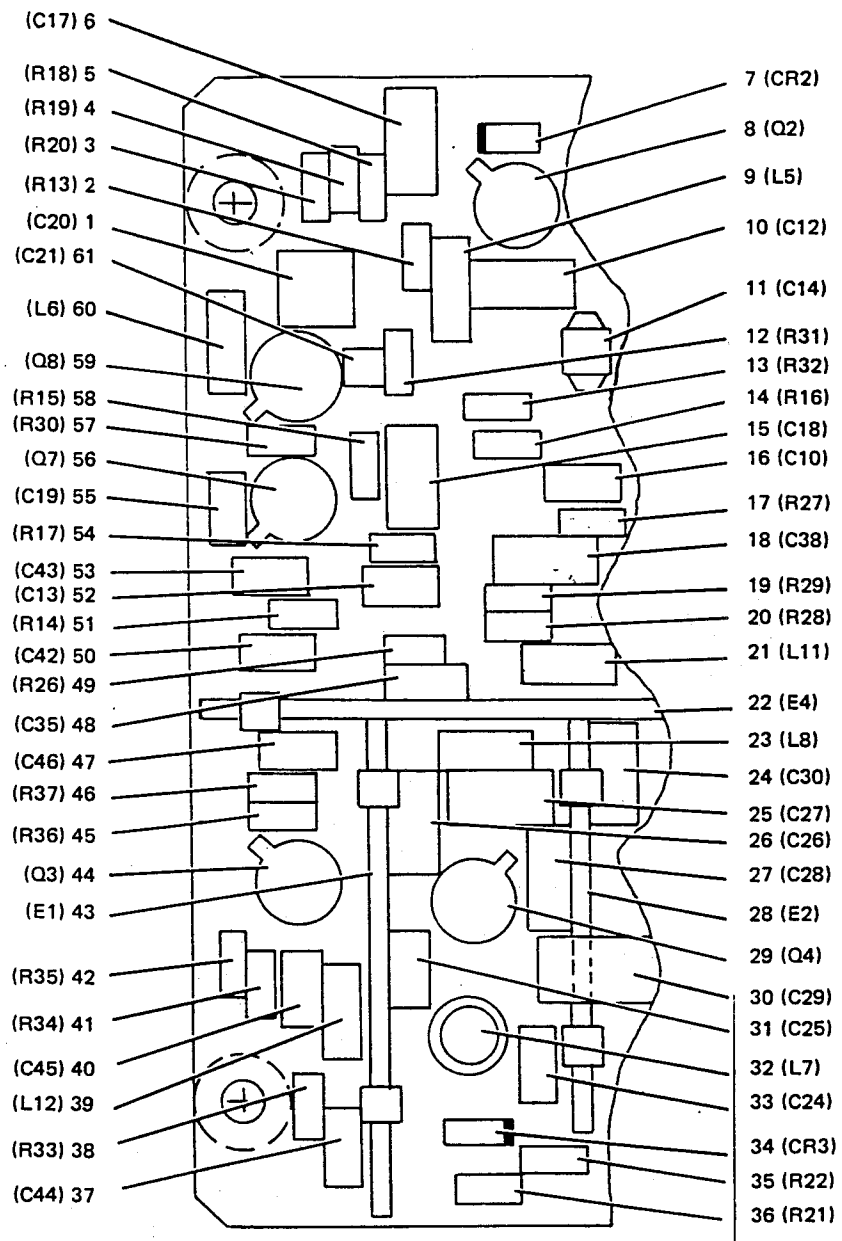
- NOTES:
- UNLESS OTHERWISE SPECIFIED ALL RESISTANCE VALUES ARE IN OHMS, ALL CAPACITANCE VALUES ARE IN MICROFARADS, AND ALL INDUCTANCE VALUES ARE IN MILLIHENRYS.
 - PARTIAL REFERENCE DESIGNATIONS ARE GIVEN FOR COMPLETE DESIGNATION PREFIX WITH UNIT AND/OR ASSEMBLY DESIGNATION.
 - UNLESS CONNECTION TO POWER AND GROUND ARE SHOWN PIN 14 IS +13V AND PIN 7 IS GROUND EXCEPT
 - MICROCIRCUIT TYPES

TYPE	PIN	VOLT	GROUND
4029	16	+13	P
4049	1	+13	F
4066			7

TENS	0	1	2	3	4	5	6	7	8	9
0	4066	4002	4066	4013	4002	4029	4029	4029	4029	4029

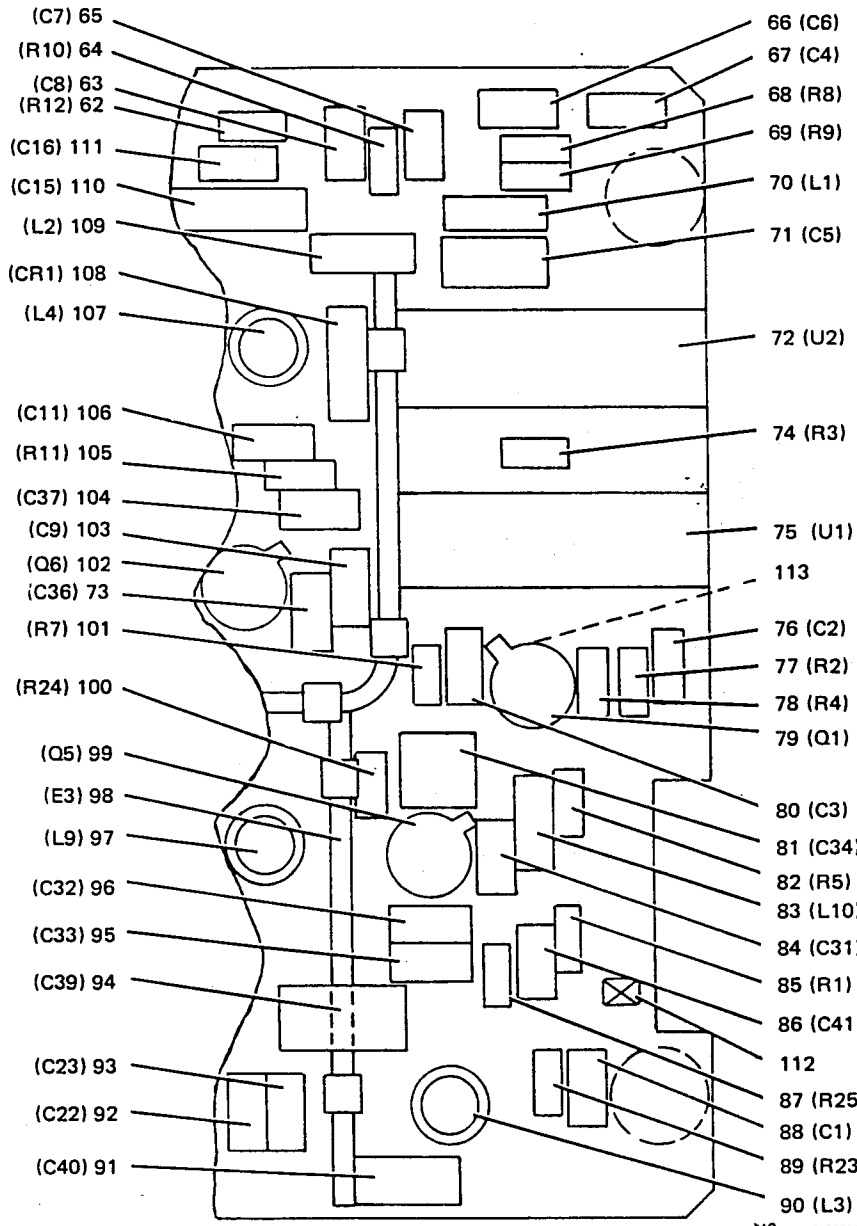
LF Phase-Lock Loop A1A3, Schematic Diagram
Figure 11





 **ELECTROSTATIC SENSITIVE DEVICES**
OBSERVE PRECAUTIONS FOR HANDLING
TPA-4889-029

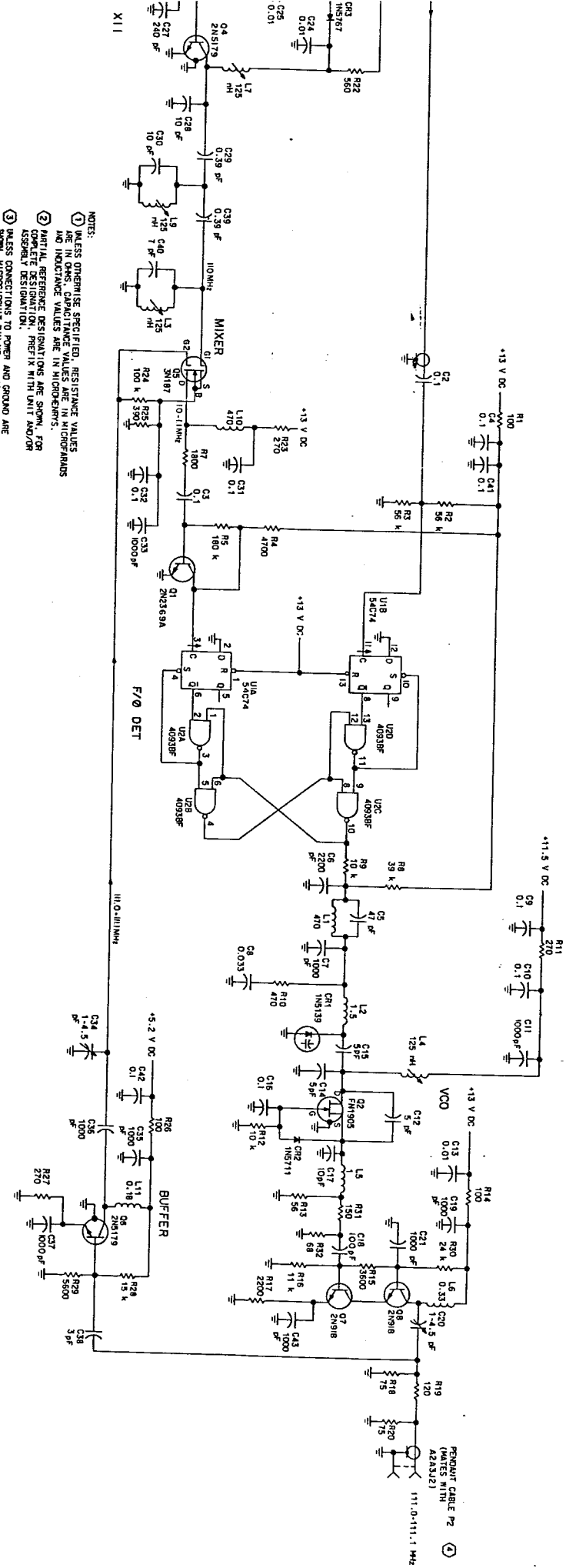
Frequency Converter A1A4, Parts Location
Figure 12 (Sheet 1 of 3)



 **ELECTROSTATIC SENSITIVE DEVICES**
OBSERVE PRECAUTIONS FOR HANDLING
TPA-4889-029

Frequency Converter A1A4, Parts Location
Figure 12 (Sheet 2)



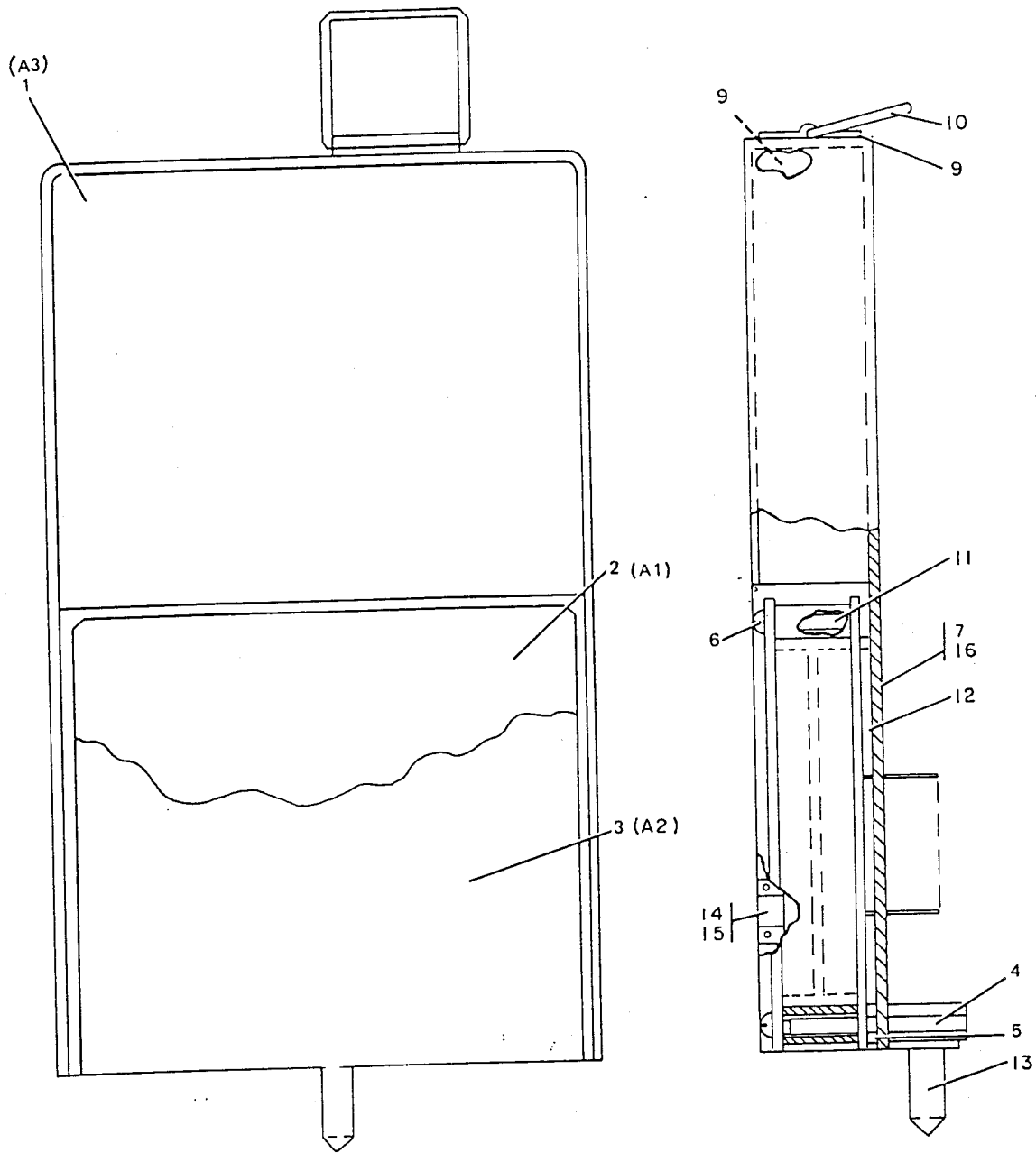


- NOTES:
- 1 UNLESS OTHERWISE SPECIFIED, RESISTANCE VALUES ARE IN OHMS, CAPACITANCE VALUES ARE IN MICROFARADS AND INDUCTANCE VALUES ARE IN MICROHENRYS.
 - 2 PARTIAL REFERENCE DESIGNATIONS ARE GIVEN FOR COMPLETE DESIGNATION. PREFIX WITH UNIT AND/OR ASSEMBLY DESIGNATION.
 - 3 WELLS CONNECTIONS TO POWER AND GROUND ARE SHOWN. MICROCIRCUIT PIN NO. 14 IS +13 V DC AND PIN NO. 7 IS GROUND.
 - 4 LOCATED ON A1A4.
 - 5 REFER TO A1A3 FOR ALL COMPONENTS.
 - 6 THIS EQUIPMENT CONTAINS ELECTROSTATIC DISCHARGE SENSITIVE (ESDS) DEVICES. SPECIAL HANDLING METHODS AND MATERIALS MUST BE USED TO PREVENT EQUIPMENT DAMAGE.

TPA-5212-018

Frequency Converter A1A4, Schematic Diagram
Figure 13





 ELECTROSTATIC SENSITIVE DEVICES OBSERVE PRECAUTIONS FOR HANDLING

TPA-4890-019

HF Generator A2, Parts Location
Figure 14 (Sheet 1 of 2)

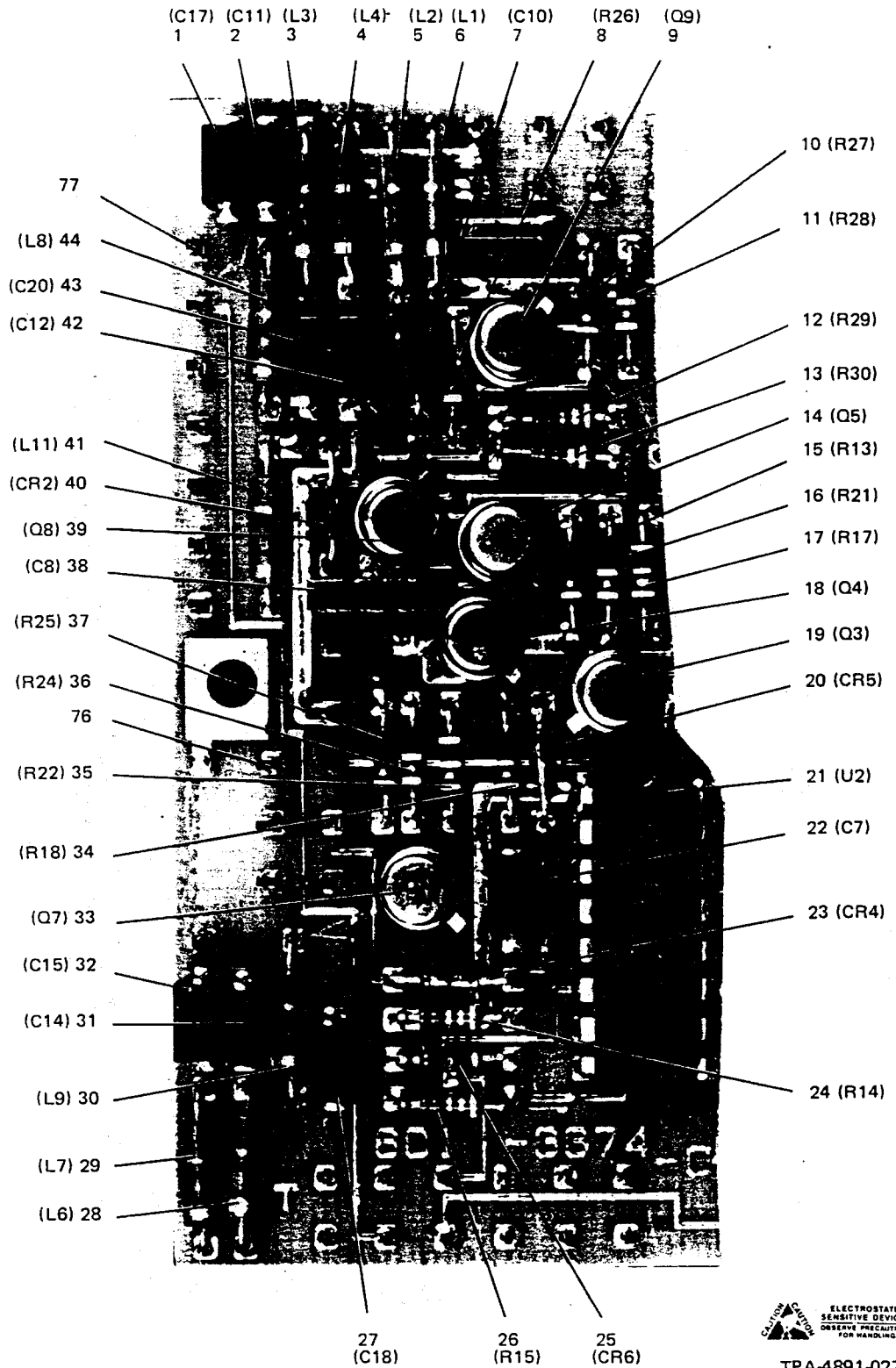


GROUP ASSEMBLY PARTS LIST

FIG-ITEM	PART NO	INDENT	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
14-	609-2469-001		1 HF GENERATOR (ESDS) A2 (SEE FIG 5-27 FOR NHA)		REF
1	635-8154-001		2 HF PHASE-LOCK LOOP (ESDS) A2A3 (SEE FIG 19)		1
	330-1701-020		2 SCREW,SFLKLG SST, 2-56 X 1/4 (72962) (AP)		4
2	601-3874-002		2 VOLTAGE REGULATOR A2A1 (ESDS) (SEE FIG 15)		1
3	601-3875-002		2 VARIABLE FREQUENCY DIVIDER A2A2 (ESDS) (SEE FIG 17)		1
4	540-9041-003		2 POST,HEX		2
5	623-3837-001		2 POST,CARD SPACER		2
6	330-1716-030		2 SCREW,SELF LOCKING SST, 2-56 X 1/4 (56878)		3
7	623-3849-001		2 CHASSIS		1
8	609-0933-002		3 FASTENER,ANGLE		2
9	546-6126-002		3 RETAINER		1
	MS16535-52		3 RIVET,TUBULAR CS, 0.089 DIA X 0.125 (96906) 305-1731-000 (AP)		2
10	546-6127-002		3 HANDLE		1
11	623-3838-001		3 POST		1
12	623-3858-001		3 SHEET,INSUL		1
13	540-8246-001		3 PIN,LOCATING		1
14	635-4644-001		3 NUT,ANGLE		2
15	MS20426AD2-3		3 RIVET,SOLID AL, 1/16 DIA X 3/16 (96906) 305-1352-000		8
16	623-3849-002		3 CHASSIS,BRAZED		1

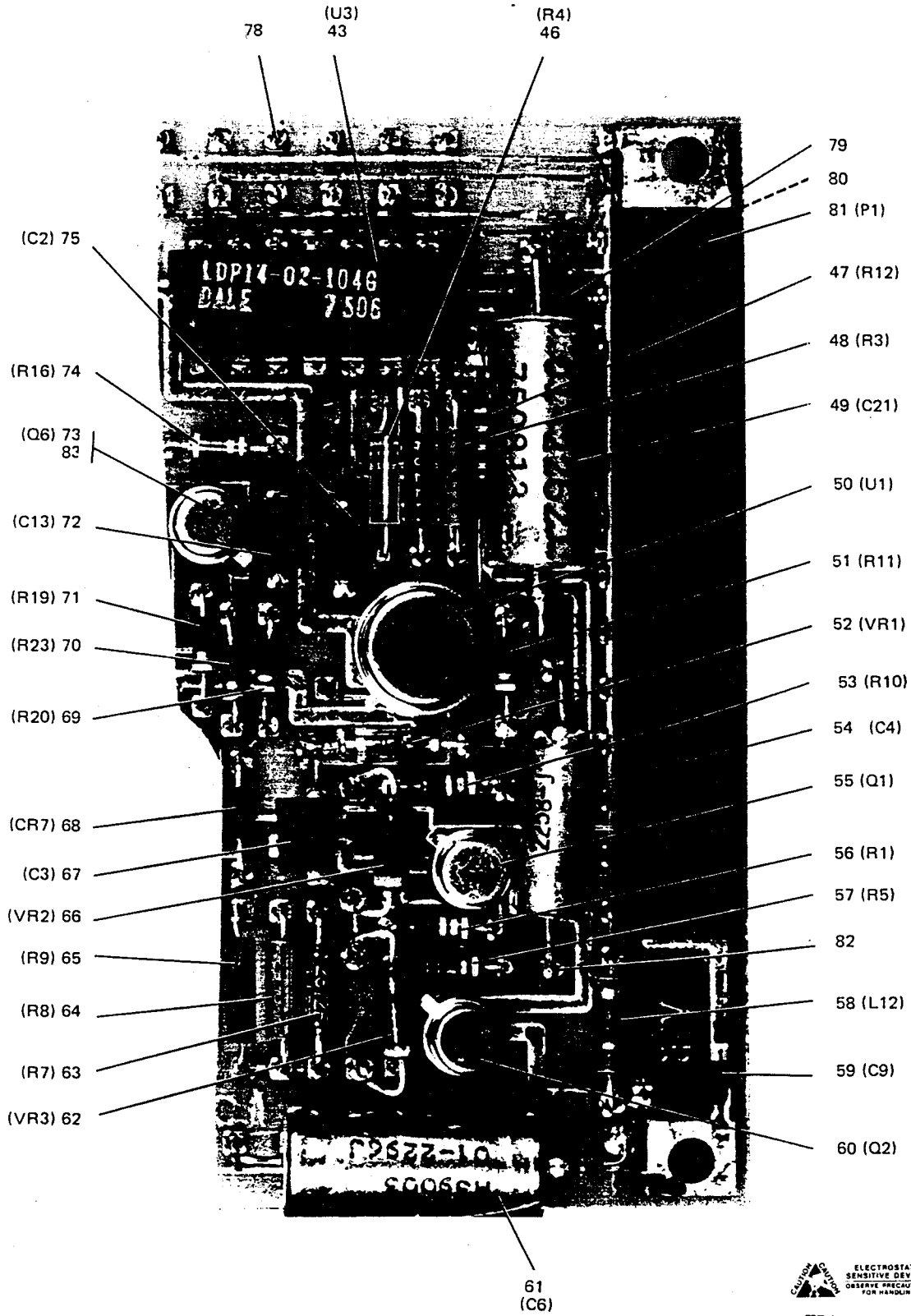
HF Generator A2, Parts Location
Figure 14 (Sheet 2)





Voltage Regulator A2A1, Parts Location
Figure 15 (Sheet 1 of 3)


ELECTROSTATIC SENSITIVE DEVICES
 OBSERVE PRECAUTIONS FOR HANDLING
 TPA-4891-027

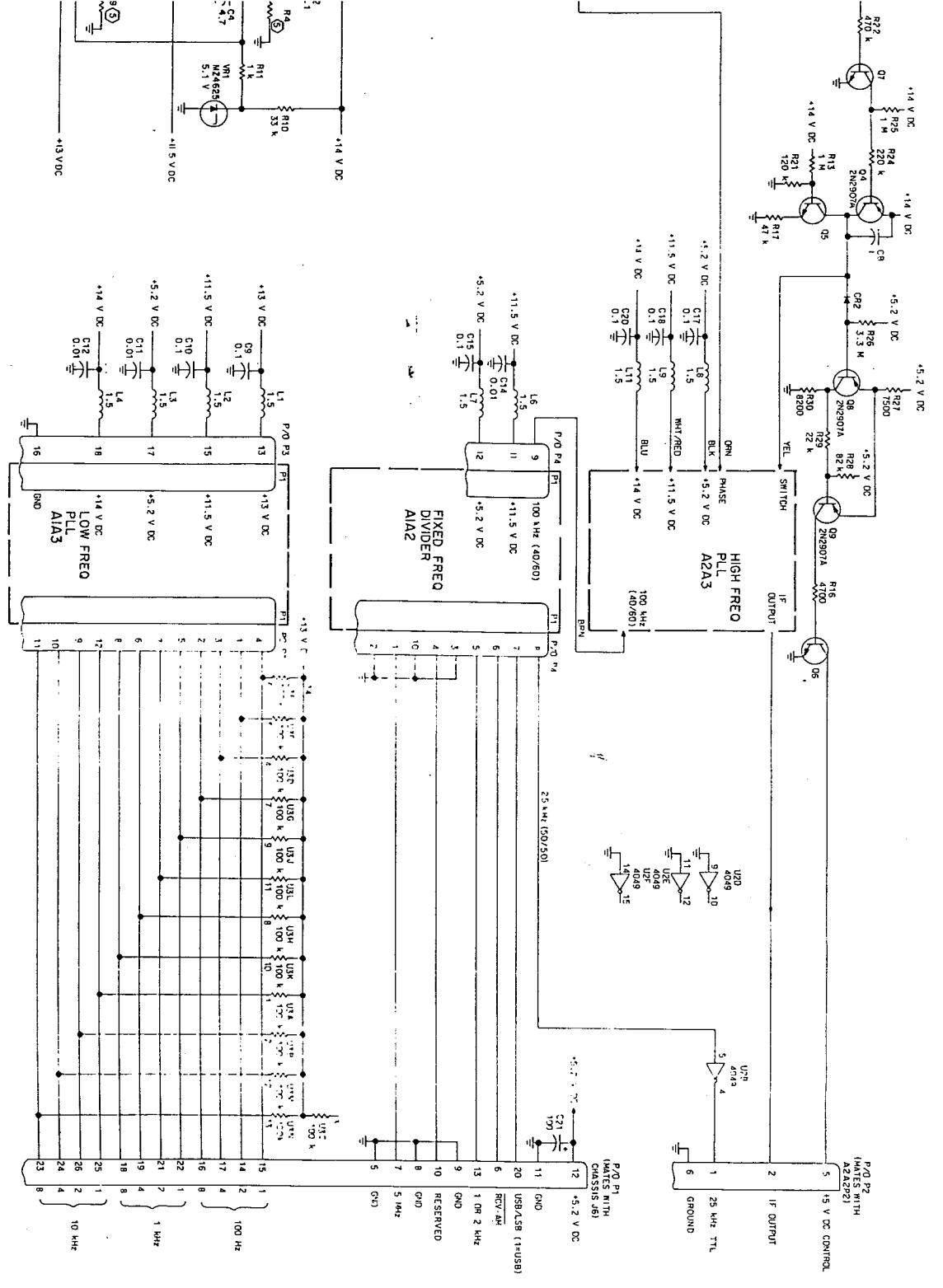


CAUTION ELECTROSTATIC SENSITIVE DEVICES OBSERVE PRECAUTIONS FOR HANDLING

TPA-4891-027

Voltage Regulator A2A1, Parts Location
Figure 15 (Sheet 2)



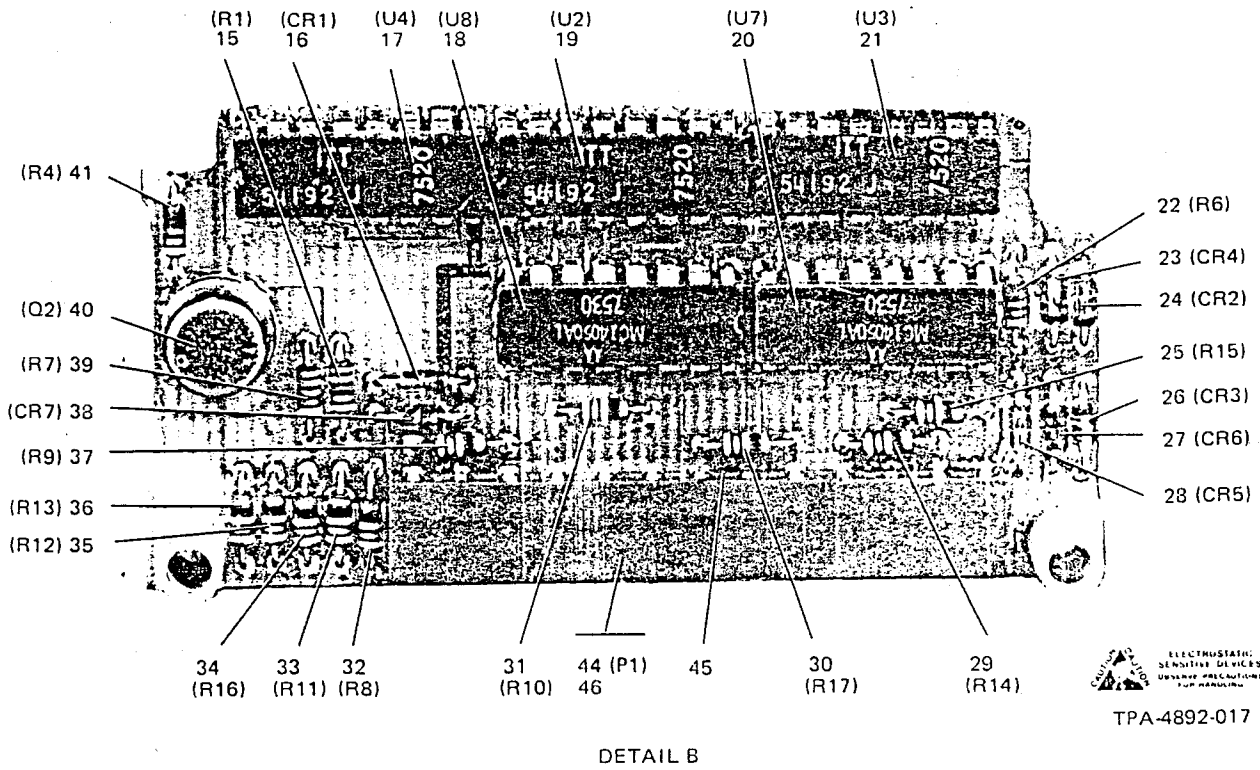
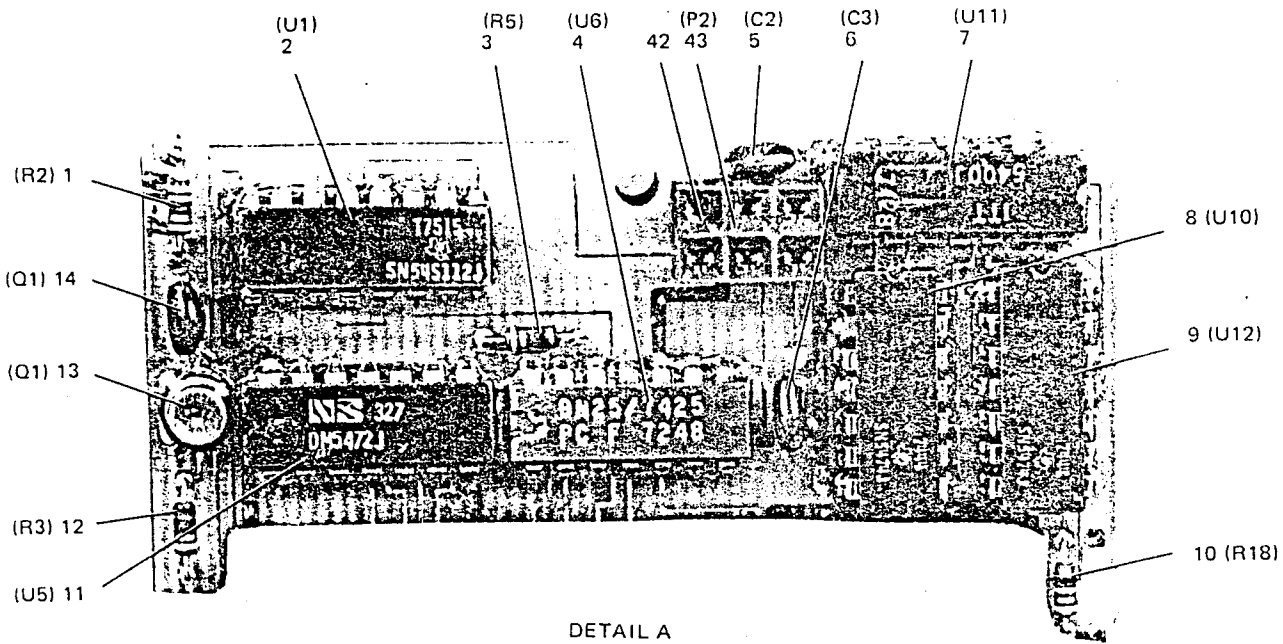


- NOTES:
- ① UNLESS OTHERWISE SPECIFIED RESISTANCE VALUES ARE IN OHMS. CAPACITANCE VALUES ARE IN MICRO-FARADS, AND INDUCTANCE VALUES ARE IN MILLI-HEMERS.
 - ② UNLESS OTHERWISE NOTED, DIODES ARE TYPE 1N454.
 - ③ UNLESS CONNECTION TO POWER AND GROUND ARE SHOWN, MICRO-CONNECT PIN NO. 1 IS +5.2 V DC AND PIN NO. 8 IS +13 V DC AND PIN NO. 15 IS GROUND.
 - ④ PARTIAL REFERENCE DESIGNATIONS ARE SHOWN FOR COMPLETE DESIGNATION. PARTS WITH UN- ARE TO BE ASSEMBLY DESIGNATION.
 - ⑤ VALUE SELECTED DURING FINAL TEST.
 - ⑥ THIS EQUIPMENT CONTAINS ELECTRO-STATIC DISCHARGE SENSITIVE (ESDS) DEVICES. APPROPRIATE PRECAUTIONS AND MATERIALS MUST BE USED TO PREVENT EQUIPMENT DAMAGE.

Voltage Regulator AZA1, Schematic Diagram
Figure 16

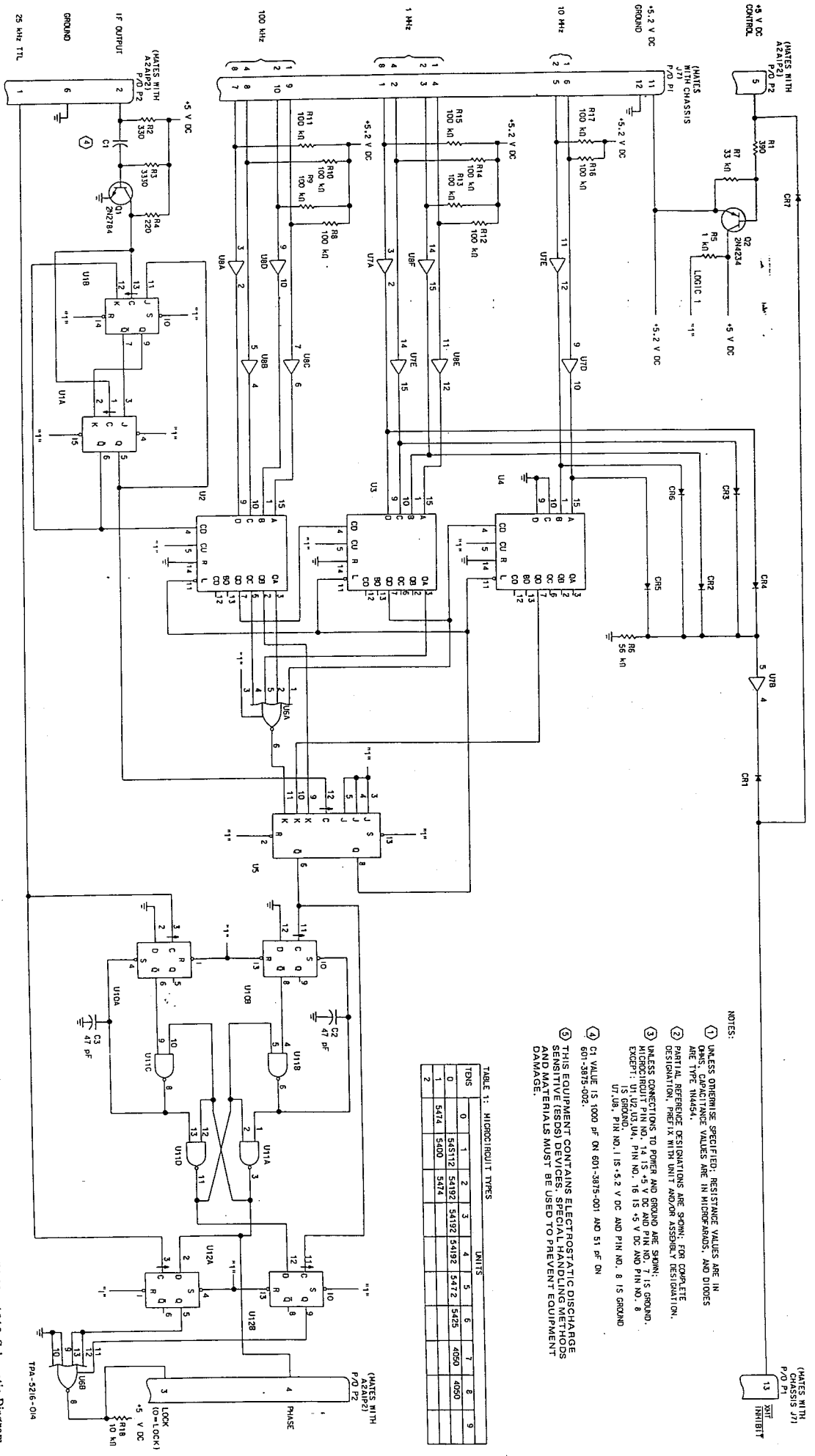
PA-5214-016





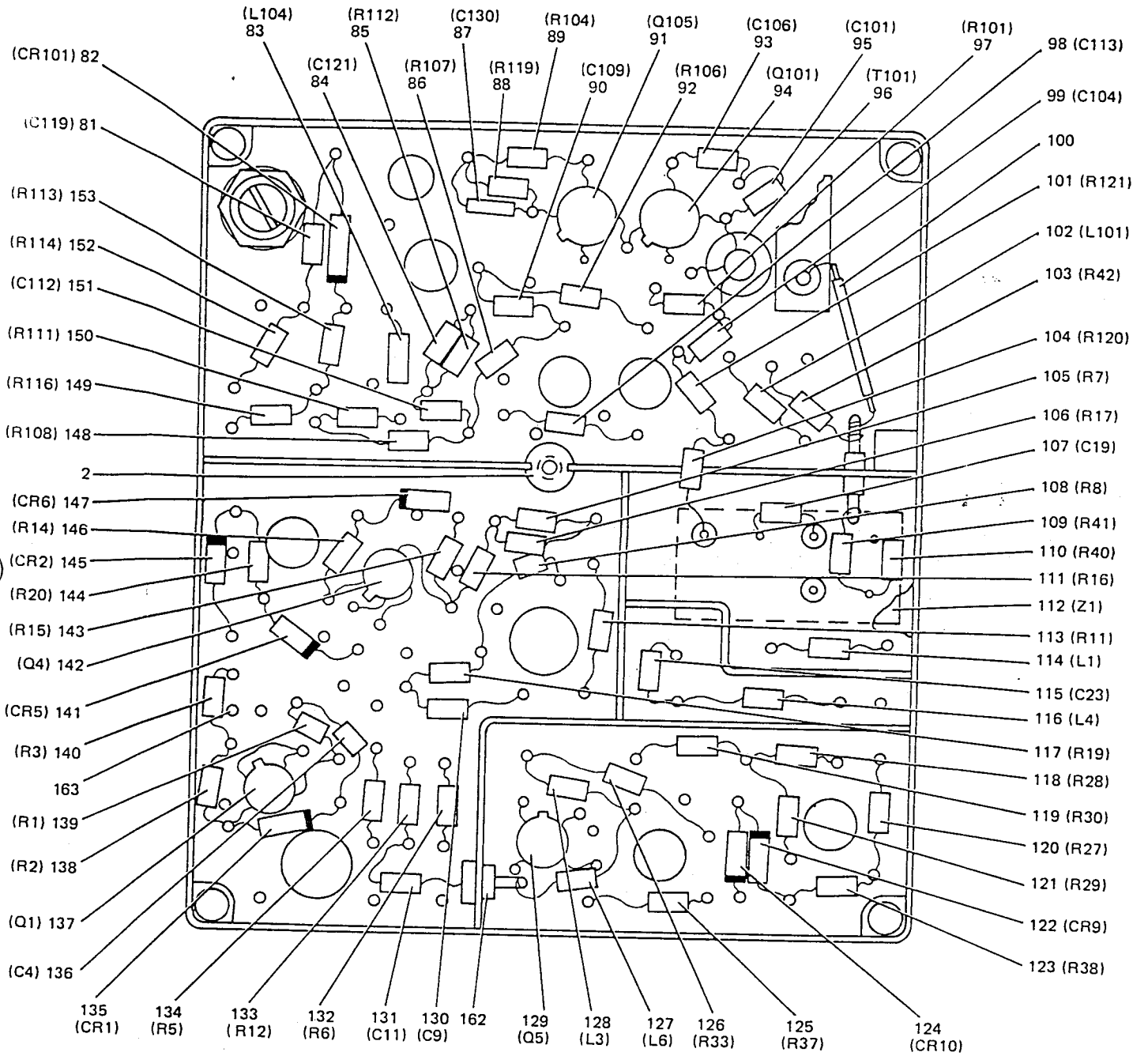
Variable Frequency Divider A2A2, Parts Location
Figure 17 (Sheet 1 of 2)





Variable Frequency Divider A2A2, Schematic Diagram
Figure 18



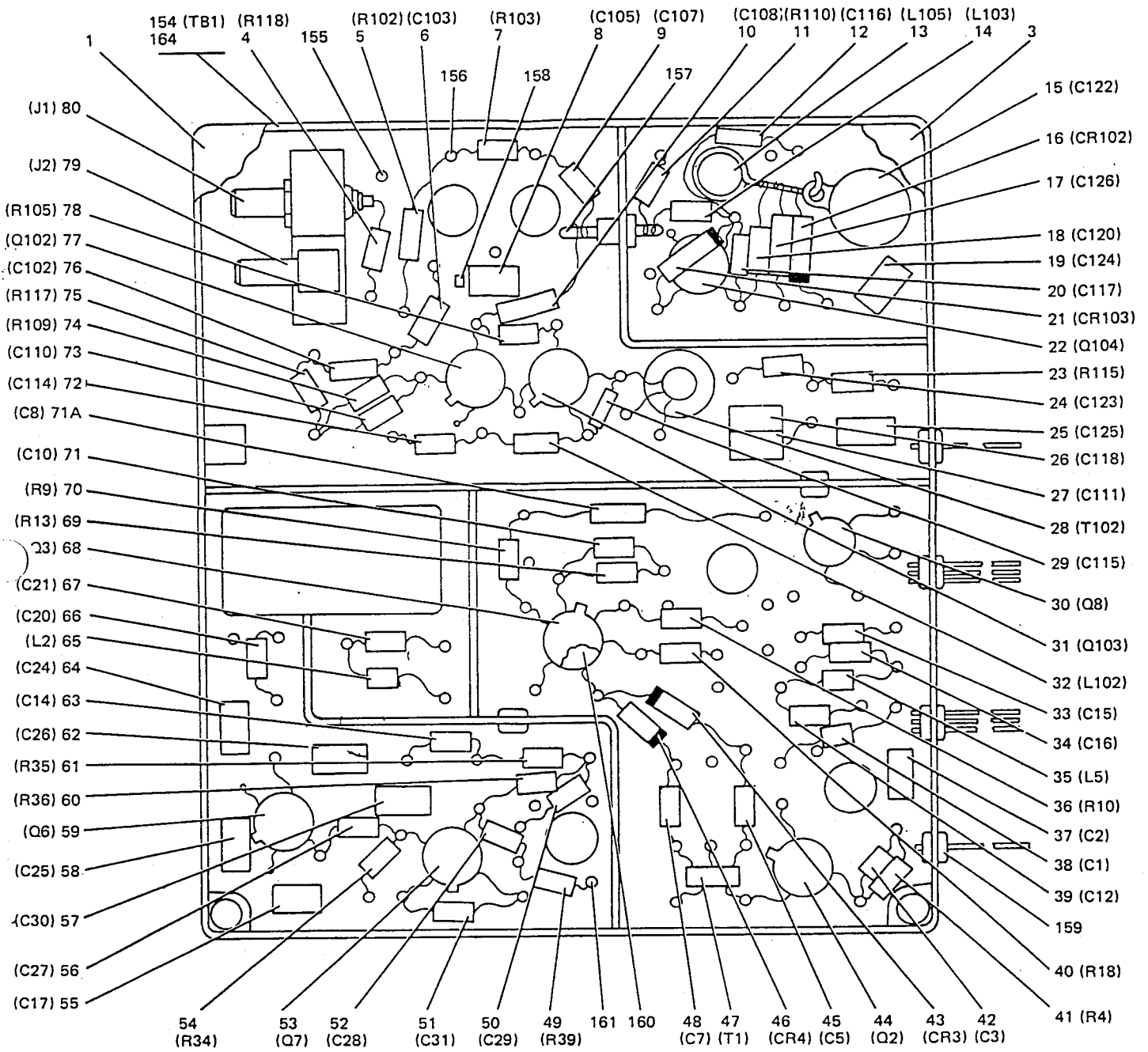


BOTTOM VIEW



TPA-4893-018

HF Phase-Lock Loop A2A3, Parts Location
Figure 19 (Sheet 1 of 3)



TOP VIEW

GROUP ASSEMBLY PARTS LIST

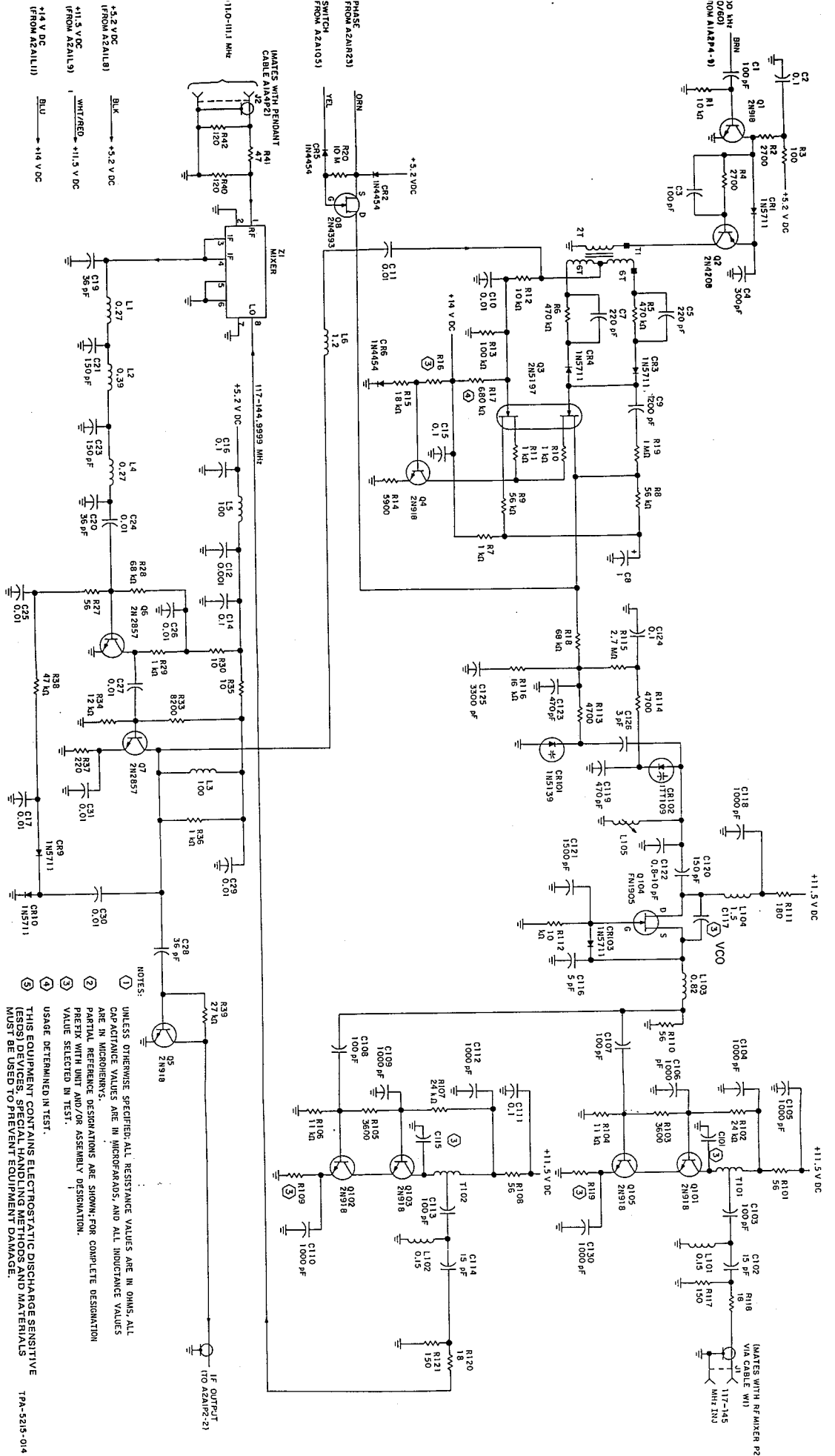
GROUP ASSEMBLY PARTS LIST

GROUP ASSEMBLY PARTS LIST

FIG. ITEM	PART NO	DESCRIPTION	QTY PER ASSY	USABLE CODE	FIG. ITEM	PART NO	DESCRIPTION	QTY PER ASSY	USABLE CODE	FIG. ITEM	PART NO	DESCRIPTION	QTY PER ASSY	USABLE CODE
14	635-034-001	1 W/PHASE-LOCK LOOP (E803) N/A3 FREQ FIB 14-1 (P/N N/A)	1	AR	13-08	RCR0563115	2 RESISTOR/FIXED CERN, 330 OHMS, 5%, 1/2W (01349)	1	AR	109	RCR0563115	2 RESISTOR/FIXED CERN, 330 OHMS, 5%, 1/2W (01349)	1	AR
15	635-034-001	2 CAPACITOR/FIXED CERN, 100PF, 10%, 1/2W (01349)	1	AR	100	RCR0563115	2 RESISTOR/FIXED CERN, 330 OHMS, 5%, 1/2W (01349)	1	AR	110	RCR0563115	2 RESISTOR/FIXED CERN, 330 OHMS, 5%, 1/2W (01349)	1	AR
16	635-034-001	2 CAPACITOR/FIXED CERN, 100PF, 10%, 1/2W (01349)	1	AR	101	RCR0563115	2 RESISTOR/FIXED CERN, 330 OHMS, 5%, 1/2W (01349)	1	AR	111	RCR0563115	2 RESISTOR/FIXED CERN, 330 OHMS, 5%, 1/2W (01349)	1	AR
17	635-034-001	2 CAPACITOR/FIXED CERN, 100PF, 10%, 1/2W (01349)	1	AR	102	RCR0563115	2 RESISTOR/FIXED CERN, 330 OHMS, 5%, 1/2W (01349)	1	AR	112	RCR0563115	2 RESISTOR/FIXED CERN, 330 OHMS, 5%, 1/2W (01349)	1	AR
18	635-034-001	2 CAPACITOR/FIXED CERN, 100PF, 10%, 1/2W (01349)	1	AR	103	RCR0563115	2 RESISTOR/FIXED CERN, 330 OHMS, 5%, 1/2W (01349)	1	AR	113	RCR0563115	2 RESISTOR/FIXED CERN, 330 OHMS, 5%, 1/2W (01349)	1	AR
19	635-034-001	2 CAPACITOR/FIXED CERN, 100PF, 10%, 1/2W (01349)	1	AR	104	RCR0563115	2 RESISTOR/FIXED CERN, 330 OHMS, 5%, 1/2W (01349)	1	AR	114	RCR0563115	2 RESISTOR/FIXED CERN, 330 OHMS, 5%, 1/2W (01349)	1	AR
20	635-034-001	2 CAPACITOR/FIXED CERN, 100PF, 10%, 1/2W (01349)	1	AR	105	RCR0563115	2 RESISTOR/FIXED CERN, 330 OHMS, 5%, 1/2W (01349)	1	AR	115	RCR0563115	2 RESISTOR/FIXED CERN, 330 OHMS, 5%, 1/2W (01349)	1	AR
21	635-034-001	2 CAPACITOR/FIXED CERN, 100PF, 10%, 1/2W (01349)	1	AR	106	RCR0563115	2 RESISTOR/FIXED CERN, 330 OHMS, 5%, 1/2W (01349)	1	AR	116	RCR0563115	2 RESISTOR/FIXED CERN, 330 OHMS, 5%, 1/2W (01349)	1	AR
22	635-034-001	2 CAPACITOR/FIXED CERN, 100PF, 10%, 1/2W (01349)	1	AR	107	RCR0563115	2 RESISTOR/FIXED CERN, 330 OHMS, 5%, 1/2W (01349)	1	AR					
23	635-034-001	2 CAPACITOR/FIXED CERN, 100PF, 10%, 1/2W (01349)	1	AR	108	RCR0563115	2 RESISTOR/FIXED CERN, 330 OHMS, 5%, 1/2W (01349)	1	AR					
24	635-034-001	2 CAPACITOR/FIXED CERN, 100PF, 10%, 1/2W (01349)	1	AR	109	RCR0563115	2 RESISTOR/FIXED CERN, 330 OHMS, 5%, 1/2W (01349)	1	AR					
25	635-034-001	2 CAPACITOR/FIXED CERN, 100PF, 10%, 1/2W (01349)	1	AR	110	RCR0563115	2 RESISTOR/FIXED CERN, 330 OHMS, 5%, 1/2W (01349)	1	AR					
26	635-034-001	2 CAPACITOR/FIXED CERN, 100PF, 10%, 1/2W (01349)	1	AR	111	RCR0563115	2 RESISTOR/FIXED CERN, 330 OHMS, 5%, 1/2W (01349)	1	AR					
27	635-034-001	2 CAPACITOR/FIXED CERN, 100PF, 10%, 1/2W (01349)	1	AR	112	RCR0563115	2 RESISTOR/FIXED CERN, 330 OHMS, 5%, 1/2W (01349)	1	AR					
28	635-034-001	2 CAPACITOR/FIXED CERN, 100PF, 10%, 1/2W (01349)	1	AR	113	RCR0563115	2 RESISTOR/FIXED CERN, 330 OHMS, 5%, 1/2W (01349)	1	AR					
29	635-034-001	2 CAPACITOR/FIXED CERN, 100PF, 10%, 1/2W (01349)	1	AR	114	RCR0563115	2 RESISTOR/FIXED CERN, 330 OHMS, 5%, 1/2W (01349)	1	AR					
30	635-034-001	2 CAPACITOR/FIXED CERN, 100PF, 10%, 1/2W (01349)	1	AR	115	RCR0563115	2 RESISTOR/FIXED CERN, 330 OHMS, 5%, 1/2W (01349)	1	AR					
31	635-034-001	2 CAPACITOR/FIXED CERN, 100PF, 10%, 1/2W (01349)	1	AR										
32	635-034-001	2 CAPACITOR/FIXED CERN, 100PF, 10%, 1/2W (01349)	1	AR										
33	635-034-001	2 CAPACITOR/FIXED CERN, 100PF, 10%, 1/2W (01349)	1	AR										
34	635-034-001	2 CAPACITOR/FIXED CERN, 100PF, 10%, 1/2W (01349)	1	AR										
35	635-034-001	2 CAPACITOR/FIXED CERN, 100PF, 10%, 1/2W (01349)	1	AR										
36	635-034-001	2 CAPACITOR/FIXED CERN, 100PF, 10%, 1/2W (01349)	1	AR										
37	635-034-001	2 CAPACITOR/FIXED CERN, 100PF, 10%, 1/2W (01349)	1	AR										
38	635-034-001	2 CAPACITOR/FIXED CERN, 100PF, 10%, 1/2W (01349)	1	AR										
39	635-034-001	2 CAPACITOR/FIXED CERN, 100PF, 10%, 1/2W (01349)	1	AR										
40	635-034-001	2 CAPACITOR/FIXED CERN, 100PF, 10%, 1/2W (01349)	1	AR										
41	635-034-001	2 CAPACITOR/FIXED CERN, 100PF, 10%, 1/2W (01349)	1	AR										
42	635-034-001	2 CAPACITOR/FIXED CERN, 100PF, 10%, 1/2W (01349)	1	AR										
43	635-034-001	2 CAPACITOR/FIXED CERN, 100PF, 10%, 1/2W (01349)	1	AR										
44	635-034-001	2 CAPACITOR/FIXED CERN, 100PF, 10%, 1/2W (01349)	1	AR										
45	635-034-001	2 CAPACITOR/FIXED CERN, 100PF, 10%, 1/2W (01349)	1	AR										
46	635-034-001	2 CAPACITOR/FIXED CERN, 100PF, 10%, 1/2W (01349)	1	AR										
47	635-034-001	2 CAPACITOR/FIXED CERN, 100PF, 10%, 1/2W (01349)	1	AR										
48	635-034-001	2 CAPACITOR/FIXED CERN, 100PF, 10%, 1/2W (01349)	1	AR										

HP Phase-Lock Loop A2A3 Parts Location
Figure 19 (Sheet 2)

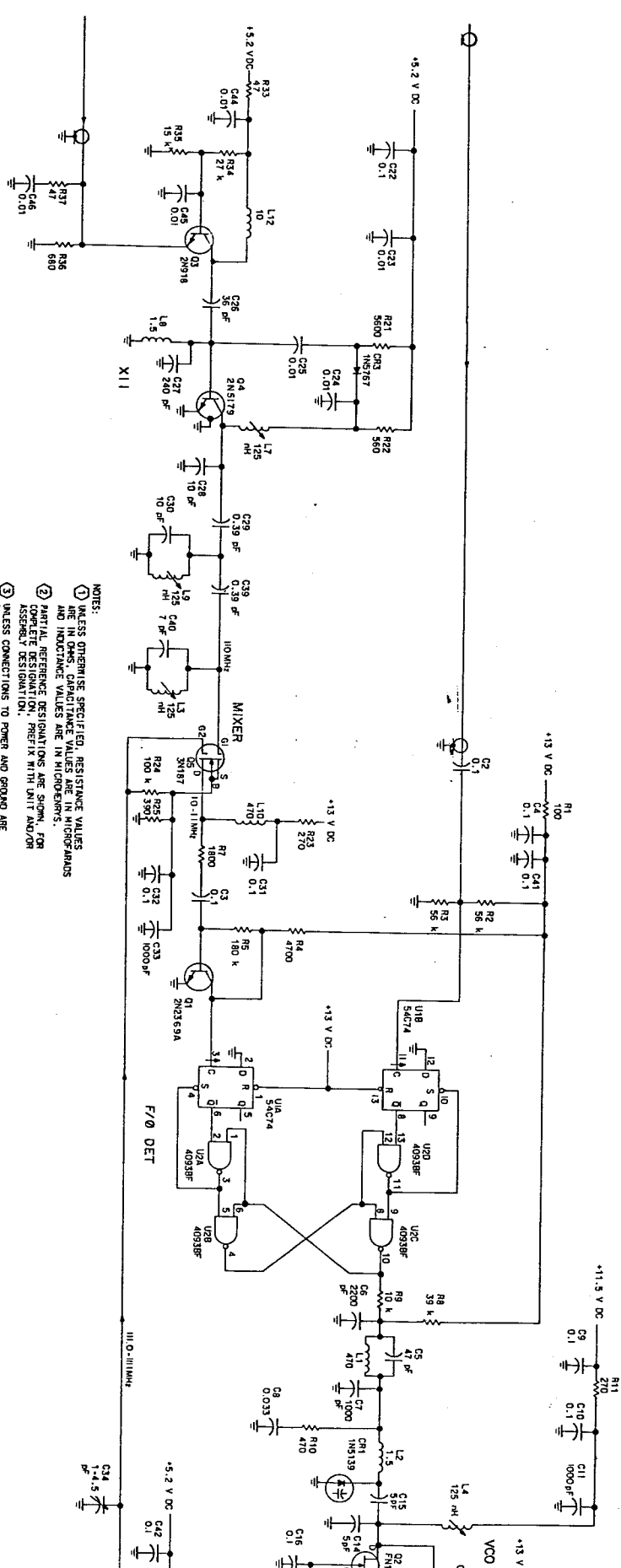




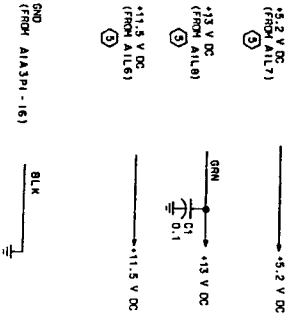
HF Phase-Lock Loop A243, Schematic Diagram
Figure 20



1.0-1.1 MHz, 10 V P-P
(FROM ALIAS22)



- NOTES:
- 1 UNLESS OTHERWISE SPECIFIED, RESISTANCE VALUES ARE IN OHMS, KILOHMS, MEGOHMS, AND INDUCTANCE VALUES ARE IN MICROHENRS.
 - 2 PARTIAL REFERENCE DESIGNATIONS ARE SHOWN FOR COMPLETE DESIGNATION.
 - 3 UNLESS CONNECTIONS TO POWER AND GROUND ARE SHOWN, MICRO-INCUT PIN NO. 14 IS +13 V DC AND PIN NO. 7 IS GROUND.
 - 4 LOCATED ON ALIAS1.
 - 5 REFER TO ALIAS3 FOR ALL COMPONENTS.
 - 6 THIS EQUIPMENT CONTAINS ELECTROSTATIC DISCHARGE SENSITIVE (ESDS) DEVICES. SPECIAL HANDLING METHODS AND MATERIALS MUST BE USED TO PREVENT EQUIPMENT DAMAGE.



10 MHz
(FROM ALIAS391)

+5.2 V DC
(FROM ALIAS7)

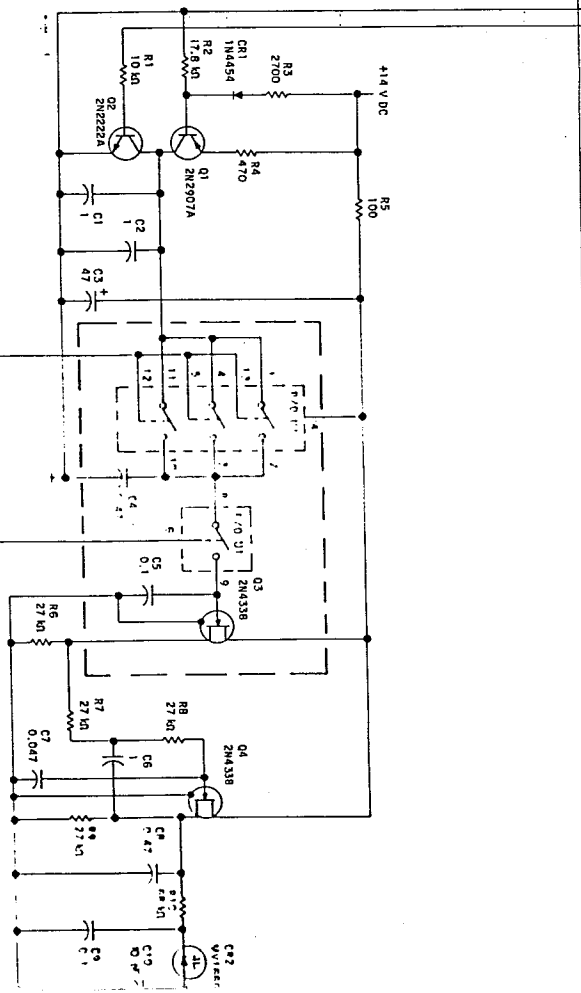
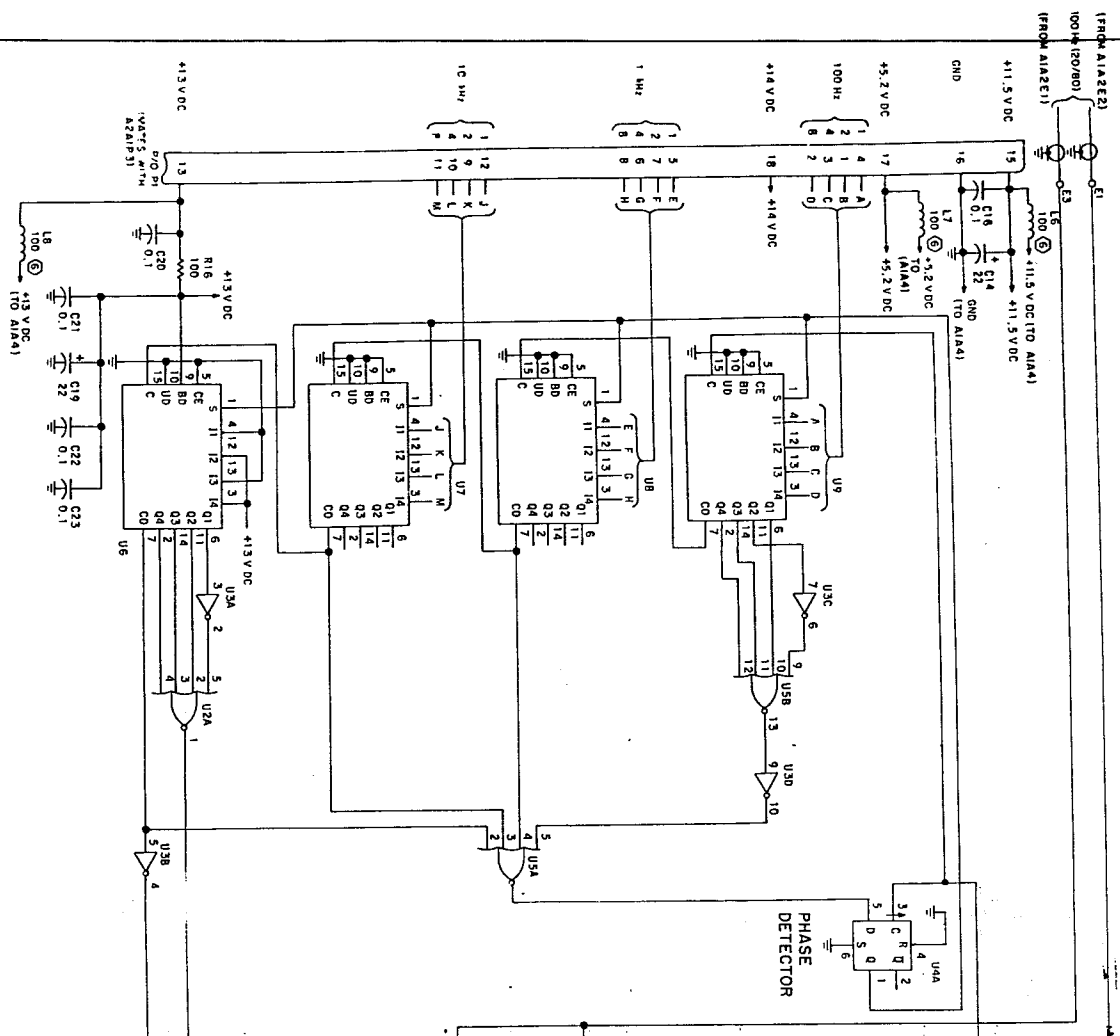
+13 V DC
(FROM ALIAS8)

+11.5 V DC
(FROM ALIAS1)

0V
(FROM ALIAS3)

BLK





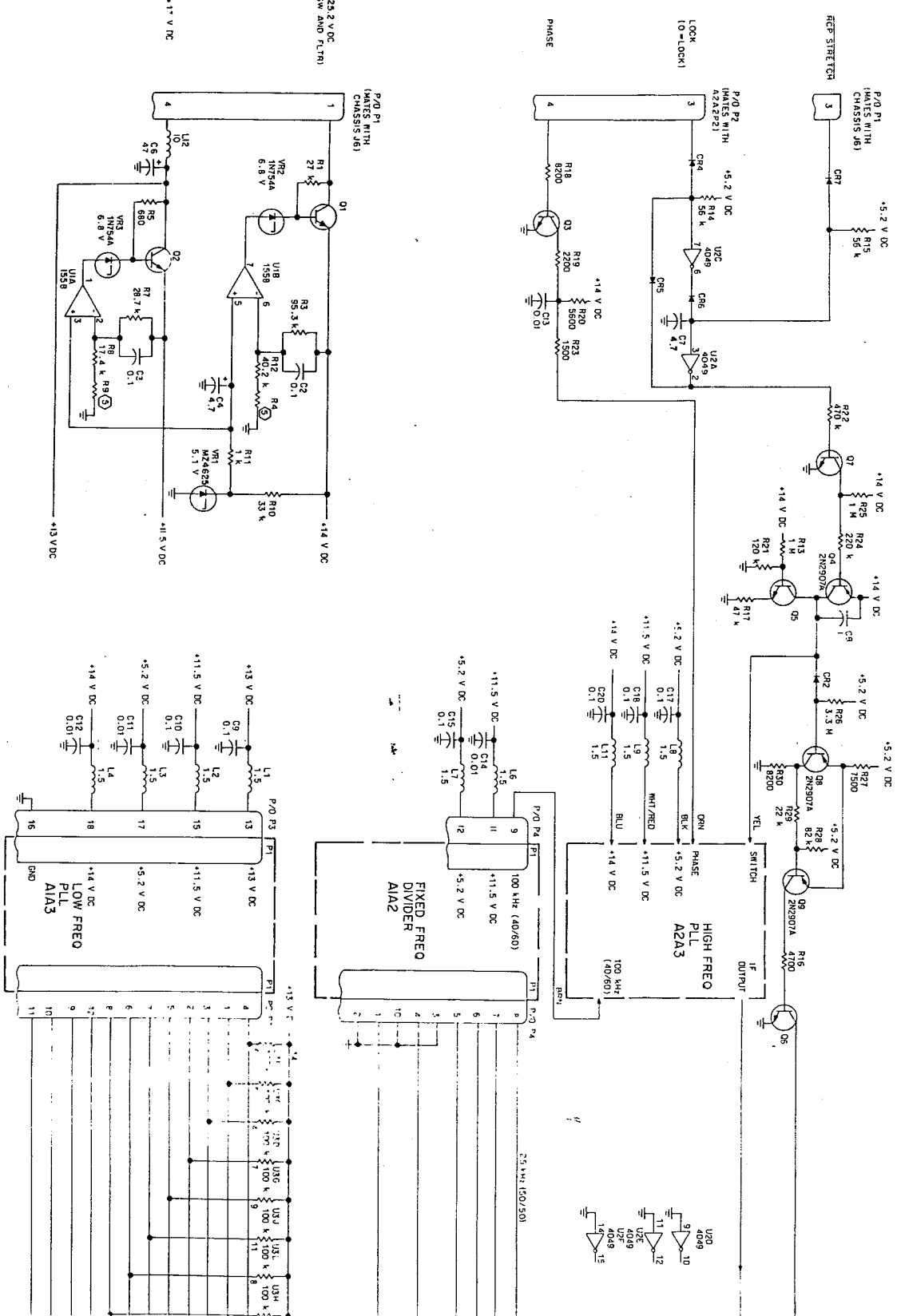
NOTES:

- 1 UNLESS OTHERWISE SPECIFIED ALL RESISTANCE VALUES ARE IN OHMS AND ALL INDUCTANCE VALUES ARE IN MICROHENNES.
- 2 PARTIAL REFERENCE DESIGNATIONS ARE GIVEN FOR COMPONENTS UNLESS CONNECTION TO POWER AND GROUND ARE SHOWN.
- 3 VALUE SELECTED IN TEST.
- 4 LOCATED ON A1.
- 5 THIS EQUIPMENT CONTAINS ELECTROSTATIC DISCHARGE SENSITIVE COMPONENTS AND MATERIALS MUST BE USED TO PROTECT THEM.

TYPE	POWER	PIN	VOLTS	RESISTANCE	UNITS
4029	15	41.3	P	4002	6
4049	1	41.3	P	4002	6
4066	1	41.3	P	4002	6

TENS	UNITS
0	4066 4002 4049 4073 4002 407





P/O P1
(MATE WITH
CHASSIS J6)

+25.2 V DC
(SW AND FLTR)

+11 V DC

+13 V DC

+14 V DC

+5.2 V DC

+11.5 V DC

+11.5 V DC

+5.2 V DC

+14 V DC

+13 V DC

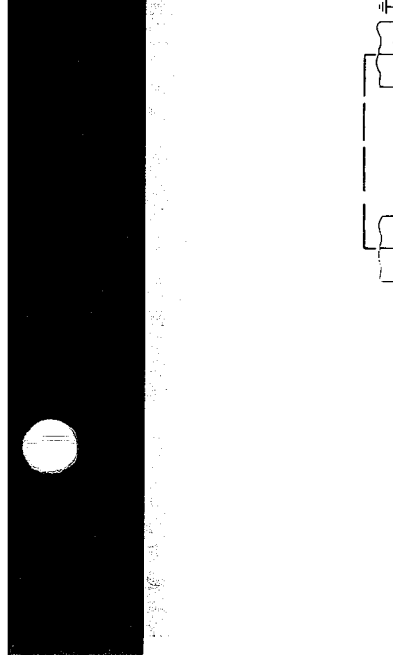
+11.5 V DC

+5.2 V DC

+14 V DC

+13 V DC

+11.5 V DC





549C-1 AMPLIFIER-COUPLER (622-5365-001)
CONTROL LOGIC ASSEMBLY A4 (651-8463-001)
CONTROL LOGIC CIRCUIT CARD A4A2 (646-5822-001)

SERVICE INFORMATION LETTER 1-83

PRODUCT IMPROVEMENT

To prevent a false input from the rf current analog of the antenna tuner, capacitor C53 on control logic circuit card A4A2 should be changed to 0.1 μ F.

The threshold of the tuner current nonmaskable interrupt trip point should be raised by changing resistor R165 on the A4A2 card to 11.8 k Ω . The resistor change will prevent false shutdown in the area of 5.0 MHz when using a 172H-21(A) whipload.

Readjustment of R5, R6, and R7 on antenna tuner assembly A2 is required after the above changes have been made.





| SERVICE INFORMATION LETTER

Collins Telecommunications Products Division/Rockwell International

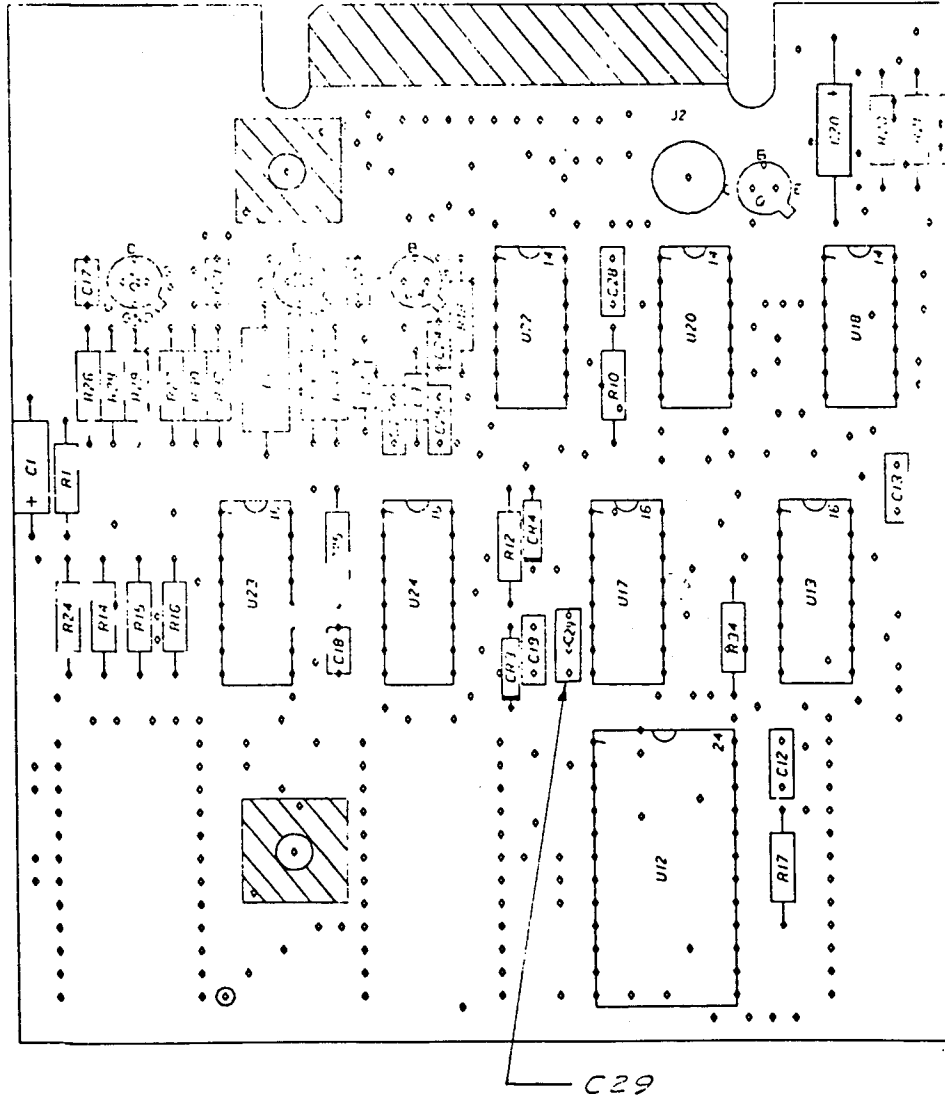
• 350577

549C-1 AMPLIFIER-COUPLER (622-5365-001)
CONTROL LOGIC ASSEMBLY A4 (651-8463-001)
MICROPROCESSOR ASSEMBLY A4A1 (646-5811-001)

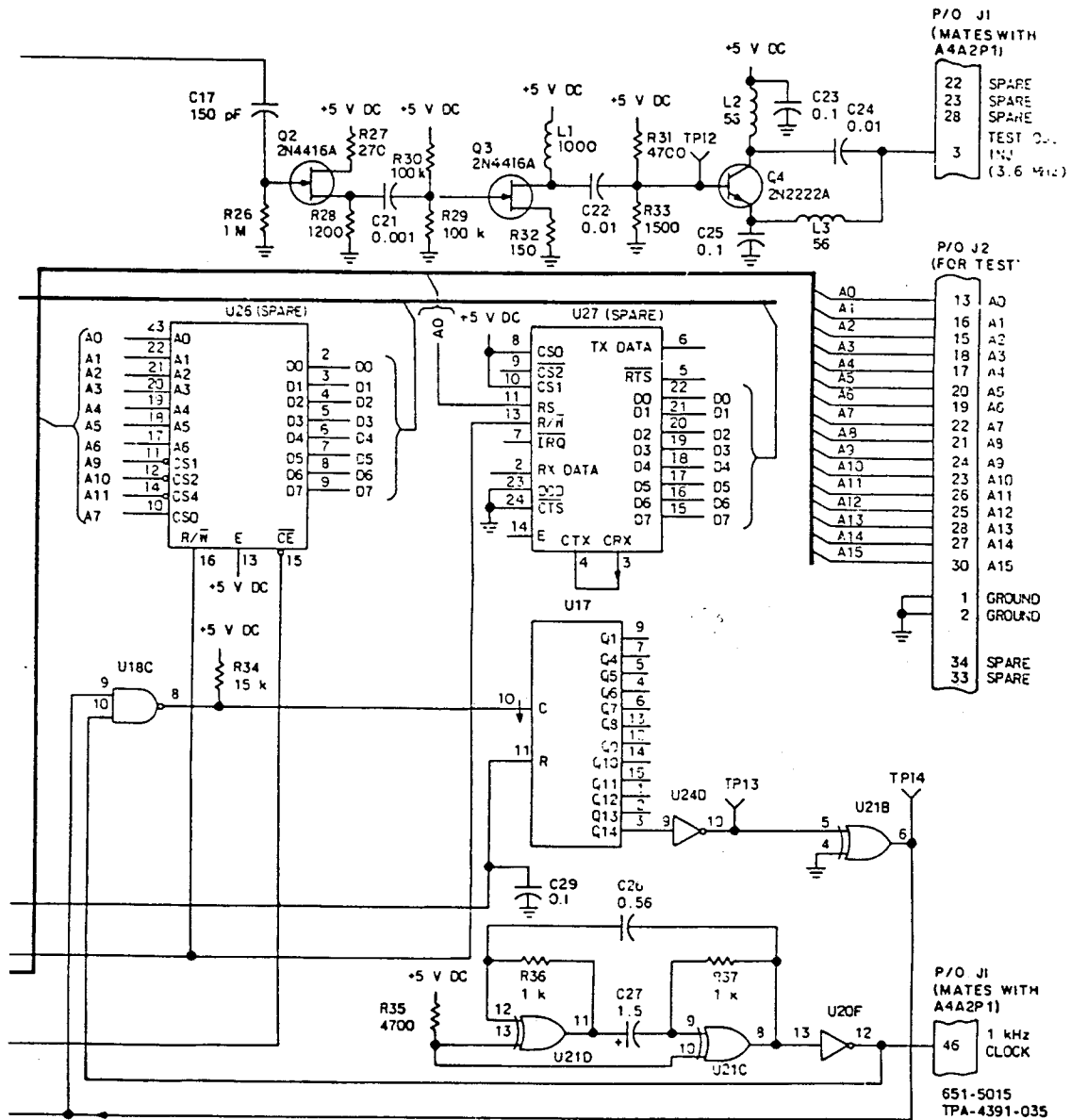
SERVICE INFORMATION LETTER 2-83

PREVENT FALSE RESET TRIGGERING DURING SELF-TEST

Integrated circuit U17 on microprocessor assembly A4A1 may be purchased from different vendors. If U17 is replaced, a slight variation between vendor parts may cause false reset triggering during self-test. This false reset triggering may cause the unit to display a "3" fault (low-pass filter fault) at the conclusion of self-test even when there is not a low-pass filter problem. To compensate for the difference between vendor parts, 0.1- μ F capacitor C29 can be added to the U17 counter reset line. Refer to figures 1 and 2 for location of the capacitor.



P/O Microprocessor Assembly A4A1
Figure 1



P/O Microprocessor Assembly A4A1,
Schematic Diagram
Figure 2



| SERVICE INFORMATION LETTER

Collins Telecommunications Products Division/Rockwell International

• 350597

549C-1 AMPLIFIER-COUPLER (622-5365-001)
CHASSIS/HEAT SINK ASSEMBLY A1 (651-8129-001)
POWER AMPLIFIER A1A1 (646-5616-001)

SERVICE INFORMATION LETTER 3-83

INCREASE BIAS VOLTAGE RANGE

The VMP4 transistors (Q1 and Q2) on chassis/heat sink assembly A1 are no longer available. The replacement part is DV2820. If Q1 and Q2 are replaced, it may be necessary to increase the bias voltage range to allow for the higher bias DV2820. The bias voltage range is increased by changing three resistors on power amplifier A1A1. The 2.2-k Ω resistors R4 and R15 are changed to 1.5-k Ω resistors (745-0755-000). The 220- Ω , 2-W resistor R7 is changed to a 178- Ω , 3-W resistor (747-2169-250).



| SERVICE INFORMATION LETTER

Collins Defense Communications Division/Rockwell International

• 350671

549C-1 AMPLIFIER-COUPLER (622-5365-001)
ANTENNA TUNER ASSEMBLY A2 (642-1859-002)

SERVICE INFORMATION LETTER 1-84

IMPROVED ANTENNA CONTACT

The 549C-1 Amplifier-Coupler contains an antenna tuner assembly, 642-1859-001, which provides automatic impedance matching of various antennas. The antenna contact could arc to the chassis under certain conditions.

A new antenna tuner assembly, part number 642-1859-002, is now available. The new antenna tuner differs from the present tuner, part number 642-1859-001, only by the antenna contact used. The new contact, part number 651-8885-001, was designed to provide more clearance from the chassis to preclude arcing. The new contact is readily interchangeable with the old contact.



SERVICE BULLETIN

Collins Defense Communications/Rockwell International

350834

549C-1 AMPLIFIER-COUPLER (622-5365-001)
CHASSIS/HEAT SINK ASSEMBLY A1 (651-8129-001)
POWER AMPLIFIER A1A1 (646-5616-001)

SERVICE BULLETIN NO 1

PREVENT UNWANTED OSCILLATIONS

This service bulletin applies to 549C-1 (622-5365-001) units with serial numbers 104 and below.

Production cut-in is serial number 105. Production cut-in for power amplifier A1A1 (646-5616-001) is REV P.

When transistor Q1 on power amplifier A1A1 is purchased from certain vendors, unwanted oscillation may occur at about 110 MHz. These oscillations cause intermodulation distortion, reduced output power, or spurious radiation.

This modification adds a ferrite bead to power amplifier A1A1 to prevent the unwanted oscillation from occurring.

Estimated time required to perform the modification is 1.0 man-hour.

The modification parts are itemized in the material information paragraph. For additional information concerning parts, contact Collins Defense Communications, Rockwell International Corporation, Service Parts Department, Cedar Rapids, Iowa 52498. Reference 549C-1 Service Bulletin No 1 in all correspondence.

No special tools or equipment are required.

The 549C-1 Amplifier-Coupler instruction book, part number 523-0772280, can be used as a reference while installing this bulletin.

MODIFICATION PROCEDURE

- A. Remove any attached units and disconnect all cables from the amplifier-coupler.

CAUTION: THIS EQUIPMENT CONTAINS ELECTROSTATIC DISCHARGE SENSITIVE (ESDS) DEVICES. SPECIAL HANDLING METHODS AND MATERIALS MUST BE USED TO PREVENT EQUIPMENT DAMAGE.

- B. Loosen six captive screws securing chassis/heat sink assembly to case assembly.

C. Using care to avoid damage to O-ring seal and grooves, carefully separate top and bottom sections (case assembly A5 and chassis/heat sink assembly A1).

NOTE: Refer to figure 1 for location of components. Refer to figure 2 for a schematic diagram that includes the changes made by this bulletin.

- D. Locate and remove diode CR5 from power amplifier A1A1.
- E. Install a new 1N5719 diode (922-6250-110) vertically with cathode at board end. Install ferrite bead Z1 (288-2154-000) on anode lead of CR5 and reconnect anode lead to pad as shown.
- F. If power amplifier A1A1 is stamped REV N, stamp REV P near the part number. If the power amplifier is stamped REV M or below, stamp RWK REV P near the part number.
- G. Reassemble the amplifier-coupler in the reverse order of disassembly.
- H. Mark SB 1 on the service bulletin information chart. If the unit is not equipped with an information chart (280-3778-010), order one and attach it near the nameplate.

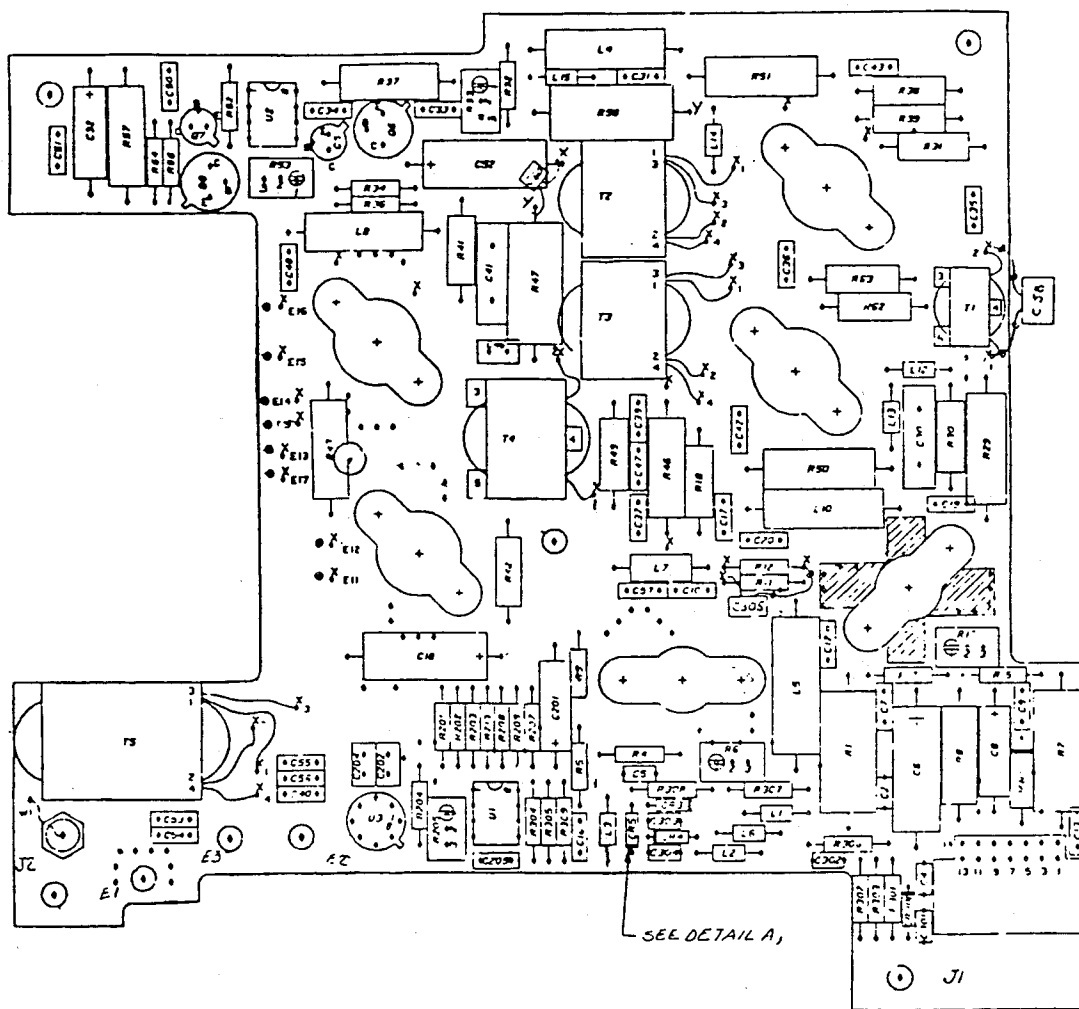
MATERIAL INFORMATION

The parts listed below are required to modify one 549C-1.

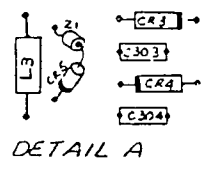
<u>PART NUMBER*</u>	<u>QTY</u>	<u>UNIT PRICE</u>	<u>DESCRIPTION</u>
922-6250-110	1		Diode, 1N5719, CR5
288-2154-000	1		Bead, ferrite, Z1
**280-3778-010	1		Chart, information

*Unless otherwise indicated, part numbers are Rockwell International.

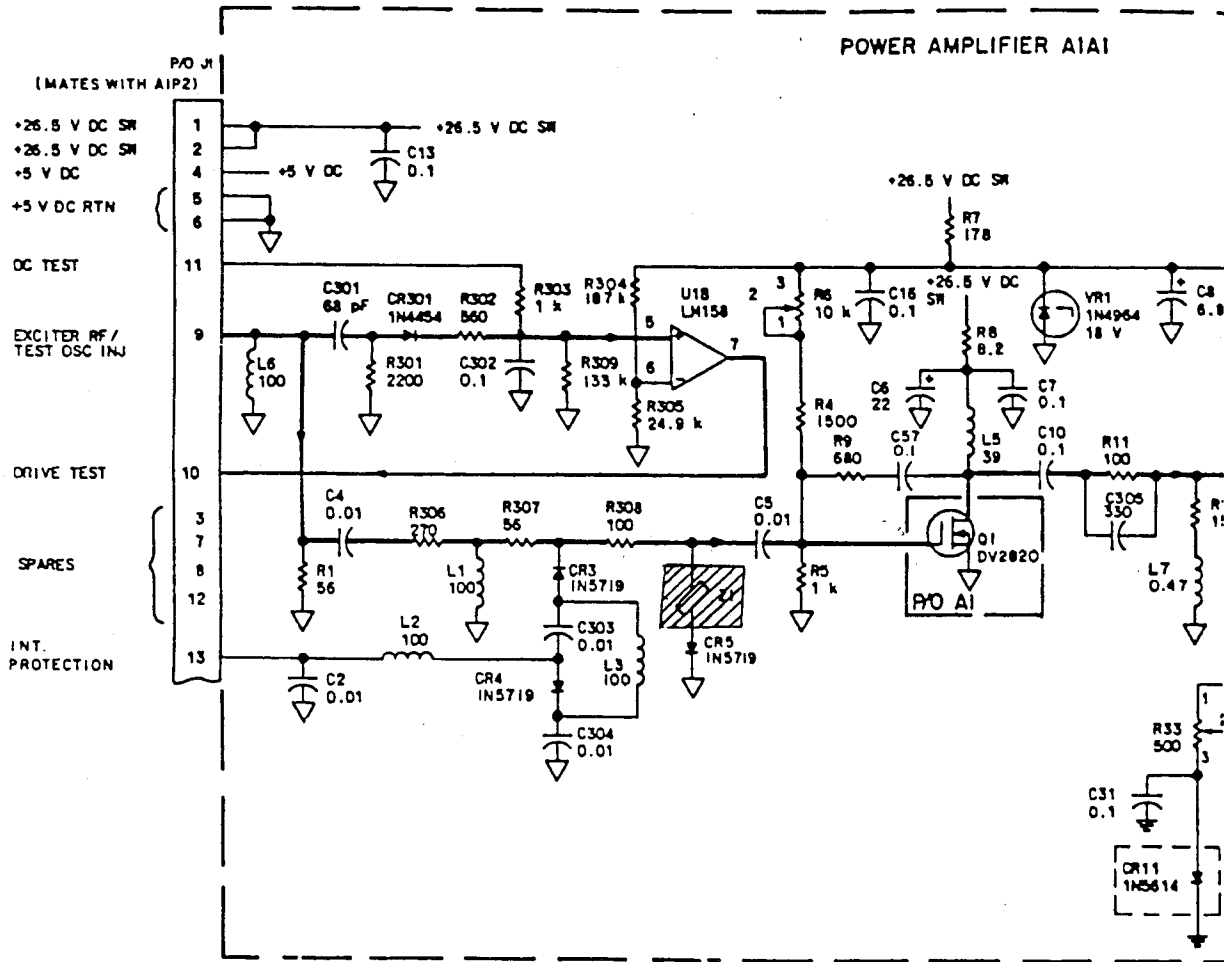
**Order if needed.



SEE DETAIL A,



Power Amplifier A1A1
Figure 1



P/O Power Amplifier A1A1, Schematic Diagram
Figure 2



SERVICE BULLETIN

Collins Defense Communications/Rockwell International

350835

549C-1 AMPLIFIER-COUPLER (622-5365-001)
CHASSIS-HEAT SINK ASSEMBLY A1 (651-8129-001)
POWER AMPLIFIER A1A1 (646-5616-001)

SERVICE BULLETIN NO 3

PREVENT SPURIOUS OUTPUTS

This service bulletin applies to 549C-1 (622-5365-001) units with serial numbers 104 and below.

Production cut-in is serial number 105. Production cut-in for power amplifier A1A1 (646-5616-001) is REV R.

When pin diodes manufactured by a certain vendor are used on power amplifier A1A1, spurious outputs may occur. The spurious output is generated at one-half the driven frequency when the power amplifier is operating between 2 and 3 MHz and is driven at the normal operating level.

This modification prevents the spurious outputs by adding resistors to dequeue the chokes in the pin diode attenuator. These changes should be made only if pin diodes A1A1CR3, A1A1CR4, and A1A1CR5 are replaced.

Estimated time required to perform the modification is 1.5 man-hours.

The modification parts are itemized in the material information paragraph. For additional information concerning parts, contact Collins Defense Communications, Rockwell International Corporation, Service Parts Department, Cedar Rapids, Iowa 52498. Reference 549C-1 Service Bulletin No 3 in all correspondence.

No special tools or equipment are required.

The 549C-1 Amplifier-Coupler instruction book, part number 523-0772280, can be used as a reference while installing this bulletin.

MODIFICATION PROCEDURE

- A. Remove any attached units and disconnect all cables from the amplifier-coupler.

CAUTION: THIS EQUIPMENT CONTAINS ELECTROSTATIC DISCHARGE SENSITIVE (ESDS) DEVICES. SPECIAL HANDLING METHODS AND MATERIALS MUST BE USED TO PREVENT EQUIPMENT DAMAGE.

- B. Loosen six captive screws securing chassis/heat sink assembly to case assembly.

Mar 15/87

549C-1 SB 3
Page 1 of 4

- c. Using care to avoid damage to O-ring seal and grooves, carefully separate top and bottom sections (case assembly A5 and chassis/heat sink assembly A1).

NOTE: Refer to figure 1 for location of components. Refer to figure 2 for a schematic diagram that includes the changes made by this bulletin.

- D. Locate and remove coils L2 and L3.
- E. Install contacts (372-2601-037) in the holes vacated by coils L2 and L3.
- F. Connect new coils L2 and L3 (240-2047-000) to the contacts installed in step E.
- G. Connect 1200 ohm resistor R310 (RCR07G122KS) across coil L3 and solder to the two new contacts.
- H. Connect 1200 ohm resistor R311 (RCR07G122KS) across coil L2 and solder to the two new contacts.
- I. If power amplifier A1A1 is stamped REV P, stamp REV R near the part number. If the power amplifier is stamped REV N or below, stamp RWK REV R near the part number.
- J. Reassemble the amplifier-coupler in the reverse order of disassembly.
- K. Mark SB 3 on the service bulletin information chart. If the unit is not equipped with an information chart (280-3778 010), order one and attach it near the nameplate.

MATERIAL INFORMATION

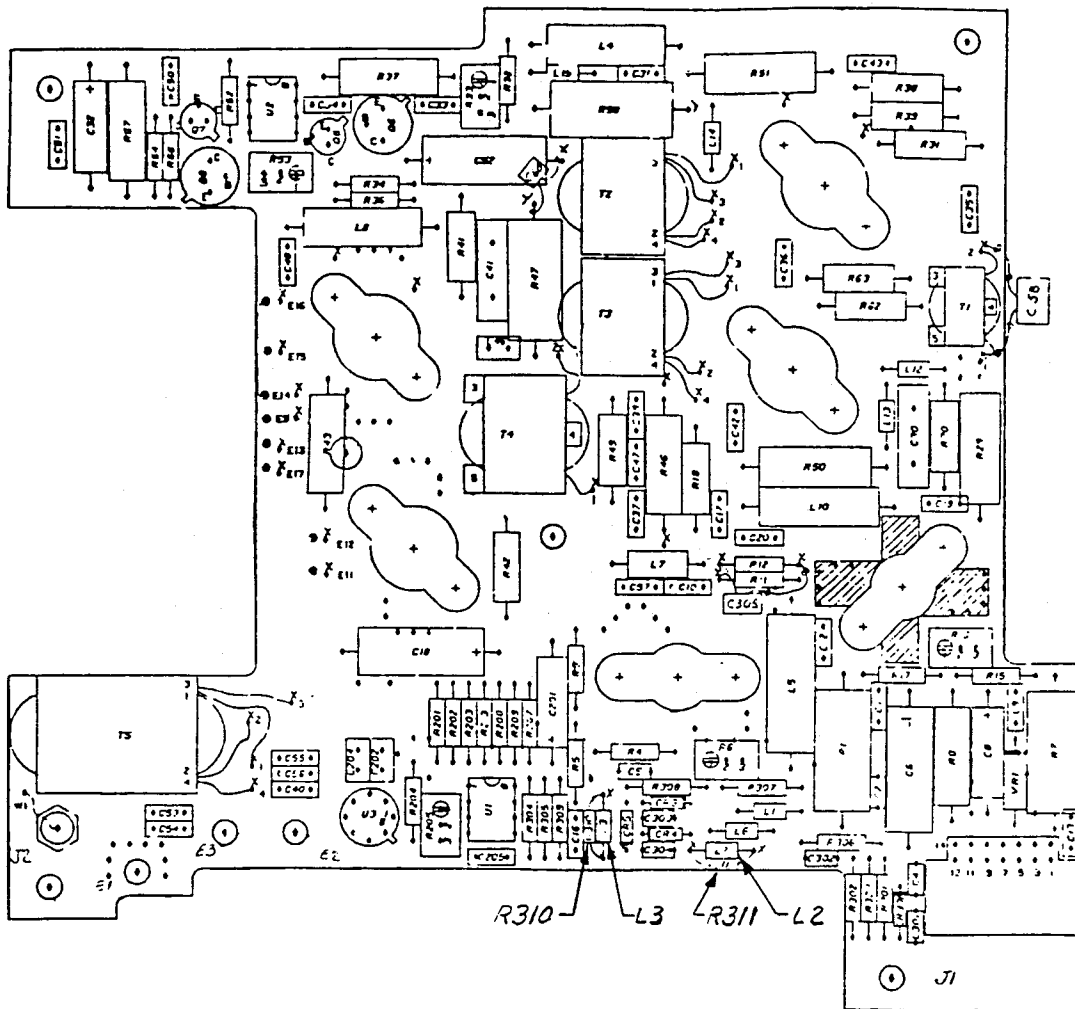
The parts listed below are required to modify one 549C-1.

<u>PART NUMBER*</u>	<u>QTY</u>	<u>UNIT PRICE</u>	<u>DESCRIPTION</u>
372-2601-037	4		Contacts
240-2047-000	2		Coil, L2, L3
**RCR076122KS	2		Resistor, 1200 ohm, 1/4 W, R310, R311
***280-3778-010	1		Chart, information

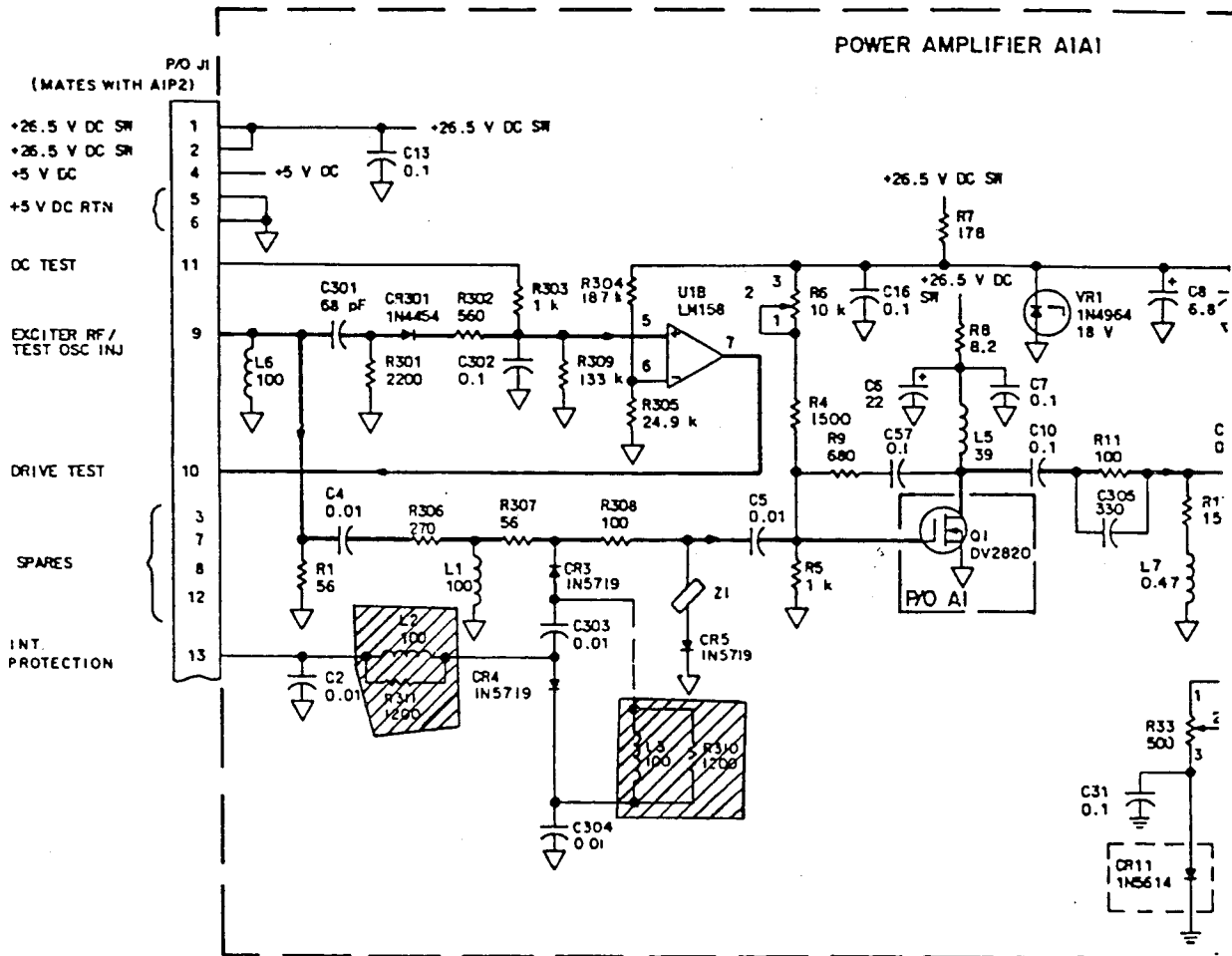
*Unless otherwise indicated, part numbers are Rockwell International.

**Military part number

***Order if needed.



Power Amplifier A1A1
Figure 1



P/O Power Amplifier A1A1, Schematic Diagram
Figure 2



SERVICE BULLETIN

Collins Defense Communications/Rockwell International

350851

549C-1 AMPLIFIER-COUPLER (622-5365-001, -002)
CASE ASSEMBLY A5 (651-8130-001)
FILTER ASSEMBLY A5A2 (651-8141-001)

SERVICE BULLETIN NO 4

REMOVE SERVICE BULLETIN NO 2

This service bulletin applies to 549C-1 (622-5365-001, 002) units with serial numbers 43, 50, 54, 58, 60, 79, 80, 91, 94, 95, 98, 115, plus any other units that may have had service bulletin no 2 installed.

The purpose of service bulletin no 2 was to make the 549C-1 compatible with a 671V-6 half-duplex receiver-exciter. The changes were made in a few production units while the bulletin was being written but before the service bulletin was published, the decision was made to modify the 671V-6 for compatibility with the 549C-1 instead of modifying the 549C-1 for compatibility with the 671V-6. This service bulletin takes out the changes to the 549C-1 made by service bulletin no 2.

Estimated time required to perform the modification is 1.5 man-hours.

The modification parts are itemized in the material information paragraph. For additional information concerning parts, contact Collins Defense Communications, Rockwell International Corporation, Service Parts Department, Cedar Rapids, Iowa 52498. Reference 549C-1 Service Bulletin No 4 in all correspondence.

No special tools or equipment are required.

The 549C-1 Amplifier-Coupler instruction book, part number 523-0772280, can be used as a reference while installing this bulletin.

MODIFICATION PROCEDURE

- A. Loosen six captive screws securing chassis/heat sink assembly to case.
- B. Using care to avoid damage to O-ring seal and grooves, carefully separate top and bottom sections (case assembly A5 and chassis/heat sink assembly A1).

CAUTION: THIS EQUIPMENT CONTAINS ELECTROSTATIC DISCHARGE SENSITIVE (ESDS) DEVICES. SPECIAL HANDLING METHODS AND MATERIALS MUST BE USED TO PREVENT EQUIPMENT DAMAGE.

- C. Refer to the 549C-1 instruction book and remove filter assembly A5A2 from case assembly A5.

D. Remove cover from filter assembly A5A2 by removing 11 screws.

NOTE: Refer to figure 1 for location of components. Refer to figure 2 for a schematic diagram that shows before and after modification configuration.

E. Remove hookup wire connected from J1-33 to C26 and from J2-E to C26.

F. Install standoff terminals E2, E3, and E4 (306-1104 000).

G. Connect hookup wire (439-4571-000) from J1-33 to E2.

H. Connect hookup wire (439-4571-000) from J2-E to E2.

I. Install 1N4454 diode CR9 (mil part number MIL-S-19500/144) from E2 (cathode) to C26 (anode).

J. Install 1N4454 diode CR10 (mil part number MIL-S-19500/144) from E3 (cathode) to C26 (anode).

K. Install 1N4454 diode CR11 (mil part number MIL-S-19500/144) from E4 (cathode) to C26 (anode).

L. Install feedthrough capacitors C16 and C32 (913-0155-010).

M. Install coil L16 (240-2715-390) between capacitors C16 and C32.

N. If the filter assembly is stamped REV G, stamp REV H near the part number. If the filter assembly is stamped REV F or below, stamp RWK REV H near the part number.

O. Reassemble the amplifier-coupler in the reverse order of disassembly.

P. Mark SB 4 on the service bulletin information chart. If the unit is not equipped with an information chart (280-3778-010), order one and attach it near the nameplate.

MATERIAL INFORMATION

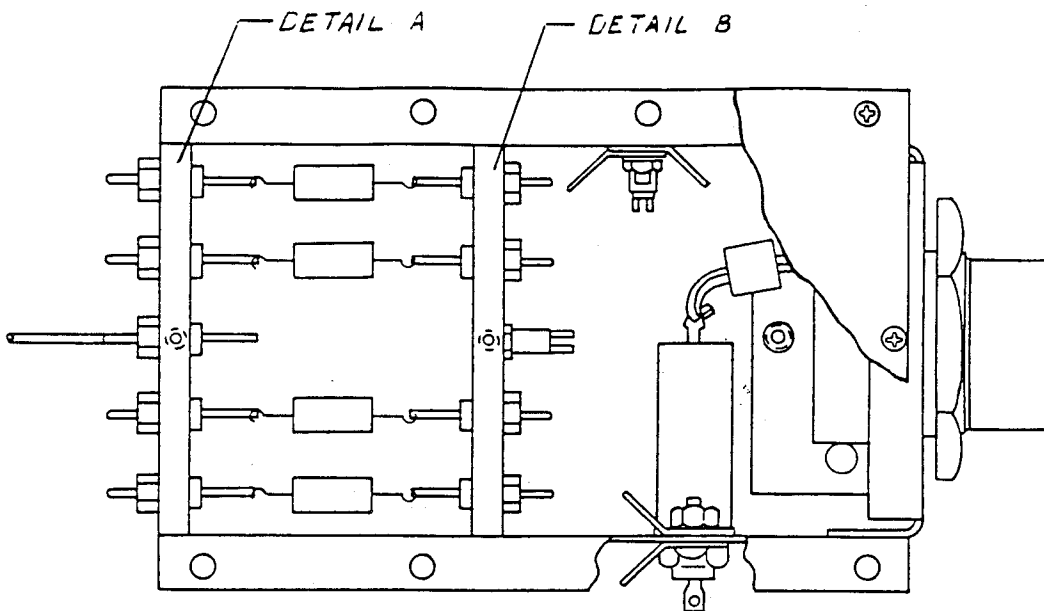
The parts listed below are required to modify one 549C-1.

<u>PART NUMBER*</u>	<u>QTY</u>	<u>UNIT PRICE</u>	<u>DESCRIPTION</u>
240-2715-390	1		Coil, 1.8 mH, L16
913-0155-010	2		Capacitor, C16, C32
306-1104-000	3		Terminal, standoff
**MIL-S-19500/144	3		Diode, 1N4454, CR9, CR10, CR11
439-4571-000	304 mm (1 ft)		Wire, hookup
***280-3778-010	1		Chart, information

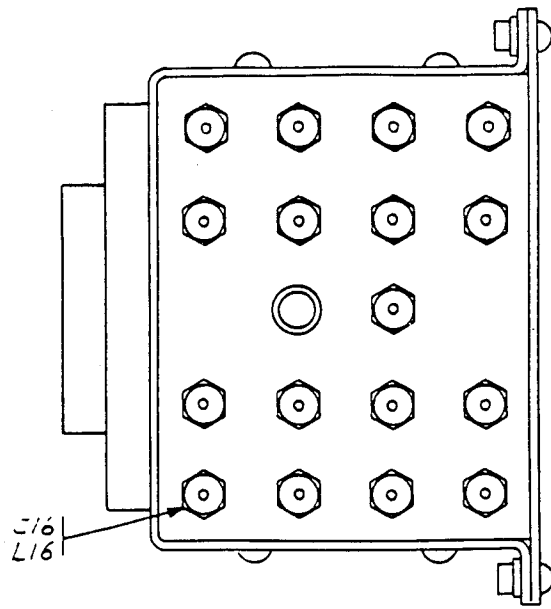
*Unless otherwise indicated, part numbers are Rockwell International.

**Military part number

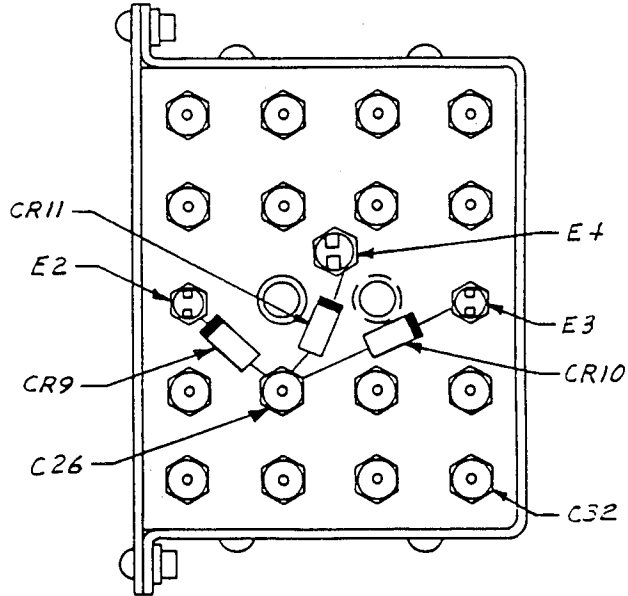
***Order if needed.



Filter Assembly A5A2
Figure 1 (Sheet 1 of 2)

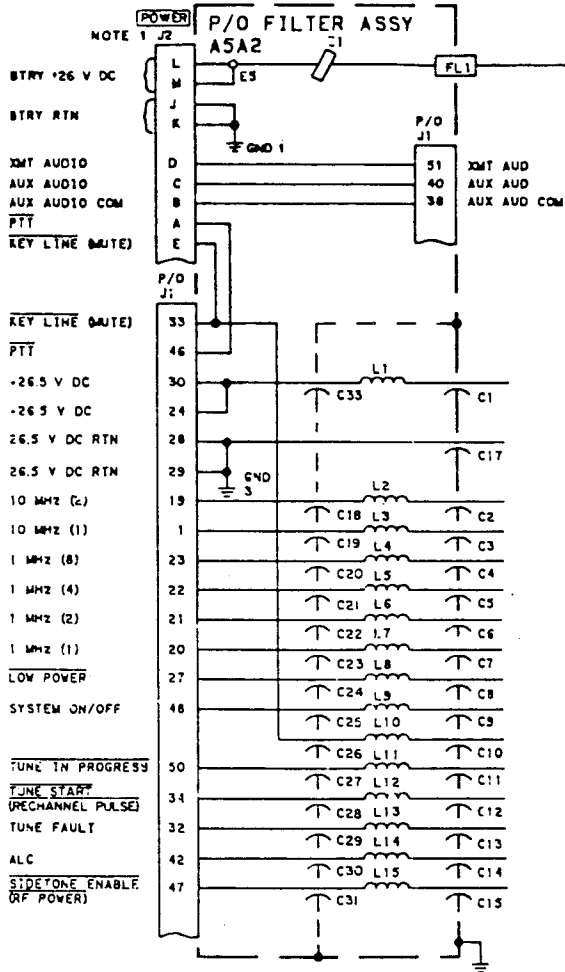


DETAIL A

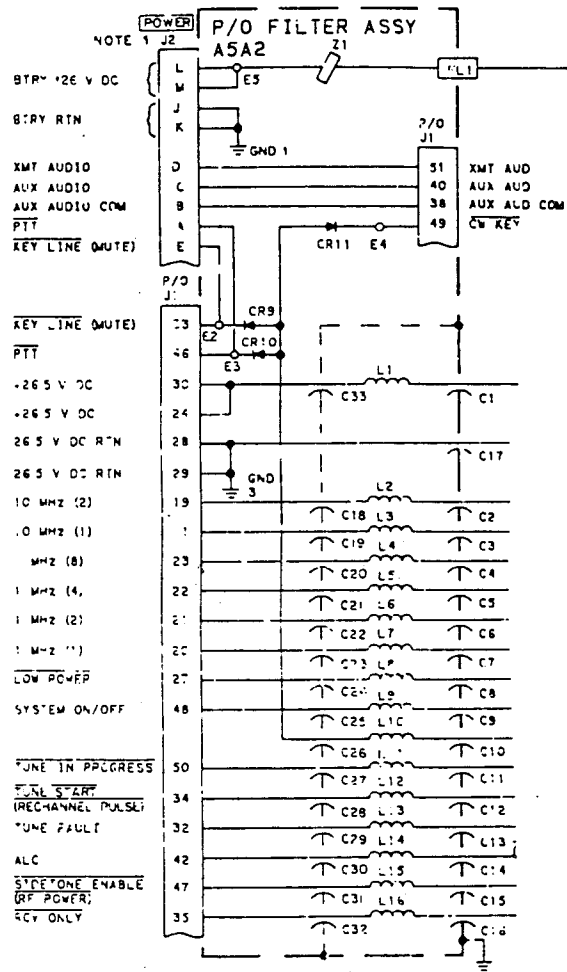


DETAIL B

Filter Assembly A5A2
Figure 1 (Sheet 2)

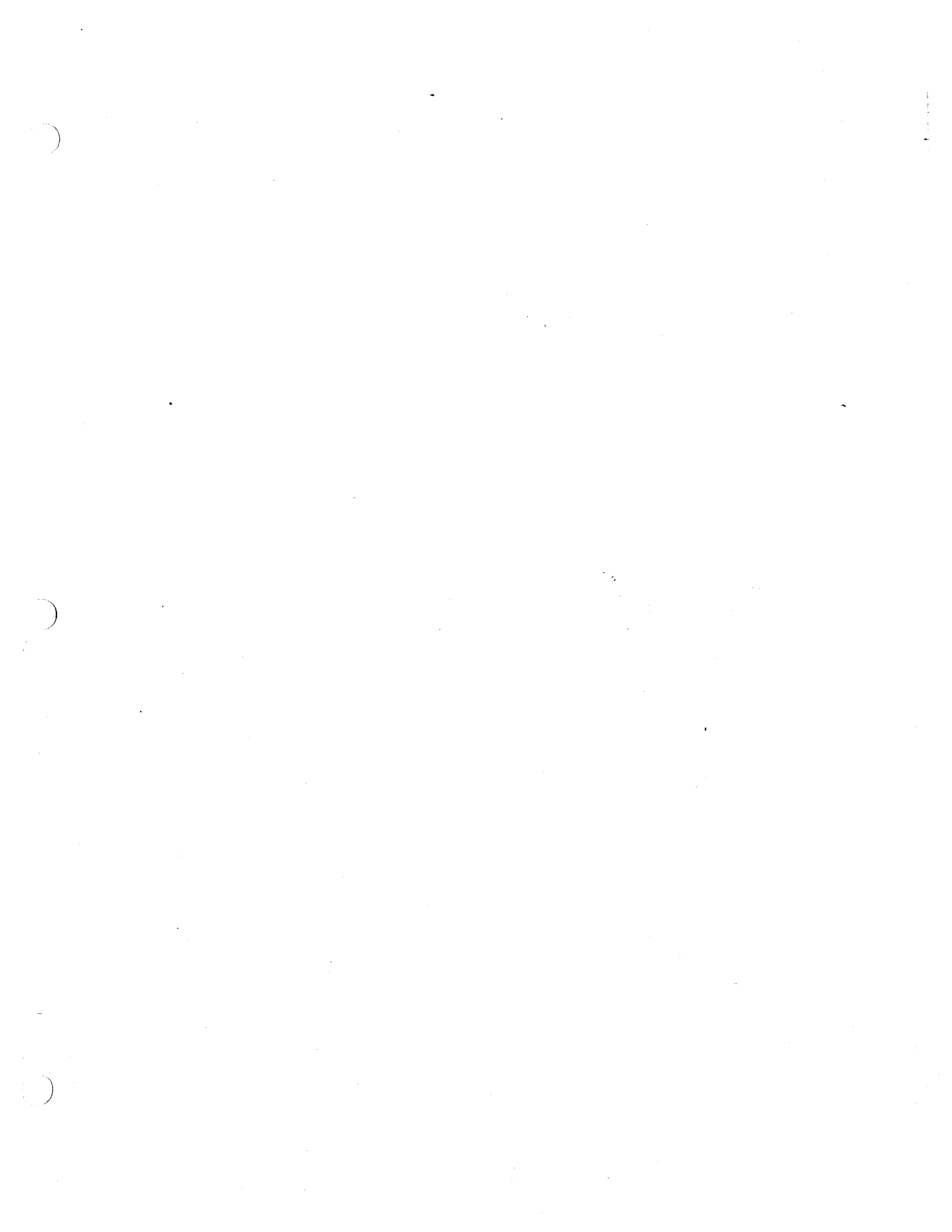


BEFORE MODIFICATION



AFTER MODIFICATION

P/O Filter Assembly A5A2, Schematic Diagram
Figure 2





**Rockwell
International**

instruction book

549C-1
Amplifier-Coupler

Intermediate Maintenance

This instruction book includes:

<i>Description</i>	<i>523-0772281</i>
<i>Installation</i>	<i>523-0772282</i>
<i>Operation</i>	<i>523-0772283</i>
<i>Theory</i>	<i>523-0772284</i>
<i>Maintenance</i>	<i>523-0772285</i>
<i>Parts List</i>	<i>523-0772286</i>
<i>Diagrams</i>	<i>523-0772287</i>

**Collins Defense Communications
Rockwell International Corporation
Cedar Rapids, Iowa 52498**

Caution

The material in this manual is subject to change. Before attempting any maintenance operation on the equipment covered in this manual, verify that you have a complete and up-to-date publication applicable to your equipment.

Please be advised that completion and return of the enclosed Customer Service Information sheet to Rockwell International ensures you of manual revisions and service bulletin modifications to your equipment. Without the return of this sheet, Rockwell International bears no responsibility to forward this information to you.

We welcome your comments concerning this instruction book. Although every effort has been made to keep it free of errors, some may occur. When reporting a specific problem, please describe it briefly and include the instruction book part number, the paragraph or figure number, and the page number.

Send your comments to: Logistics
Collins Defense Communications
Rockwell International Corporation
Cedar Rapids, Iowa 52498

ATTN: Quality Control-Technical Publications 120-153

introduction

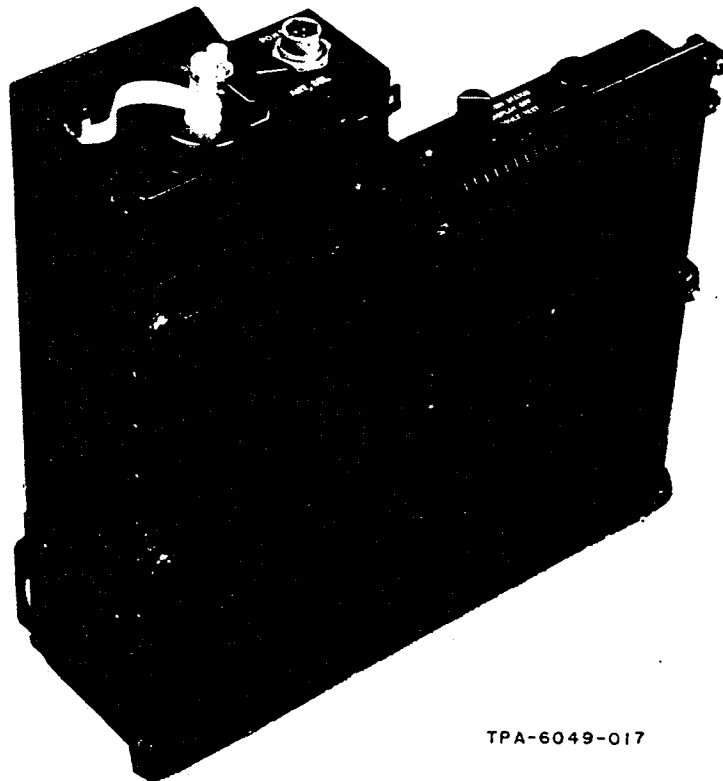
DESIGN FEATURES

The 549C-1 Amplifier-Coupler is designed to accept a receiver-transmitter, such as the 671V-2, and a control unit, such as the 377L-2, nested in a cutout portion of the amplifier-coupler. When thus configured, the combination is designated the 150-watt 719D-15 Radio Set which weighs approximately 12 kg (26.5 lb), has a battery drain of only 2 to 4 amperes during a typical voice transmission, and provides very satisfactory communications up to 300 miles when used with an NVIS (near vertical incidence skywave) antenna, such as the Rockwell-Collins 637K-1. The automatically-tuned antenna-coupler section of the amplifier-coupler, however, permits the unit to be efficiently coupled to a wide variety of other antenna types.

The amplifier-coupler incorporates built-in test equipment (BITE) that provides rapid visual detection and identification of a defective unit (antenna, battery, receiver-transmitter, or amplifier-coupler). Furthermore, if the fault is localized to the amplifier-coupler, the BITE will isolate the problem to one of the five major assemblies of this unit, when so commanded by the operator.

Design features include:

- All solid-state, digitally tuned hf pa/coupler under microprocessor control (1.0-second average tuning time)
- 150-watt pep and average rf power output in a small, lightweight, ruggedized package



TPA-6049-017

549C-1 Amplifier-Coupler

- High reliability — 2500-hr MTBF design
- Fully qualified to military specifications
- Built-in automatic self-test and fault monitoring, indication of equipment operation and status, and fault isolation to module level provide estimated repair time of 15 minutes, max, at the organization level, without any test equipment
- Quiet and dependable operation in tactical environments
- Versatile tuning capability. Coupler is capable of tuning a wide variety of antenna types (whips 15 and 35 ft, NVIS, 3:1 vswr, and long wires)
- Advanced protection circuitry from overtemperature, open or shorted antenna, battery overload, reverse polarity voltage, and excessive vswr conditions

INSTRUCTION BOOK CONTENT

This instruction book includes all instructions on the basic unit and supports repair of the basic unit to circuit card replacement.

SERVICE BULLETINS/SERVICE INFORMATION LETTERS

The following listed service bulletins (SB) and service information letters (SIL) are those that are applicable to the unit and are included in the text of this instruction book. Other applicable SB/SIL released before the instruction book was shipped are included in the front of the instruction book.

Note

Service bulletin/service information letters are written in numerical sequence. Service bulletins are numbered in sequence for the life of the equipments. Service information letters are numbered in sequence starting at 1 for each calendar year.

<u>SB</u>	<u>DESCRIPTION</u>	<u>ISSUE</u>
<u>SIL</u>		<u>DATE</u>

None issued at time of printing.



Rockwell International

description

549C-1 Amplifier-Coupler

Collins Defense Communications

523-0772281-001218

1 December 1982

Printed in USA

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3. <i>Associated Equipment</i>	2
4. <i>Equipment Specifications</i>	2

description

1. GENERAL

The 549C-1 Amplifier-Coupler, part number 622-5365-001, is designed to accept a receiver-transmitter and a control unit mounted in a cutout portion of the amplifier-coupler. When thus configured, the combination is a 150-watt hf radio system. The complete system weighs approximately 12 kg (26.5 lb), has a battery drain of 2 to 4 amperes during a typical voice transmission, and provides communications up to 300 miles. The automatically-tuned antenna-coupler section of the amplifier-coupler permits the unit to be efficiently coupled to a wide variety of antenna types.

The amplifier-coupler incorporates built-in test equipment (BITE) that provides rapid visual detection and identification of a defective unit (antenna, battery, receiver-transmitter, or amplifier-coupler). Furthermore, if the fault is localized to the amplifier-coupler, the BITE will isolate the problem to one of the five major subassemblies of this unit.

2. EQUIPMENT SUPPLIED

Assemblies composing the amplifier-coupler are listed in table 1.

Table 1. 549C-1 Amplifier-Coupler Equipment Supplied.

NAME	PART NO	DESCRIPTION
Chassis/heatsink assembly A1	651-8129-001	Contains power amplifier circuits, and functions as heatsink and mounting base for other assemblies.
Antenna tuner assembly A2	642-1859-001	Provides automatic impedance matching of various antennas under microprocessor control.
Low-pass filter assembly A3	651-8464-001	Attenuates spurious rf output frequencies and provides transmit/receive and tuning-in-progress relay functions.
Control logic assembly A4	651-8463-001	Includes all of the logic control circuits, including the microprocessor system, for monitoring and controlling the amplifier-coupler operating functions. Also contained in this assembly is the BITE circuitry.
Case assembly A5	651-8130-001	Provides interface for the receiver-transmitter and power source. Also contains the BITE readout (visual display) circuit, antenna terminals, primary power connector, and control switches.

3. ASSOCIATED EQUIPMENT

Associated equipment required for basic operation of the amplifier-coupler, but not supplied as part of the

unit, is listed in table 2. For a list of other equipment available for use with the amplifier-coupler, refer to the system instruction book.

Table 2. 549C-1 Amplifier-Coupler Associated Equipment.

EQUIPMENT	FUNCTION	CHARACTERISTICS
671 V-2 Receiver-Transmitter or similar	Provides transmit rf excitation signal for amplifier-coupler and receive circuits for overall system	Covers 2.0000 to 29.9999 MHz range in 100-Hz increments in USB, LSB, and AM modes with 250 mW pep/average output power.
377 L-2 Receiver-Transmitter Control or similar	Provides operator controls for selecting frequency, mode, function, audio output and connectors interfacing with audio equipment	Frequency switching logic levels (bcd) of 0/+13V; all other control commands at 0/+5V. Separate filter circuits for CW key, transmit and receive audio, and ptt signal.
BB-451 Battery or similar	Provides power for system operation	Portable silver zinc rechargeable storage battery; 25.2 V dc
MX-4430 Battery Adapter or similar	Adapts battery for use with power cable	Interfaces two battery terminals with quick-disconnect connector for power cable attachment.
Power cable	Connects between battery adapter and amplifier-coupler	4-conductor cable, 76 cm (30 in) long
AS-1320 Antenna or similar	Whip antenna for rf transmission and reception	4.6 m (15 ft) whip antenna
H-189/GR Handset or similar	Microphone, ptt switch, and earphone for voice communication	Dynamic microphone, 150-ohm impedance; dynamic earphone, 1000-ohm, impedance; ptt switch, push-to-close

4. EQUIPMENT SPECIFICATIONS

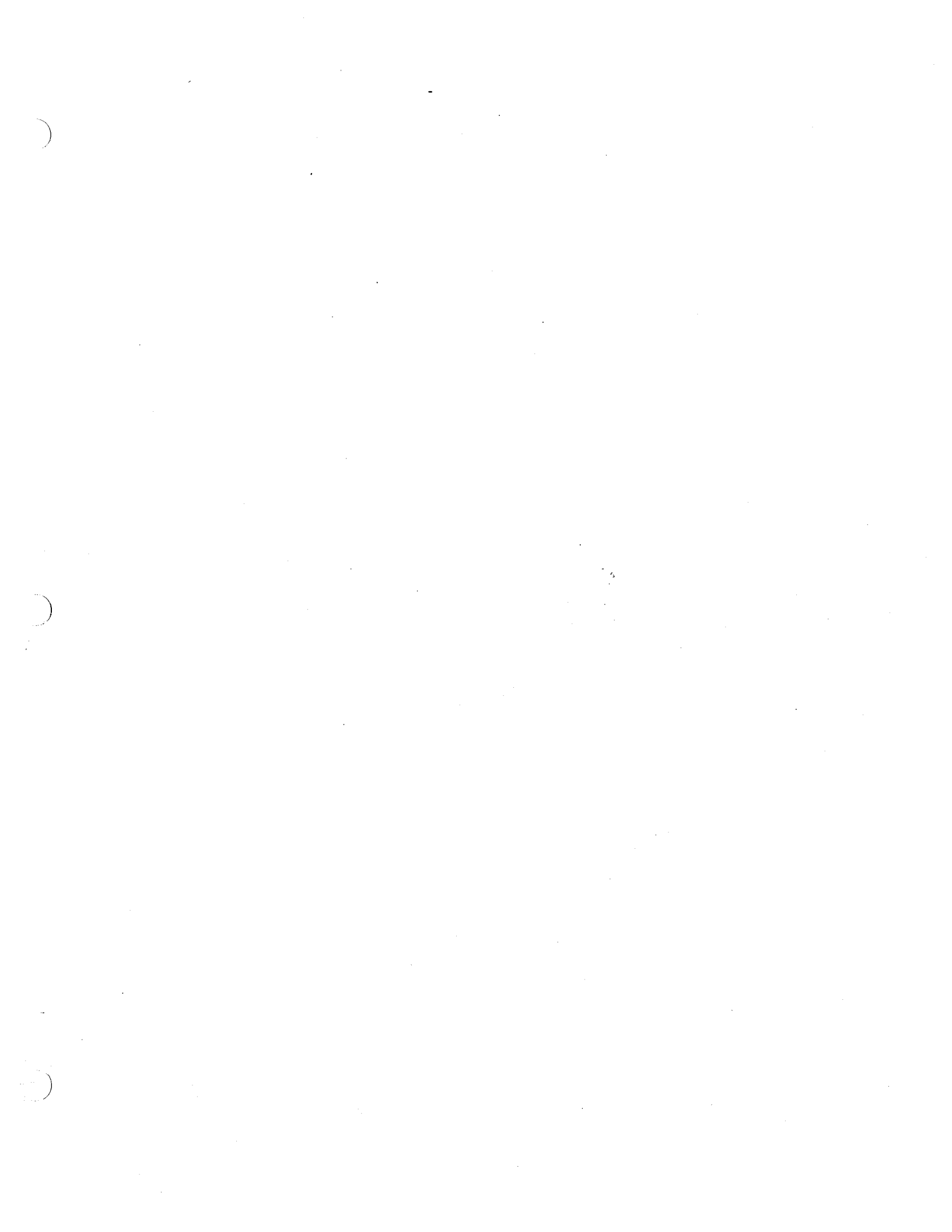
Specifications for the amplifier-coupler are listed in table 3.

Table 3. 549C-1 Amplifier-Coupler Equipment Specifications.

CHARACTERISTIC	SPECIFICATION
Electrical	
Power requirements	+22 to +30 V dc, 16 A max at 26.5 V dc
Frequency range	2.0000 to 29.9999 MHz
Operating modes	USB, LSB, CW, AM, FSK, and NB secure voice
Rf input level	157 mW (max) produces rated rf output. Unit withstands input drive levels up to 1.0 W without damage into a 50-ohm impedance within a vswr of 1.3:1 (max)
Rf output level	150 W pep or avg +0.5 dB or -1.5 dB into 50-ohm resistive load over specified frequency, input power, rf input drive ranges
Duty cycle	1 minute continuous transmit to 9 minutes receive with free convection cooling. Continuous keydown operation with specified forced air cooling.
Tuning	Automatic over the specified range within 5 seconds after ptt initiation with impedance matching for various antennas, such as 4.6 to 10.7 m (15 to 35 ft) whips, sloping dipoles, NVIS antennas, long wire antennas, or 3.0:1 vswr antennas.
Warm-up time	5 seconds (max) after system turn-on.
Low-power operation	Rf output level reduced by 6 ±1.5 dB by grounding applicable receiver-exciter/amplifier-coupler connector pin.
Spurious outputs	<p>Amplifier-coupler driven to rated power output (as indicated by an ALC voltage of 2 ±1 V dc) and loaded with a 50-ohm resistive load at the BNC output:</p> <ol style="list-style-type: none"> 1. Intermodulation distortion products at least 25 dB below either of two equal amplitude tones separated in frequency by 600 Hz, modulating the transmitter to rated pep at standard operating conditions of normal factory ambient temperature, altitude, humidity, and 26.5 ±0.5-V dc input power. 2. Intermodulation distortion products at least 25 dB below either of two equal amplitude tones when the transmitter is operating at service conditions which are any combination of the environmental conditions specified below. 3. All harmonically related signals attenuated at least 45 dB below the level of a single tone modulating the transmitter to rated output. 4. All nonharmonic spurious signals at least 60 dB below the level of a single tone modulating the transmitter to rated output. 5. Within the harmonic filter bandwidth, but outside the region of ±10 percent, peak noise within a kHz band does not exceed -45 dBm.
Environmental	
Temperature	
Operating	-40 to +55 °C (-40 to +131 °F)
Storage	-65 to +71 °C (-85 to +160 °F)

Table 3. 549C-1 Amplifier-Coupler Equipment Specifications (Cont).

CHARACTERISTIC	SPECIFICATION
Altitude	
Operating	3048 m (10 000 ft)
Storage	15 240 m (50 000 ft)
Humidity	99% relative at any temperature up to 30 °C (86 °F)
Vibration	MIL-STD-810, Test Method 514.2, Procedure VIII, Curve Y
Shock	MIL-STD-810, Test Method 516.2, Procedure I, Figure 516.2-2 and Procedure V
Cooling	When supplied with at least 2.9 m ³ /min (100 cfm) cooling air applied directly over and perpendicular to finned heat sink surface, the unit may be operated in continuous keydown at ambient temperatures up to +55 °C (+131 °F) at sea level altitude.
Physical	
Weight	9.5 kg (21 lb)
Width	362 mm (14.25 in)
Height	368 mm (14.49 in)
Depth	140 mm (5.51 in)





Rockwell
International

installation

549C-1 Amplifier-Coupler

Collins Defense Communications

523-0772282-001218

1 December 1982

Printed in USA

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installation

1. GENERAL

This section contains information and instructions to install the equipment and make it operational.

2. UNPACKING AND INSPECTING

Unpack the 549C-1 Amplifier-Coupler with care and inspect it for possible damage that may have occurred in shipment. If damage is found, follow standard procedures for filing a claim for equipment damaged during transport. Save the original shipping container, fillers, and packing material for inspection by the transportation claims agent or, if undamaged, for use when the equipment is repacked for storage or shipment.

For storage or shipment, pack the equipment in its original container (if available). Brace the equipment in the same manner used for original shipment. Pack the container with filler for protection of the equipment during storage or shipment. Include desiccant in the packing to absorb moisture.

3. PREINSTALLATION CHECK

The equipment has been properly aligned and tested before delivery. No preinstallation tests are required.

4. CABLING

Connector A5J1 mates directly with a connector on the associated system receiver-transmitter. Connector A5J2 connects to the system battery or power conditioner by an external cable. Connector A5J3 is a BNC connector for use with a 50-ohm antenna. The antenna terminal is connected in one of two ways: directly to the vertical antenna base section which screws into the terminal; or to a long-wire antenna, a type 637K-1 NVIS antenna, or an insulated lead to a vehicular antenna through an adapter that screws into the terminal.

Observe the following precautions when running cables.

- a. Keep connecting cables away from sources of potential interference, such as other rf transmitters and pulse-producing sources like automotive ignition systems.
- b. Lead sufficient slack in cables to prevent damage due to vibration.
- c. Avoid sharp bends in cable runs.

5. INSTALLATION PROCEDURES

Outline and mounting dimensions of the amplifier-coupler are shown in figure 1. System assembly and installation procedures are given in the system manual. Figure 2 shows how the units of the teampack system mate together. Figure 3 shows how the units of the vehicular system mate together.

5.1 Location Considerations

Locate the amplifier-coupler where the temperature variation does not exceed -40 to +55 °C (-40 to +131 °F). Relative humidity is not a restriction; the case is moistureproof.

For fixed-location installations, give consideration to accessibility of controls and removal of the unit for maintenance.

5.2 Vehicle Installation

The amplifier-coupler can easily be adapted for vehicular operation by the use of an MT-1029 Mount and Power Conditioner. Refer to the system manual for details.

When used in a vehicle, install the amplifier-coupler, with associated units, in the vehicular mount. Attach the power cable (from the mount) to the POWER connector. Screw the rf connector adapter into the amplifier-coupler antenna connector and connect the antenna rf cable to the adapter.

5.3 Teampack Installation

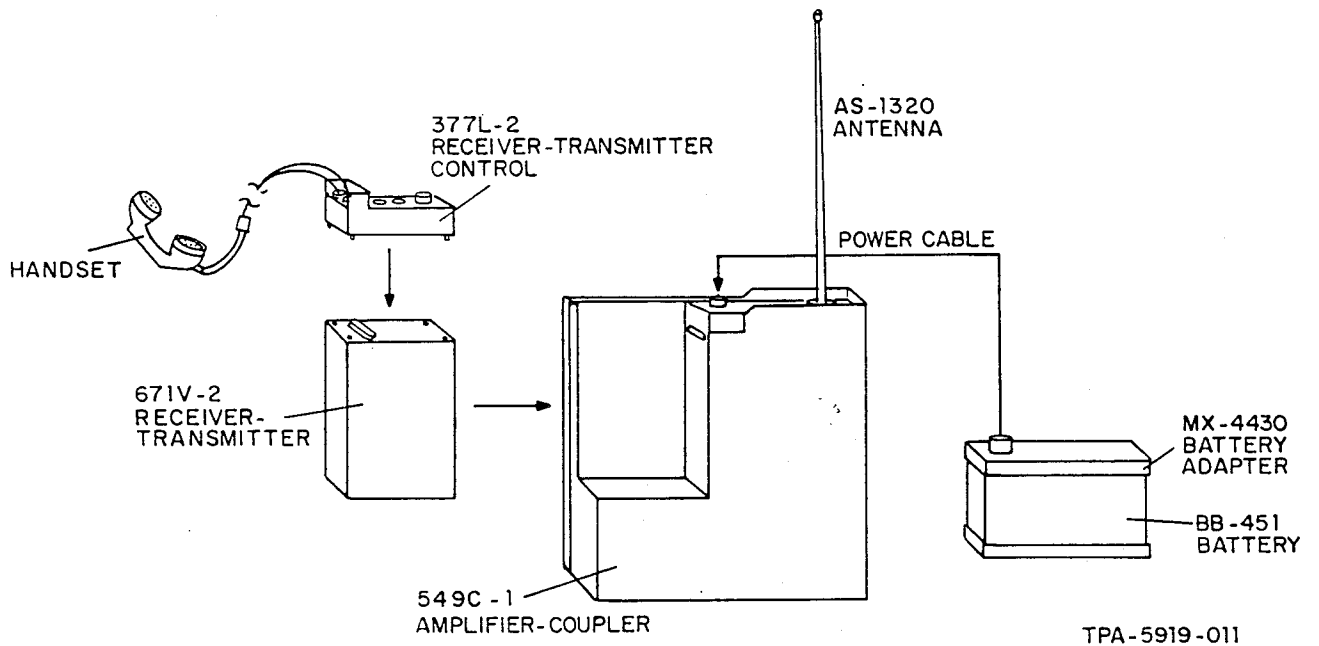
When used in the teampack configuration, install the amplifier-coupler, with associated units, on the

appropriate packframe. Attach the power cable (from the battery) to the POWER connector.

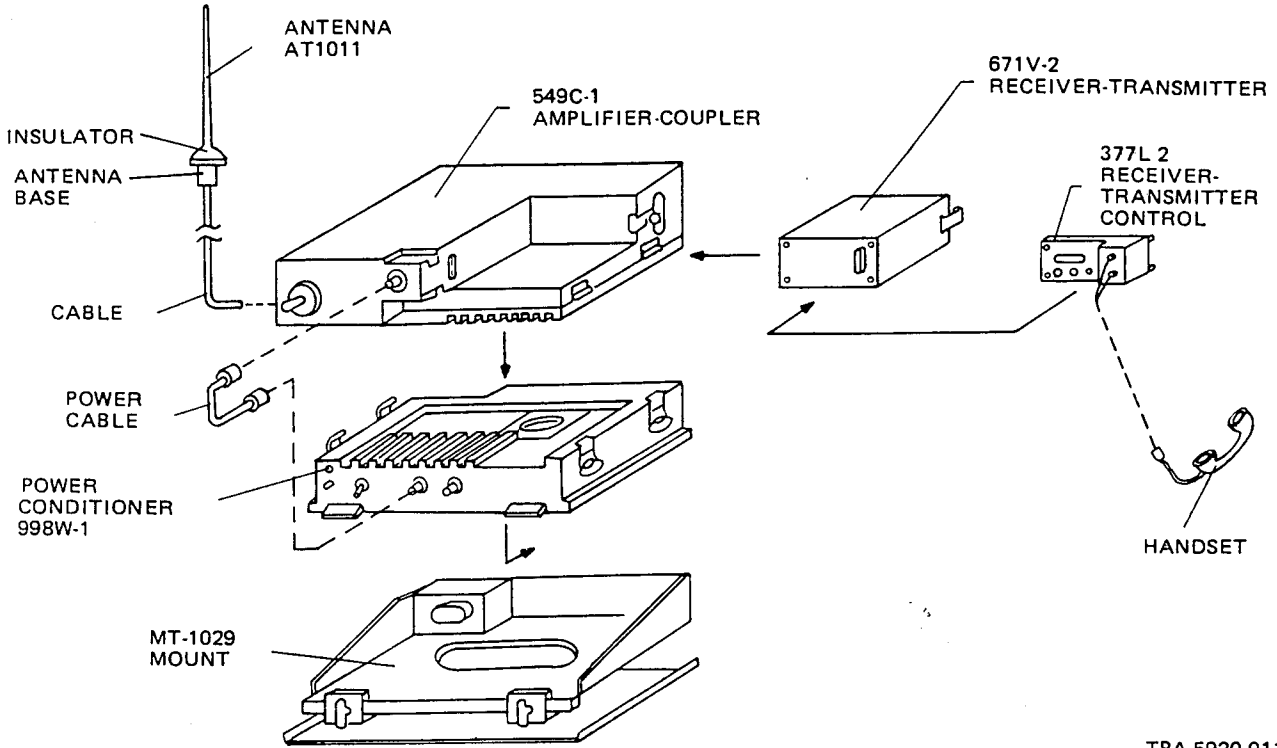
Because of the high mobility of the teampack system, and the fact that the type of antenna used may change often, installation of the antenna to the amplifier-coupler is described in the operation section of this manual.

6. POSTINSTALLATION CHECKS

Satisfactory operation of the amplifier-coupler may be determined by performing the SYSTEM STATUS test given in the maintenance section of this manual.

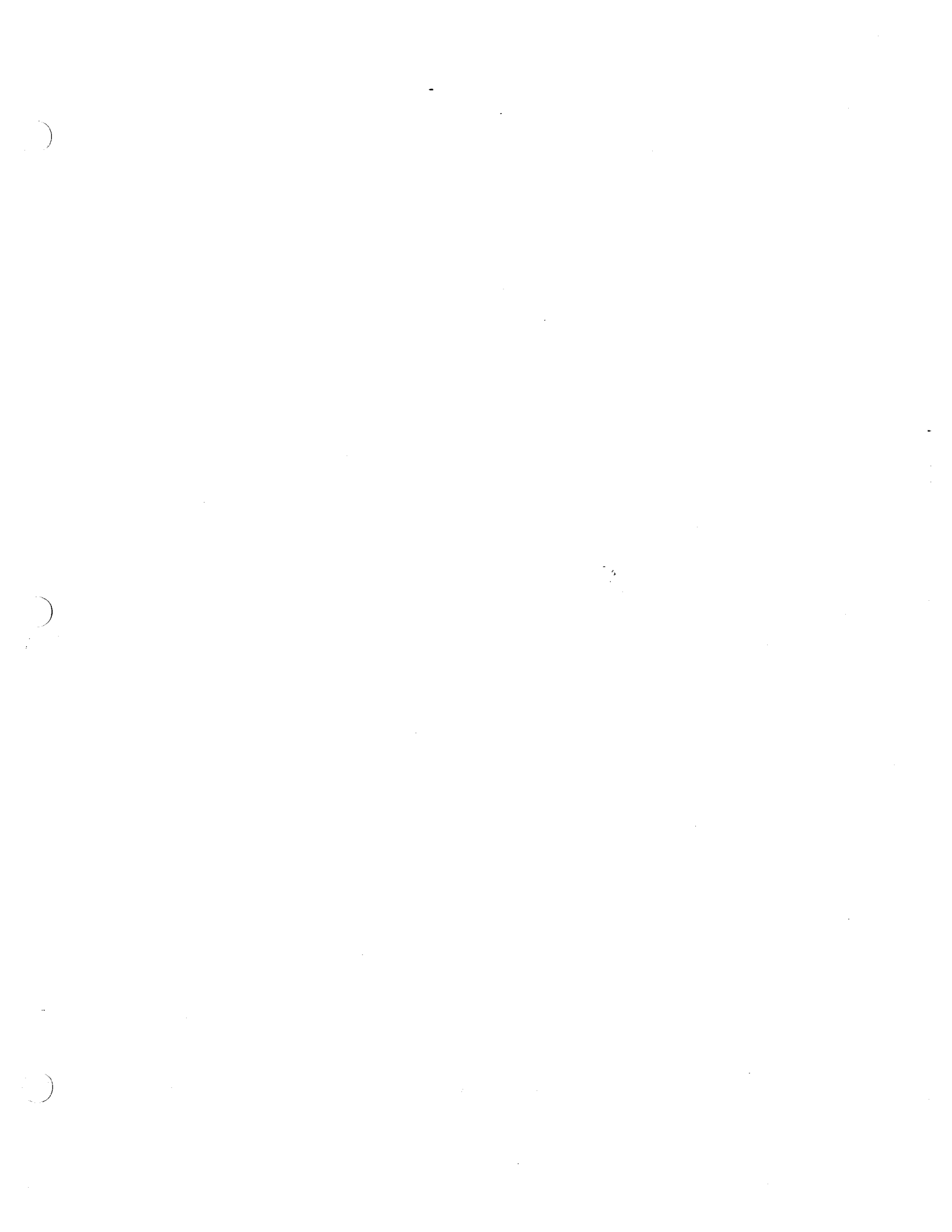


Amplifier-Coupler Teampack System Installation
Figure 2



TPA-5920-011

Amplifier-Coupler Vehicular System Installation
Figure 3



549C-1 Amplifier-Coupler



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operation

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523-0772283-001218

1 December 1982

Printed in USA

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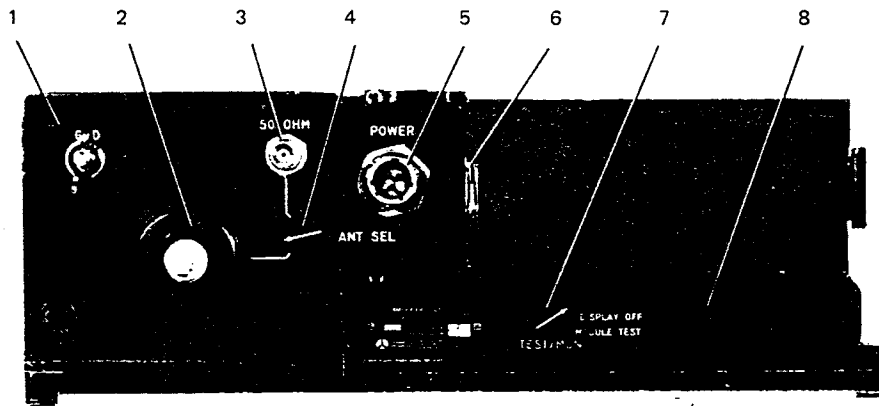
Operation

549C-1 Amplifier-Coupler

523-0772283-001218

1. CONTROLS AND INDICATORS

All 549C-1 Amplifier-Coupler controls and indicators are identified in figure 1 and described in table 1.



TPA-6050-017

Amplifier-Coupler Controls, Indicator, and Connector
Figure 1

Table 1. Amplifier-Coupler Controls, Indicator, and Connector.

INDEX	CONTROL/INDICATOR	FUNCTION
1	GND lug	Connection to chassis/system ground for antenna or counterpoise ground
2	Rf terminal	Rf input/output screw-type terminal
3	50 OHM rf connector (BNC)	Coupler bypass connection for 50-ohm antenna
4	ANT SEL switch	Develops input signal causing control logic to direct rf signal to either the 50 OHM rf connector or the screw-type rf terminal.
5	POWER connector	Connection from primary power source to circuits/units of system. Also serves as interface for audio signal between receiver-transmitter and external speaker.
6	Connector J1	Connection to receiver-transmitter unit of system
7	TEST/MON switch	Causes BITE to perform self-test of system units and read out results on display.
	STATUS DISPLAY	
	DISPLAY OFF	
	MODULE TEST	Causes BITE to perform self-test of amplifier-coupler (assemblies) and read out results on display.
8	Display	Seven-segment and decimal LED display for reading out BITE test results

2. ANTENNA INSTALLATION FOR TEAMPACK SYSTEMS

The amplifier-coupler is capable of operating into a dipole antenna having the length adjusted according to the frequency of operation so the antenna presents a 50-ohm impedance, a vertical antenna, a long-wire antenna, or the type 937K-1 NVIS antenna. Instructions for antenna installation prior to operation of the teampack system are given in the following paragraphs.

2.1 Dipole (50-Ohm) Antenna

Caution

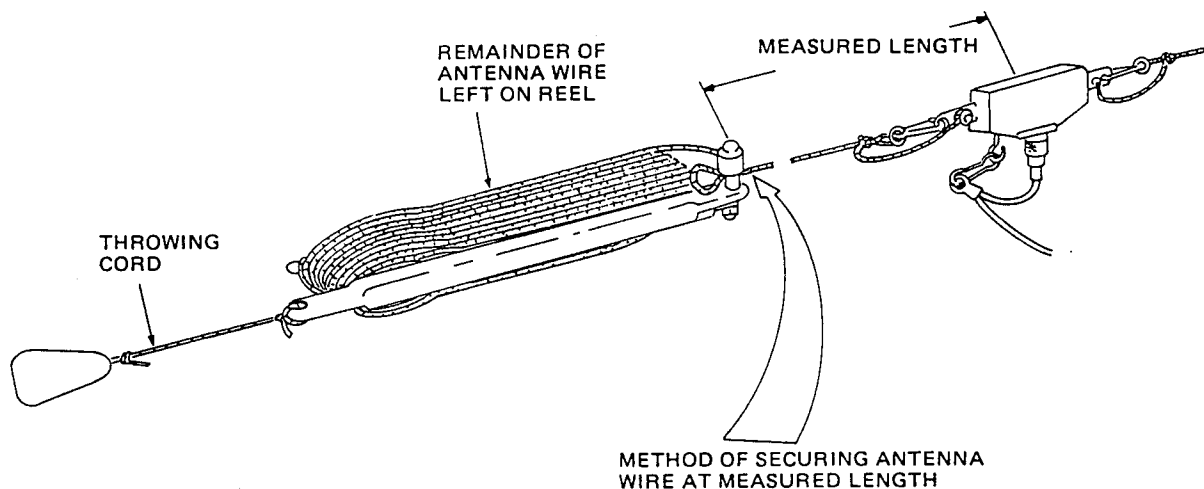
Make sure to correctly adjust the dipole length. The amplifier-coupler will not operate properly if a mismatched antenna is connected to the 50-ohm antenna terminal.

- Unwind the support throw lines and enough antenna wire from each bobbin for the frequency in use. Markings on the antenna wire are provided to simplify this operation. Make a small loop in the antenna wire at the measured length and insert it into the bobbin terminal as shown in figure 2. Secure the wire by tightening the thumbscrews.

- Connect the antenna wire to the center junction as shown in figure 2.
- Unwind the coaxial antenna feeder cable from its bobbin. Connect the end with the snap fastener to the center junction as shown in figure 2. Connect the other end with the BNC connector to the BNC antenna connector on the amplifier-coupler. Remove any other antenna from the amplifier-coupler. Set the ANT SEL switch to the BNC terminal position.
- The dipole antenna can be erected in either the vertical or horizontal direction. For horizontal placement, orient the antenna at right angles to the desired transmission direction. Ensure that the antenna feeder cable is well separated from the antenna wire and, ideally, at right angles to the wire.

2.2 Vertical Antenna

- Assemble the vertical antenna by screwing together all nine sections of it.
- With the amplifier-coupler held firmly, carefully raise the vertical antenna into position and screw it into the amplifier-coupler screw-type rf terminal. Set the ANT SEL switch to the position for this terminal.



TPA-6047-011

Dipole Antenna Length Adjustment
Figure 2

2.3 Counterpoise (For Use With the Vertical Antenna)

Note

If the communications range is not as great as desired, the counterpoise may aid in increasing it. Use of the counterpoise is especially desirable over arid or rocky terrain.

- a. Unwind the four braided wires from the bobbin. Attach the lug-end of each wire to the GND lug (thumbscrew connection) on the amplifier-coupler.
- b. Stretch the four wires out in the approximate shape of a 'plus' (+).
- c. Drive stakes into the ground at the ends of the wires and secure the looped ends of the wires to the stakes.

3. OPERATING PROCEDURES

Perform the following procedures before attempting to operate the hf communications system to ensure against improper operation, needless malfunctions, and damage to the equipment.

3.1 Preliminary Procedures

- a. Check all cable connections to ensure proper interconnection of the system.
- b. Make sure that the selected antenna is properly connected to the amplifier-coupler.
- c. Check that the ANT SEL switch is in the correct position.

3.2 Initialization

- a. Turn on the system at the control unit.
- b. Set the TEST/MON selector to SYSTEM STATUS.

- c. Check that the status/fault display indicates momentarily an 8, then a 0, and finally blank. If it does not, refer to the maintenance section for troubleshooting information.

With the TEST/MON selector in the SYSTEM STATUS position, the microprocessor-based fault-sensing circuits are connected in the system monitor configuration. If all associated units are satisfactory, the status-fault display will indicate momentarily an 8, then a 0, and finally go blank. If a fault exists in any unit, the display will present a character that indicates the defective unit. Refer to table 2 of the maintenance section for interpretation of the display.

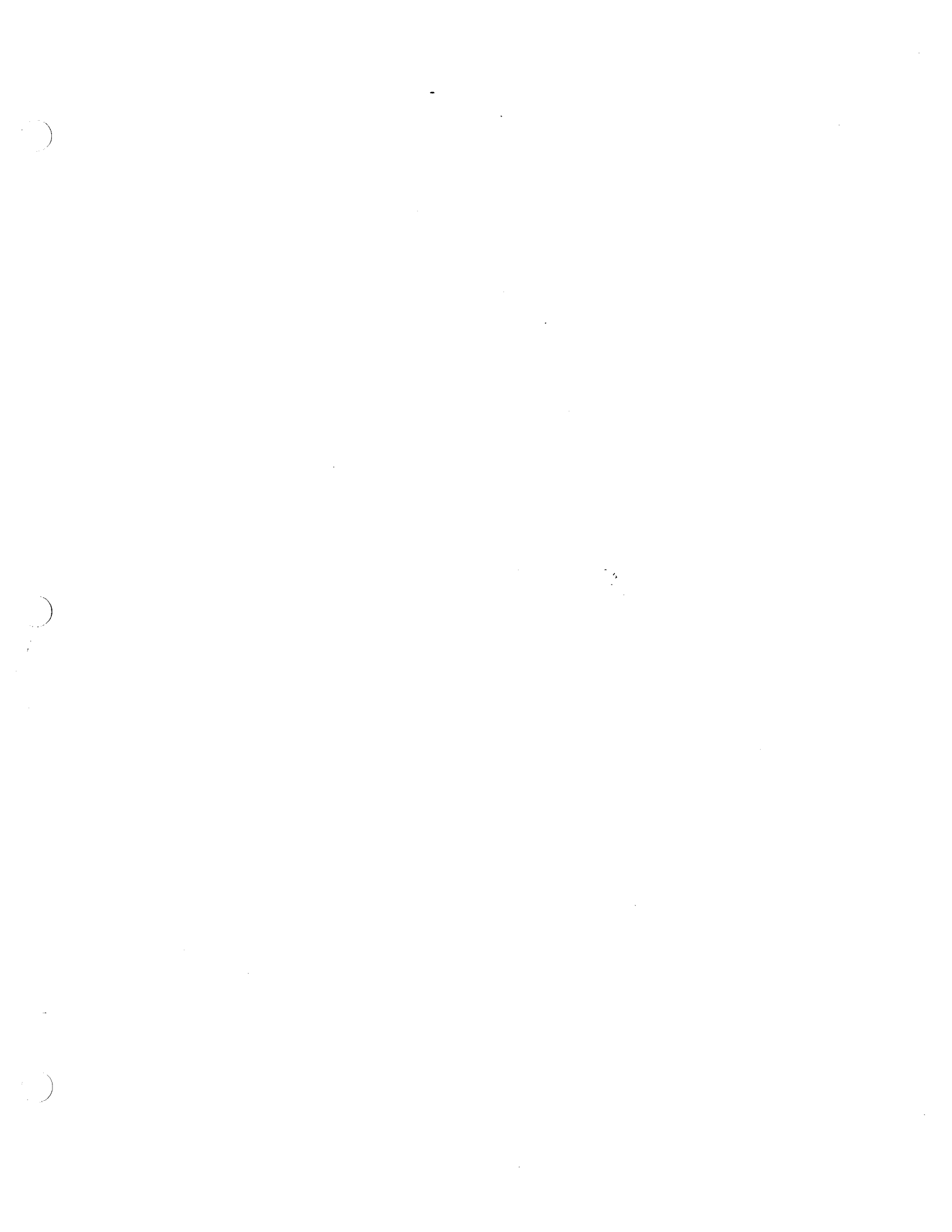
With the TEST/MON selector in the MODULE TEST position, the fault-sensing circuits are connected in the unit test configuration. If all major assemblies are satisfactory, the status/fault display will indicate momentarily a 0 and then go blank. If a fault exists in any assembly, the display will present a character that indicates the defective module. Refer to table 3 of the maintenance section for interpretation of the display.

3.3 Operation

All controls used during normal system operation are located on the control unit. The amplifier-coupler is automatically controlled by these and requires no separate operating adjustments.

3.4 Turn-off

There are no special operating procedures for turn-off of the amplifier-coupler. Turning off the system automatically turns off the amplifier-coupler.





Rockwell
International

549C-1 Amplifier-Coupler

theory

Collins Defense Communications

523-0772284-001218

1 December 1982

Printed in USA

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1. GENERAL

The 549C-1 Amplifier-Coupler basically provides amplification for hf transmission signals and automatic tuning of the installed antenna to impedance match the 50-ohm resistive output of the power amplifier. Additionally, the amplifier-coupler incorporates a fault sensing/indicating circuit that permits the operator to visually determine the unit/module responsible for a fault indication.

2. FUNCTIONAL THEORY

The following subparagraphs present a theoretical discussion of the three major functions associated with the amplifier-coupler. Each of the discussions is accomplished at the block diagram level. Where necessary for clarification, extended discussions and simplified schematic diagrams are provided.

2.1 Receive Function

The received signals from the installed antenna are passed through antenna tuner assembly A2 (figures 1 and 2) and rf discriminator A2A1 to low-pass filter assembly A3. Here the signal is immediately passed through a transmit/receive (TR) relay on A3A1 to another TR relay mounted on chassis/heatsink assembly A1 (figure 2). Both relays are in the normally-closed position in the receive mode. Pressing a push-to-talk (ptt) switch or a telegraph key initiates a transmit function that causes the relay coils to be energized and, therefore, the receive signal path to be interrupted (half-duplex operation). From the chassis assembly TR relay, the receive signal is connected through the test oscillator relay and the case assembly to the receiver-transmitter via connector A5J1. When the amplifier-coupler is in the receive mode, before the ptt or telegraph key is pressed, the microprocessor system (discussed in paragraph 2.3.1) is placed in the standby mode so that inherent system noise does not appear in the receive circuits.

With the ANT SEL switch A5S1 in the BNC connector position, a BYPASS COUPLER logic 1 signal is gated onto the microprocessor data bus under pro-

gram control (figure 3). From this input, the microprocessor causes coil no 1 of bypass relay A2A2K1 to actuate, closing the B-C contacts and bypassing the tuner LC networks. The third set of relay contacts in the rf signal path are part of test oscillator relay A1K1. The contacts are normally closed, except when TEST/MON switch A5S2 is in the MODULE TEST position.

2.2 Transmit Function

When a ptt button or a telegraph key is pressed, rf excitation from the receiver-transmitter is passed through chassis assembly TR relay contacts to the input of power amplifier module A1A1 (figure 1).

Figure 4 shows how a ptt or key logic 0 state is sensed by comparator A4A2U3B to send a logic 1 (key) signal to gated line receiver A4A1U5G. The line receiver output is applied to data line D6 when input port no 2 is polled by the microprocessor. The same logic 1 output from driver A4A1U19B reverse biases diode CR19. When the PFWD(L) logic state is high (adequate forward power exists), line driver A4A2U21G inverts this logic state to provide SIDETONE ENABLE to the receiver-transmitter. This causes the transmit sidetone to be heard in the headset. The RC circuit, R55 and C19, provides a 1.5-second (nominal) discharge time to keep the sidetone enabled when the PFWD(L) signal goes from a high to low level.

When the microprocessor determines that a ptt or key has been actuated, it sets the Q0 output of 8-bit addressable latch U14 high (figure 5). This signal is ANDed with the TUNDLY signal at A4A1U19A. The TUNDLY signal is from the tune-in-progress (TIP) timer circuit composed of a 1-kHz oscillator and 8-second timer (counter A4A1U17). The output from A4A1U19A sets the PA KEY line to logic 1. Driver A4A2U23F inverts this and, thereby, energizes the two transmit-receive relays which disconnect the receive circuit path and connect the transmit circuit path (paragraph 2.1).

2.2.1 Power Amplifier

Circuits in power amplifier module A1A1 include a gain control attenuator, four stages of broadband rf amplification, and various control circuits (figure 1). The gain control attenuator is controlled by protection circuits (paragraph 2.3.3) to attenuate the input signal during overdrive conditions. The attenuator also limits output transistor dissipation in the event of open or shorted load and reduces output power for automatic antenna-coupler tuning or an overtemperature condition.

The input amplifier stage provides isolation from the 50-ohm input and an essentially flat gain response across the 2 to 30 MHz frequency range. The input amplifier stage drives the predriver stage without requiring an impedance matching transformer. The predriver amplifier stage reduces front end noise, resulting in decreased spurious output noise. It also reduces harmonic output and eliminates the need for an interstage transformer.

The driver amplifier stage provides 16 watts of rf drive for the final stage. A resistance-capacitance-inductance (RCL) circuit at the output provides additional gain compensation and improves harmonic frequency loading. The final amplifier stage reduces all even-order harmonics and provides approximately 10 dB of gain for a 150-watt, nominal, output.

A sample of final amplifier collector current (I SENSE) is applied to protection circuits where it is compared with other operating parameters and predetermined limit values to develop an automatic level control (ALC) voltage. (Refer to paragraph 2.3.) The output from the power amplifier is fed through coaxial cable to low-pass filter assembly A3.

2.2.2 Low-Pass Filter

Low-pass filter assembly A3 includes seven filters (band 1-band 7) to cover the 2.0000 to 29.9999 MHz frequency range (figure 1). The filters are switched by relays controlled by digital logic signals from the control logic assembly. The logic signals are devel-

oped from the 1's and 10's MHz frequency data bits. These data bits are input from the receiver-transmitter to control logic A4A2. The two TR relays (input and output) associated with the selected-frequency band are energized by a relay drive signal from the control logic circuit each time the KEY LINE signal goes to logic 0 (paragraph 2.2). Similarly, a TIP drive signal from the control logic circuit energizes the TIP relay each time a frequency selection is made by the operator at the associated control unit (paragraph 2.2.4). After passing through the selected filter, the rf signal is connected to the input of rf discriminator module A2A1.

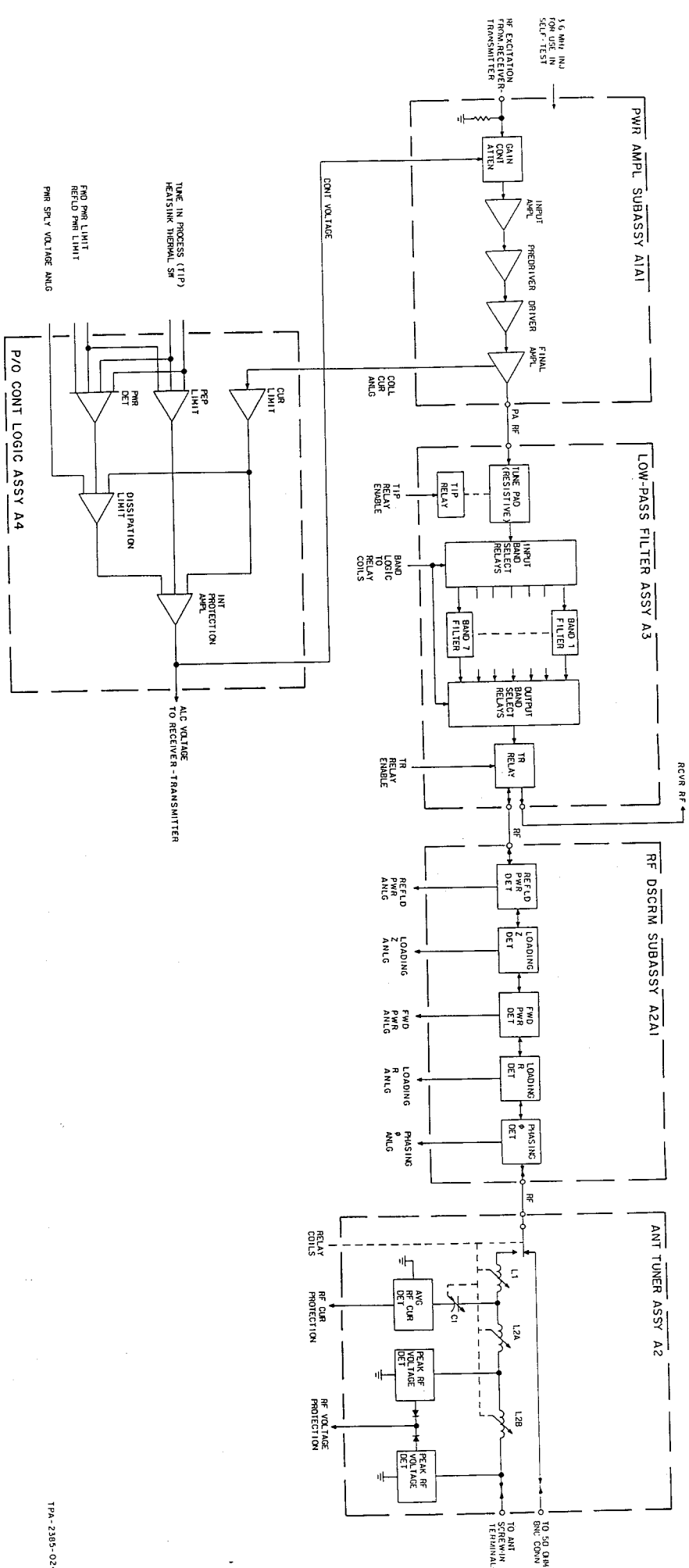
2.2.3 RF Sampling

Rf discriminator module A2A1 senses magnitude and phase angle relationship of the rf voltage and current on the coaxial line between the power amplifier and antenna tuner. From these relationships, circuits in the discriminator develop five analog dc voltages (figure 1). These five analog dc voltages--forward and reflected power, impedance, phase, and resistance--are applied to control logic A4A1 (paragraph 2.3.) The rf signal, after passing through the rf discriminator, is connected to the input of antenna tuner assembly A2.

Two of the rf sampling circuit outputs are shown in figure 6, REFL PWR DSCRM and FWD PWR DSCRM. Comparators, shown in this diagram, develop four parameters (swr high, swr low, forward power high, and forward power low) that are logic 1 or logic 0. The logic outputs are gated onto the data bus when the appropriate line receiver input port is polled by the microprocessor. Three other rf sampling circuits, not shown in figure 6, have discriminator outputs to single comparators. When the analog dc voltage from the discriminator exceeds the comparator reference voltage, a logic 1 signal is gated onto the data bus through the associated line receiver input port.

Following is a list of other discriminator outputs, the associated comparators, and the data bit of port 2.

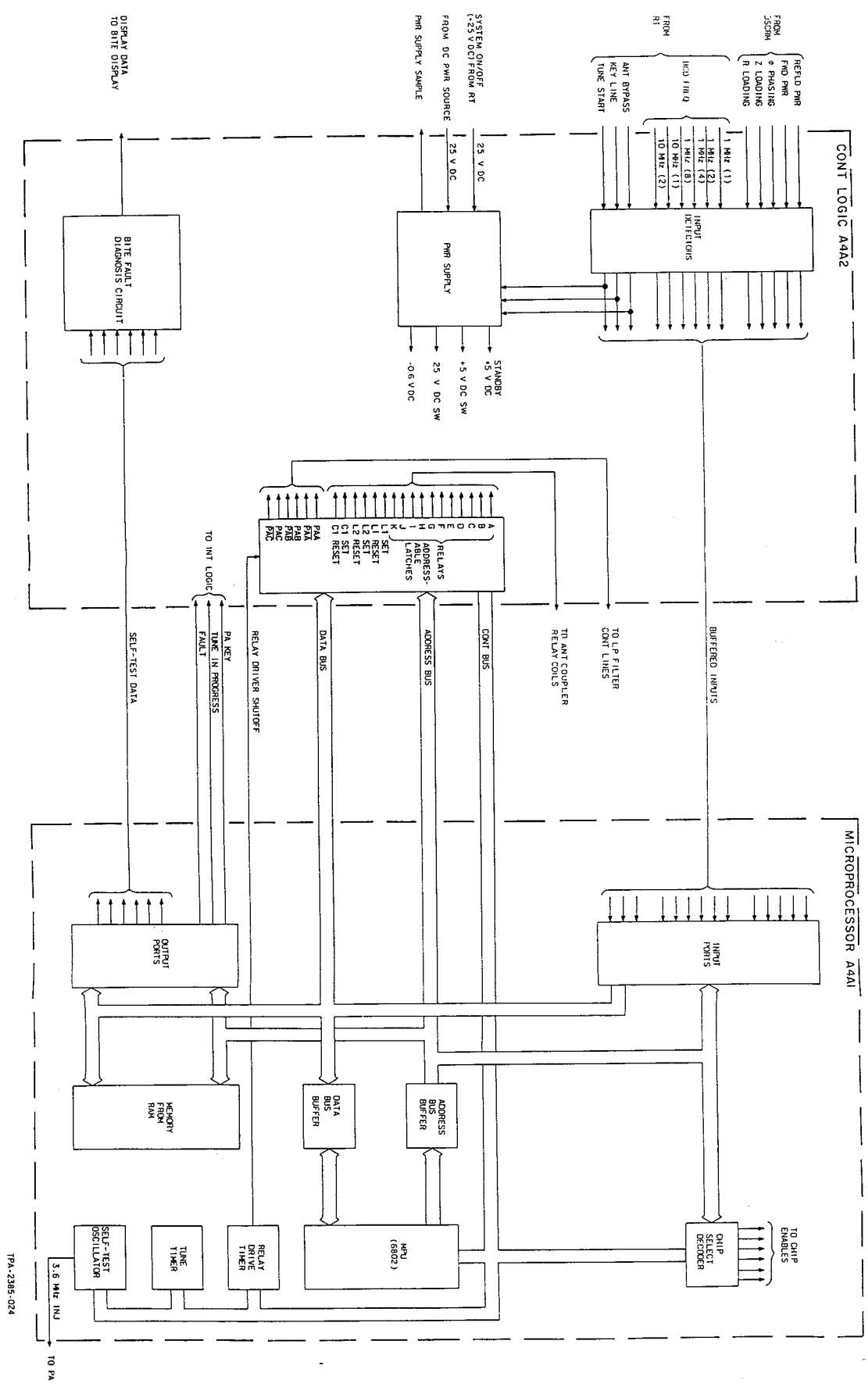
<u>DSCRM SIGNAL</u>	<u>A2A1P1-PIN</u>	<u>A4A2 CMPTR</u>	<u>A4A1J1-PIN</u>	<u>A4A1-BUS DATA BIT</u>
R DSCRM	8	U4A	25	D2 OF PORT 2
0 DSCRM	3	U4B	24	D0 OF PORT 2
Z DSCRM	5	U4C	31	D1 OF PORT 2



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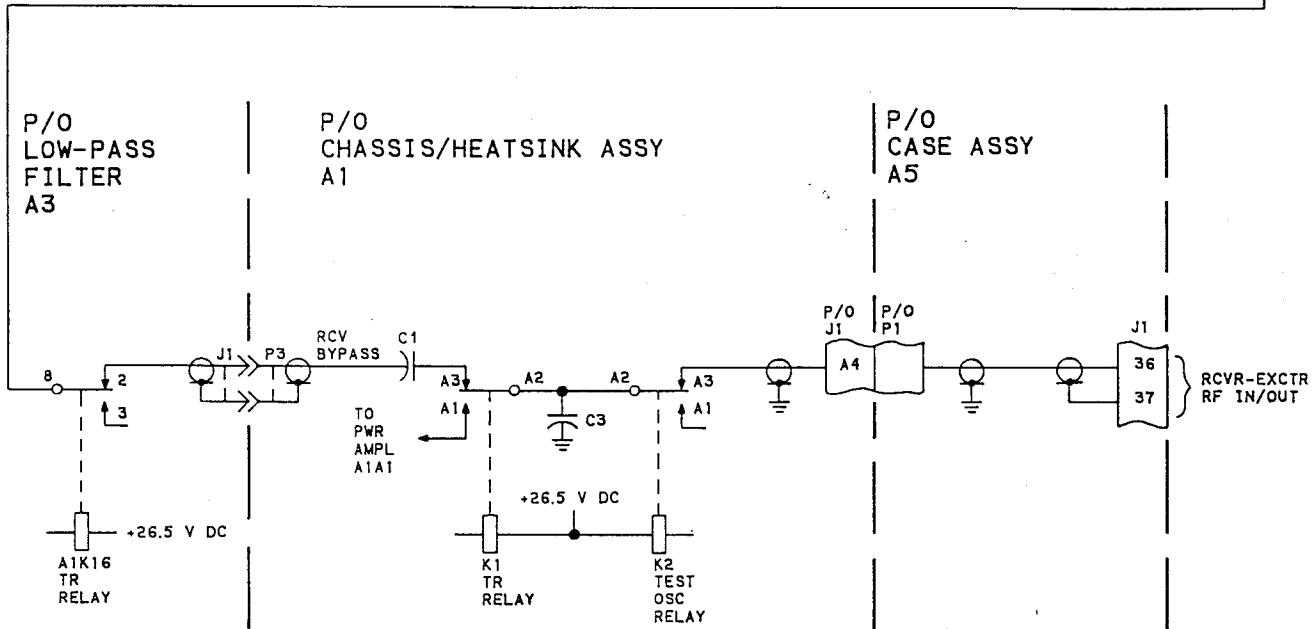
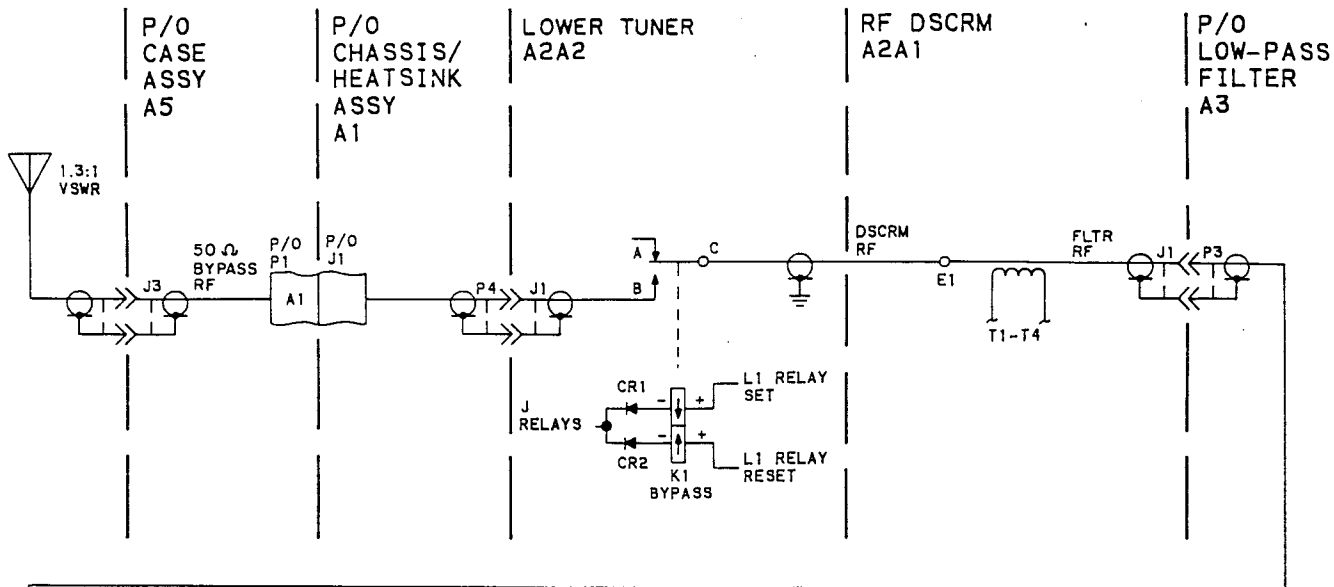
Amplifier-Coupler Functional Block Diagram
Figure 1 (Sheet 1 of 2)





Amplifier-Coupler Functional Block Diagram
Figure 2 (Sheet 2)

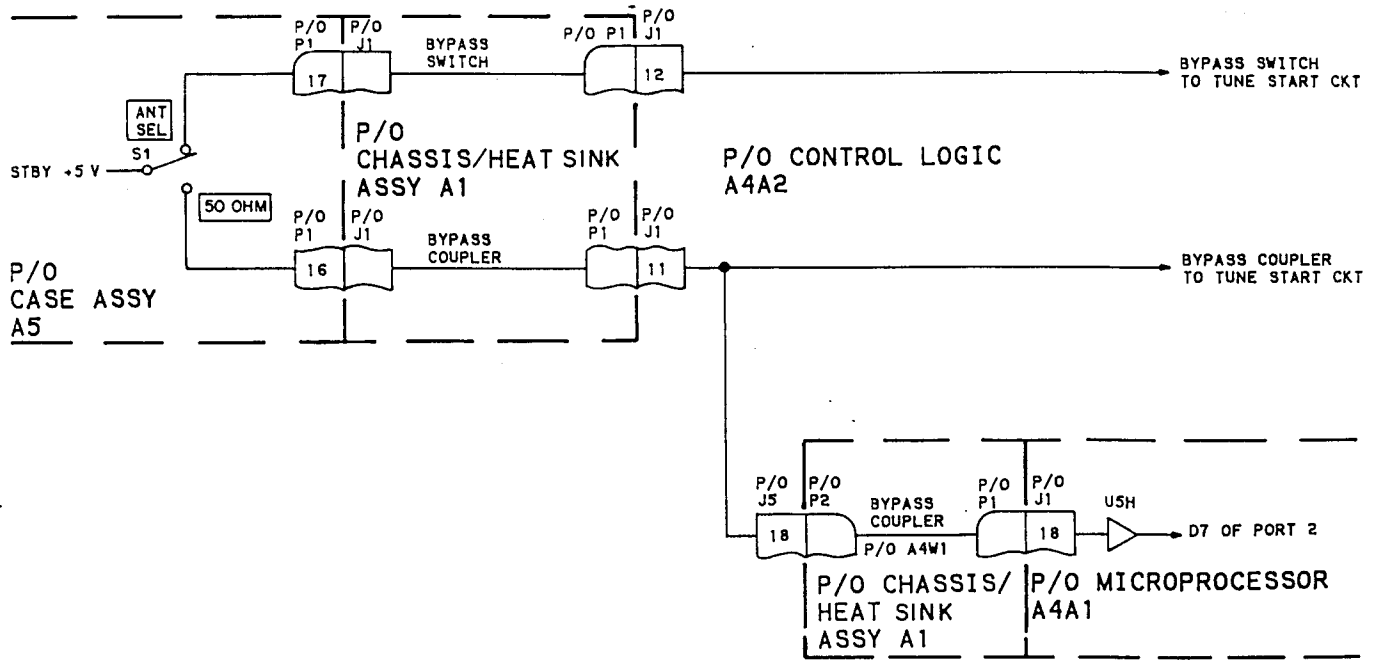




BYPASS RELAY TRUTH TABLE

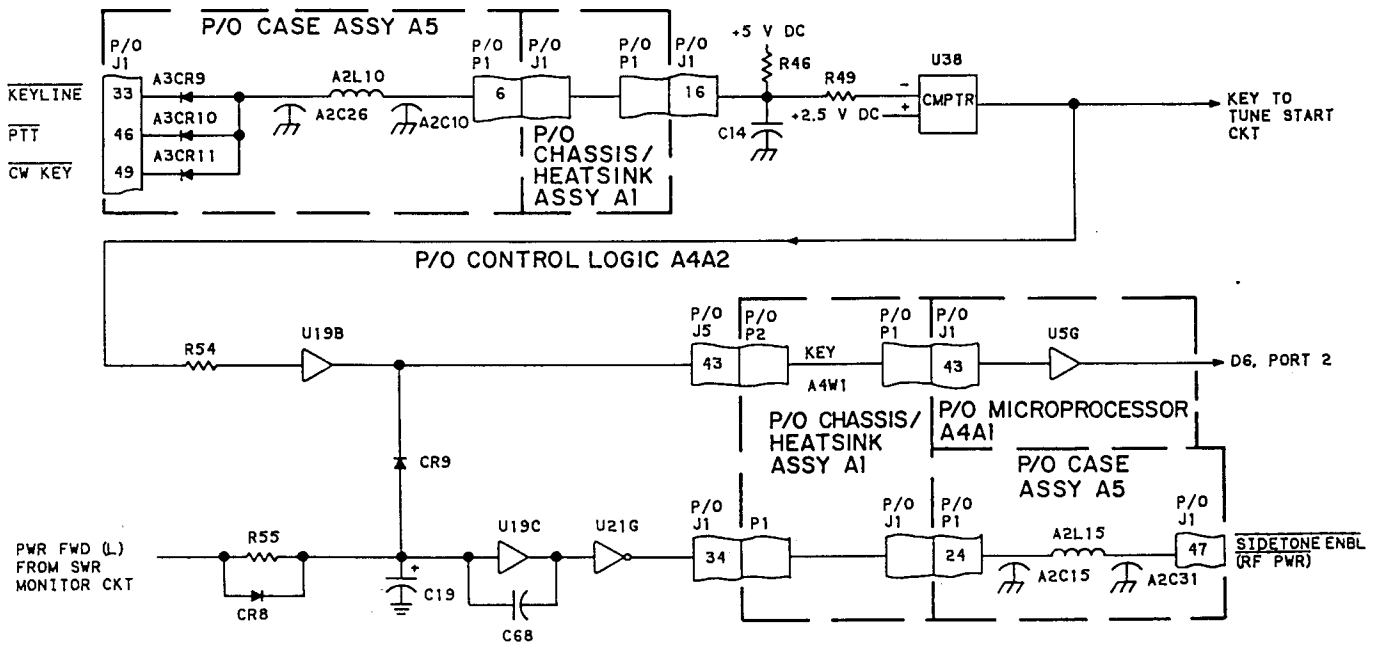
SIGNAL LABEL	LOGIC STATE
J RELAYS	0
L1 RELAYS SET	1
L1 RELAYS RESET	0
B-C = CLOSED	

Receiver/Coupler Bypass Circuit, Simplified Schematic Diagram
Figure 2



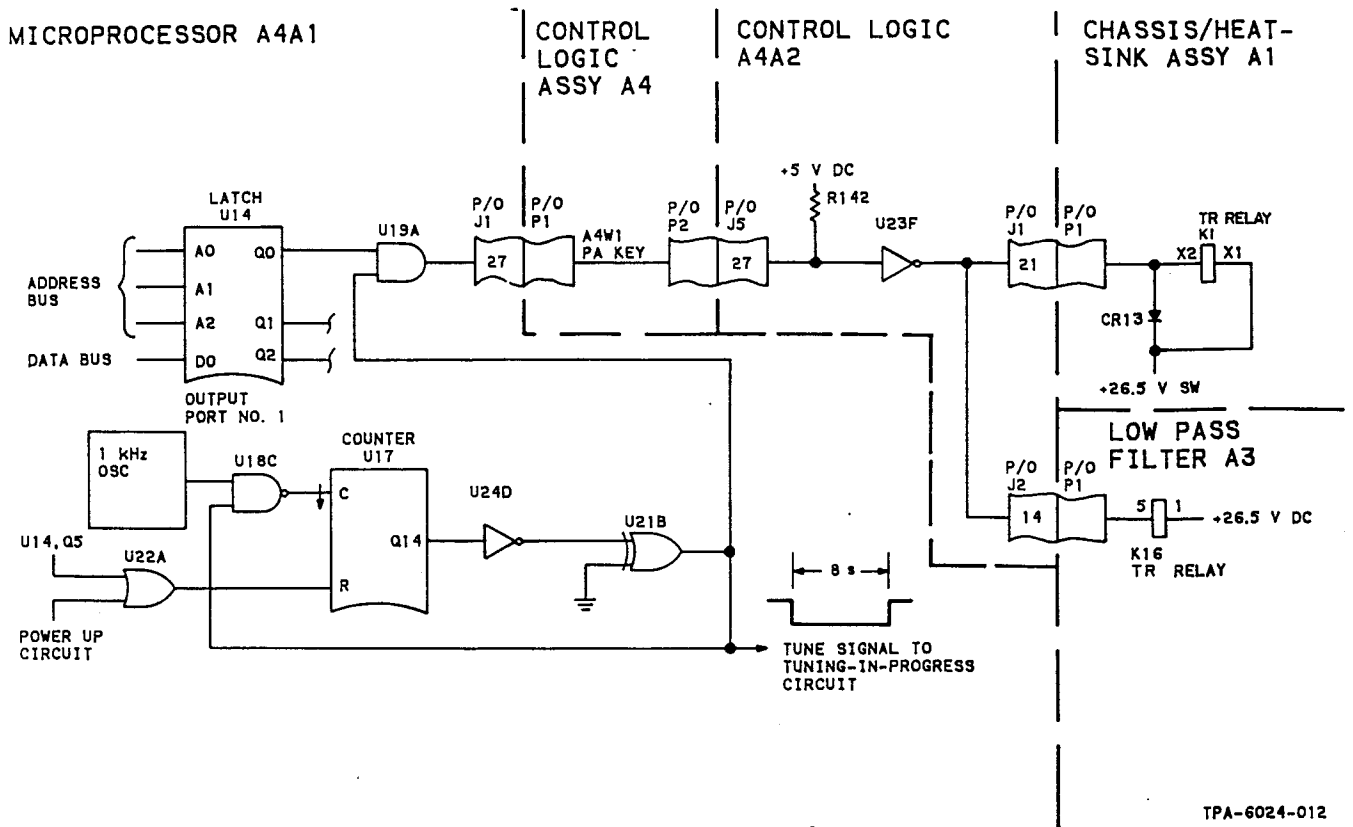
TPA-5342-012

Antenna Selection Circuit, Simplified Schematic Diagram
Figure 3

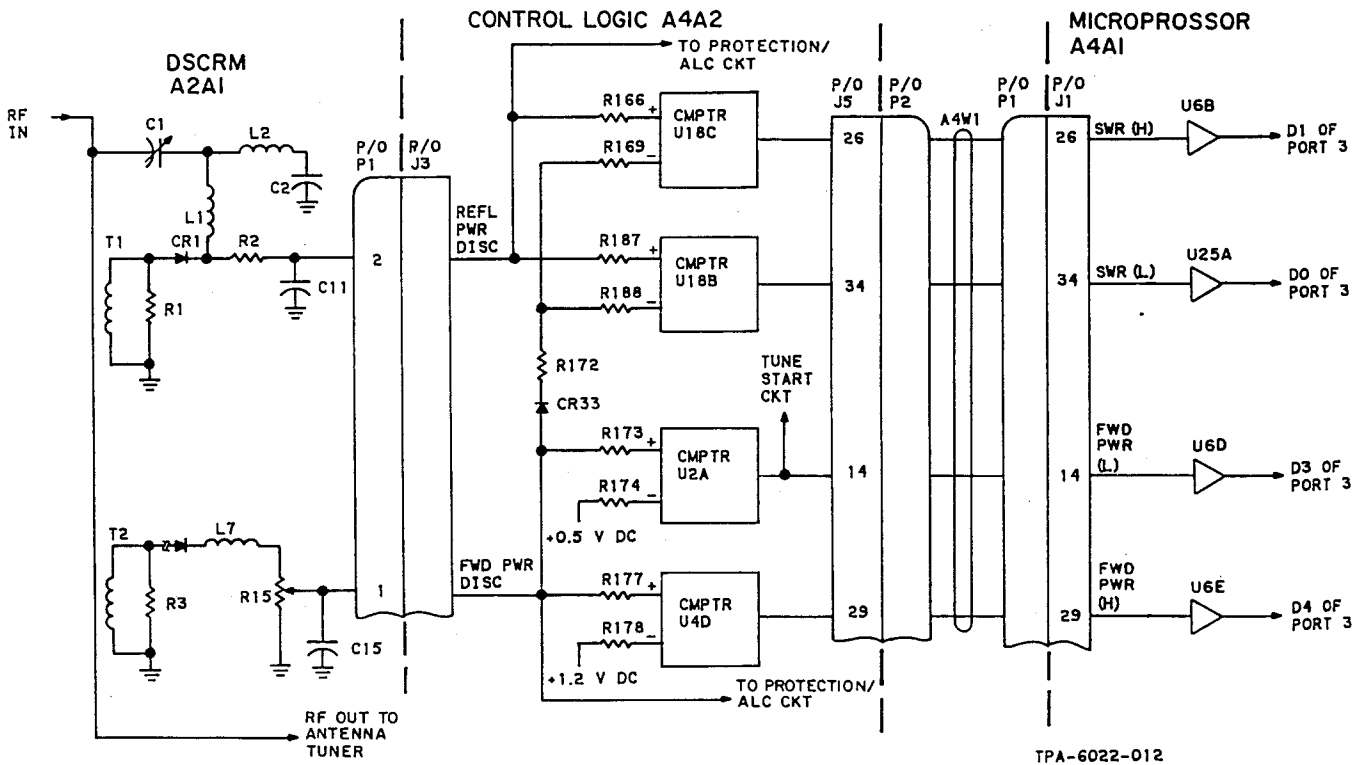


TPA-5343-013

Keying Circuit, Simplified Schematic Diagram
Figure 4



Transmit/Receive Relay Drive Circuit, Simplified Schematic Diagram
Figure 5



RF Sampling Circuit, Simplified Schematic Diagram
Figure 6

2.2.4 Antenna Tuner

Impedance matching of the power amplifier output to the antenna is accomplished by automatic selection of a T-section matching network in antenna tuner assembly A2. The elements shown as L1, L2A, L2B, and C1 in figure 1 are actually multiple components that are switched in or out of the circuit by high-voltage vacuum, latching relays. Relay operation is controlled by pulses from the control logic A4A2 to select a combination of coils and capacitors during the tune cycle to match the antenna to the 50-ohm resistive output of the power amplifier.

The antenna tuner contains protective circuits to prevent damage due to abnormal operating conditions, such as an open or short circuit at the antenna terminals. Activation of either rf voltage sensor inhibits the power amplifier. The rf current sensor is used to hold average power output to a safe level. The antenna tuner also contains a static-drain resistor to bleed to ground any static charge build-up on the antenna system. After passing through the relay-selected LC matching network or 50-ohm bypass, the rf signal is applied to the antenna.

The automated antenna tuning begins with the TUNE START pulse arriving from the receiver-transmitter (figure 7). This pulse is derived from a rechannel pulse that is generated in the system control unit whenever the operator applies power to the unit or changes the frequency setting. The pulse sets flip-flop U14C/D, on control logic A4A2, which causes a logic 1 to be gated onto the data bus when line receiver A4A1U5F is polled by the microprocessor. Also, the tune start pulse sets flip-flop U14A/B which, in turn, sets flip-flop U16C/D. This turns on voltage switch Q7-Q9 and also sets the RE/HALT line to a logic 1. This enables the RAM in the microprocessor chip, resets the tuning counter, and resets 8-bit addressable latches U13 and U14 on the microprocessor board.

If the ptt, CW key, or keyline is taken to logic 0, the ANT SEL switch setting is changed, or the TEST/MON switch is set to MODULE TEST, a pulse is generated by the appropriate RC network to provide the same functions as the arrival of a TUNE START pulse. The Q0 and Q1 lines from latch A4A2U22 reset the flip-flops when set to logic 1's by the microprocessor program. Flip-flop A4A2U16C/D is also reset by R131/C65 approximately one-half second after being set if +25-volt switching has occurred. If switching of this voltage has not occurred, driver

A4A2U21E outputs a logic 0 to the g segment (center bar) of 7-segment display A5A1.

The microprocessor program, after receiving a tune start command, sets the Q1 line of latch A4A1U14 to a logic 1 (figure 8). This state is inverted by A4A2U23G to actuate TIP relay A3A1K1. The relay bypasses the rf from the filter network while the relays are being switched. Also, as a result of the TUNE START logic, Q4 of latch A4A1U14 is set and, after inversion by A4A2U21A, a logic 0 TUNE IN PROGRESS signal is sent to the receiver-transmitter. The receiver-transmitter then outputs an audio sidetone heard in the headset.

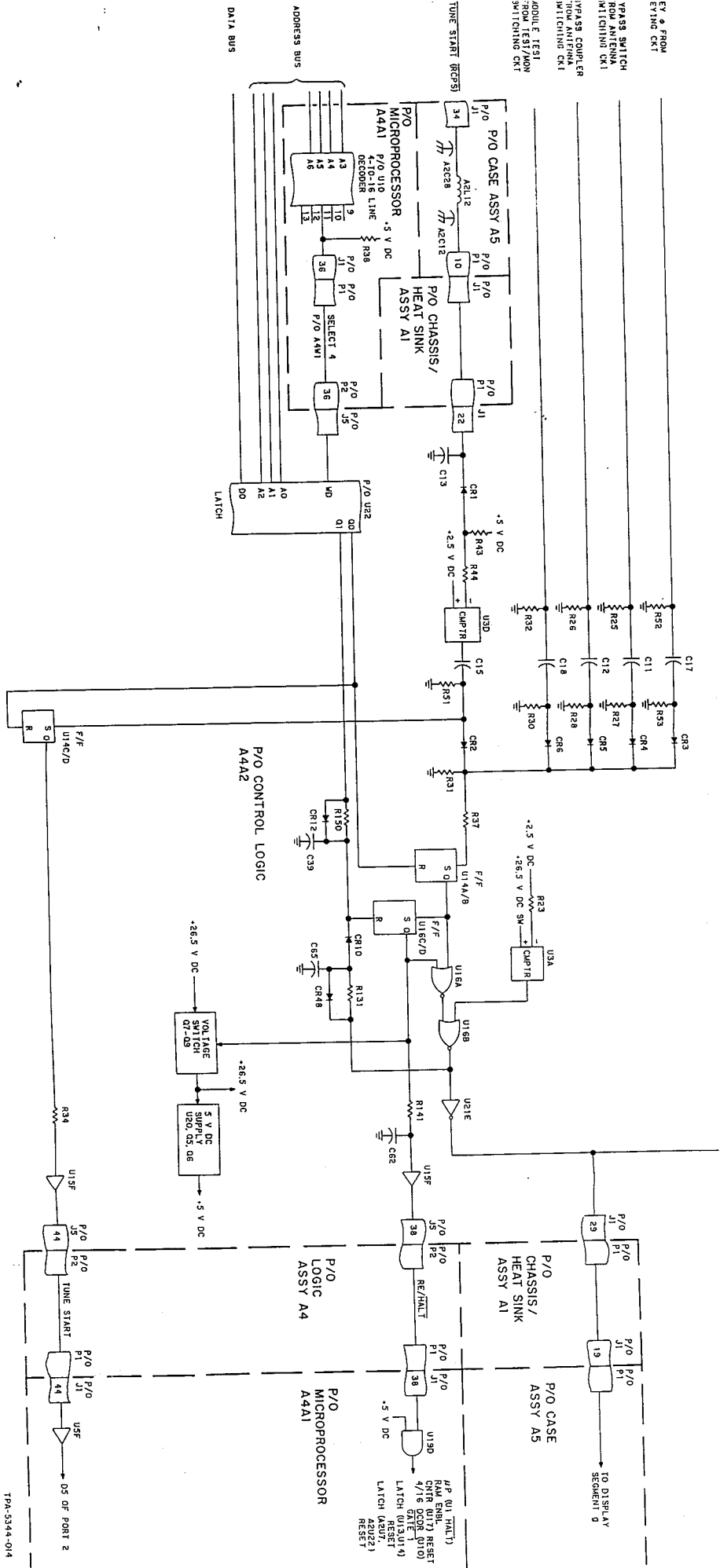
If automatic tuning is not accomplished within 8 seconds, the output of counter A4A1U17 (figure 5) causes the FAULT line (figure 8) to change to a logic 0 state at the receiver-transmitter. This causes the steady audio tone heard in the headset to change to a pulsating (beeping) tone. Also at this time, the 7-segment display is programmed to display an "A", indicating an amplifier-coupler fault. After 5 seconds, the FAULT line resumes its quiescent state and the display goes blank. Problems other than tuning will cause the software program to issue a FAULT command. For example, if rf input power from the receiver-transmitter is too low or the power amplifier output is too low, a 5-second FAULT will appear at the receiver-transmitter and the beeping tone will be heard. The software program, when operating in the system monitor mode, differentiates among the faults to produce an "F" on the display if an incorrect frequency has been entered; an "A" if the power amplifier output is too low; or an "E" if the receiver-exciter output is too low.

2.3 Control Function

All amplifier-coupler monitor and control functions are contained on the microprocessor A4A1 and control logic A4A2. The microprocessor interfaces with the control logic which, in turn, interfaces with every other amplifier-coupler assembly and with the receiver-transmitter. Control and monitoring functions performed by the control logic are power conservation, overvoltage/overcurrent protection, filter selection, impedance matching, status monitoring, and fault diagnosis.

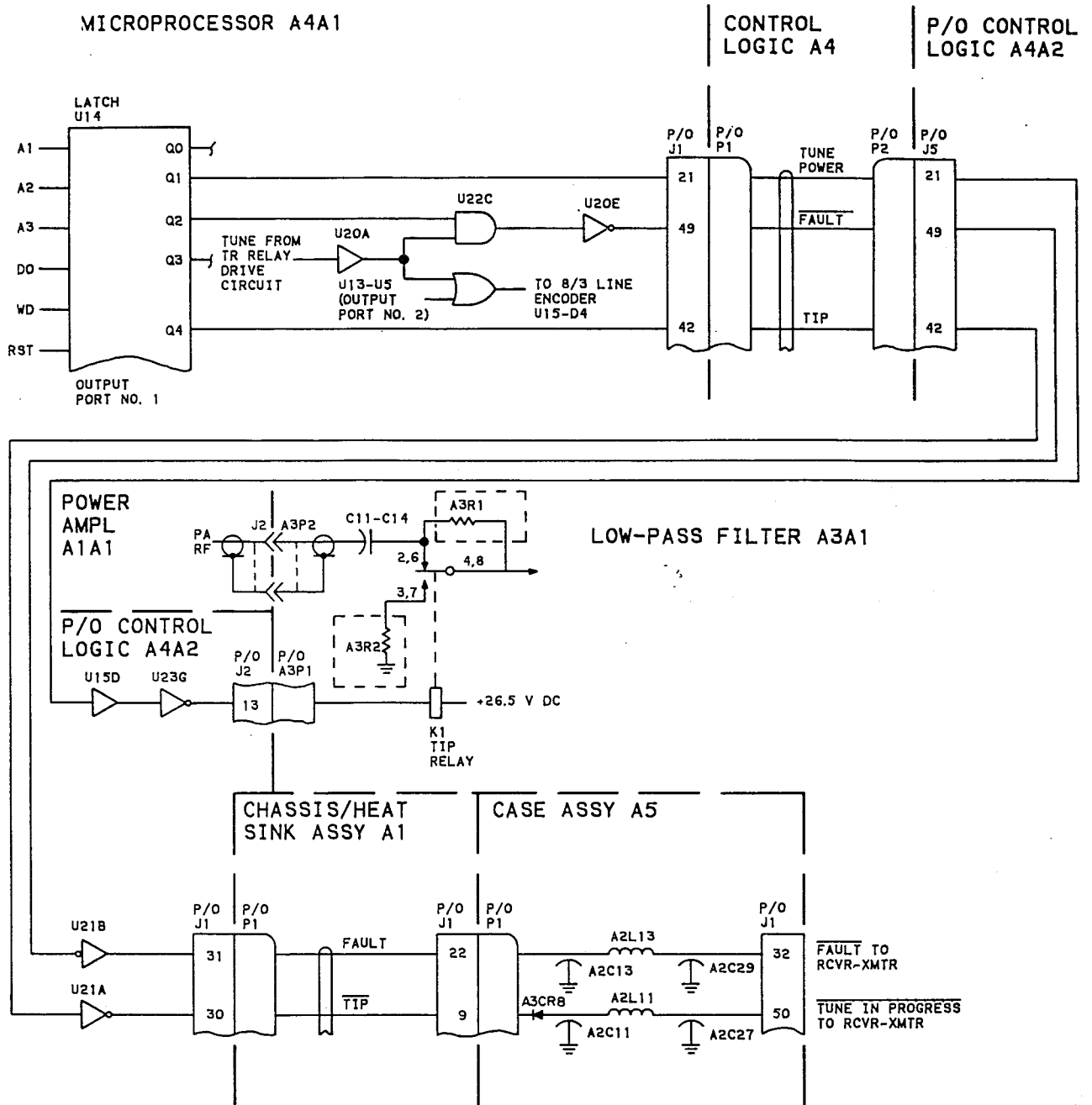
2.3.1 Microprocessor System

The microprocessor (figure 1) is bidirectional and bus-oriented with 8 bits of parallel data and 16 bits



Tune Start Circuit, Simplified Schematic Diagram Figure 7





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Tuning-in-Progress Circuit, Simplified Schematic Diagram
Figure 8

of address. It operates at a 1-MHz clock rate. System memory consists of 128 x 8 bits of random access memory (RAM) which is used for variable and arithmetic functions, a 4K x 8-bit erasable programmable read-only memory (EPROM) which hosts the system program, and a 32 x 8-bit EPROM that holds the display segment memory.

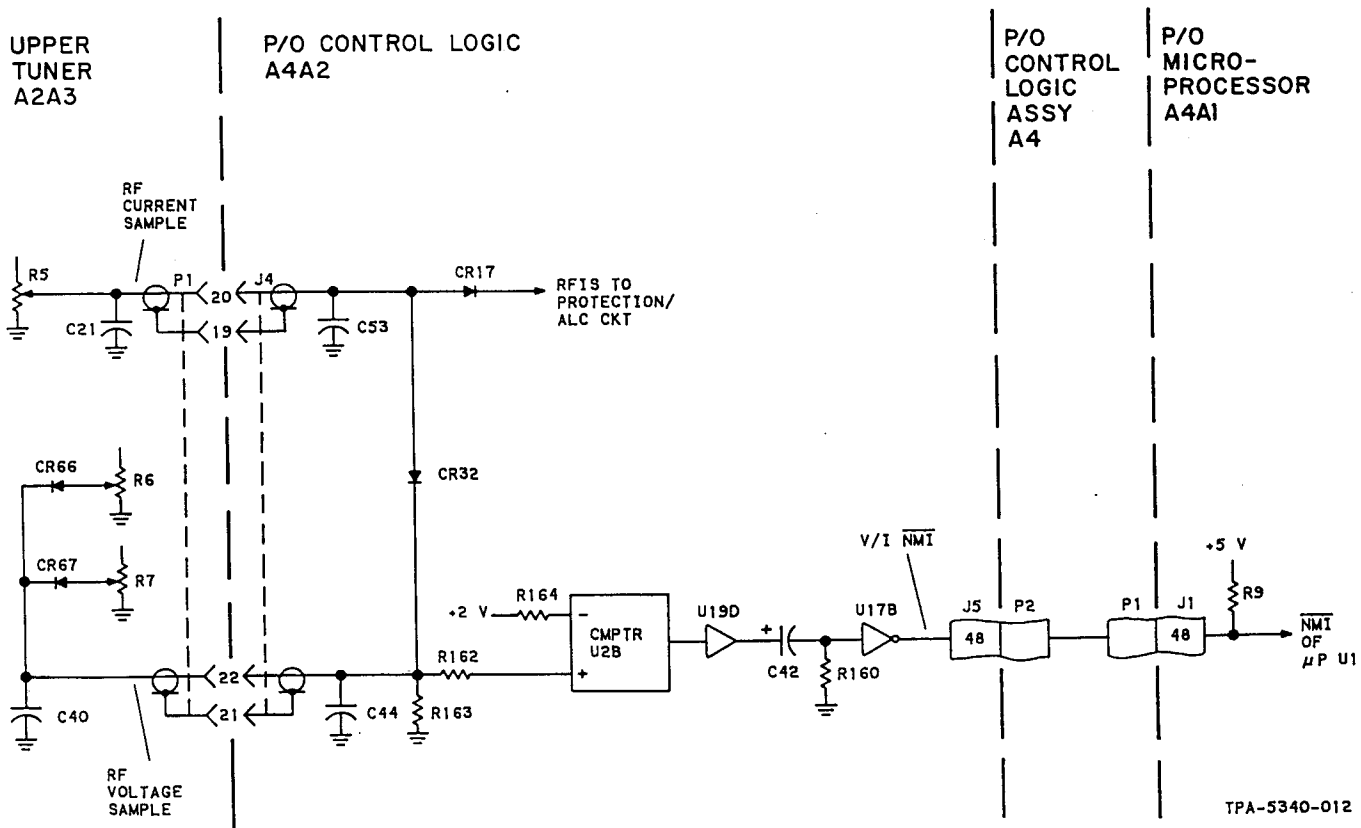
In addition to the basic microprocessor system, microprocessor A4A1 also contains a relay drive timer, a tune timer, and a 3.6-MHz self-test oscillator. The relay drive timer limits the length of time that the momentary coil voltage is applied to the latching relays. The tune timer disables the power amplifier output and declares a fault if antenna tuning is not complete within 8 seconds. The 3.6-MHz self-test oscillator, which uses the same crystal as the microprocessor clock, provides a sinusoidal 3.6-MHz signal for injection into the power amplifier during BITE diagnostic testing.

Signals from the receiver-transmitter, rf discriminator module A2A1, power amplifier module A1A1, and antenna tuner assembly A2 are converted to digital

logic levels, where required, by input comparators. The majority of the inputs are supplied to the microprocessor system for processing, while others are used on control logic A4A2 for special functions.

All inputs to microprocessor A4A1 are multiplexed onto the data bus through buffers (gated line receivers) from control logic A4A2. Logic signal routing to specific data lines is accomplished using addressed line decoders. The microprocessor control program reads each input and generates appropriate output data. The output ports on A4A1 consist of addressable latches and line drivers. These output ports provide control information to the control logic circuits and self-test data for the BITE circuits on control logic assembly A4A2.

A logic 0 nonmaskable interrupt ($\overline{\text{NMI}}$) is sent to the microprocessor if the rf current or voltage rises above the predetermined limit (figure 9). The current and voltage samples are applied to one input of comparator A4A2U2B. If the comparator output rises as a result of an overlimit condition, capacitor C42 and resistor R160 provide a positive spike (logic



Nonmaskable Interrupt Circuit, Simplified Schematic Diagram
Figure 9

1) voltage of about 7 seconds duration. Inverter A4A2U17B changes this to the logic 0 signal required by the microprocessor. Upon receipt of the NMI, the microprocessor completes any execution cycle that may be in process and then immediately acknowledges the critical interrupt flag by addressing the circuit protection logic (paragraph 2.3.3).

2.3.2 Power Conservation

The power supply circuits on control logic A4A2 consist of a zener regulator to develop the standby +5 V, a flip-flop controlled switch for the switched +25 V, and a -0.6-V dc converter (figure 1). The +25-V primary power input through the POWER connector and A5P1-P2 to A4J1-20 supplies the voltage for the +25-V switched circuit. The +25-V system on/off input, through connector J1-48 to A4J1-15, is zener-regulated to +5 V for the +5-V standby circuits.

The +5-V standby voltage is activated and remains on as long as the receiver-transmitter is on. Any time a control command is received from the receiver-transmitter (such as change of frequency, key activation, etc), the switched voltages are turned on. These supply the higher current requirement for all circuits except the relay drivers. The relay drivers operate off the dc power source voltage. The switched voltages remain on only long enough for completion of the desired operation and are then switched off to reduce current drain. A power supply sample voltage output is also provided for the power amplifier control circuits and BITE fault diagnosis.

2.3.3 Circuit Protection

The power amplifier protection circuits are physically mounted on control logic A4A2, but function as part of the other assemblies and subassemblies of the amplifier-coupler (figure 1 and figure 10).

Power amplifier A1A1 can withstand overdrive conditions up to 1 watt. The gain control attenuator, in conjunction with the ALC voltage developed in the protection circuits, reduces the excitation signal applied to the input amplifier stage to such a level that excessive output is not produced under overdrive conditions. A control voltage for the gain control attenuator is developed in the protection circuits of control logic A4A2. This control voltage is the result of a number of monitor signals from sensors located at strategic points throughout the various circuits of the amplifier-coupler.

The protection circuits consist of amplifier comparator circuits and are identified in the block diagram (figure 1) as the current limit, pep limit, power detector, dissipation limiter, and internal protection amplifier circuits. The comparator circuits respond to various control and monitor signals to develop two outputs. The input protection amplifier output is used in the gain control attenuator of power amplifier A1A1; the ALC output is applied to the receiver-transmitter. The gain control attenuator in the power amplifier is a PIN diode circuit between the exciter rf to the first amplifier and ground (figure 10). The higher the gain control voltage, the more the diode circuit conducts to ground the input rf signal.

In normal equipment operation, the ALC voltage is used in the receiver-transmitter to control the level of power amplifier excitation to attain rated power output from the amplifier-coupler. The gain control attenuator normally protects the amplifier-coupler from transient conditions. It is also used as a backup to protect the equipment if the ALC loop should become either open or shorted.

Collector current and voltage are monitored at the final amplifier stage in the power amplifier assembly. This dc analog voltage is applied to the protection circuit current limiter and compared with a predetermined voltage proportional to the allowable current limit. The output from the current limit comparator is then applied to the dissipation limiter and the internal protection amplifier.

A directional coupler circuit in the rf discriminator module senses the rf current and voltage, and generates dc analog levels of forward output power and reflected output power. These dc analog levels are applied to the pep limit comparator and power detector.

A thermal switch (A1S1) is installed on the chassis assembly. If the heatsink temperature exceeds a predetermined safe temperature (118 °C (244 °F), typical), an appropriate signal is applied to the power detector and pep limit comparator.

During a tune cycle, a tune power logic signal is developed and applied to the power detector and pep limit comparator. The pep limit comparator compares the three inputs and the output is applied to the internal protection amplifier. If a tune cycle is in progress, if the heatsink temperature is excessive, or if the forward power dc analog level is over limit, the internal protection amplifier gain is increased. This

increases the ALC voltage which reduces output power to protect amplifier-coupler circuits.

The reflected power dc analog level, developed in the rf discriminator, is applied to the protection-circuit power detector. The power detector supplies an output to the dissipation limiter if a tune cycle is in process, if heatsink temperature is excessive, or if either the forward or reflected rf power output is too high.

A sample of the +25-V dc switched voltage from the power supply is applied to the dissipation limiter circuit. Also applied to the dissipation limiter are analog levels of dc power input (final amplifier current and voltage) and rf output power (rf current and voltage from detectors in the antenna tuner assembly). The difference between the input and output power is the power dissipation in the final amplifier transistor. If the dissipation is too high, an output applied to the internal protection amplifier increases the ALC voltage to reduce input power.

The internal protection amplifier compares the output from the current limit comparator, pep limit comparator, and dissipation limiter. If any input is out of limit, the output control voltage causes the gain control attenuator to reduce or inhibit power amplifier output.

2.3.4 Filter Selection

The frequency bcd data (10-MHz and 1-MHz bits) from the receiver-transmitter are applied through input detectors (figure 1) on control logic A4A2 to input port 1 (line receivers) on microprocessor A4A1. These bits are gated onto the data bus (DO-D5) by the microprocessor under control of the program which is resident in the EPROM. The microprocessor converts this parallel data into serial data (D0) and passes it, together with three address bits (A0-A2), through buffers to addressable latches on control logic A4A2 and microprocessor A4A1. When addressed, the A4A2 latches produce a logic 1 on the proper output line (band 1-band 7) that corresponds with the selected frequency. This logic 0 level is applied to the appropriate band-select relay in low-pass filter A3, causing the correct filter values to be switched into the rf signal path. The A4A1 latches, in conjunction with an 8-to-3 line encoder, form an address interface for display A5A1 in the case assembly.

The same type of addressable latches and the same bit structure as used for the low-pass filter are used to actuate relays in antenna tuner assembly A2.

2.3.5 Impedance Selection

Analog signals from rf discriminator A2A1 are applied to input detectors (figure 1) on control logic A4A2. The detector output, in each case, is a logic state that depends on whether the input signal is above or below a predetermined dc level. These logic signals are connected to line receivers (input port 2) on microprocessor A4A1. The bits are then gated onto the data bus (DO-D2) by the microprocessor, under program control. The software program compares the appropriate input bits with a relay matrix look-up table in memory and then outputs: serial data on the DO bit line; output line selection (Q0-Q7) on address lines A0, A1, A2; and a chip-select logic level on the SELECT 1, 2, 3, or 4 line. This action selects the appropriate latches on control logic A4A2 (U7, U8, U9). The outputs of the latches, then, actuate selected relays in antenna tuner A2. The relays switch in the proper inductors and capacitors necessary to tune the tuner/antenna combination to a 50-ohm impedance as sensed by the discriminator circuit. Latch U7 also actuates one of the seven band-select relays of low-pass filter assembly A3, as discussed in paragraph 2.3.4.

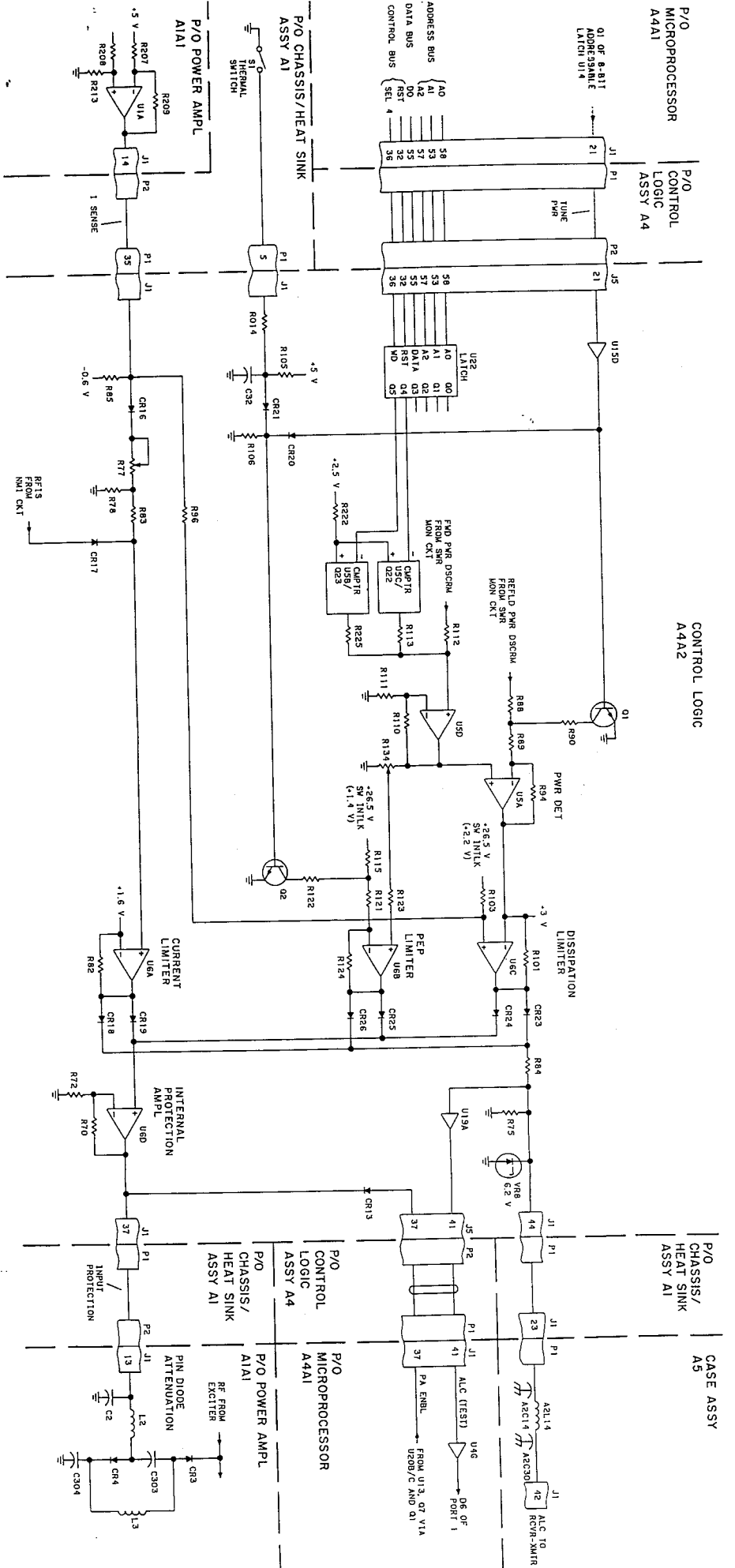
The simplified relay diagram of figure 11 and the relay distribution information of table 1 define the relay matrix function that occurs when the proper relays are selected. The L1 and L2 selection of inductance values in the antenna tuner follow a binary progression; that is, a doubling of value at each increment from the lowest selection to the highest selection.

2.3.6 Status/Fault Diagnosis

Built-in test equipment (BITE) consists of circuits that monitor system performance, perform self-test functions, and conduct trouble analysis as a result of operator commands (figure 1).

When the TEST/MON selector switch on case assembly A5 is set to SYSTEM STATUS, the BITE circuits respond by monitoring system operation and presenting the result in an alphanumeric code on the 7-segment display located adjacent to the switch. If a fault is detected, the source is identified to the system unit (battery, receiver-transmitter, antenna, or amplifier-coupler).

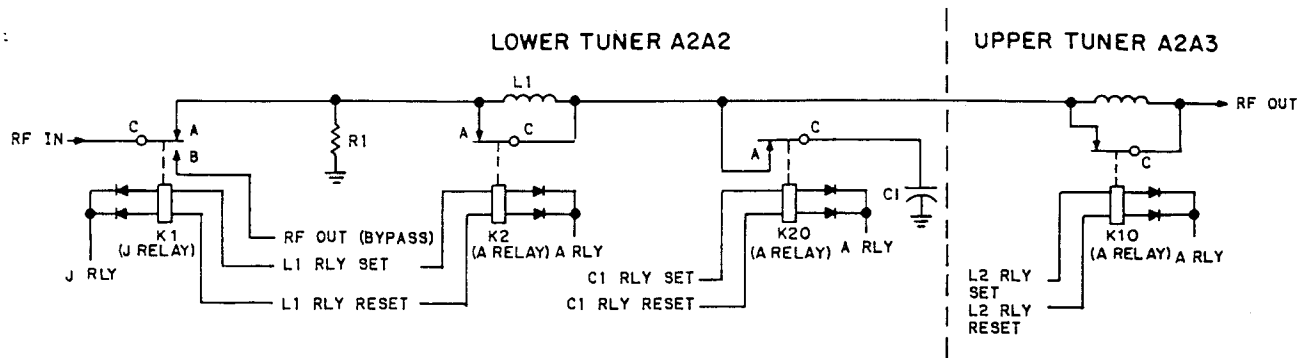
When the TEST/MON switch is set to MODULE TEST, the BIT circuits conduct a module/parameter diagnostic check (DC TEST) to localize the problem



Protection/AIC Circuit, Simplified Schematic Diagram
Figure 10

TPA-5341-014





TRUTH TABLE

LABEL	LOGIC STATE
C1 RELAYS SET	1
C1 RELAYS RESET	0
L1 RELAYS SET	1
L1 RELAYS RESET	0
L2 RELAYS SET	1
L2 RELAYS RESET	0
A RELAYS	0
B THRU K RELAYS	1

TPA-6042-012

Antenna Impedance Matching, Simplified Schematic Diagram
Figure 11

Table 1. Antenna Tuner Relay Assignment.

RELAY FOR L OR C (EXCEPT a, b, c)	A THROUGH K RELAYS										
	A	B	C	D	E	F	G	H	I	J	K
L1	K2	K3	K4	K5	K6	K7	K8	K9	K31 ^c	K1 ^a	
L2	K10	K11	K12	K13	K14	K16	K17	K18	K19 ^b	K15 ^b	K32
C1	K20	K21	K22	K23	K24	K25	K26	K27	K28	K29	K30

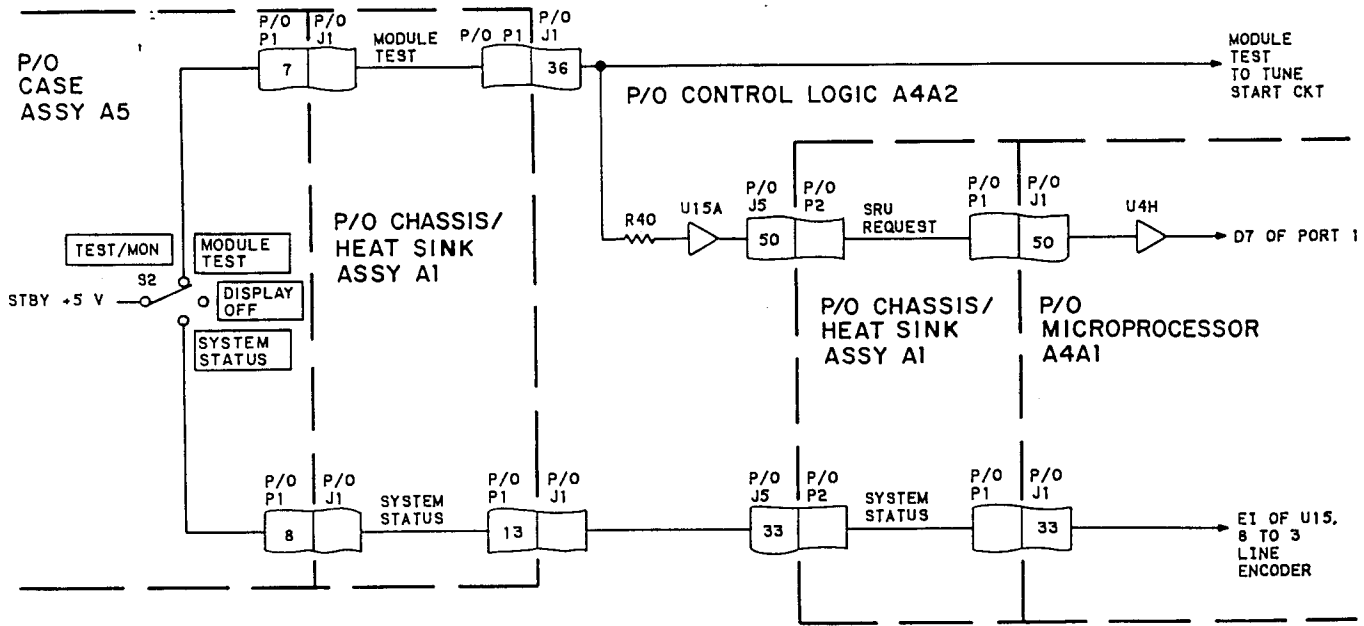
a. ANT TUNER BYPASS b. L2B BYPASS c. RF CURRENT SAMPLE

to one of the five major assemblies of the amplifier-coupler with the result being displayed in the readout. The display segment storage is addressed through two 8-bit latches by the microprocessor under program control.

The TEST/MON switch, shown in figure 12, applies a logic 1 at data bit 7 of port no 1 when in the MODULE TEST position. Also, when the switch is first moved to this position, a positive-going pulse is generated by an RC differentiator in the tune start circuit to set flip-flop A4A2U16C/D (figure 7). The resulting logic 1 flip-flop output causes the center bar (g segment) of the display to light if the +25-voltage switching has not occurred (paragraph 2.2.4).

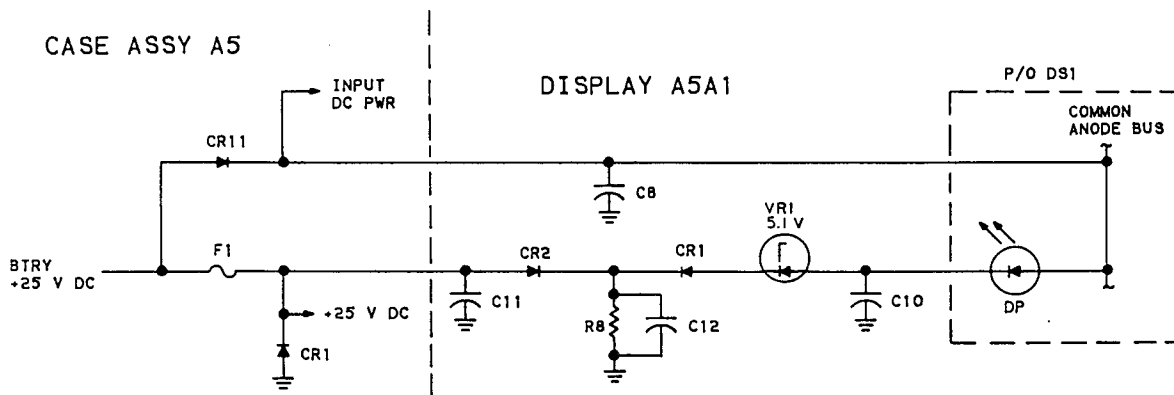
When set to the SYSTEM STATUS position, the resulting logic 1 enables the 8-to-3 line encoder (A4A1U15) that addresses the 32 x 8-bit EPROM (A4A1U16) which stores the display segment logic. In the MODULE TEST position, the 8-to-3 line encoder is bypassed and the EPROM is addressed by a 3-to-8 line decoder (A4A1U13) instead.

Although the center bar of the fault display can be addressed by either hardware or software, the decimal point is illuminated only by a hardware fault. As shown in figure 3, if fuse F1 blows, the reverse bias on diode A5A1CR1 is replaced by the ground connected to resistor A5A1R8 which completes the circuit path through the LED to the +25-V source.



TPA-5345-013

TEST/MON Switching Circuit, Simplified Schematic Diagram
Figure 12

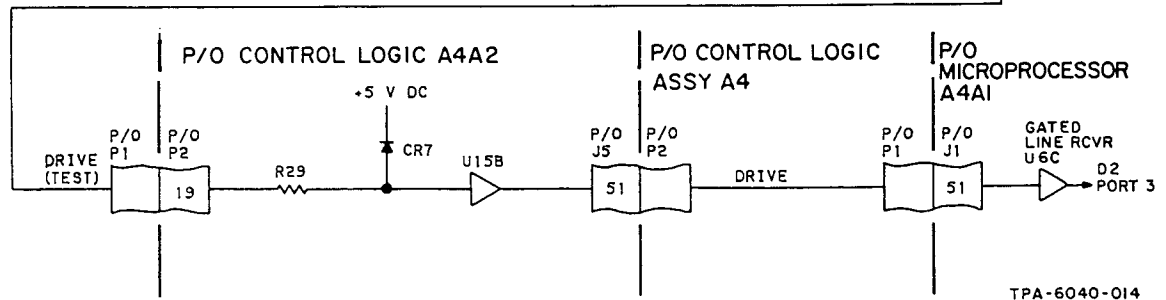
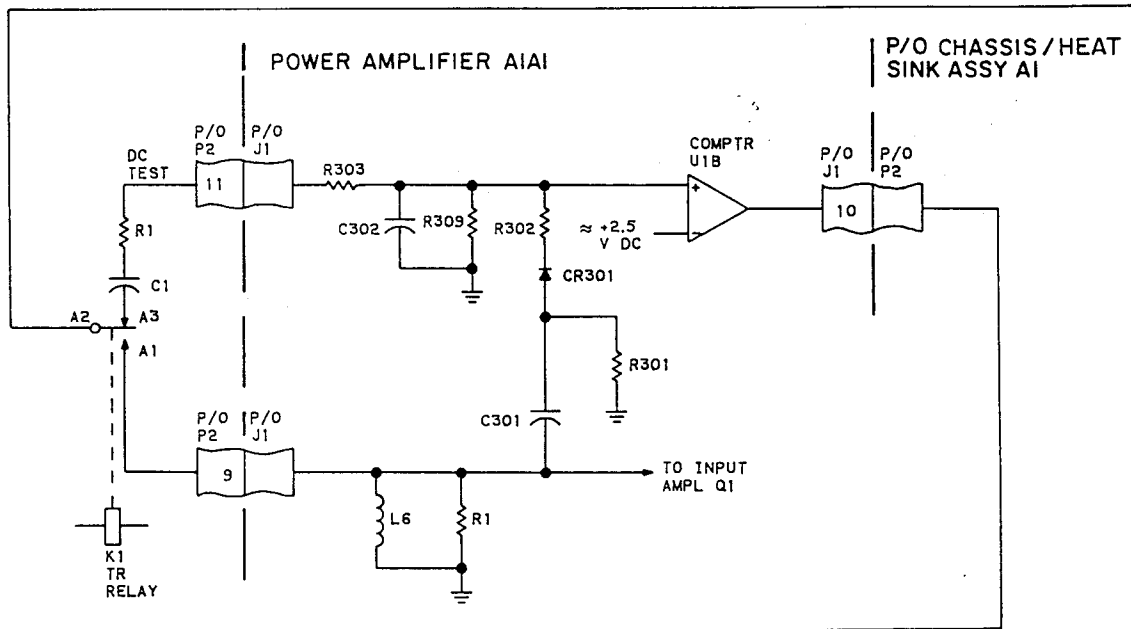
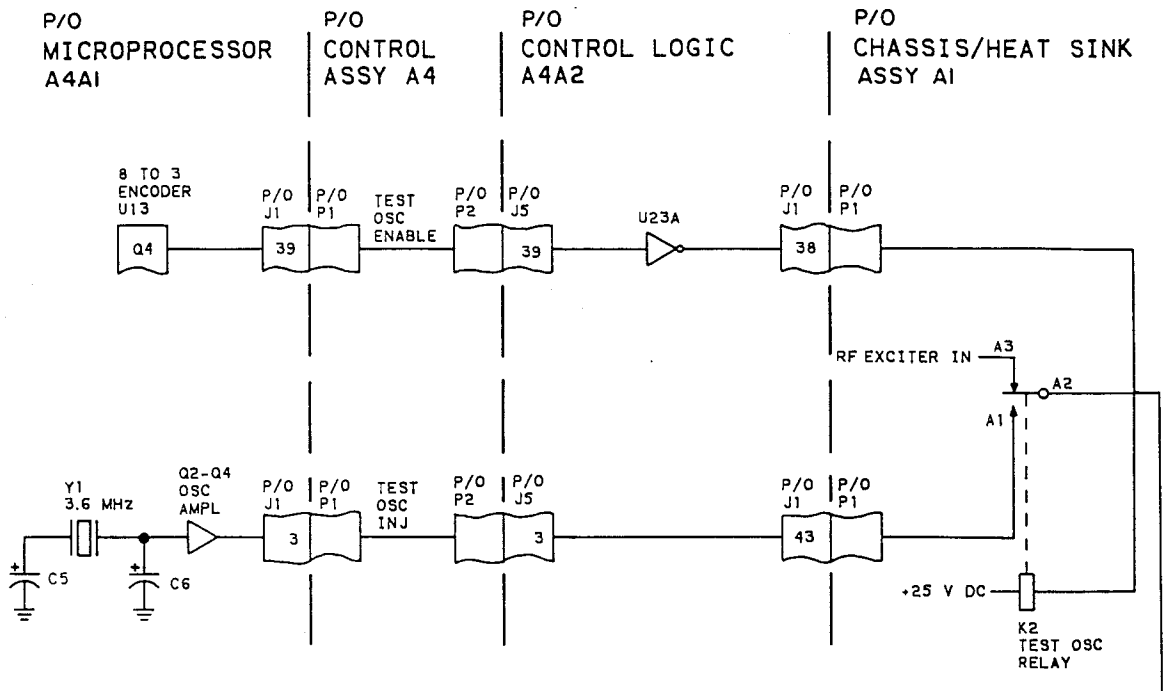


TPA-6041-012

Decimal Point Fault Display, Simplified Schematic Diagram
Figure 13

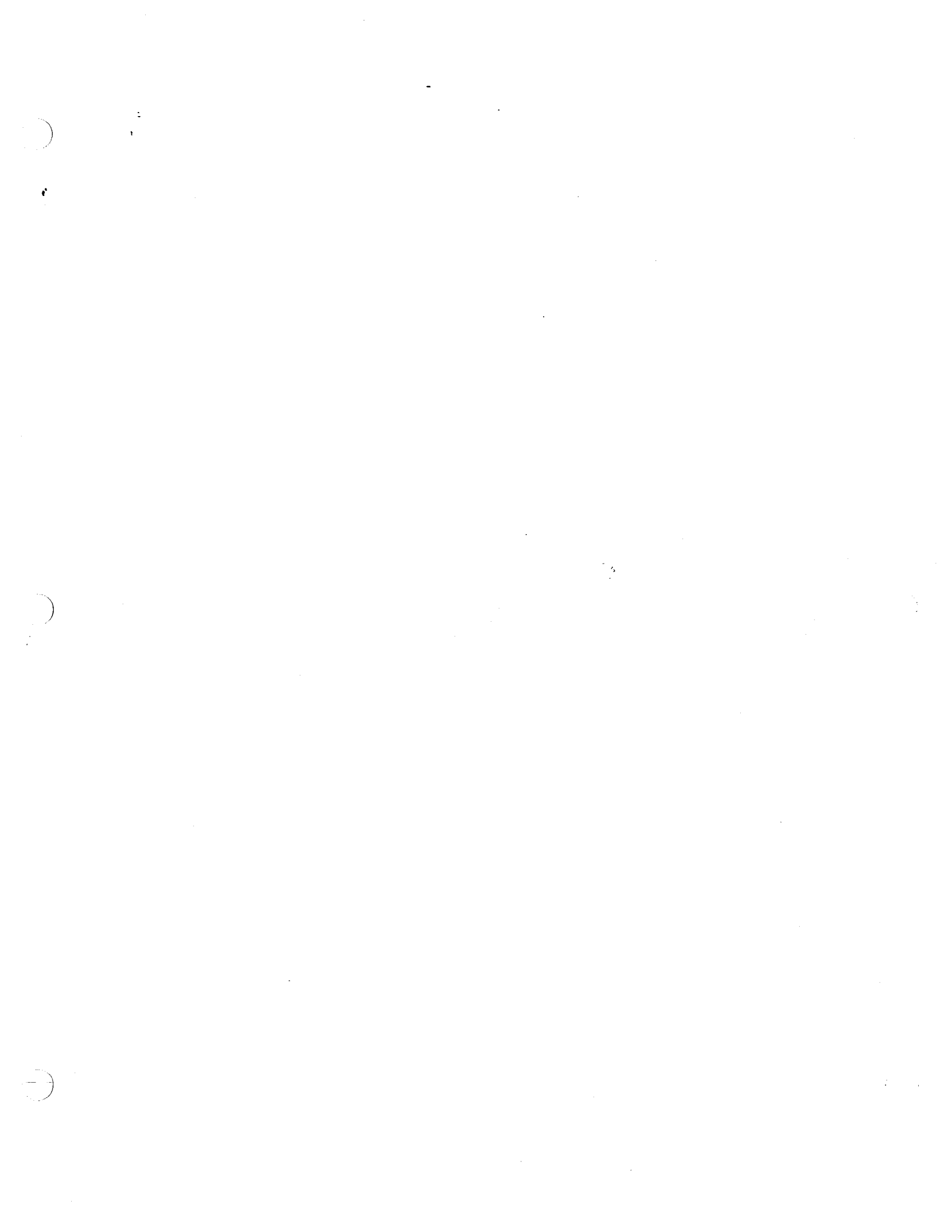
When the TEST/MON switch is placed in the MODULE TEST position, the logic 1 state of port no 1 data bit 7 causes the software program to issue a DC TEST command, labeled TEST OSC ENBL (figure 14). This signal is output as a logic 1 from 8-to-3 encoder A4A1U13-Q4. After inversion by A4A2U23A, it actuates test oscillator relay A1K2. With the relay in this state, rf excitation from the

receiver-transmitter is removed from the input of power amplifier A1A1 and the output of the 3.6-MHz oscillator is applied instead. Also, with the oscillator output present, comparator A1A1U11B senses the change of input and outputs a logic 1 as data bit 2 at input port no 3 to notify the microprocessor system that the test command had been successfully initiated.



3.6-MHz Test Signal Circuit, Simplified Schematic Diagram
Figure 14

TPA-6040-014





Rockwell International

maintenance

549C-1 Amplifier-Coupler

Collins Defense Communications

523-0772285-001218

1 December 1982

Printed in USA

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1st Ed	1 Dec 82						

1. GENERAL

Warning

When used with a radio frequency transmitter and operated into an antenna, this device may produce electromagnetic fields in close proximity to the antenna that are in excess of Occupational Safety and Health Administration (OSHA) recommended maximum limits.

Caution

This equipment contains electrostatic discharge sensitive (ESDS) devices. Special handling methods and materials must be utilized to prevent equipment damage. Refer to paragraph 5.2, Electrostatic Dis-

charge Sensitive Devices Precautions, before performing maintenance on the equipment.

This section contains information necessary to maintain the 549C-1 Amplifier-Coupler. Testing and troubleshooting procedures isolate malfunctions to the subassemblies of the unit. Figure 1 shows the subassembly locations. This section also includes disassembly/assembly procedures and circuit card repair and postcoating procedures.

2. TEST EQUIPMENT

Table 1 lists all test equipment required to test and troubleshoot the amplifier-coupler. If the specified test equipment is not available, items meeting the minimum specifications may be substituted.

Table 1. Test Equipment.

ITEM	MINIMUM SPECIFICATION	REPRESENTATIVE TYPE
*Rf exciter	300 mW over 2 to 30 MHz range; external connector configuration equivalent to that to that of Rockwell-Collins 671V-2	Rockwell-Collins 671V-2 Receiver-Transmitter
*Exciter Control	Frequency selection from 2.0000 to 29.9999 MHz; function selection, USB, LSB, AME; mode selection, receive only or transmit/receive; external connector configuration equivalent to that of Rockwell-Collins 377L-2	Rockwell-Collins 377L-2 Receiver-Transmitter Control
Antenna simulator	Simulates 4.6-m (15-ft) whip antenna over 2 to 29.99 MHz; 150-W power handling capability	Rockwell-Collins 172H-21A Antenna Simulator
Ground plane	Aluminum sheet, 1 m x 1 m x 1.5 mm (3.3 ft x 3.3 ft x 0.06 in); free of paint and other foreign material	Shop-fabricate locally
Power supply	22-30 V dc, 480 W	Sorenson DCR 40-40B
*Part of 719D-15 Radio Set.		

3. TESTING/TROUBLESHOOTING

3.1 General

The amplifier-coupler contains built-in test equipment (BITE) circuits that monitor the operating condition of the subassemblies. Various parameters are monitored, and the functional status of each is applied to the display subassembly. A coded fault/no-fault symbol indicates the location of a detected fault.

A defective circuit card or module can be returned to a Rockwell-Collins authorized repair facility for repair. Contact the nearest Rockwell-Collins office or

Collins Telecommunications Products Division
 Attention: HF Products
 400 Collins Road NE
 Cedar Rapids, Iowa 52498

for information and instructions.

3.2 Testing/Troubleshooting Procedures

3.2.1 Test Setup

Connect the test setup as follows.

- a. Interconnect the rf exciter and exciter control with the amplifier-coupler. Screw the rf connector adapter into the rf terminal. Remove any connection to the 50-ohm rf connector.
- b. Set the amplifier-coupler on the ground plane. Set the ANT SEL switch to the rf screw-terminal position.
- c. Set the antenna simulator on the ground plane so the rf output terminal of the amplifier-coupler is

within 152 mm (6 in) of the antenna simulator rf input terminal. Using an appropriate length of bus wire, interconnect the two rf terminals.

- d. Turn on and adjust the power supply output voltage to 25 V. Connect the positive terminal to the amplifier-coupler POWER connector, J2, pin L or M. Connect the negative (ground) terminal to J2, pin J or K. At this point in the test setup, there should be no current output from the power supply. Any current indicates a malfunction in the amplifier-coupler or associated units.

3.2.2 Test Procedures

After setting up the equipment as in the preceding paragraph, perform the test procedures as follows.

- a. Set the control unit function (power) switch to any position other than off.
- b. Set the TEST/MON switch to MODULE TEST and observe the display readout.
- c. Refer to table 2 for an interpretation of the display readout, the probable cause of the malfunction, if any, and the related action required to restore normal operation.

Note

Connecting an H-189/GR Handset, setting the amplifier-coupler TEST/MON switch to the SYSTEM STATUS position, and keying the transmitter causes the BITE to test system performance. For reference, table 3 gives an interpretation of the display readout for the system status test.

- d. Set the control unit function (power) switch to off, turn off the dc power supply, and disconnect the equipment.

Table 2. Module Test Displays.









DISPLAY	PROBABLE CAUSE	TO RESTORE OPERATION
5-second display of:  Then blank	Normal test start	
Blank (No momentary zero displayed at test start)	Microprocessor fault	Replace A4.

Table 2. Module Test Displays (Cont).

DISPLAY	PROBABLE CAUSE	TO RESTORE OPERATION
1	Power amplifier fault	Replace A1.
2	Antenna tuner fault	Replace A2.
3	Low-pass filter fault	Replace A3.
4	Microprocessor/control logic fault	Replace A4.
• (Decimal)	Blown fuse	Replace fuse A5F1.
(Center bar) ---	Switched voltage fault	Replace A4.

Table 3. System Status Displays.

DISPLAY	PROBABLE CAUSE	TO RESTORE OPERATION
2-second display of:  Then:  Then blank	No fault, normal turn-on sequence	
	Invalid frequency	Select frequency between 2.0 and 29.995 MHz.
	Low primary voltage 21.5 V dc	Replace power source.
	Exciter rf output below specification.	Replace receiver-transmitter.
(Center bar) ---	Switched voltage faulty	Replace amplifier-coupler.
	Amplifier-coupler faulty	Replace amplifier-coupler.
	Low rf power output. Amplifier-coupler or antenna faulty	Run module test. If amplifier-coupler OK, replace antenna. If not, replace amplifier-coupler.
• (Decimal)	Blown fuse	Replace amplifier-coupler.

4. DISASSEMBLY/ASSEMBLY

When in the radio set configuration, two quick-release clamps hold the receiver-transmitter in a recessed area of the amplifier-coupler. Two other quick-release clamps secure the unit to the electrical mounting base (Rockwell-Collins 998W-1, or equivalent), when used. Remove any attached units and disconnect all cables from the amplifier-coupler before beginning disassembly.

Electrical connections between the various units consist of multicontact rack and panel and plug-in cable connectors. Refer to figure 1 to identify the various subassemblies, connectors, and mounting screws.

4.1 Separation of Case

Loosen six captive screws securing chassis/heatsink assembly to case assembly. Using care to avoid damage to O-ring seal and grooves, carefully separate top and bottom sections (case assembly A5 and chassis/heatsink assembly A1).

4.2 Removal of Control Logic Assembly A4

Refer to figure 1 and remove control logic assembly A4 as follows:

Caution

Make sure the service loop in the cable to the A4 assembly connector is clear of the coaxial cable and mating connector on low-pass filter assembly A3. During removal, avoid placing excessive strain on the four cables and mating connectors.

- a. Locate hole at top right of outer circuit card of A4 assembly. Remove mounting screw and spacer that attach A4 assembly to antenna coupler assembly A2.
- b. Locate hole at top center of outer circuit card of A4 assembly. Remove mounting screw and spacer that attach A4 assembly to low-pass filter assembly A3.
- c. At top left of A4 assembly, remove third mounting screw that attaches A4 assembly to mounting bracket.
- d. Disconnect four cable connectors from mating connectors on A4 assembly.
- e. Lift A4 assembly clear of grooves in heatsink.

4.3 Removal of Low-Pass Filter Assembly A3

Refer to figure 1 and remove the low-pass filter assembly A3 as follows:

- a. Through hole at top center of outer circuit card of A4 assembly, remove mounting screw and spacer that attach control logic assembly A4 to A3 assembly.
- b. Disconnect pendant coaxial cable from power amplifier subassembly from A3J1.
- c. Disconnect A3 assembly pendant coaxial cable from A2A1J1 on rf discriminator subassembly A2A1.
- d. Disconnect A3 assembly pendant coaxial cable from A1A1J2 on power amplifier subassembly.
- e. Disconnect A3 assembly pendant multipin connector from control logic assembly A4.
- f. Loosen four captive screws that secure bottom flanges of A3 assembly to chassis A1. Lift A3 assembly out.

4.4 Removal of Antenna Tuner Assembly A2

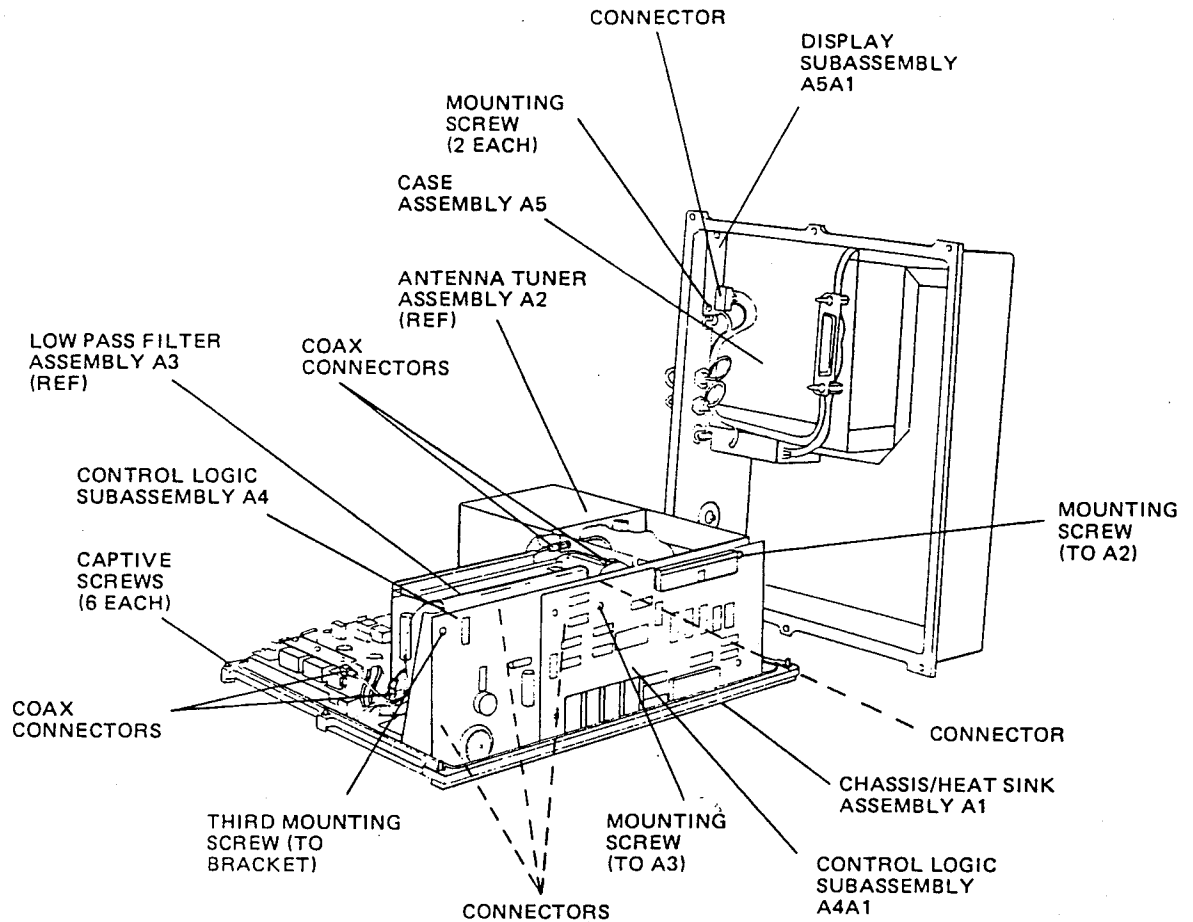
Refer to figure 1 and remove antenna tuner assembly A2 as follows:

- a. Disconnect A3 assembly pendant coaxial cable from rf discriminator subassembly A2A1.
- b. Disconnect A1A1 assembly pendant coaxial cable from A2 assembly.
- c. Disconnect multiwire cable connectors from mating connectors on control logic assembly A4.
- d. Through hole at top right of outer circuit card of control logic assembly A4, remove mounting screw and spacer that secure A4 assembly to A2 assembly.
- e. Loosen two captive screws in outer corners of A2 assembly. Screws are accessible through holes at outer side corners of A2 assembly.
- f. Loosen three captive screws along inner side of A2 assembly and lift assembly out.

4.5 Removal of Power Amplifier Subassembly A1A1

Most components of the power amplifier subassembly are mounted to the amplifier-coupler heat sink which also serves as a chassis on which to mount other assemblies. Remove power amplifier subassembly A1A1 as follows.

- a. Disconnect A1A1 assembly pendant coaxial cable from low-pass filter assembly A3.



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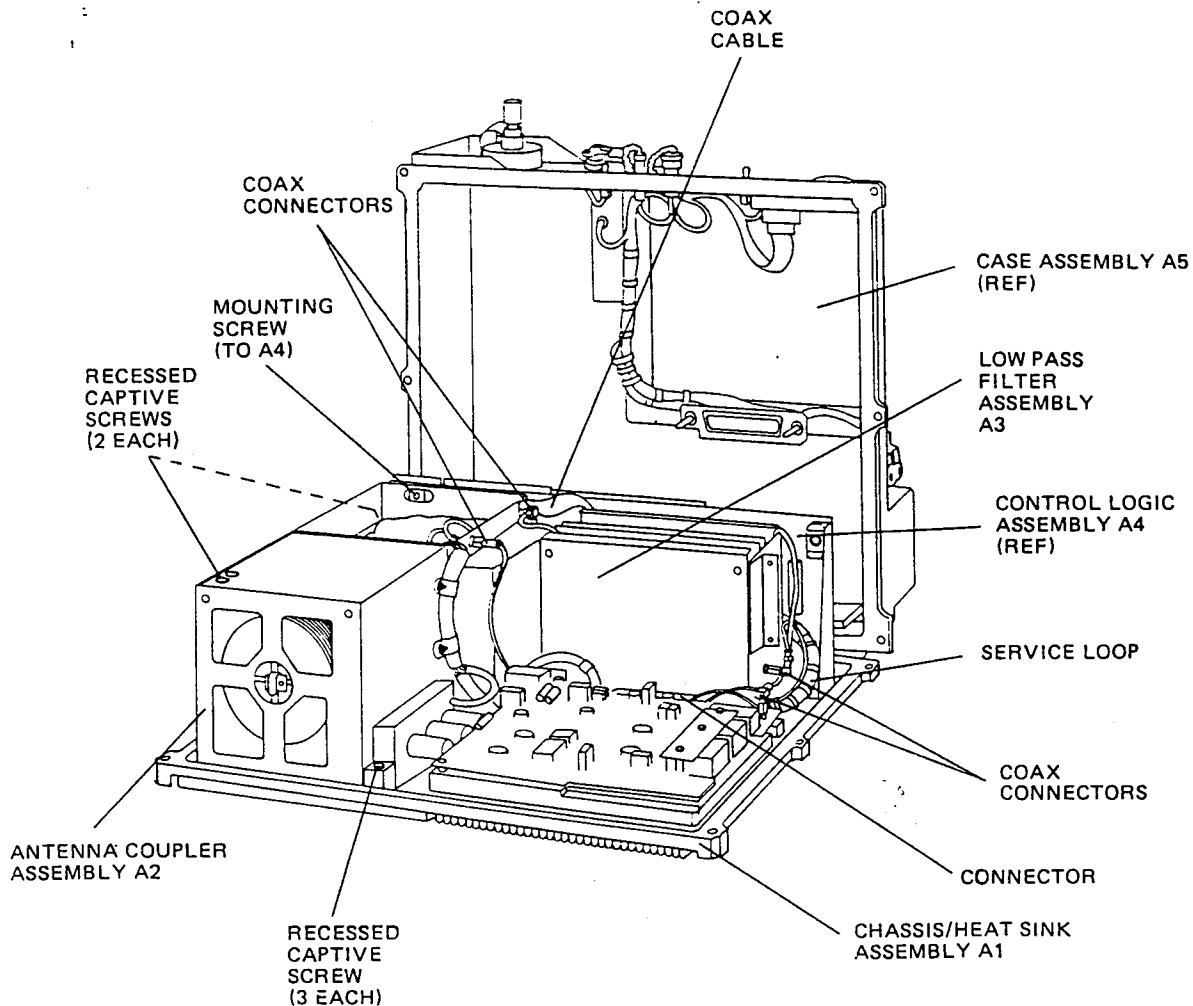
Parts Location Diagram for Assembly and Disassembly
Figure 1 (Sheet 1 of 2)

- b. Disconnect A3 assembly pendant coaxial cable from power amplifier subassembly.
- c. Disconnect A1A1 assembly pendant coaxial cable from antenna coupler assembly A2.
- d. Loosen two captive screws in outer corners of A2 assembly. Screws are accessible through holes at outer side corners of antenna coupler assembly A2.
- e. Loosen three captive screws along inner side of antenna coupler assembly A2.
- f. Loosen four captive screws that secure bottom flanges of low-pass filter assembly A3 to heat-sink.
- g. At top left of control logic assembly A4, remove mounting screw that attaches A4 assembly to mounting bracket.

Caution

Make sure the service loop in the cable to control logic assembly A4 is clear of the coaxial cable and mating fixture on low pass filter assembly A3. During removal, avoid placing excessive strain on the cables.

- h. Disconnect three multiwire connectors from top of A4 assembly. Lift assembled A2, A3, and A4 assemblies so that A4 assembly is clear of grooves in heatsink.
- i. Disconnect A1A1 assembly pendant multiwire cable from control logic assembly A4.
- j. Being careful to avoid placing excessive strain on circuit cards of control logic assembly A4, grasp



TPA-6021-021

**Parts Location Diagram for Assembly and Disassembly
Figure 1 (Sheet 2)**

A2 and A3 assemblies and lift assembled A2, A3, and A4 assemblies clear of chassis A1. Set the assemblies aside.

- k. Remove two hex socket-head screws from each of six transistors to release transistors from heat sink.
- l. Remove two Phillips-head screws from holddown bracket on top of transformers (near outside edge of circuit card).
- m. Remove five Phillips-head screws from circuit card--one in each corner and one near center of card.
- n. Remove three Phillips-head screws securing dc power lead solder terminals to posts in corner of circuit card near connector J1. (One terminal has

black (ground) wires; the others have red (+ V) wires.)

- o. Carefully lift power amplifier A1A1 free of heat-sink.

4.6 Assembly

Assembly of the amplifier-coupler is essentially the reverse of the disassembly procedures. Before replacing power amplifier A1A1 on heatsink, apply heat-sink compound to the bases of the transistors secured to the heatsink. During reassembly, be sure to return cables to the original dress. When reassembling case and chassis/heatsink assemblies, be careful to avoid damage to the O-ring seal, and inspect to ensure proper seal before tightening captive screws.

5. REPAIR

Caution

This equipment contains electrostatic discharge sensitive (ESDS) devices. Special handling methods and materials must be utilized to prevent equipment damage. Refer to paragraph 5.2, Electrostatic Discharge Sensitive Devices Precautions, before performing maintenance on the equipment.

5.1 General

Use standard shop repair practices to remove and replace chassis-mounted components or subassemblies. Make adequate notes to enable restoration of wire location and lead dress to original positions.

Caution

Avoid use of excessive heat when soldering to solid-state devices or the circuit board. Otherwise, the devices may be damaged or the copper circuit foil may lift from the board.

Use standard solid-state device and circuit card repair techniques to remove and replace components on the circuit cards. The following paragraphs provide special information for handling ESDS devices, and for removing and replacing postcoating on circuit cards.

5.2 Electrostatic Discharge Sensitive Devices Precautions

A static charge is produced by friction between, and separation of, dissimilar materials. Potentials of 1 to 20 kilovolts are commonly generated on the human body or insulated surfaces. Voltages of this magnitude can produce both immediate and latent failure in electrostatic discharge sensitive (ESDS) devices.

Note

Dry weather (relative humidity less than 30 percent) multiplies the accumulation of static charges on a surface. In a low-humidity environment, the handling procedures specified are of greater importance and should be adhered to without exception.

5.2.1 Handling of ESDS Devices

Caution

Do not use nylon or synthetic gloves when handling ESDS devices. Excessive static can build up on this type of material. Handle ESDS devices by their case whenever possible. Avoid touching the leads of contacts even though grounded.

The transport of ESDS devices at the component level requires that all device leads be effectively shorted together. This can be accomplished by one of the following methods.

- a. Insert device in high density conductive foam.
- b. Insert device in aluminum foil-lined individual packages.
- c. Insert device in a dual-in-line carrier tube made of aluminum or specially coated plastic (must be labeled as static charge dissipative).

The following label should be shown on all individual part containers:



Caution

This component can be damaged by static electricity. Special handling methods and materials must be utilized.

Antistatic protection is required for ESDS devices from the time they are received until they are terminated in a protective subassembly. If ESDS devices are in subassemblies that do not provide adequate ESDS device protection, they are still vulnerable to static damage.

The transport of circuit board or module subassemblies containing ESDS devices requires that contact with exposed subassemblies be prevented. Conductive plastic bags, not clear polyvinyl, are well suited to this purpose. After the subassembly containing ESDS devices is installed in the top level unit, normal ESDS device handling is adequate.

5.2.2 Storing ESDS Devices

The methods of handling described in paragraph 5.2.1 are acceptable methods of storage.

Caution

Lead corrosion may result if the device or assembly is stored in a high-temperature/high-humidity environment.

5.2.3 Testing of Circuit Cards Containing ESDS Devices

Observe the following precautions when testing any subassembly containing ESDS devices.

- a. Remove power from test fixtures of equipment before inserting/removing any ESDS device or subassembly containing an ESDS device.
- b. Ensure all test equipment is well grounded.
- c. Apply dc source power to ESDS device or subassembly containing an ESDS device before applying any signal voltages.
- d. Remove signal voltages from ESDS device or subassembly containing an ESDS device before removing dc source power.
- e. Dielectric strength or insulation resistance checks are not recommended for any ESDS device or subassembly containing an ESDS device.

5.2.4 Replacing ESDS Devices

Caution

Protective carriers for ESDS devices should be placed on grounded conductive work-station surfaces.

It is recommended that an ionized air blower be used in the work area where personnel are handling ESDS devices and that personnel work in the path of the ionized air. The blower should be operated for 3 minutes before handling an ESDS device so that residual static charges may be removed. In lieu of an ionized air blower, a grounded wrist strap in contact with bare skin can be used.

Warning

If a grounded wrist strap is used, make sure no voltages exist in the area of the work station.

Observe the following precautions when replacing an ESDS device.

- a. Soldering iron tips, special tools, and handtools should be well grounded.
- b. Only uninsulated metal handtools should be used. All handtools shall be placed on the conductive work-station surface when not in use.

- c. The leads of the ESDS devices should be in contact with a conductive material, except when being installed, to avoid buildup of static charge.
- d. ESDS devices should not be installed (inserted) in, or removed from, circuits with the power on because transient voltages may cause damage.
- e. All unused input leads of the ESDS device must be connected to ground or the ESDS device supply, whichever is applicable for the logic circuit involved.

5.3 Postcoating

5.3.1 General

Some circuit cards have areas coated with HumiSeal 1B31 postcoating upon completion of manufacture to protect from damage and humidity. The coating must be removed from the circuit card if the area is to be repaired. To restore protection from humidity, re-postcoat the area.

5.3.2 HumiSeal 1B31 Removal

Use small brush or pipe cleaner and apply solvent (Freon TMC or equivalent) to remove the HumiSeal 1B31 postcoating.

5.3.3 HumiSeal 1B31 Replacement

Warning

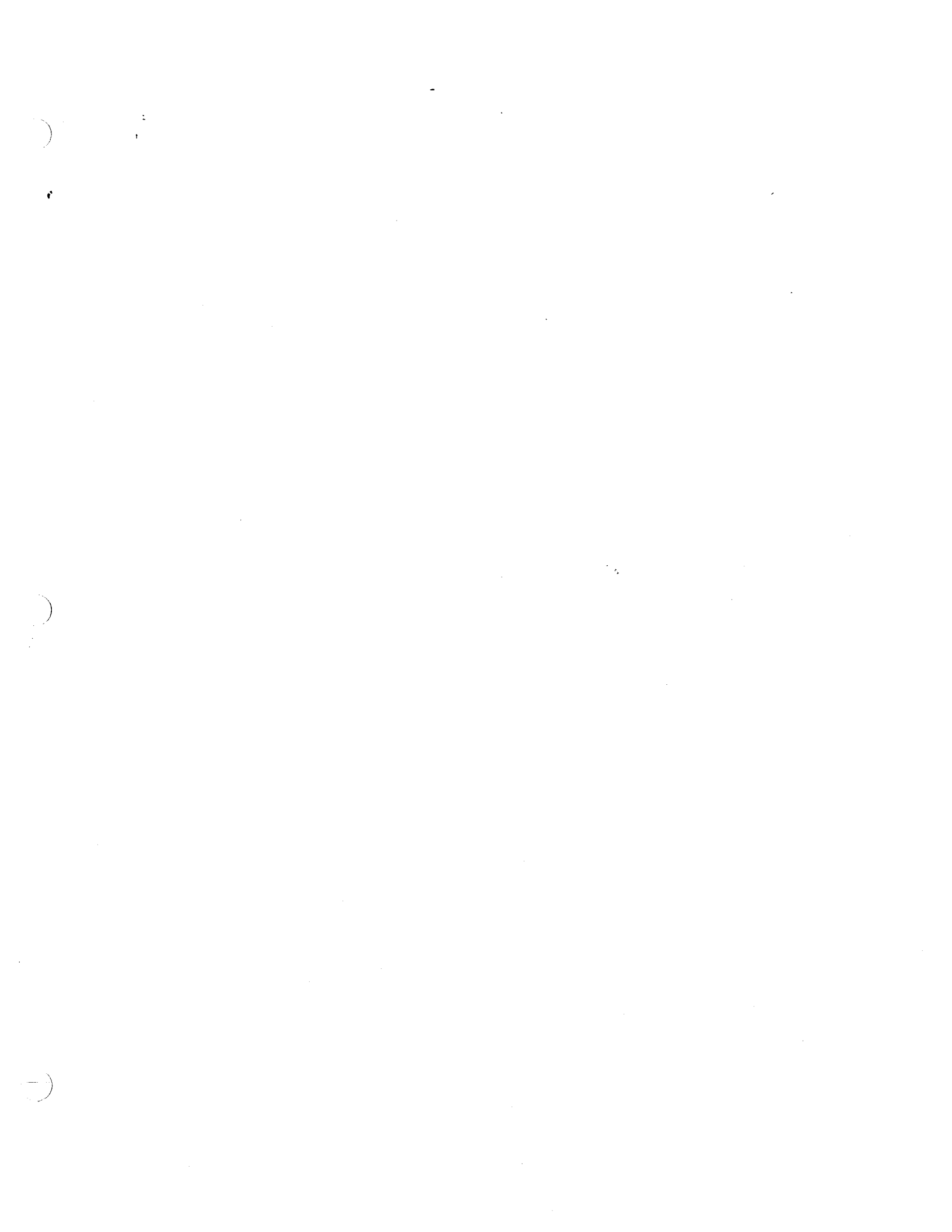
Postcoating should be performed only in a well-ventilated area.

- a. After component removal and replacement, apply solvent to resoldered areas on both sides of circuit card. Allow card to air dry 4 hours at room temperature or bake it for 20 minutes at 71 °C (160 °F) before applying postcoating. This prevents bubbles from occurring in newly applied postcoating.
- b. Use small brush and apply HumiSeal 1B31 liberally (but not excessively) to replaced component in area of circuit card from which it was removed (mounting pads, holes, and adjacent areas of board). Ensure that coverage is complete and new coating overlays any existing coating on adjacent areas of board.

Note

HumiSeal 1B31 is runny when first applied and somewhat soft when hot. Be careful not to damage postcoating during the drying or cool-down period.

- c. Air dry the circuit card for 4 hours at room temperature.





Rockwell
International

parts list

549C-1 Amplifier-Coupler

Collins Defense Communications

523-0772286-001218

1 December 1982

Printed in USA

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549C-1 Amplifier-Coupler

523-0772286-001218

1. INTRODUCTION

1.1 General

The purpose of this parts list is for identification and requisition of parts.

Parts listed meet critical equipment design specification requirements. Use only part numbers specified in this parts list for replacement of parts.

1.2 Group Assembly Parts List

FIG-ITEM Column — Digits preceding the dash refer to figure numbers. Digits following the dash are item numbers assigned in sequence to correspond with item numbers on the illustrations.

PART NO Column — Listed are MIL standard, vendor, or Collins part numbers. Collins part numbering system consists of 10 digits as follows: a 3-digit family number, a 4-digit serial number, and a 3-digit dash number.

INDENT Column — Items are coded 1, 2, 3, etc, to indicate the relationship to the next higher assembly.

DESCRIPTION Column — Listed are the noun name, modifier, descriptive information, federal manufacturer's code, reference designation, attaching part (AP), reference to other figures, and effectivities.

Attaching parts are identified by (AP) following the part or parts they attach.

Effectivities are identified by the following methods: MCN (Manufacturer Control Number) 101 and up; CI (Configuration Identifier) 5-digit number; REV (Revision Identifier) dash (—) denotes original, letter A first change, letter B second change, etc. One of the above identifiers is listed on each chassis and/or replaceable assembly. Service Bulletins are identified by SB 1, SB 2, etc.

UNITS PER ASSY Column — Quantities specified are per item number. Letters AR denote the selection

of parts as required. Letters REF refer to an assembly completely assembled on a preceding figure and illustration.

USABLE ON CODE Column — Part variations within a group of equipment are indicated by a letter code (A, B, C, etc). Absence of a code indicates part applies to all models.

1.3 Numerical Index

PART NUMBER Column — Part numbers are listed in alphanumeric sequence.

FIG-ITEM Column — Digits preceding the dash refer to figure numbers. Digits following the dash are item numbers.

TTL REQ Column — Listed is the total quantity of parts or assemblies covered in the Group Assembly Parts List.

1.4 Reference Designation Index

REFERENCE DESIGNATION Column — Reference designations are listed in alphanumeric sequence.

FIG-ITEM Column — Digits preceding the dash refer to figure numbers. Digits following the dash are item numbers.

PART NUMBER Column — Part numbers listed are for items that have reference designations assigned.

1.5 How To Use This Parts List

To locate a part number if the assembly in which the part is used is known, turn to the List of Illustrations and find the page number for the assembly in which the part is used. Locate the part and its index number on the illustration and find the index number on the Group Assembly Parts List page to determine its description and part number.

To locate the illustration for a part if the part number is known, refer to the Numerical Index and find the

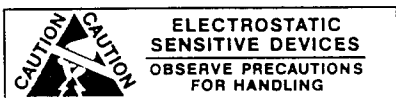
part number. Turn to the Group Assembly Parts List and find the first figure and index number indicated in the Numerical Index for that part. If this figure shows the part in a section or system of the equipment other than the one desired, refer to the other figure numbers listed in the Numerical Index.

To locate the illustration for a part if the reference designation is known, refer to the Reference Designation Index and find the symbol; turn to the Group Assembly Parts List and find the figure and index number indicated in the index.

Caution

This equipment contains electrostatic discharge sensitive (ESDS) devices. Special handling methods and materials must be used to prevent equipment damage. Refer to the maintenance section for the equipment before assembly/disassembly or repair is performed. ESDS items are identified in the description column of the parts list by (ESDS).

All supporting parts list illustrations that contain ESDS items are shown with the following symbol.



1.6 Manufacturer's Code, Name, and Address

MFR CODE MANUFACTURER'S NAME AND ADDRESS

00779 AMP INC
P O BOX 3608
HARRISBURG PA 17105

02289 HI-G CO INC
SPRING ST AND RT 75
WINDSOR LOCKS CT 06096

02310 ABSCOA INDUSTRIES INC
AN AAR CO
3160 W EL SEGUNDO BLVD
HAWTHORNE CA 90250

04713 MOTOROLA INC
SEMICONDUCTOR GROUP
5005 E MCDOWELL RD
PHOENIX AZ 85008

12615 U S TERMINALS INC
7504 CAMARGO ROAD
CINCINNATI OH 45243

MFR CODE MANUFACTURER'S NAME AND ADDRESS

12998 QUALITY NAME PLATE INC
MILL ROAD
EAST GLASTONBURY CT 06025

13499 ROCKWELL INTERNATIONAL CORP
COLLINS TELECOMMUNICATIONS
PRODUCTS DIV
855 35TH ST NE
P O BOX 728
CEDAR RAPIDS IA 52498

17856 SILICONIX INC
2201 LAURELWOOD RD
SANTA CLARA CA 95054

28733 CERAMIC MAGNETICS INC
87 FAIRFIELD RD
FAIRFIELD NJ 07006

45722 USM CORP
SUB OF EHMART INDUSTRIES INC
PARKER-KALON FASTENER DIV
CAMPBELLSVILLE KY 42718

46227 PEERLESS PHOTO PRODUCTS INC
RT 25A
SHOREHAM L I NY 11786

50155 VARIAN ASSOCIATES INC
COMMUNICATIONS TRANSISTOR DIV
301 INDUSTRIAL WAY
SAN CARLOS CA 94070

50522 MONSANTO INDUSTRIAL CHEMICALS CO
755 PAGE MILL RD
PALO ALTO CA 94304

58167 PALCO CONNECTOR INC
75 CENTER ST
BRISTOL CO 06010

71468 ITT CANNON ELECTRIC
DIV OF INTERNATIONAL TELEPHONE AND
TELEGRAPH CORP
10550 TALBERT AVE
P O BOX 8040
FOUNTAIN VALLEY CA 92708

72825 EBY CO
4701 GERMANTOWN AVE
PHILADELPHIA PA 19144

72962 ESNA DIV OF AMERACE CORP
2330 VAUXHALL ROAD
UNION NJ 07083

72982 ERIE TECHNOLOGICAL PRODUCTS INC
645 W 11TH ST
ERIE PA 16512

77147 PATTON-MACGUYER CO
DIV OF AVID CORP
17 VIRGINIA AVE
PROVIDENCE RI 02905

77250 ALLIED PRODUCTS CORP
PHEOLL MFG CO DIV
5700 W ROOSEVELT RD
CHICAGO IL 60650

MFR CODE MANUFACTURER'S NAME AND ADDRESS

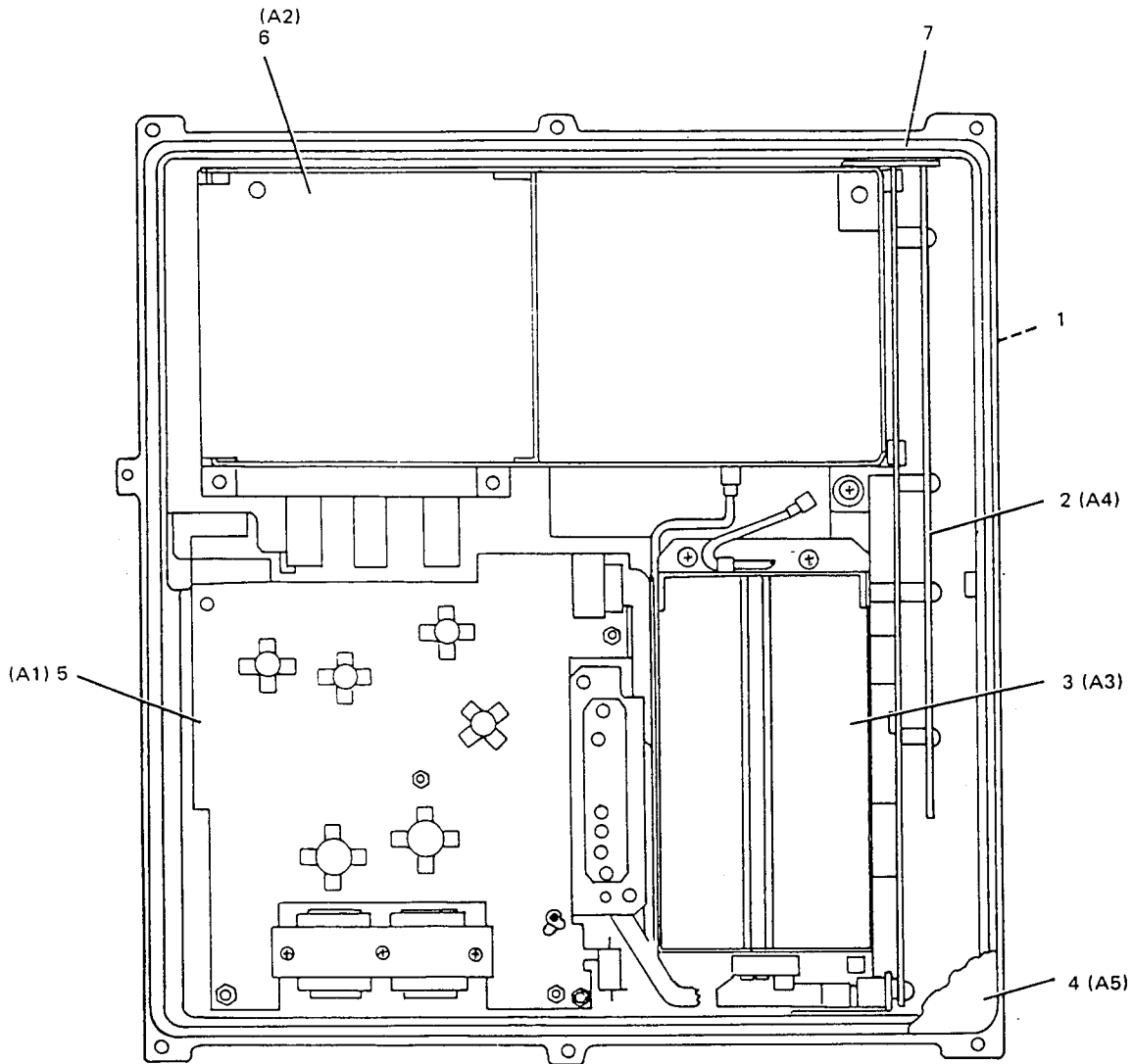
1.8 Configuration Identifiers

<u>MFR CODE</u>	<u>MANUFACTURER'S NAME AND ADDRESS</u>	<u>CI/REV LTR</u>	<u>UNIT PART NUMBER</u>	<u>FIG-ITEM</u>
79963	ZIERICK MFG CO RADIO CIRCLE MT KISCO NY 10549	D	622-5365-001	1-
80205	NATIONAL AEROSPACE STANDARD	A	651-8129-001	2-
81073	GRAYHILL INC 561 HILLGROVE AVE P O BOX 373 LA GRANGE IL 60525	A	651-8130-001	3-
		A	646-5809-001	4-
		A	651-8141-001	5-
		A	641-4143-001	6-
81349	MILITARY SPECIFICATIONS			
81815	COMMUNICATION COIL CO 2839 NORTH NARRAGANSETT AVE CHICAGO IL 60634			
82240	SIMMONS FASTENER CORP ALBANY NY			
82647	TEXAS INSTRUMENTS INC CONTROL PRODUCTS DIV 34 FOREST ST MAIL STATION 12-33 ATTLEBORO MA 02703			
83259	PARKER-HANNIFIN CORP O-SEAL DIV 10567 JEFFERSON BLVD CULVER CITY CA 90230			
88044	AERONAUTICAL STANDARD			
88245	LITTON SYSTEMS INC USECO DIV 13536 SATICOY ST VAN NUYS CA 91409			
91314	LEWIS SPRING AND MFG CO 2652 W NORTH AVE CHICAGO IL 60647			
91637	DALE ELECTRONICS INC P O BOX 609 COLUMBUS NE 68601			
96906	MILITARY STANDARD			

1.7 Reference Designation Prefixes

<u>PREFIX</u>	<u>UNIT PART NUMBER</u>	<u>FIG-ITEM</u>
A1	651-8129-001	2-
A2	642-1859-001	1-6
A3	651-8464-001	1-3
A4	651-8463-001	1-2
A5	651-8130-001	3-
A5A1	646-5809-001	4-
A5A2	651-8141-001	5-
A5A3	641-4143-001	6-

2. GROUP ASSEMBLY PARTS LIST



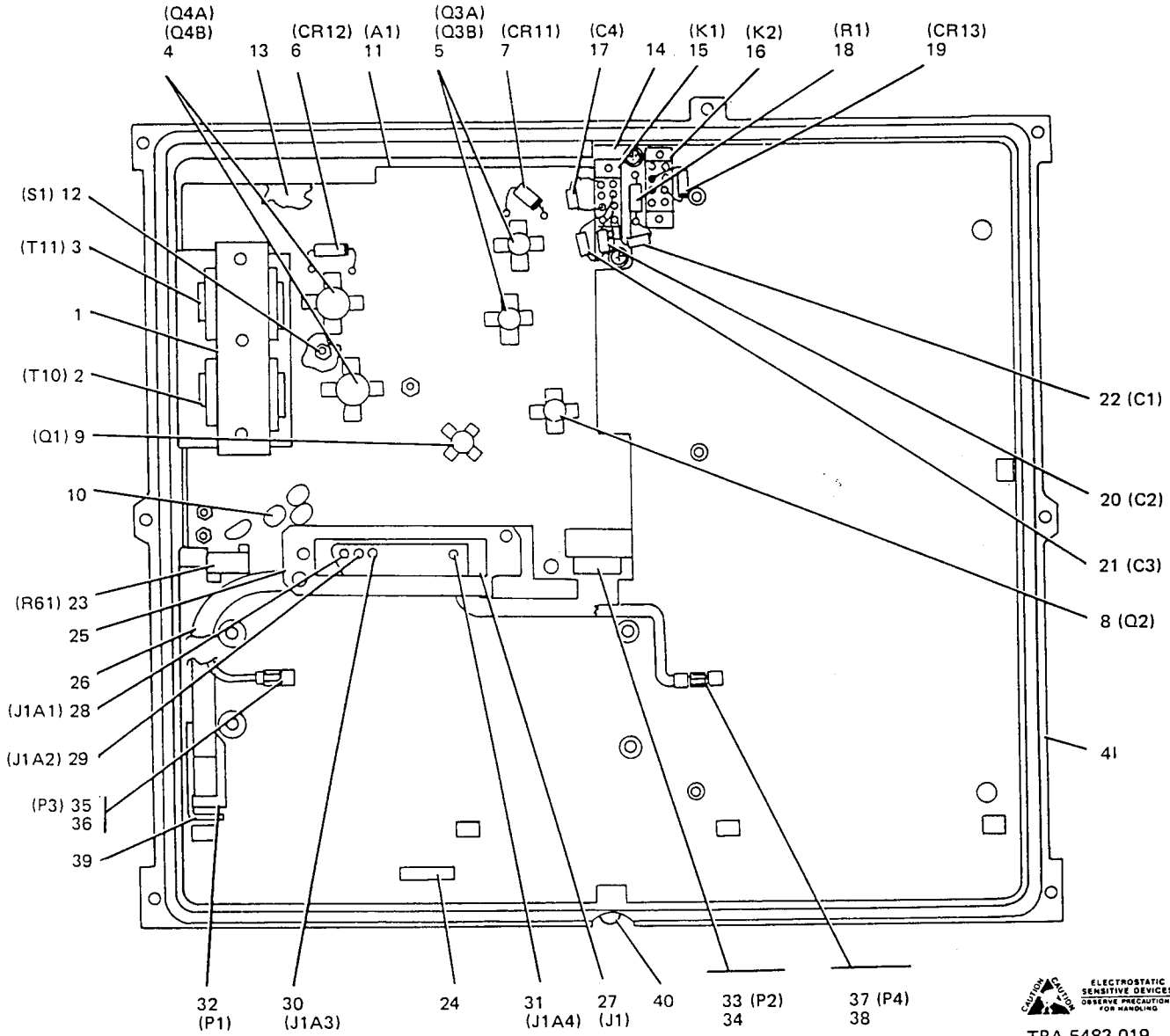
TPA-5482-019

549C-1 Amplifier-Coupler
Figure 1

GROUP ASSEMBLY PARTS LIST

FIG-ITEM	PART NO	INDENT	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
1-	622-5365-001		1 AMPLIFIER-COUPLER, 549C-1	1	
1	635-2279-000		2 PLATE,IDENT	1	
	330-1026-000		2 SCREW,DRIVE CD PL STL, NO.2 X 3/16 (45722) (AP)	2	
2	651-8463-001		2 CONTROL LOGIC ASSEMBLY A4	1	
	MS51957-34		2 SCREW,MACH SST, 6-32 X 1 (96906) 343-0176-000 (AP)	2	
	MS51957-31		2 SCREW,MACH SST, 6-32 X 5/8 (96906) 343-0173-000 (AP)	1	
	541-6029-002		2 SPACER (AP)	2	
	MS35338-136		2 WASHER,LOCK SST, 0.141 ID X 0.250 OD (96906) 310-0282-000 (AP)	1	
3	651-8464-001		2 FILTER ASSEMBLY, LOW PASS A3	1	
4	651-8130-001		2 CASE ASSEMBLY A5 (SEE FIG 3)	1	
5	651-8129-001		2 CHASSIS/HEATSINK ASSEMBLY (ESDS) A1 (SEE FIG 2)	1	
	MS51958-65B		2 SCREW,MACH SST, 10-32 X 3/4 (96906) 343-0803-000 (AP)	6	
	340-0643-000		2 SLEEVE,SPRING (91314) (AP)	6	
	NAS620C10L		2 WASHER,FLAT PSVT CRES, 0.195 ID X 0.354 OD (80205) 310-0740-520 (AP)	6	
6	642-1859-001		2 TUNER ASSEMBLY, ANTENNA A2	1	
7	5-077N299-50		2 GASKET (83259) 200-2414-020	1	

GROUP ASSEMBLY PARTS LIST



CAUTION
 ELECTROSTATIC SENSITIVE DEVICES
 OBSERVE PRECAUTIONS FOR HANDLING
 TPA-5483-019

Chassis/Heatsink Assembly A1
 Figure 2

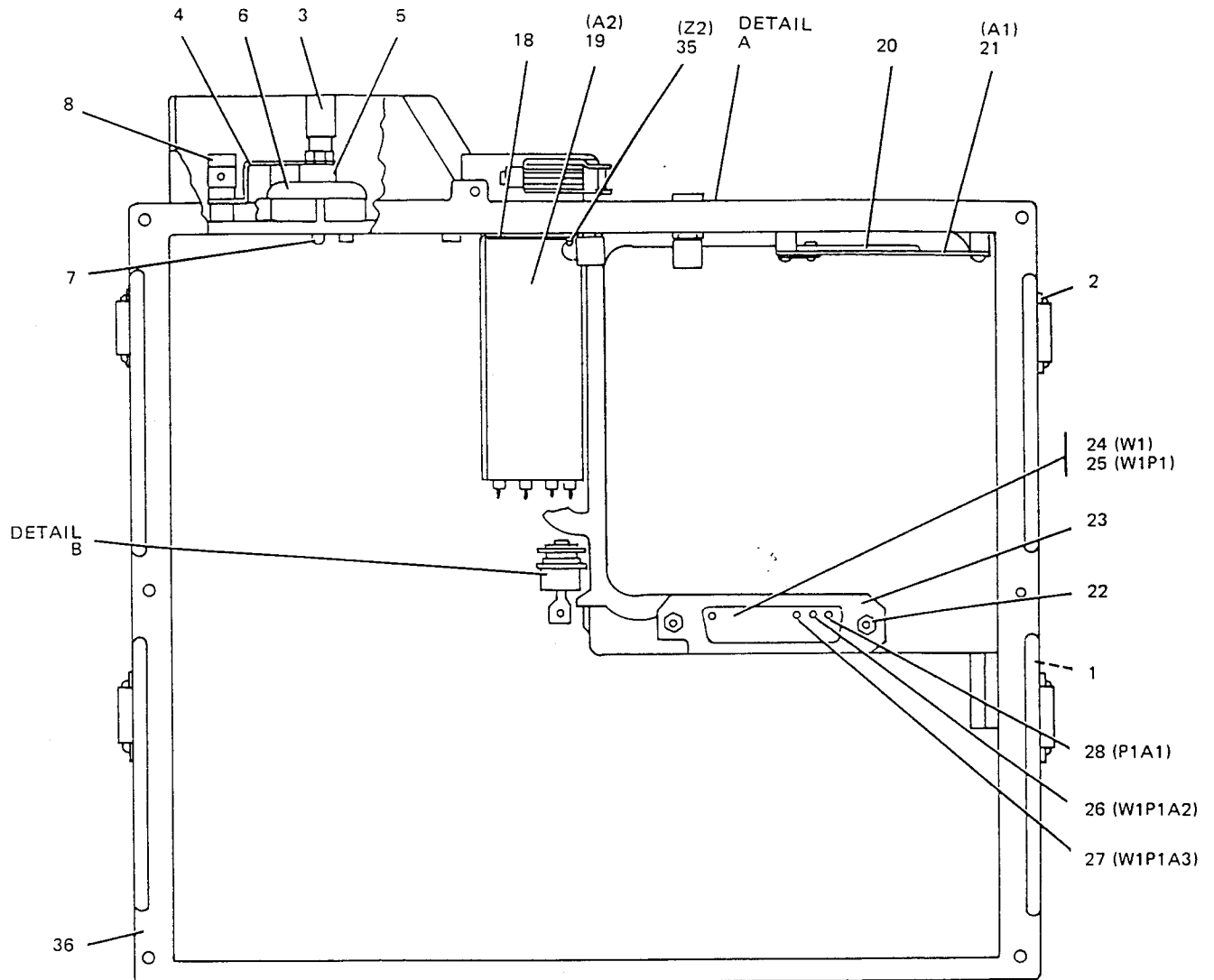
GROUP ASSEMBLY PARTS LIST

FIG-ITEM	PART NO	INDENT	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
2-	651-8129-001	1	CHASSIS/HEATSINK ASSEMBLY (ESDS) A1 (SEE FIG 1-5 FOR NHA)	REF	
1	642-1772-001	2	PLATE,RETAINER	1	
	MS51957-14	2	SCREW,MACH SST, 4-40 X 5/16 (96906) 343-0134-000 (AP)	3	
	MS35338-97	2	WASHER,SPRING CD PL BRZ, 0.115 ID X 0.209 OD (96906) 310-0095-000 (AP)	3	
	AN961-4T	2	WASHER,FLAT TP BRS, 0.125 ID X 0.312 OD (88044) 310-0751-010 (AP)	3	
	P312-0011-000	2	STUD,CONT THD STL, 4-40 X 5/8 (77250) 312-0011-000 (AP)	3	
	540-9041-003	2	POST (AP)	3	
2	A-616	2	TRANSFORMER,RF (81815) 278-0453-060 A1T10	1	
3	A-616	2	TRANSFORMER,RF (81815) 278-0453-060 A1T11	1	
4	SFR2053P	2	TRANSISTOR SET, HF, POWER (04713) 352-1095-020 A1Q4A A1Q4B	1	
	4040-5HDSPL	2	TERMINAL,LUG (77147) 304-0332-000 (AP)	4	
5	CD4519-2	2	TRANSISTOR SET, HF, POWER (50155) 352-1192-010 A1Q3A A1Q3B	1	
	MS16997-11	2	SCREW,CAP,SCH CD PL STL, 4-40 X 1/2 (96906) 324-2605-000 (AP FOR 4,5)	8	
	MS35338-135	2	WASHER,LOCK SST, 0.115 ID X 0.209 OD (96906) 310-0279-000 (AP FOR 4,5)	8	
6	JANTX1N5614	2	SEMICONV DEVICE (81349) 353-9019-060 A1CR12	1	
7	JANTX1N5614	2	SEMICONV DEVICE (81349) 353-9019-060 A1CR11	1	
8	VMP4	2	TRANSISTOR,FET (ESDS) (17856) 352-7976-010 A1Q2	1	
9	VMP4	2	TRANSISTOR,FET (ESDS) (17856) 352-7976-010 A1Q1	1	
	MS16997-11	2	SCREW,CAP,SCH CD PL STL, 4-40 X 1/2 (96906) 324-2605-000 (AP FOR 8,9)	4	
	MS35338-135	2	WASHER,LOCK SST, 0.115 ID X 0.209 OD (96906) 310-0279-000 (AP FOR 8,9)	4	
10	MS77067-1	2	TERMINAL,LUG (96906) 304-3110-000	4	
	MS51957-14	2	SCREW,MACH SST, 4-40 X 5/16 (96906) 343-0134-000 (AP)	3	
	MS35338-97	2	WASHER,SPRING CD PL BRZ, 0.115 ID X 0.209 OD (96906) 310-0095-000 (AP)	3	
11	646-5616-001	2	AMPLIFIER, POWER A1A1	1	
	68-1660-40	2	NUT,SLFLKG,HEX AL, 4-40 (72962) 333-0605-000 (AP)	4	
	AN961-4T	2	WASHER,FLAT TP BRS, 0.125 ID X 0.312 OD (88044) 310-0751-010 (AP)	5	
	P312-0013-000	2	STUD,CONT THD STL, 4-40 X 3/4 (77250) 312-0013-000 (AP)	4	
	MS51957-16	2	SCREW,MACH STL, 4-40 X 7/16 (96906) 343-0136-000 (AP)	1	
12	3BTL3-050	2	SWITCH,THRMSTC (82647) 267-0245-130 AIS1	1	
13	651-8127-001	2	PLATE, HEATSINK	1	
	MS51959-14	2	SCREW,MACH SST, 4-40 X 5/16 (96906) 342-0045-000 (AP)	9	
14	651-8126-001	2	PLATE,INSULATOR	1	
15	2K-4509-1	2	RELAY,ARMATURE (02289) 974-1065-010 A1K1	1	
16	2K-4509-1	2	RELAY,ARMATURE (02289) 974-1065-010 A1K2	1	
	MS51957-13	2	SCREW,MACH STL, 4-40 X 1/4 (96906) 343-0133-000 (AP FOR 14-16)	2	
	MS51957-3	2	SCREW,MACH CD PL STL, 2-56 X 1/4 (96906) 343-0124-000 (AP FOR 14-16)	4	
	MS35338-97	2	WASHER,SPRING CD PL BRZ, 0.115 ID X 0.209 OD (96906) 310-0095-000 (AP FOR 14-16)	2	
	MS35338-134	2	WASHER,LOCK SST, 0.088 ID X 0.172 OD (96906) 310-0275-000 (AP FOR 14-16)	4	
	403	2	TERMINAL,LUG (79963) 304-1089-000 (AP FOR 14-16)	2	
	P312-0348-000	2	STUD,CONT THD STL, 2-56 X 1/4 (77250) 312-0348-000 (AP FOR 14-16)	2	
	G4777-10A	2	TERMINAL,STUD (12615) 306-1018-000 (AP FOR 14-16)	2	
17	M39014/01-1455	2	CAPACITOR,FIXED CER DIEL, 10,000PF, 10%, 100V (81349) 913-9011-170 A1C4	1	
18	RCR07G102KS	2	RESISTOR,FIXED CMPSN, 1K, 10%, 1/4W (81349) 745-0749-000 A1R1	1	

GROUP ASSEMBLY PARTS LIST

FIG-ITEM	PART NO	INDENT	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
2-19	JANTX1N5614	2	SEMICONO DEVICE (81349) 353-9019-060 A1CR13	1	
20	M39014/01-1455	2	CAPACITOR, FIXED CER DIEI, 10,000PF, 10%, 100V (81349) 913-9011-170 A1C2	1	
21	CMR03E22000CM	2	CAPACITOR, FIXED MICA DIEI, 22PF, PORM 0.5PF, 300V (81349) 912-4141-031 A1C3	1	
22	M39014/01-1455	2	CAPACITOR, FIXED CER DIEI, 10,000PF, 10%, 100V (81349) 913-9011-170 A1C1	1	
23	HG5X000ER0480F	2	RESISTOR, FXD WW, 0.048 OHMS, PORM1%, 15W (91637) 747-8156-090 A1R61	1	
	MS51957-3	2	SCREW, MACH CD PL STL, 2-56 X 1/4 (96906) 343-0124-000 (AP)	2	
	MS35338-134	2	WASHER, LOCK SST, 0.088 ID X 0.172 OD (96906) 310-0275-000 (AP)	2	
24	280-2745-020	2	LABEL, PRESS SENS (ESDS) (12998)	1	
25	642-1781-001	2	PLATE, CONNECTOR	1	
	MS51957-14	2	SCREW, MACH SST, 4-40 X 5/16 (96906) 343-0134-000 (AP)	2	
	MS35338-97	2	WASHER, SPRING CD PL BRZ, 0.115 ID X 0.209 OD (96906) 310-0095-000 (AP)	2	
26	642-1782-001	2	WIRING HARNESS	1	
	P313-0132-000	2	NUT, PLAIN, HEX SST, 4-40 (77250) 313-0132-000 (AP)	2	
	MS35338-97	2	WASHER, SPRING CD PL BRZ, 0.115 ID X 0.209 OD (96906) 310-0095-000 (AP)	2	
	MS51957-14	2	SCREW, MACH SST, 4-40 X 5/16 (96906) 343-0134-000 (AP)	2	
	4007-4HT	2	TERMINAL, LUG (77147) 304-0015-000 (AP)	1	
27	DDMM36W4P	3	CONNECTOR, RCPT ELEC (71468) 371-1284-400 A1J1	1	
28	15-1521-0670C	3	CONTACT ASSEMBLY (58167) 371-1283-020 A1J1A1	1	
29	DM53745-25	3	CONTACT, PIN (71468) 371-2593-010 A1J1A2	1	
30	15-1521-0670C	3	CONTACT ASSEMBLY (58167) 371-1283-020 A1J1A3	1	
31	DM53745-25	3	CONTACT, PIN (71468) 371-2593-010 A1J1A4	1	
32	3-87631-9	3	HOUSING, CONN, ELEC (00779) 372-0044-200 A1P1	1	
33	87631-9	3	HOUSING, CONN, ELEC (00779) 372-0044-050 A1P2	1	
34	86015-2	3	CONTACT, ELEC (00779) 372-2501-050	50	
35	M39012-75-0004	3	CONNECTOR, PLUG ELEC (81349) 357-9837-000 A1P3	1	
36	642-1814-004	3	MARKER, CABLE	1	
37	M39012/73-0004	3	CONNECTOR, PLUG ELEC (81349) 357-9836-000 A1P4	1	
38	642-1814-001	3	MARKER, CABLE	1	
39	651-7538-001	2	BRACKET, SUPPORT	1	
	MS51957-13	2	SCREW, MACH STL, 4-40 X 1/4 (96906) 343-0133-000 (AP)	2	
	MS35338-97	2	WASHER, SPRING CD PL BRZ, 0.115 ID X 0.209 OD (96906) 310-0095-000 (AP)	2	
40	NT352R1032VC6L	2	SCREW, MACH, SEALING CRES, 10-32 X 3/8 (02310) 330-4042-120	1	
41	651-8128-002	2	HEATSINK	1	

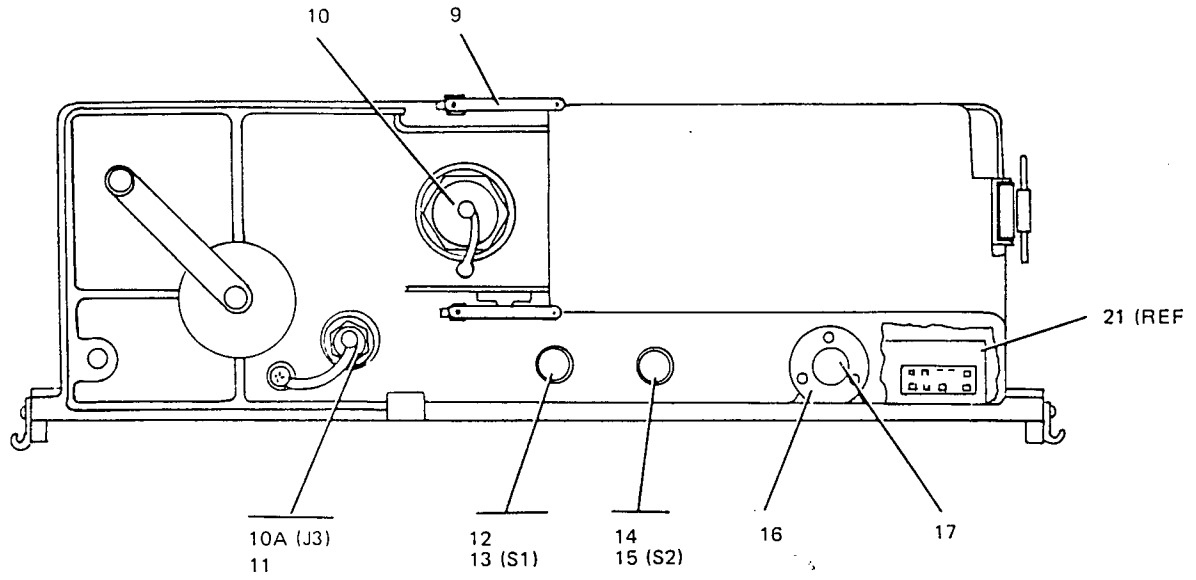
GROUP ASSEMBLY PARTS LIST



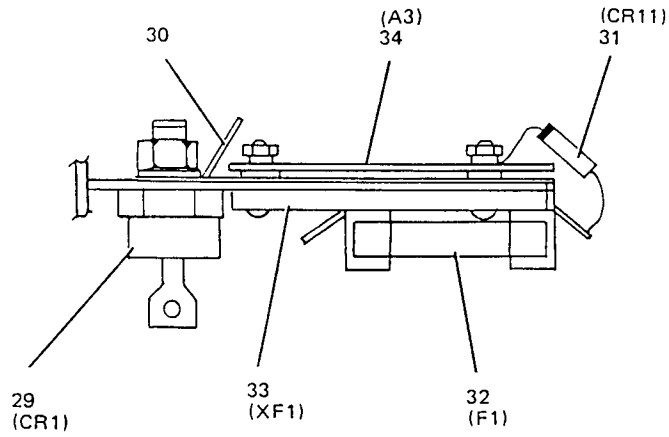
TPA-5484-029

Case Assembly A5
Figure 3 (Sheet 1 of 2)

GROUP ASSEMBLY PARTS LIST



DETAIL A



DETAIL B

TPA-5484-029

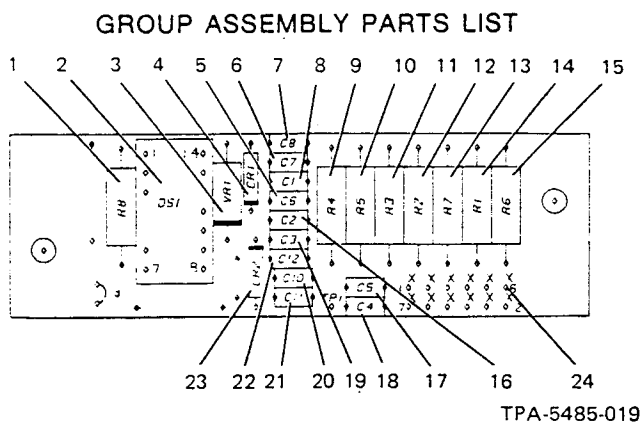
Case Assembly A5
Figure 3 (Sheet 2)

GROUP ASSEMBLY PARTS LIST

FIG-ITEM	PART NO	INDENT	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
3-	651-8130-001	1	CASE ASSEMBLY A5		REF
1	015-1912-000	2	LATCH (82240)	1	
	MS51957-13	2	SCREW,MACH STL, 4-40 X 1/4 (96906) 343-0133-000 (AP)	3	
	MS35338-135	2	WASHER,LOCK SST, 0.115 ID X 0.209 OD (96906) 310-0279-000 (AP)	3	
	2	015-1913-000	2 KEEPER PLATE (82240)	4	
	MS51957-14	2	SCREW,MACH SST, 4-40 X 5/16 (96906) 343-0134-000 (AP)	8	
	MS35338-135	2	WASHER,LOCK SST, 0.115 ID X 0.209 OD (96906) 310-0279-000 (AP)	8	
	3	WB8CNH1RED	2 POST,BINDING (72825) 372-1154-050 OR	1	
	3	WB8CHA1RED	2 POST,BINDING (72825) 372-1154-030	1	
	NAS620B10	2	WASHER,FLAT CD PL BRS, 0.195 ID X 0.354 OD (80205) 310-0740-550 (AP)	1	
	MS35338-100	2	WASHER,SPRING CD PL BRZ, 0.194 ID X 0.334 OD (96906) 310-0100-000 (AP)	1	
	4	642-1762-001	2 STRAP,TERMINAL - ANTENNA	1	
	5	642-1763-001	2 BUSHING, TERMINAL	1	
	6	642-1756-001	2 INSULATOR, BUSHING	1	
	7	642-1769-001	2 CONTACT,ELEC - ANTENNA	1	
	8	7841	2 POST,BINDING (72825) 372-1400-000	1	
	P312-3010-000	2	STUD,CONT THD CD PL BRS, 6-32 X 3/8 (77250) 312-3010-000 (AP)	1	
	9	635-5353-001	2 CATCH ASSEMBLY	2	
	MS51959-3	2	SCREW,MACH SST, 2-56 X 1/4 (96906) 342-0133-000 (AP)	4	
	10	MS3181-14N	2 COVER,ELEC CONN (96906) 371-8363-220	1	
	10A	28JS197-1	2 CONNECTOR,RCPT,RF (46227) 357-0564-010 A5J3	1	
	11	M39012-25-0006	2 COVER-CHAIN (81349) 357-9069-000	1	
	MS51957-13	2	SCREW,MACH STL, 4-40 X 1/4 (96906) 343-0133-000 (AP)	1	
	MS35338-135	2	WASHER,LOCK SST, 0.115 ID X 0.209 OD (96906) 310-0279-000 (AP)	1	
	12	777-0614-019	2 KNOB	1	
	13	50M45-01-1-02M	2 SWITCH,ROTARY (81073) 259-2797-040 A5S1	1	
	14	777-0614-019	2 KNOB	1	
	15	50MY23500	2 SWITCH,ROTARY (81073) 259-2797-050 A5S2	1	
	16	651-8137-001	2 RETAINER,WINDOW	1	
	MS51959-2	2	SCREW,MACH SST, 2-56 X 3/16 (96906) 342-0132-000 (AP)	3	
	17	651-8138-001	2 WINDOW, DISPLAY	1	
	18	651-8139-001	2 GASKET,SEALING	1	
	19	651-8141-001	2 FILTER,EMI A5A2 (SEE FIG 5)	1	
	20	651-8140-001	2 MOUNT,CIRCUIT CARD ASSEMBLY	1	
	MS21044C04	2	NUT,SLFLKG,HEX SST, 4-40 (96906) 333-1299-000 (AP)	1	
	MS15795-803	2	WASHER,FLAT CRES, 0.125ID X 0.250 OD (96906) 310-0779-030 (AP)	4	
	MS51957-14	2	SCREW,MACH SST, 4-40 X 5/16 (96906) 343-0134-000 (AP)	1	
	MS51957-13	2	SCREW,MACH STL, 4-40 X 1/4 (96906) 343-0133-000 (AP)	3	
	21	646-5809-001	2 DISPLAY A5A1 (SEE FIG 4)	1	
	22	642-1765-001	2 PIN,GUIDE-CONNECTOR	1	
	23	642-1764-001	2 PLATE,CONNECTOR	1	
	68-1660-26	2	NUT,SLFLKG,HEX AL, 2-56 (72962) 333-0604-000 (AP)	2	
	MS51959-5	2	SCREW,MACH SST, 2-56 X 3/8 (96906) 342-0135-000 (AP)	2	
	MS77067-1	2	TERMINAL,LUG (96906) 304-3110-000 (AP)	1	
	24	651-8142-001	2 WIRING HARNESS A5W1	1	
	MS51959-4	2	SCREW,MACH SST, 2-56 X 5/16 (96906) 342-0134-000 (AP)	2	
	MS28775-024	2	PACKING,PREFORM (96906) 200-2338-450 (AP)	1	
	25	DDMMF36W4S	2 CONNECTOR,RCPT ELEC (71468) 371-1285-410 A5W1P1	1	
	26	DM53744-24	3 CONTACT,SOCKET (71468) 371-2593-020 A5W1P1A2	1	
	27	DM53744-24	3 CONTACT,SOCKET (71468) 371-2593-020 A5W1P1A3	1	
	28	15-1520-0670C	2 CONTACT ASSEMBLY (58167) 371-1283-010 A5P1A1	1	
	29	JANTX1N1186R	2 SEMICONV DEVICE (81349) 353-9019-380 A5CR1	1	
	30	642-1752-001	2 LUG	1	
	MS35650-3255T	2	NUT,PLAIN,HEX TP BRS, 1/4-28 (96906) 313-0019-050 (AP)	1	

GROUP ASSEMBLY PARTS LIST

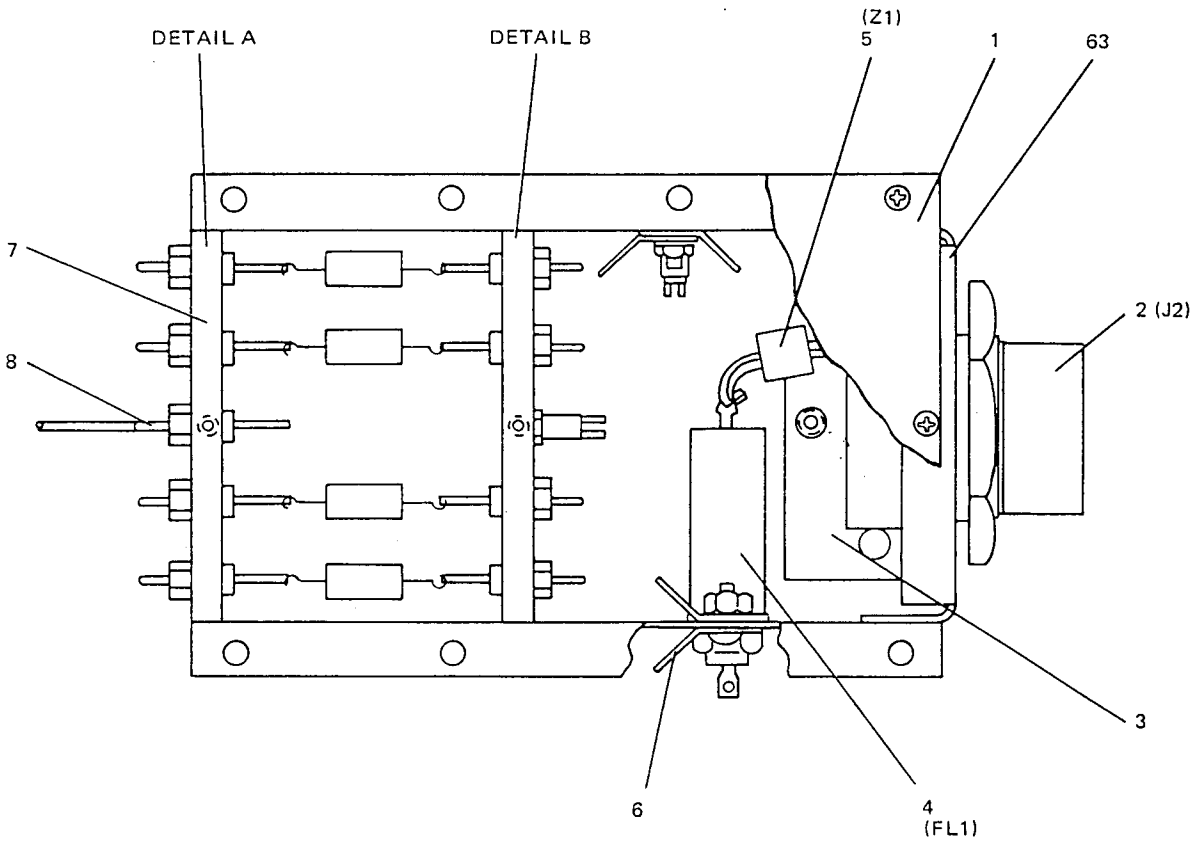
FIG-ITEM	PART NO	INDENT	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
3-	MS35333-108		2 WASHER, LOCK CD PL BRZ, 0.267 ID X 0.478 OD (96906) 373-3050-000 (AP)	1	
31	JANTX1N5614		2 SEMICOND DEVICE (81349) 353-9019-060 A5CR11	1	
32	F02A32V20AS		2 FUSE, CRTG (81349) 264-4160-000 A5F1	1	
33	642-1750-001		2 FUSEHOLDER A5XF1	1	
34	641-4143-001		2 DIODE BOARD ASA3 (SEE FIG 6)	1	
	MS35649-244		2 NUT, PLAIN, HEX SST, 4-40 (96906) 313-0043-000 (AP FOR 33,34)	2	
	MS35338-135		2 WASHER, LOCK SST, 0.115 ID X 0.209 OD (96906) 310-0279-000 (AP FOR 33,34)	2	
	MS15795-803		2 WASHER, FLAT CRES, 0.125ID X 0.250 OD (96906) 310-0779-030 (AP FOR 33,34)	4	
	MS51957-17		2 SCREW, MACH STL, 4-40 X 1/2 (96906) 343-0137-000 (AP FOR 33,34)	2	
35	MN-30/0.250X0.25 0		2 CORE, FERRITE (28733) 288-0861-010 A5Z2	1	
36	651-8132-002		2 CHASSIS	1	



Display A5A1
Figure 4

FIG-ITEM	PART NO	INDENT	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
4-	646-5809-001	1	DISPLAY A5A1 (SEE FIG 3-21 FOR NHA)	REF	
1	RCR20G272KS	2	RESISTOR,FXD CMPSN, 2.7K, 10%, 1/2W (81349) 745-1370-000 A5A1R8	1	
2	MAN71A	2	SEMICONV DEVICE (50522) 262-1454-010 A5A1DS1	1	
3	JANTX1N4625	2	SEMICONV DEVICE (81349) 353-9016-170 A5A1VRI	1	
4	JANTX1N4454-1	2	SEMICONV DEVICE (81349) 353-8501-010 A5A1CRI	1	
5	M39014/01-1455	2	CAPACITOR,FIXED CER DIEI, 10,000PF, 10%, 100V (81349) 913-9011-170 A5A1C6	1	
6	M39014/01-1455	2	CAPACITOR,FIXED CER DIEI, 10,000PF, 10%, 100V (81349) 913-9011-170 A5A1C7	1	
7	M39014/01-1455	2	CAPACITOR,FIXED CER DIEI, 10,000PF, 10%, 100V (81349) 913-9011-170 A5A1C8	1	
8	M39014/01-1455	2	CAPACITOR,FIXED CER DIEI, 10,000PF, 10%, 100V (81349) 913-9011-170 A5A1C1	1	
9	RCR20G272KS	2	RESISTOR,FXD CMPSN, 2.7K, 10%, 1/2W (81349) 745-1370-000 A5A1R4	1	
10	RCR20G272KS	2	RESISTOR,FXD CMPSN, 2.7K, 10%, 1/2W (81349) 745-1370-000 A5A1R5	1	
11	RCR20G272KS	2	RESISTOR,FXD CMPSN, 2.7K, 10%, 1/2W (81349) 745-1370-000 A5A1R3	1	
12	RCR20G272KS	2	RESISTOR,FXD CMPSN, 2.7K, 10%, 1/2W (81349) 745-1370-000 A5A1R2	1	
13	RCR20G272KS	2	RESISTOR,FXD CMPSN, 2.7K, 10%, 1/2W (81349) 745-1370-000 A5A1R7	1	
14	RCR20G272KS	2	RESISTOR,FXD CMPSN, 2.7K, 10%, 1/2W (81349) 745-1370-000 A5A1R1	1	
15	RCR20G272KS	2	RESISTOR,FXD CMPSN, 2.7K, 10%, 1/2W (81349) 745-1370-000 A5A1R6	1	
16	M39014/01-1455	2	CAPACITOR,FIXED CER DIEI, 10,000PF, 10%, 100V (81349) 913-9011-170 A5A1C2	1	
17	M39014/01-1455	2	CAPACITOR,FIXED CER DIEI, 10,000PF, 10%, 100V (81349) 913-9011-170 A5A1C5	1	
18	M39014/01-1455	2	CAPACITOR,FIXED CER DIEI, 10,000PF, 10%, 100V (81349) 913-9011-170 A5A1C4	1	
19	M39014/01-1455	2	CAPACITOR,FIXED CER DIEI, 10,000PF, 10%, 100V (81349) 913-9011-170 A5A1C3	1	
20	M39014/01-1455	2	CAPACITOR,FIXED CER DIEI, 10,000PF, 10%, 100V (81349) 913-9011-170 A5A1C10	1	
21	M39014/01-1455	2	CAPACITOR,FIXED CER DIEI, 10,000PF, 10%, 100V (81349) 913-9011-170 A5A1C11	1	
22	M39014/01-1455	2	CAPACITOR,FIXED CER DIEI, 10,000PF, 10%, 100V (81349) 913-9011-170 A5A1C12	1	
23	JANTX1N4454-1	2	SEMICONV DEVICE (81349) 353-8501-010 A5A1CR2	1	
24	372-2601-026	2	CONTACT,ELECTRICAL	12	

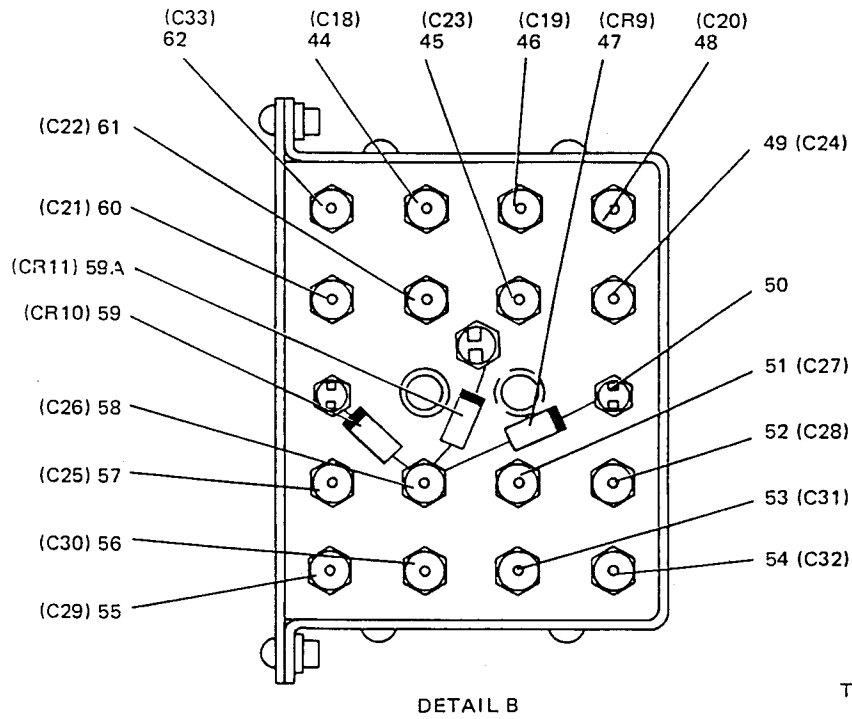
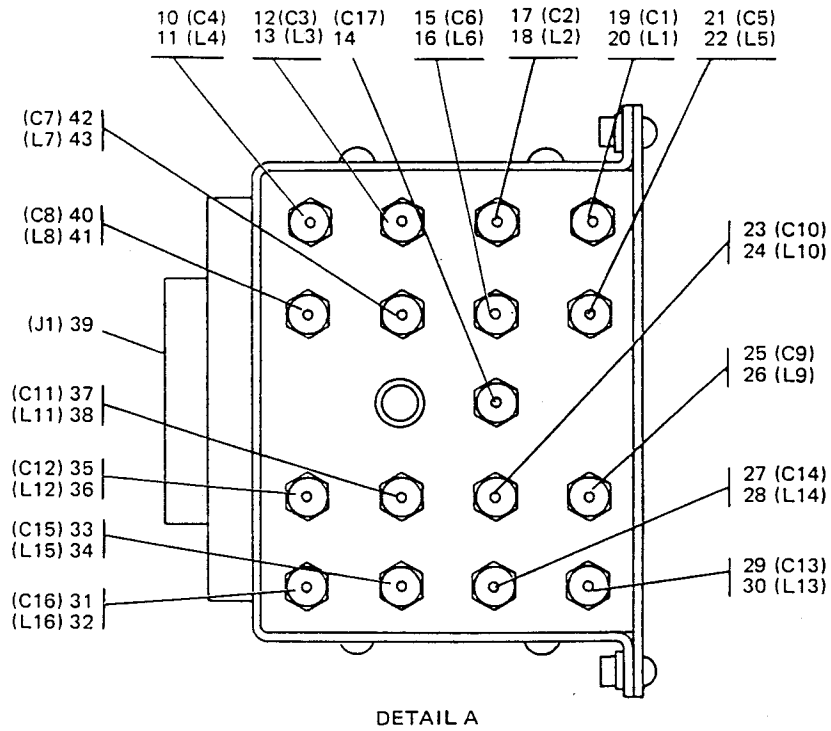
GROUP ASSEMBLY PARTS LIST



TPA-5486-029

EMI Filter A5A2
Figure 5 (Sheet 1 of 2)

GROUP ASSEMBLY PARTS LIST



TPA-5486-029

EMI Filter A5A2
Figure 5 (Sheet 2)

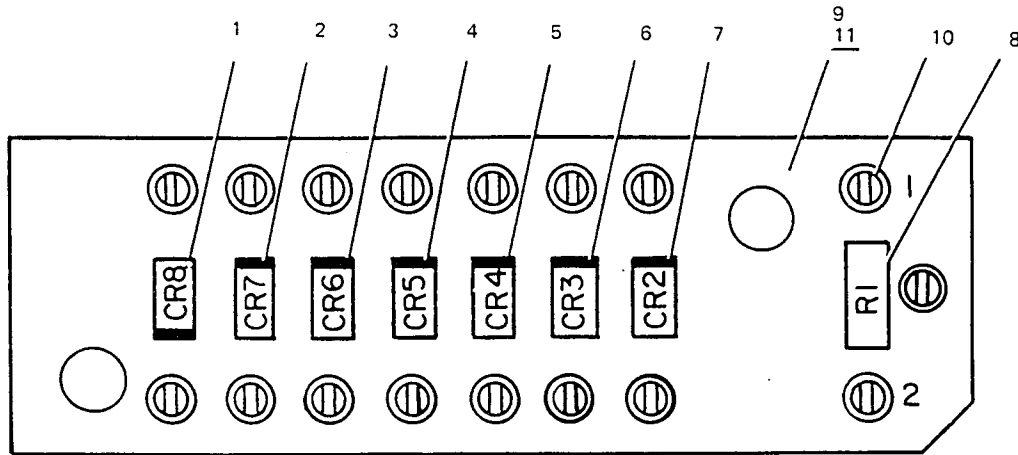
GROUP ASSEMBLY PARTS LIST

FIG-ITEM	PART NO	INDENT	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
5-	651-8141-001	1	FILTER,EMI A5A2 (SEE FIG 3-19 FOR NHA)	REF	
1	651-8135-001	2	COVER,FILTER	1	
	MS51957-3	2	SCREW,MACH CD PL STL, 2-56 X 1/4 (96906) 343-0124-000 (AP)	11	
2	MS3114E14-12P	2	CONNECTOR,RCPT ELEC (96906) 371-8608-060 A5A2J2	1	
3	651-8136-001	2	NUTSTRIP	1	
	MS51959-2	2	SCREW,MACH SST, 2-56 X 3/16 (96906) 342-0132-000 (AP)	1	
4	9924-004-6000	2	FILTER,RFI (72982) 241-5009-050 A5A2FL1	1	
5	MN-30/0.250X0.25	2	CORE,FERRITE (28733) 288-0861-010 A5A2Z1	1	
	0				
6	MS77067-1	2	TERMINAL,LUG (96906) 304-3110-000	4	
	P313-0051-000	2	NUT,PLAIN,HEX NP BRS, 4-40 (77250) 313-0051-000 (AP)	2	
	MS35338-135	2	WASHER,LOCK SST, 0.115 ID X 0.209 OD (96906) 310-0279-000 (AP)	2	
	MS51957-13	2	SCREW,MACH STL, 4-40 X 1/4 (96906) 343-0133-000 (AP)	2	
7	651-8134-001	2	PARTITION	2	
	MS51957-3	2	SCREW,MACH CD PL STL, 2-56 X 1/4 (96906) 343-0124-000 (AP)	8	
	MS51959-2	2	SCREW,MACH SST, 2-56 X 3/16 (96906) 342-0132-000 (AP)	6	
8	15-1520-0670C	2	CONTACT ASSEMBLY (58167) 371-1283-010	1	
9			NOT USED		
10	2425-033-W5T-102	2	CAPACITOR,FIXED CER DIEI, 1000PF, GMV 100V (72982) AA 913-0155-010 A5A2C4	1	
11	MS75089-13	2	COIL,RF 150UH (96906) 240-2715-390 A5A2L4	1	
12	2425-033-W5T-102	2	CAPACITOR,FIXED CER DIEI, 1000PF, GMV 100V (72982) AA 913-0155-010 A5A2C3	1	
13	MS75089-13	2	COIL,RF 150UH (96906) 240-2715-390 A5A2L3	1	
14	2425-033-W5T-102	2	CAPACITOR,FIXED CER DIEI, 1000PF, GMV 100V (72982) AA 913-0155-010 A5A2C17	1	
15	2425-033-W5T-102	2	CAPACITOR,FIXED CER DIEI, 1000PF, GMV 100V (72982) AA 913-0155-010 A5A2C6	1	
16	MS75089-13	2	COIL,RF 150UH (96906) 240-2715-390 A5A2L6	1	
17	2425-033-W5T-102	2	CAPACITOR,FIXED CER DIEI, 1000PF, GMV 100V (72982) AA 913-0155-010 A5A2C2	1	
18	MS75089-13	2	COIL,RF 150UH (96906) 240-2715-390 A5A2L2	1	
19	2425-033-W5T-102	2	CAPACITOR,FIXED CER DIEI, 1000PF, GMV 100V (72982) AA 913-0155-010 A5A2C1	1	
20	MS75088-4	2	COIL,RF 1.80UH (96906) 240-2715-160 A5A2L1	1	
21	2425-033-W5T-102	2	CAPACITOR,FIXED CER DIEI, 1000PF, GMV 100V (72982) AA 913-0155-010 A5A2C5	1	
22	MS75089-13	2	COIL,RF 150UH (96906) 240-2715-390 A5A2L5	1	
23	2425-033-W5T-102	2	CAPACITOR,FIXED CER DIEI, 1000PF, GMV 100V (72982) AA 913-0155-010 A5A2C10	1	
24	MS75089-13	2	COIL,RF 150UH (96906) 240-2715-390 A5A2L10	1	
25	2425-033-W5T-102	2	CAPACITOR,FIXED CER DIEI, 1000PF, GMV 100V (72982) AA 913-0155-010 A5A2C9	1	
26	MS75089-13	2	COIL,RF 150UH (96906) 240-2715-390 A5A2L9	1	
27	2425-033-W5T-102	2	CAPACITOR,FIXED CER DIEI, 1000PF, GMV 100V (72982) AA 913-0155-010 A5A2C14	1	
28	MS75089-13	2	COIL,RF 150UH (96906) 240-2715-390 A5A2L14	1	
29	2425-033-W5T-102	2	CAPACITOR,FIXED CER DIEI, 1000PF, GMV 100V (72982) AA 913-0155-010 A5A2C13	1	
30	MS75089-13	2	COIL,RF 150UH (96906) 240-2715-390 A5A2L13	1	
31	2425-033-W5T-102	2	CAPACITOR,FIXED CER DIEI, 1000PF, GMV 100V (72982) AA 913-0155-010 A5A2C16	1	
32	MS75089-13	2	COIL,RF 150UH (96906) 240-2715-390 A5A2L16	1	
33	2425-033-W5T-102	2	CAPACITOR,FIXED CER DIEI, 1000PF, GMV 100V (72982) AA 913-0155-010 A5A2C15	1	
34	MS75089-13	2	COIL,RF 150UH (96906) 240-2715-390 A5A2L15	1	
35	2425-033-W5T-102	2	CAPACITOR,FIXED CER DIEI, 1000PF, GMV 100V (72982) AA 913-0155-010 A5A2C12	1	
36	MS75089-13	2	COIL,RF 150UH (96906) 240-2715-390 A5A2L12	1	

GROUP ASSEMBLY PARTS LIST

FIG-ITEM	PART NO	INDENT	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
5-37	2425-033-W5T-102	2	CAPACITOR, FIXED CER DIEI, 1000PF, GMV 100V (72982)	1	
	AA		913-0155-010 A5A2C11		
38	MS75089-13	2	COIL, RF 150UH (96906) 240-2715-390 A5A2L11	1	
39	MDNB96555-17	2	CONNECTOR, CABLE (71468) 426-0075-010 A5A2J1	1	
40	2425-033-W5T-102	2	CAPACITOR, FIXED CER DIEI, 1000PF, GMV 100V (72982)	1	
	AA		913-0155-010 A5A2C8		
41	MS75089-13	2	COIL, RF 150UH (96906) 240-2715-390 A5A2L8	1	
42	2425-033-W5T-102	2	CAPACITOR, FIXED CER DIEI, 1000PF, GMV 100V (72982)	1	
	AA		913-0155-010 A5A2C7		
43	MS75089-13	2	COIL, RF 150UH (96906) 240-2715-390 A5A2L7	1	
44	2425-033-W5T-102	2	CAPACITOR, FIXED CER DIEI, 1000PF, GMV 100V (72982)	1	
	AA		913-0155-010 A5A2C18		
45	2425-033-W5T-102	2	CAPACITOR, FIXED CER DIEI, 1000PF, GMV 100V (72982)	1	
	AA		913-0155-010 A5A2C23		
46	2425-033-W5T-102	2	CAPACITOR, FIXED CER DIEI, 1000PF, GMV 100V (72982)	1	
	AA		913-0155-010 A5A2C19		
47	JANTX1N4454-1	2	SEMICON D DEVICE (81349) 353-8501-010 A5A2CR9	1	
48	2425-033-W5T-102	2	CAPACITOR, FIXED CER DIEI, 1000PF, GMV 100V (72982)	1	
	AA		913-0155-010 A5A2C20		
49	2425-033-W5T-102	2	CAPACITOR, FIXED CER DIEI, 1000PF, GMV 100V (72982)	1	
	AA		913-0155-010 A5A2C24		
50	1495-B	2	TERMINAL, STANDOFF (88245) 306-1104-000	4	
51	2425-033-W5T-102	2	CAPACITOR, FIXED CER DIEI, 1000PF, GMV 100V (72982)	1	
	AA		913-0155-010 A5A2C27		
52	2425-033-W5T-102	2	CAPACITOR, FIXED CER DIEI, 1000PF, GMV 100V (72982)	1	
	AA		913-0155-010 A5A2C28		
53	2425-033-W5T-102	2	CAPACITOR, FIXED CER DIEI, 1000PF, GMV 100V (72982)	1	
	AA		913-0155-010 A5A2C31		
54	2425-033-W5T-102	2	CAPACITOR, FIXED CER DIEI, 1000PF, GMV 100V (72982)	1	
	AA		913-0155-010 A5A2C32		
55	2425-033-W5T-102	2	CAPACITOR, FIXED CER DIEI, 1000PF, GMV 100V (72982)	1	
	AA		913-0155-010 A5A2C29		
56	2425-033-W5T-102	2	CAPACITOR, FIXED CER DIEI, 1000PF, GMV 100V (72982)	1	
	AA		913-0155-010 A5A2C30		
57	2425-033-W5T-102	2	CAPACITOR, FIXED CER DIEI, 1000PF, GMV 100V (72982)	1	
	AA		913-0155-010 A5A2C25		
58	2425-033-W5T-102	2	CAPACITOR, FIXED CER DIEI, 1000PF, GMV 100V (72982)	1	
	AA		913-0155-010 A5A2C26		
59	JANTX1N4454-1	2	SEMICON D DEVICE (81349) 353-8501-010 A5A2CR10	1	
59A	JANTX1N4454-1	2	SEMICON D DEVICE (81349) 353-8501-010 A5A2CR11	1	
60	2425-033-W5T-102	2	CAPACITOR, FIXED CER DIEI, 1000PF, GMV 100V (72982)	1	
	AA		913-0155-010 A5A2C21		
61	2425-033-W5T-102	2	CAPACITOR, FIXED CER DIEI, 1000PF, GMV 100V (72982)	1	
	AA		913-0155-010 A5A2C22		
62	2425-033-W5T-102	2	CAPACITOR, FIXED CER DIEI, 1000PF, GMV 100V (72982)	1	
	AA		913-0155-010 A5A2C33		
63	651-8133-001	2	CHASSIS	1	

GROUP ASSEMBLY PARTS LIST



TPA-5487-019

Diode Board A5A3
Figure 6

FIG-ITEM	PART NO	INDENT	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
6-	641-4143-001	1	DIODE BOARD A5A3 (SEE FIG 3-33 FOR NHA)	REF	
1	JANTX1N4454-1	2	SEMICONV DEVICE (81349) 353-8501-010 A5A3CR8	1	
2	JANTX1N4454-1	2	SEMICONV DEVICE (81349) 353-8501-010 A5A3CR7	1	
3	JANTX1N4454-1	2	SEMICONV DEVICE (81349) 353-8501-010 A5A3CR6	1	
4	JANTX1N4454-1	2	SEMICONV DEVICE (81349) 353-8501-010 A5A3CR5	1	
5	JANTX1N4454-1	2	SEMICONV DEVICE (81349) 353-8501-010 A5A3CR4	1	
6	JANTX1N4454-1	2	SEMICONV DEVICE (81349) 353-8501-010 A5A3CR3	1	
7	JANTX1N4454-1	2	SEMICONV DEVICE (81349) 353-8501-010 A5A3CR2	1	
8	RCR07G472KS	2	RESISTOR, FIXED CMPSN, 4.7K, 10%, 1/4W (81349) 745-0773-000 A5A3R1	1	
9	641-4142-001	2	BOARD, TERMINAL-PRSD	1	
10	SL439-433WHT	3	TERMINAL, STDF (12615) 306-1521-000	17	
11	641-4142-002	3	BOARD, TERMINAL	1	

3. NUMERICAL INDEX

PART NUMBER	FIG-ITEM	TTL REQ	PART NUMBER	FIG-ITEM	TTL REQ
A-616	2-2		MS35338-135	5-6	28
	2-3	2	MS35338-136	1-2	1
AN961-4T	2-1		MS35338-97	2-1	
	2-11	8		2-10	
CD4519-2	2-5	1		2-16	
CMR03E220D0CM	2-21	1		2-25	
DDMMF36W4S	3-25	1		2-26	
DDMM36W4P	2-27	1		2-39	14
DM53744-24	3-26		MS35649-244	3-34	2
	3-27	2	MS35650-3255T	3-30	1
DM53745-25	2-29		MS51957-13	2-16	
	2-31	2		2-39	
F02A32V20AS	3-32	1		3-1	
G4777-10A	2-16	2		3-11	
HG5X000ER0480F	2-23	1		3-20	
JANTX1N1186R	3-29	1		5-6	13
JANTX1N4454-1	4-4		MS51957-14	2-1	
	4-23			2-10	
	5-47			2-25	
	5-59			2-26	
	5-59A			3-2	
	6-1			3-20	19
	6-2		MS51957-16	2-11	1
	6-3		MS51957-17	3-34	2
	6-4		MS51957-3	2-16	
	6-5			2-23	
	6-6			5-1	
	6-7	12		5-7	25
JANTX1N4625	4-3	1	MS51957-31	1-2	1
JANTX1N5614	2-6		MS51957-34	1-2	2
	2-7		MS51958-65B	1-5	6
	2-19		MS51959-14	2-13	9
	3-31	4	MS51959-2	3-16	
MAN71A	4-2	1		5-3	
M0NB96555-17	5-39	1		5-7	10
MM-30/0.250X0.25	3-35		MS51959-3	3-9	4
0			MS51959-4	3-24	2
	5-5	2	MS51959-5	3-23	2
MS15795-803	3-20		MS75088-4	5-20	1
	3-34	8	MS75089-13	5-11	
MS16997-11	2-5			5-13	
	2-9	12		5-16	
MS21044C04	3-20	1		5-18	
MS28775-024	3-24	1		5-22	
MS3114E14-12P	5-2	1		5-24	
MS3181-14N	3-10	1		5-26	
MS35333-108	3-30	1		5-28	
MS35338-100	3-3	1		5-30	
MS35338-134	2-16			5-32	
	2-23	6		5-34	
MS35338-135	2-5			5-36	
	2-9			5-38	
	3-1			5-41	
	3-2			5-43	15
	3-11		MS77067-1	2-10	
	3-34			3-23	

NUMERICAL INDEX

PART NUMBER	FIG-ITEM	TTL REQ	PART NUMBER	FIG-ITEM	TTL REQ
MS77067-1	5-6	9	240-2715-390	5-30	
M39012-25-0006	3-11	1		5-32	
M39012-75-0004	2-35	1		5-34	
M39012/73-0004	2-37	1		5-36	
M39014/01-1455	2-17			5-38	
	2-20			5-41	
	2-22			5-43	15
	4-5		241-5009-050	5-4	1
	4-6		2425-033-W5T-102	5-10	
	4-7		AA		
	4-8			5-12	
	4-16			5-14	
	4-17			5-15	
	4-18			5-17	
	4-19			5-19	
	4-20			5-21	
	4-21			5-23	
	4-22	14		5-25	
NAS620B10	3-3	1		5-27	
NAS620C10L	1-5	6		5-29	
NT352R1032VC6L	2-40	1		5-31	
P312-0011-000	2-1	3		5-33	
P312-0013-000	2-11	4		5-35	
P312-0348-000	2-16	2		5-37	
P312-3010-000	3-8	1		5-40	
P313-0051-000	5-6	2		5-42	
P313-0132-000	2-26	2		5-44	
RCR07G102KS	2-18	1		5-45	
RCR07G472KS	6-8	1		5-46	
RCR20G272KS	4-1			5-48	
	4-9			5-49	
	4-10			5-51	
	4-11			5-52	
	4-12			5-53	
	4-13			5-54	
	4-14			5-55	
	4-15	8		5-56	
SL439-433WHT	6-10	17		5-57	
SRF2053P	2-4	1		5-58	
VMP4	2-8			5-60	
	2-9	2		5-61	
WB8CHA1RED	3-3	1		5-62	33
WB8CNH1RED	3-3	1	259-2797-040	3-13	1
015-1912-000	3-1	1	259-2797-050	3-15	1
015-1913-000	3-2	4	262-1454-010	4-2	1
1495-B	5-50	4	264-4160-000	3-32	1
15-1520-0670C	3-28		267-0245-130	2-12	1
	5-8	2	278-0453-060	2-2	
15-1521-0670C	2-28			2-3	2
	2-30	2	28JS197-1	3-10A	1
2K-4509-1	2-15		280-2745-020	2-24	1
	2-16	2	288-0861-010	3-35	
200-2338-450	3-24	1		5-5	2
200-2414-020	1-7	1	3-87631-9	2-32	1
240-2715-160	5-20	1	38TL3-050	2-12	1
240-2715-390	5-11		304-0015-000	2-26	1
	5-13		304-0332-000	2-4	4
	5-16		304-1089-000	2-16	2
	5-18		304-3110-000	2-10	
	5-22			3-23	
	5-24			5-6	9
	5-26		306-1018-000	2-16	2
	5-28		306-1104-000	5-50	4

NUMERICAL INDEX

PART NUMBER	FIG-ITEM	TTL REQ	PART NUMBER	FIG-ITEM	TTL REQ
306-1521-000	6-10	17	343-0136-000	2-11	1
310-0095-000	2-1		343-0137-000	3-34	2
	2-10		343-0173-000	1-2	1
	2-16		343-0176-000	1-2	2
	2-25		343-0803-000	1-5	6
	2-26		352-1095-020	2-4	1
	2-39	14	352-1192-010	2-5	1
310-0100-000	3-3	1	352-7976-010	2-8	
310-0275-000	2-16			2-9	2
	2-23	6	353-8501-010	4-4	
310-0279-000	2-5			4-23	
	2-9			5-47	
	3-1			5-59	
	3-2			5-59A	
	3-11			6-1	
	3-34			6-2	
	5-6	28		6-3	
310-0282-000	1-2	1		6-4	
310-0740-520	1-5	6		6-5	
310-0740-550	3-3	1		6-6	
310-0751-010	2-1			6-7	12
	2-11	8	353-9016-170	4-3	1
310-0779-030	3-20		353-9019-060	2-6	
	3-34	8		2-7	
312-0011-000	2-1	3		2-19	
312-0013-000	2-11	4		3-31	4
312-0348-000	2-16	2	353-9019-380	3-29	1
312-3010-000	3-8	1	357-0564-010	3-10A	1
313-0019-050	3-30	1	357-9069-000	3-11	1
313-0043-000	3-34	2	357-9836-000	2-37	1
313-0051-000	5-6	2	357-9837-000	2-35	1
313-0132-000	2-26	2	371-1283-010	3-28	
324-2605-000	2-5			5-8	2
	2-9	12	371-1283-020	2-28	
330-1026-000	1-1	2		2-30	2
330-4042-120	2-40	1	371-1284-400	2-27	1
333-0604-000	3-23	2	371-1285-410	3-25	1
333-0605-000	2-11	4	371-2593-010	2-29	
333-1299-000	3-20	1		2-31	2
340-0643-000	1-5	6	371-2593-020	3-26	
342-0045-000	2-13	9		3-27	2
342-0132-000	3-16		371-8363-220	3-10	1
	5-3		371-8608-060	5-2	1
	5-7	10	372-0044-050	2-33	1
342-0133-000	3-9	4	372-0044-200	2-32	1
342-0134-000	3-24	2	372-1154-030	3-3	1
342-0135-000	3-23	2	372-1154-050	3-3	1
343-0124-000	2-16		372-1400-000	3-8	1
	2-23		372-2501-050	2-34	50
	5-1		372-2601-026	4-24	12
	5-7	25	373-3050-000	3-30	1
343-0133-000	2-16		4007-4HT	2-26	1
	2-39		403	2-16	2
	3-1		4040-5HDSPL	2-4	4
	3-11		426-0075-010	5-39	1
	3-20		5-077N299-50	1-7	1
	5-6	13	50MY23500	3-15	1
343-0134-000	2-1		50M45-01-1-02N	3-13	1
	2-10		540-9041-003	2-1	3
	2-25		541-6029-002	1-2	2
	2-26		622-5365-001	1-	1
	3-2		635-2279-000	1-1	1
	3-20	19	635-5353-001	3-9	2

NUMERICAL INDEX

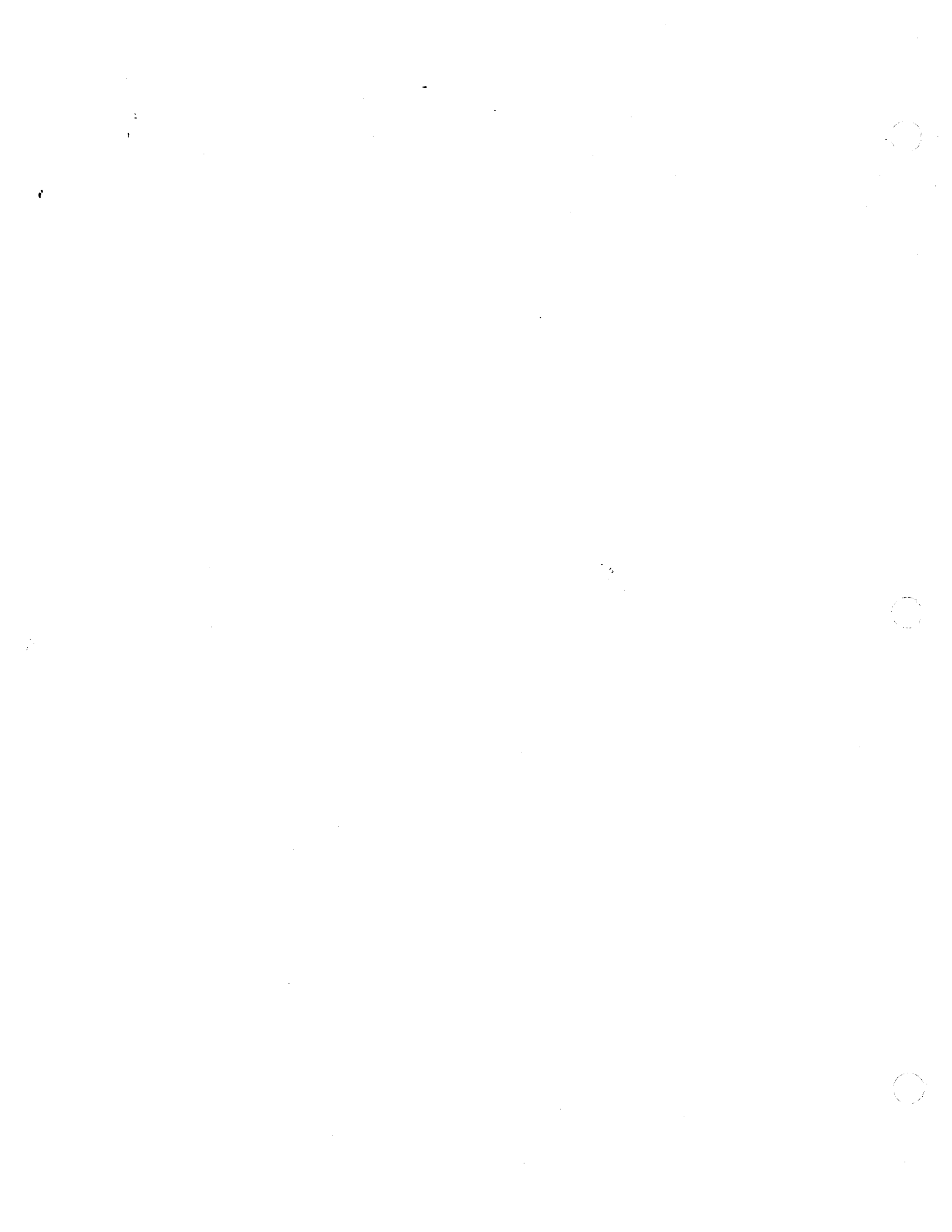
PART NUMBER	FIG-ITEM	TTL REQ	PART NUMBER	FIG-ITEM	TTL REQ	
641-4142-001	6-9	1	913-0155-010	5-12		
641-4142-002	6-11	1		5-14		
641-4143-001	3-34	1		5-15		
	6-	REF		5-17		
642-1750-001	3-33	1		5-19		
642-1752-001	3-30	1		5-21		
642-1756-001	3-6	1		5-23		
642-1762-001	3-4	1		5-25		
642-1763-001	3-5	1		5-27		
642-1764-001	3-23	1		5-29		
642-1765-001	3-22	1		5-31		
642-1769-001	3-7	1		5-33		
642-1772-001	2-1	1		5-35		
642-1781-001	2-25	1		5-37		
642-1782-001	2-26	1		5-40		
642-1814-001	2-38	1		5-42		
642-1814-004	2-36	1		5-44		
642-1859-001	1-6	1		5-45		
646-5616-001	2-11	1		5-46		
646-5809-001	3-21	1		5-48		
	4-	REF		5-49		
651-7538-001	2-39	1		5-51		
651-8126-001	2-14	1		5-52		
651-8127-001	2-13	1		5-53		
651-8128-002	2-41	1		5-54		
651-8129-001	1-5	1		5-55		
	2-	REF		5-56		
651-8130-001	1-4	1		5-57		
	3-	REF		5-58		
651-8132-002	3-36	1		5-60		
651-8133-001	5-63	1		5-61		
651-8134-001	5-7	2		5-62	33	
651-8135-001	5-1	1		913-9011-170	2-17	
651-8136-001	5-3	1			2-20	
651-8137-001	3-16	1			2-22	
651-8138-001	3-17	1			4-5	
651-8139-001	3-18	1			4-6	
651-8140-001	3-20	1			4-7	
651-8141-001	3-19	1			4-8	
	5-	REF			4-16	
651-8142-001	3-24	1	4-17			
651-8463-001	1-2	1	4-18			
651-8464-001	1-3	1	4-19			
68-1660-26	3-23	2	4-20			
68-1660-40	2-11	4	4-21			
745-0749-000	2-18	1	4-22		14	
745-0773-000	6-8	1	2-15			
745-1370-000	4-1		2-16	2		
	4-9		9924-004-6000	5-4	1	
	4-10					
	4-11					
	4-12					
	4-13					
	4-14					
	4-15	8				
747-8156-090	2-23	1				
777-0614-019	3-12					
	3-14	2				
7841	3-8	1				
86015-2	2-34	50				
87631-9	2-33	1				
912-4141-031	2-21	1				
913-0155-010	5-10					

4. REFERENCE DESIGNATION INDEX

REFERENCE DESIGNATION	FIG-ITEM	PART NUMBER	REFERENCE DESIGNATION	FIG-ITEM	PART NUMBER
A1	1-5	651-8129-001	A5A1R4	4-9	RCR206272KS
A1	2-	651-8129-001	A5A1R5	4-10	RCR206272KS
A1A1	2-11	646-5616-001	A5A1R6	4-15	RCR206272KS
A1CR11	2-7	JANTX1N5614	A5A1R7	4-13	RCR206272KS
A1CR12	2-6	JANTX1N5614	A5A1R8	4-1	RCR206272KS
A1CR13	2-19	JANTX1N5614	A5A1VR1	4-3	JANTX1N4625
A1C1	2-22	M39014/01-1455	A5A2	3-19	651-8141-001
A1C2	2-20	M39014/01-1455	A5A2	5-	651-8141-001
A1C3	2-21	CMR03E22000CM	A5A2CR10	5-59	JANTX1N4454-1
A1C4	2-17	M39014/01-1455	A5A2CR11	5-59A	JANTX1N4454-1
A1J1	2-27	DDMM36W4P	A5A2CR9	5-47	JANTX1N4454-1
A1J1A1	2-28	15-1521-0670C	A5A2C1	5-19	2425-033-W5T-102
A1J1A2	2-29	DM53745-25			AA
A1J1A3	2-30	15-1521-0670C	A5A2C10	5-23	2425-033-W5T-102
A1J1A4	2-31	DM53745-25			AA
A1K1	2-15	2K-4509-1	A5A2C11	5-37	2425-033-W5T-102
A1K2	2-16	2K-4509-1			AA
A1P1	2-32	3-87631-9	A5A2C12	5-35	2425-033-W5T-102
A1P2	2-33	87631-9			AA
A1P3	2-35	M39012-75-0004	A5A2C13	5-29	2425-033-W5T-102
A1P4	2-37	M39012/73-0004			AA
A1Q1	2-9	VMP4	A5A2C14	5-27	2425-033-W5T-102
A1Q2	2-8	VMP4			AA
A1Q3A	2-5	CD4519-2	A5A2C15	5-33	2425-033-W5T-102
A1Q3B	2-5	CD4519-2			AA
A1Q4A	2-4	SRF2053P	A5A2C16	5-31	2425-033-W5T-102
A1Q4B	2-4	SRF2053P			AA
A1R1	2-18	RCR07G102KS	A5A2C17	5-14	2425-033-W5T-102
A1R61	2-23	HG5X000ER0480F			AA
A1S1	2-12	3BTL3-050	A5A2C18	5-44	2425-033-W5T-102
A1T10	2-2	A-616			AA
A1T11	2-3	A-616	A5A2C19	5-46	2425-033-W5T-102
A2	1-6	642-1859-001			AA
A3	1-3	651-8464-001	A5A2C2	5-17	2425-033-W5T-102
A4	1-2	651-8463-001			AA
A5	1-4	651-8130-001	A5A2C20	5-48	2425-033-W5T-102
A5	3-	651-8130-001			AA
A5A1	3-21	646-5809-001	A5A2C21	5-60	2425-033-W5T-102
A5A1	4-	646-5809-001			AA
A5A1CR1	4-4	JANTX1N4454-1	A5A2C22	5-61	2425-033-W5T-102
A5A1CR2	4-23	JANTX1N4454-1			AA
A5A1C1	4-8	M39014/01-1455	A5A2C23	5-45	2425-033-W5T-102
A5A1C10	4-20	M39014/01-1455			AA
A5A1C11	4-21	M39014/01-1455	A5A2C24	5-49	2425-033-W5T-102
A5A1C12	4-22	M39014/01-1455			AA
A5A1C2	4-16	M39014/01-1455	A5A2C25	5-57	2425-033-W5T-102
A5A1C3	4-19	M39014/01-1455			AA
A5A1C4	4-18	M39014/01-1455	A5A2C26	5-58	2425-033-W5T-102
A5A1C5	4-17	M39014/01-1455			AA
A5A1C6	4-5	M39014/01-1455	A5A2C27	5-51	2425-033-W5T-102
A5A1C7	4-6	M39014/01-1455			AA
A5A1C8	4-7	M39014/01-1455	A5A2C28	5-52	2425-033-W5T-102
A5A1DS1	4-2	MAN71A			AA
A5A1R1	4-14	RCR206272KS	A5A2C29	5-55	2425-033-W5T-102
A5A1R2	4-12	RCR206272KS			AA
A5A1R3	4-11	RCR206272KS			

REFERENCE DESIGNATION INDEX

REFERENCE DESIGNATION	FIG-ITEM	PART NUMBER	REFERENCE DESIGNATION	FIG-ITEM	PART NUMBER
A5A2C3	5-12	2425-033-W5T-102	A5W1P1A3	3-27	DM53744-24
A5A2C30	5-56	AA 2425-033-W5T-102	A5XF1	3-33	642-1750-001
A5A2C31	5-53	AA 2425-033-W5T-102	A5Z2	3-35	MN-30/0.250X0.25 0
A5A2C32	5-54	AA 2425-033-W5T-102			
A5A2C33	5-62	AA 2425-033-W5T-102			
A5A2C4	5-10	AA 2425-033-W5T-102			
A5A2C5	5-21	AA 2425-033-W5T-102			
A5A2C6	5-15	AA 2425-033-W5T-102			
A5A2C7	5-42	AA 2425-033-W5T-102			
A5A2C8	5-40	AA 2425-033-W5T-102			
A5A2C9	5-25	AA 2425-033-W5T-102			
A5A2FL1	5-4	9924-004-6000			
A5A2J1	5-39	MDNB96555-17			
A5A2J2	5-2	MS3114E14-12P			
A5A2L1	5-20	MS75088-4			
A5A2L10	5-24	MS75089-13			
A5A2L11	5-38	MS75089-13			
A5A2L12	5-36	MS75089-13			
A5A2L13	5-30	MS75089-13			
A5A2L14	5-28	MS75089-13			
A5A2L15	5-34	MS75089-13			
A5A2L16	5-32	MS75089-13			
A5A2L2	5-18	MS75089-13			
A5A2L3	5-13	MS75089-13			
A5A2L4	5-11	MS75089-13			
A5A2L5	5-22	MS75089-13			
A5A2L6	5-16	MS75089-13			
A5A2L7	5-43	MS75089-13			
A5A2L8	5-41	MS75089-13			
A5A2L9	5-26	MS75089-13			
A5A2Z1	5-5	MN-30/0.250X0.25 0			
A5A3	3-34	641-4143-001			
A5A3	6-	641-4143-001			
A5A3CR2	6-7	JANTX1N4454-1			
A5A3CR3	6-6	JANTX1N4454-1			
A5A3CR4	6-5	JANTX1N4454-1			
A5A3CR5	6-4	JANTX1N4454-1			
A5A3CR6	6-3	JANTX1N4454-1			
A5A3CR7	6-2	JANTX1N4454-1			
A5A3CR8	6-1	JANTX1N4454-1			
A5A3R1	6-8	RCR076472KS			
A5CR1	3-29	JANTX1N1186R			
A5CR11	3-31	JANTX1N5614			
A5F1	3-32	F02A32V20AS			
A5J3	3-10A	28JS197-1			
A5P1A1	3-28	15-1520-0670C			
A5S1	3-13	50M45-01-1-02N			
A5S2	3-15	50MY23500			
A5W1	3-24	651-8142-001			
A5W1P1	3-25	DDMMF36W4S			
A5W1P1A2	3-26	DM53744-24			





Rockwell
International

diagrams

549C-1 Amplifier-Coupler

Collins Defense Communications
523-0772287-001218
1 December 1982

Printed in USA

list of illustrations

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2 Case Assembly A5, Schematic Diagram	9

1. CONFIGURATION STATUS CONTROL

Collins Defense Communications of Rockwell International uses a 2-character (maximum) alphabetic identifier for configuration identification. The alphabetic identifier is preceded by the letters REV (revision) and starts with — (dash) if no changes have been made. The first change is identified as A, the second as B, continuing through Z to AA, AB, and ultimately to ZZ.

Note

The alphabetic identifier is not a serial number; therefore, many units or subassemblies may exist with the same identifier.

Incorporation of design changes in a unit or subassembly that has been returned to Collins Defense Communications for repair or has been removed from the company's finished goods inventory is defined as rework. At the time of rework, the unit or subassembly is marked again to reflect the design level to which it is being upgraded. This is done by leaving the original marking and adding the letters RWK (rework) followed by the alphabetic identifier of the latest change incorporated in the rework. For example, unit one may be marked REV B-RWK F and unit two may be marked REV F. A reworked unit may not contain all design changes made prior to the reworked alphabetic identifier, but does contain all changes required to make unit operation identical to a newly manufactured unit having the same alphabetic identifier. Therefore, a unit reworked to a specific alphabetic identifier may not have the exact components and/or the same physical appearance as a newly manufactured unit having the same alphabetic identifier.

Only alphabetic identifiers that result in schematic changes are covered in this section. Therefore, if a unit or subassembly has an alphabetic identifier that falls between identifiers on the schematic changes page, or after the last identifier on the schematic changes page up to and including the latest effectivity listed below, the electrical configuration is repre-

mented by the earlier alphabetic identifier listed on the schematic changes page.

2. CONFIGURATION EFFECTIVITY

Refer to the schematic changes page preceding each subassembly schematic for any changes that may have occurred and the corresponding alphabetic identifier covering each change.

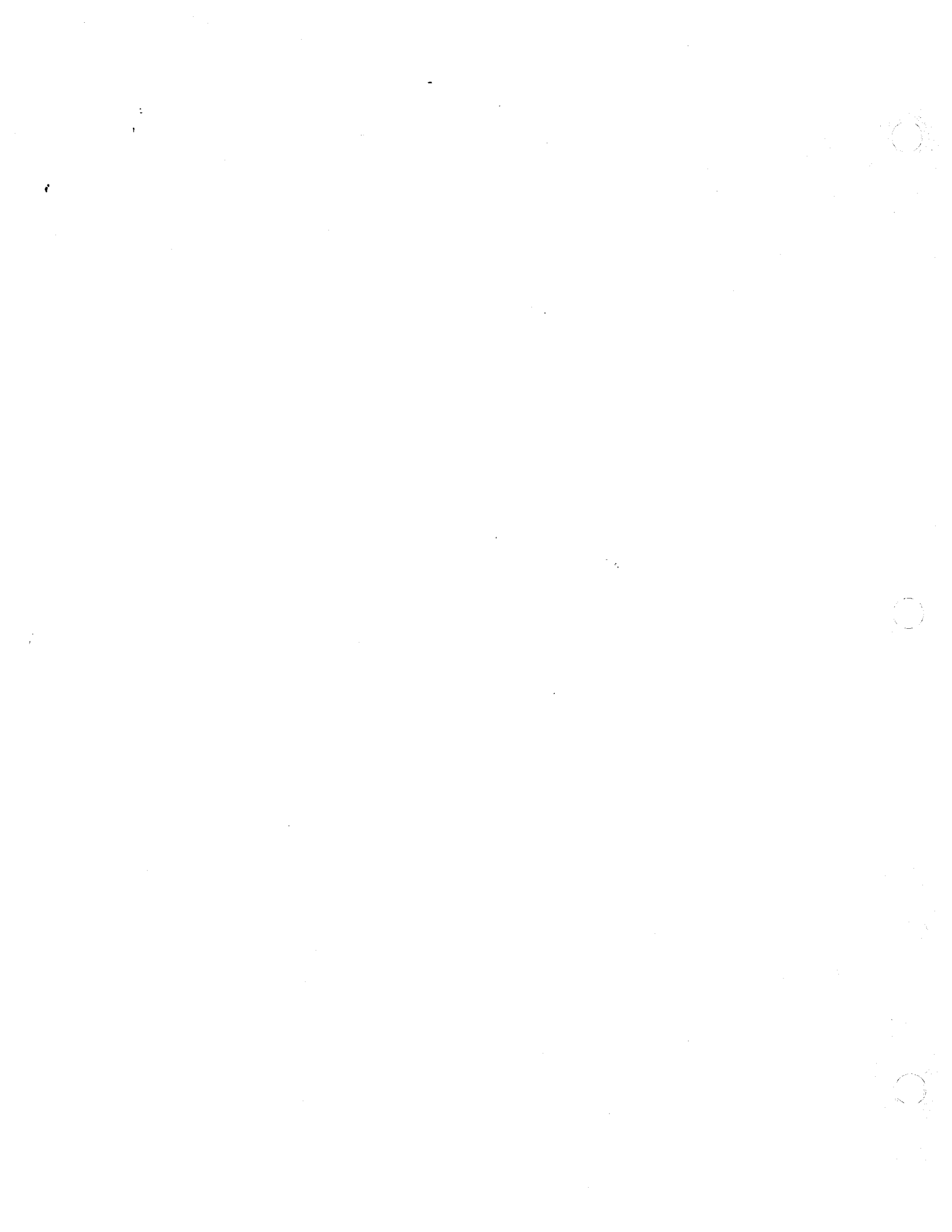
Listed below are the units/subassemblies with the latest alphabetic identifier covered by this document.

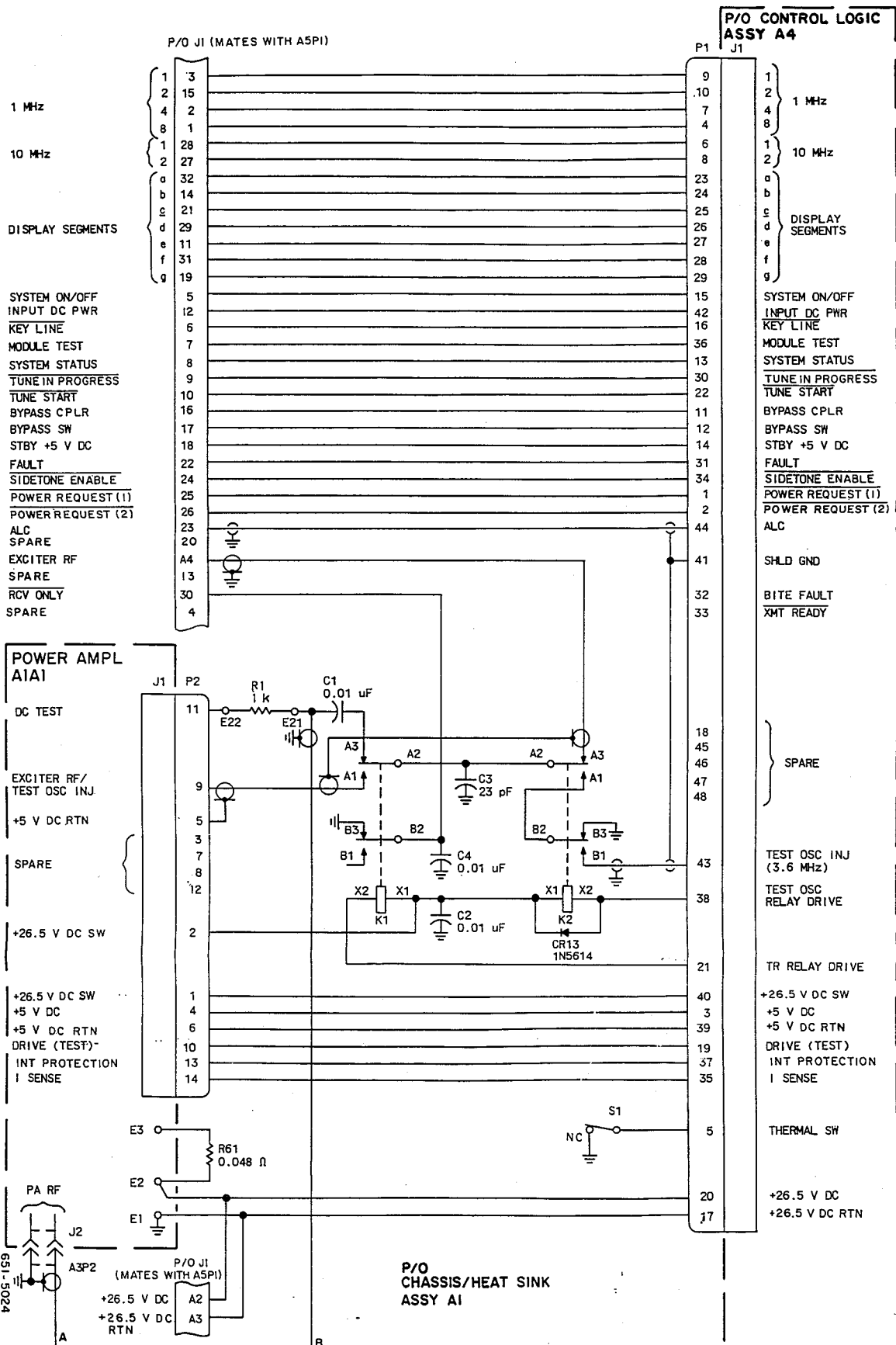
<u>UNIT/SUBASSEMBLY</u>	<u>PART NUMBER</u>	<u>LATEST EFFECTIVITY</u>
Chassis/Heatsink Assembly A1	651-8129-001	REV A
Case Assembly A5	651-8130-001	REV A
Display A5A1	646-5809-001	REV A
EMI Filter A5A2	651-8141-001	REV A
Diode Board A5A3	641-4143-001	REV A

SCHEMATIC CHANGES

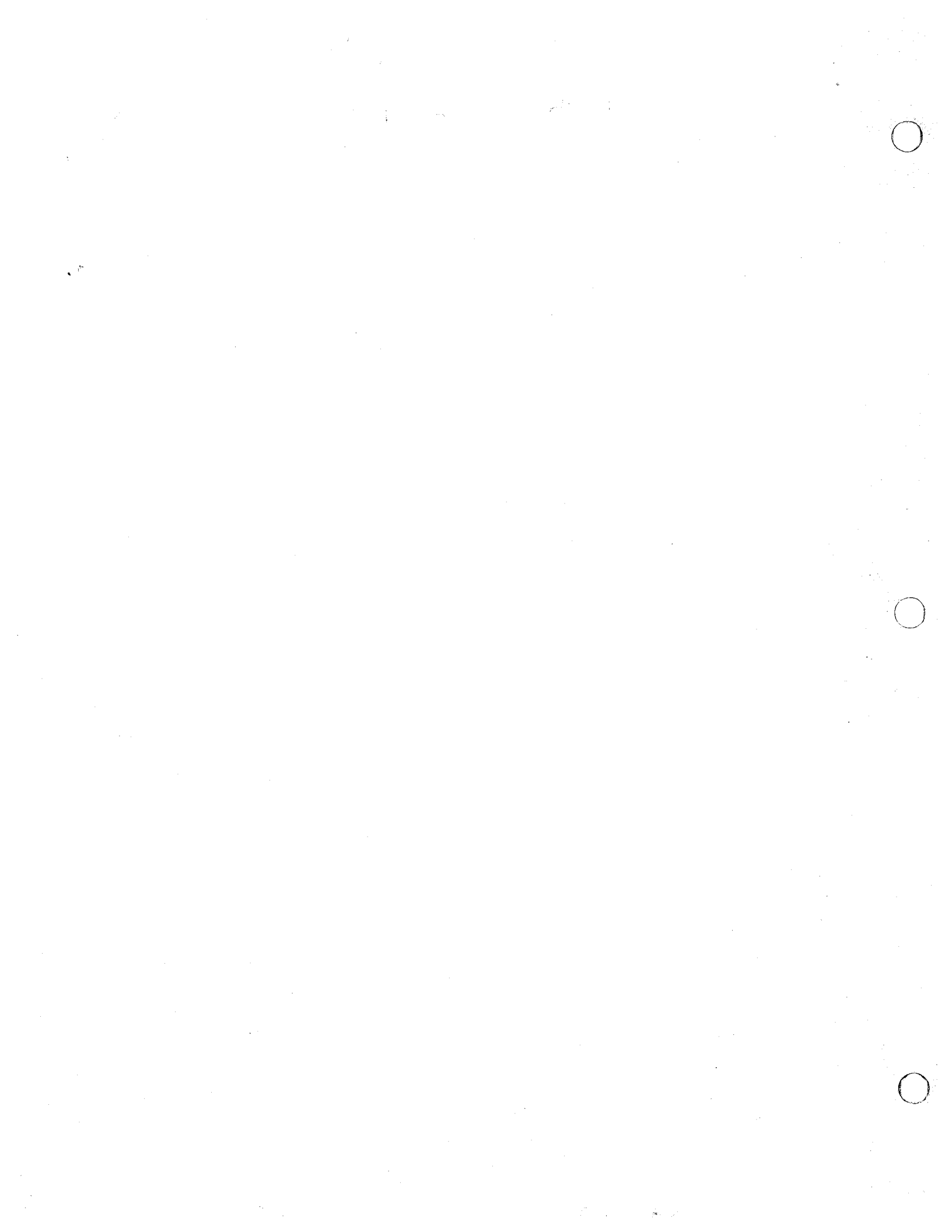
REVISION IDENTIFICATION	DESCRIPTION OF REVISION AND REASON FOR CHANGE	SERVICE BULLETIN	EFFECTIVITY
	<p>(This page will contain schematic revision information.)</p>		

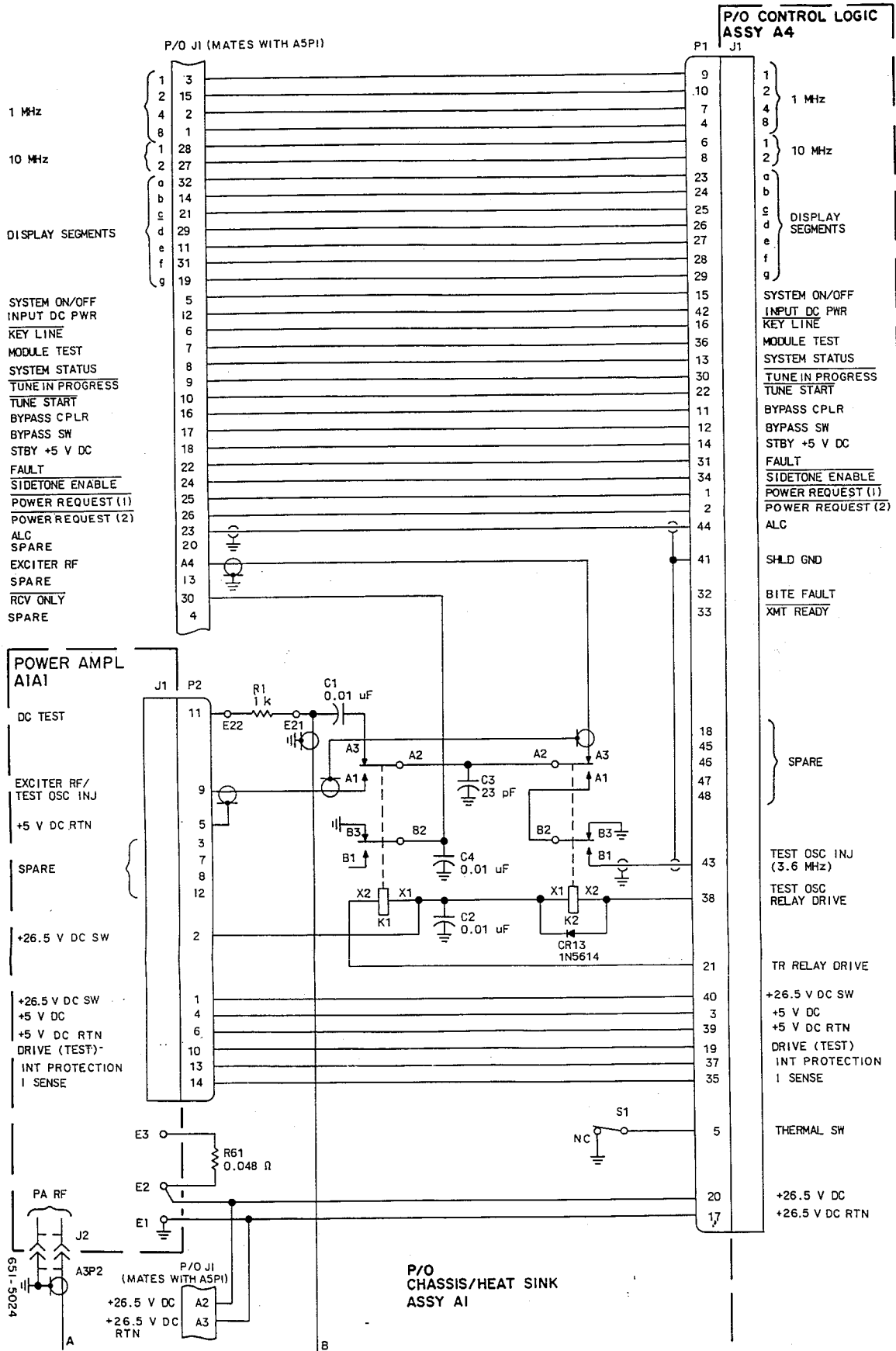
**Chassis/Heatsink Assembly A1, Schematic Diagram
Figure 1 (Sheet A)**





Chassis/Heatsink Assembly A1,
Schematic Diagram
Figure 1 (Sheet 1 of 2)





- 1 MHz
- 10 MHz
- DISPLAY SEGMENTS
- SYSTEM ON/OFF
- INPUT DC PWR
- KEY LINE
- MODULE TEST
- SYSTEM STATUS
- TUNE IN PROGRESS
- TUNE START
- BYPASS CPLR
- BYPASS SW
- STBY +5 V DC
- FAULT
- SIDETONE ENABLE
- POWER REQUEST (1)
- POWER REQUEST (2)
- ALC
- SPARE
- EXCITER RF
- SPARE
- RCV ONLY
- SPARE

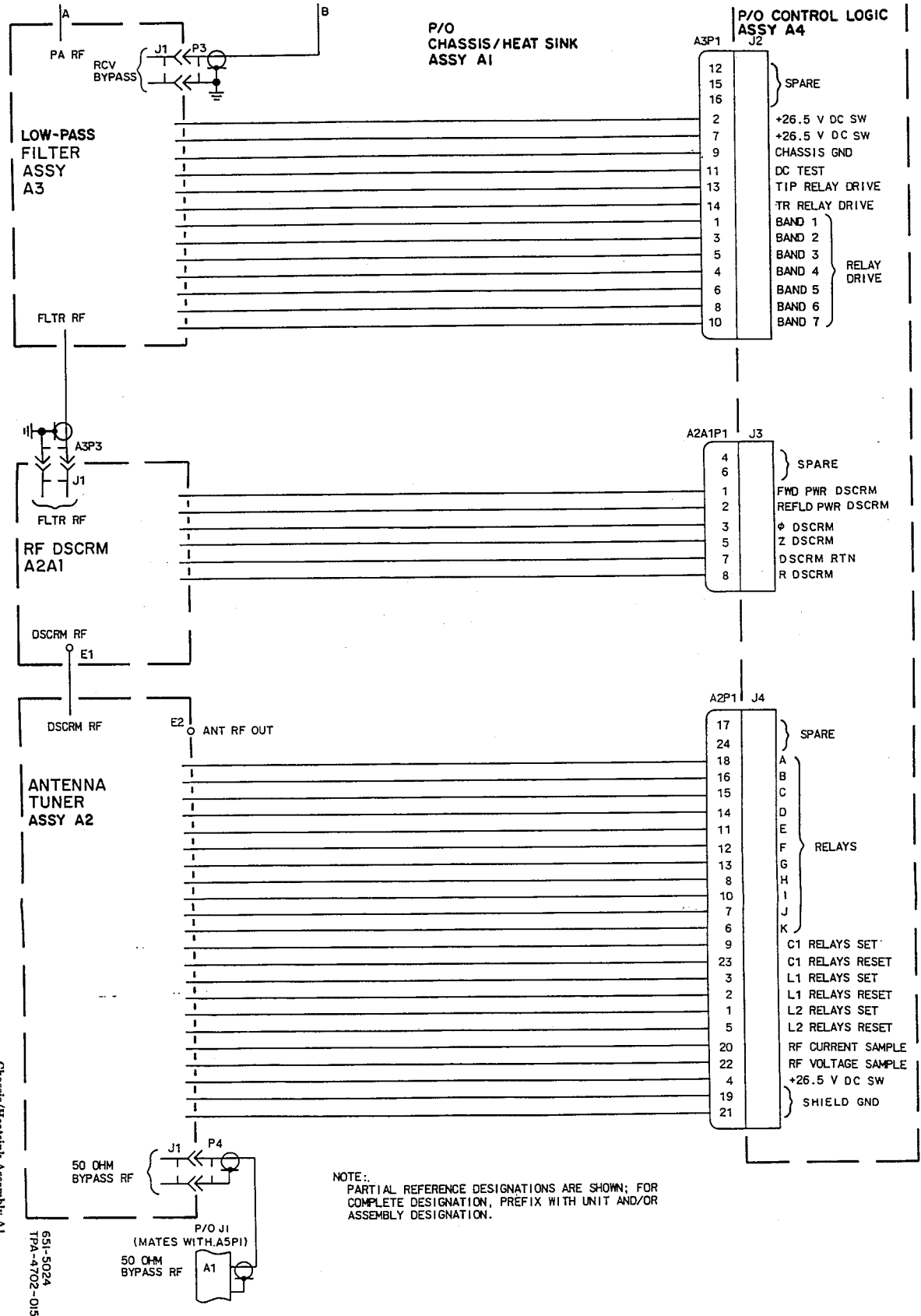
- 1 MHz
- 10 MHz
- DISPLAY SEGMENTS
- SYSTEM ON/OFF
- INPUT DC PWR
- KEY LINE
- MODULE TEST
- SYSTEM STATUS
- TUNE IN PROGRESS
- TUNE START
- BYPASS CPLR
- BYPASS SW
- STBY +5 V DC
- FAULT
- SIDETONE ENABLE
- POWER REQUEST (1)
- POWER REQUEST (2)
- ALC
- SHLD GND
- BITE FAULT
- XMT READY

- SPARE

- TEST OSC INJ (3.6 MHz)
- TEST OSC RELAY DRIVE
- TR RELAY DRIVE
- +26.5 V DC SW
- +5 V DC
- +5 V DC RTN
- DRIVE (TEST)
- INT PROTECTION
- I SENSE

- THERMAL SW
- +26.5 V DC
- +26.5 V DC RTN



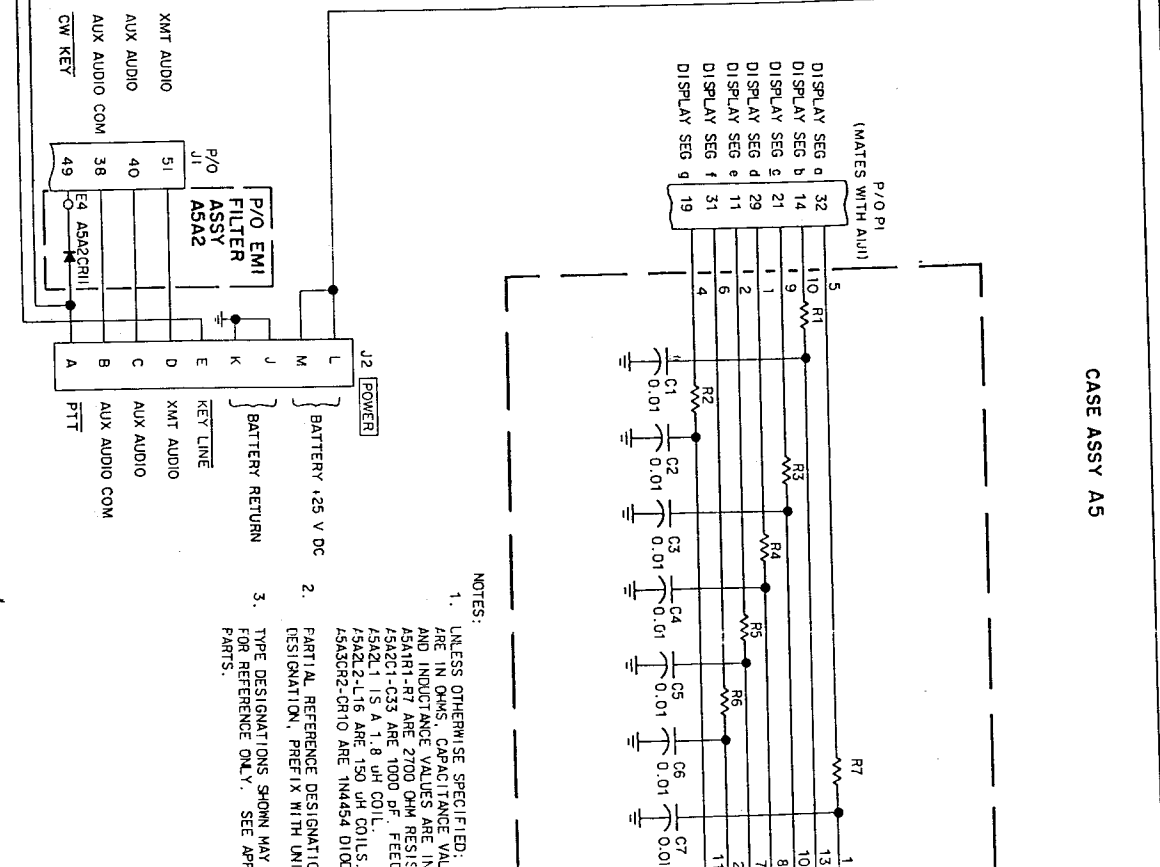
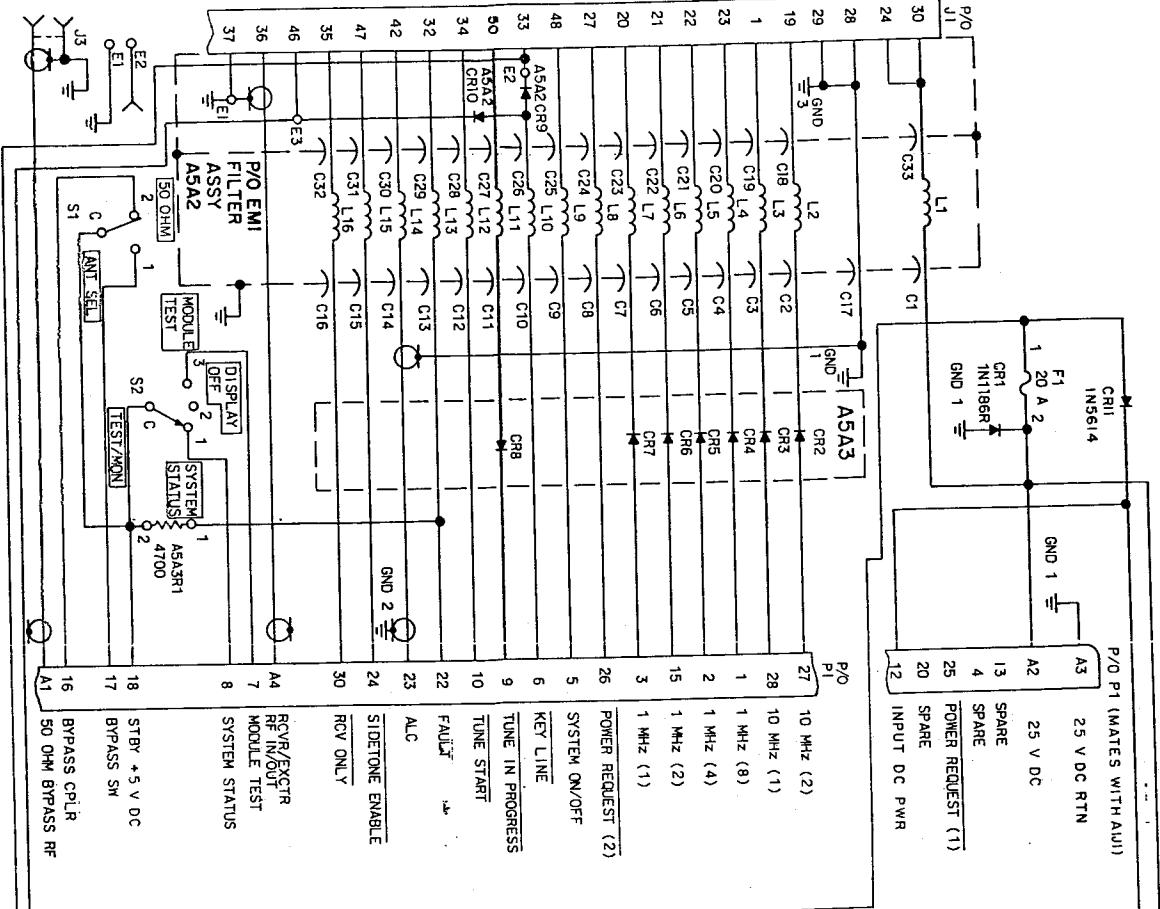


Chassis/Heat Sink Assembly A1,
Schematic Diagram
Figure 1 (Sheet 2)

NOTE:
PARTIAL REFERENCE DESIGNATIONS ARE SHOWN; FOR
COMPLETE DESIGNATION, PREFIX WITH UNIT AND/OR
ASSEMBLY DESIGNATION.



BATTERY 125 V DC
 BATTERY 125 V DC
 25 V DC RTN
 25 V DC RTN
 10 MHz (2)
 10 MHz (1)
 1 MHz (8)
 1 MHz (4)
 1 MHz (2)
 1 MHz (1)
 LOW POWER
 SYSTEM ON/OFF
 KEY LINE
 TUNE IN PROGRESS
 TUNE START
 RECHANNEL PULSE
 TUNE FAULT
 ALC
 SIDETONE ENABLE
 RCV ONLY
 PTT
 RCVR/EXCTR
 RF IN/OUT
 SHIELD GND
 ANTENNA TERMINAL
 GROUND
 50 OHM BYPASS RF

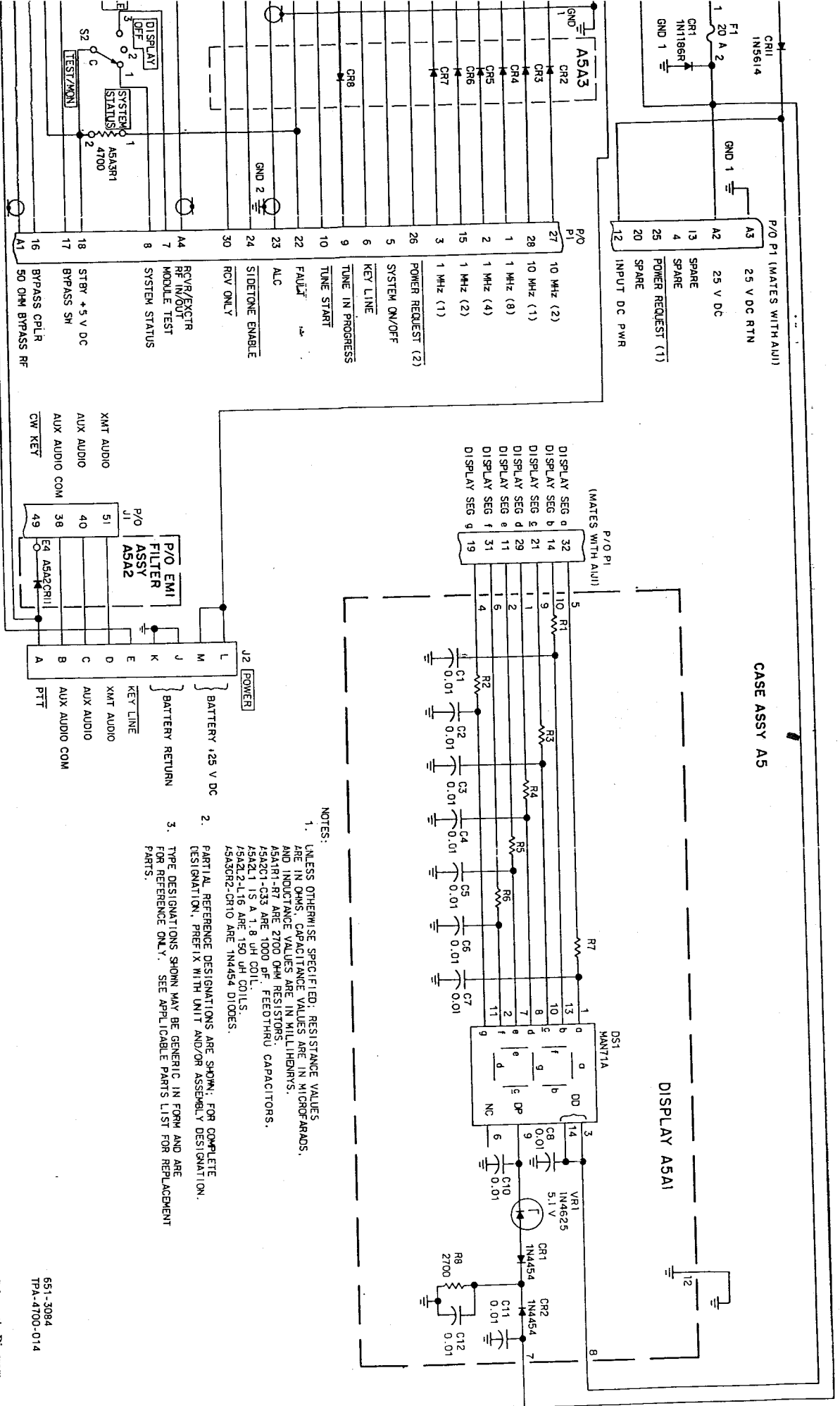


CASE ASSY AS

- NOTES:
1. UNLESS OTHERWISE SPECIFIED, ALL PARTS ARE IN OHMS. CAPACITANCE VALUES ARE IN MICROFARADS. RESISTOR VALUES ARE IN OHMS. 1K=1000, 1M=1,000,000. 1542L1 IS A 1.8 OHM COIL. 1542L2-L16 ARE 150 OHM COILS. 1543CR2-CR10 ARE 1N4454 DIODES.
 2. PARTIAL REFERENCE DESIGNATION, PREFIX WITH UNIT DESIGNATION, PREFIX WITH UNIT PARTS.
 3. TYPE DESIGNATIONS SHOWN MAY BE FOR REFERENCE ONLY. SEE APP.

11/12



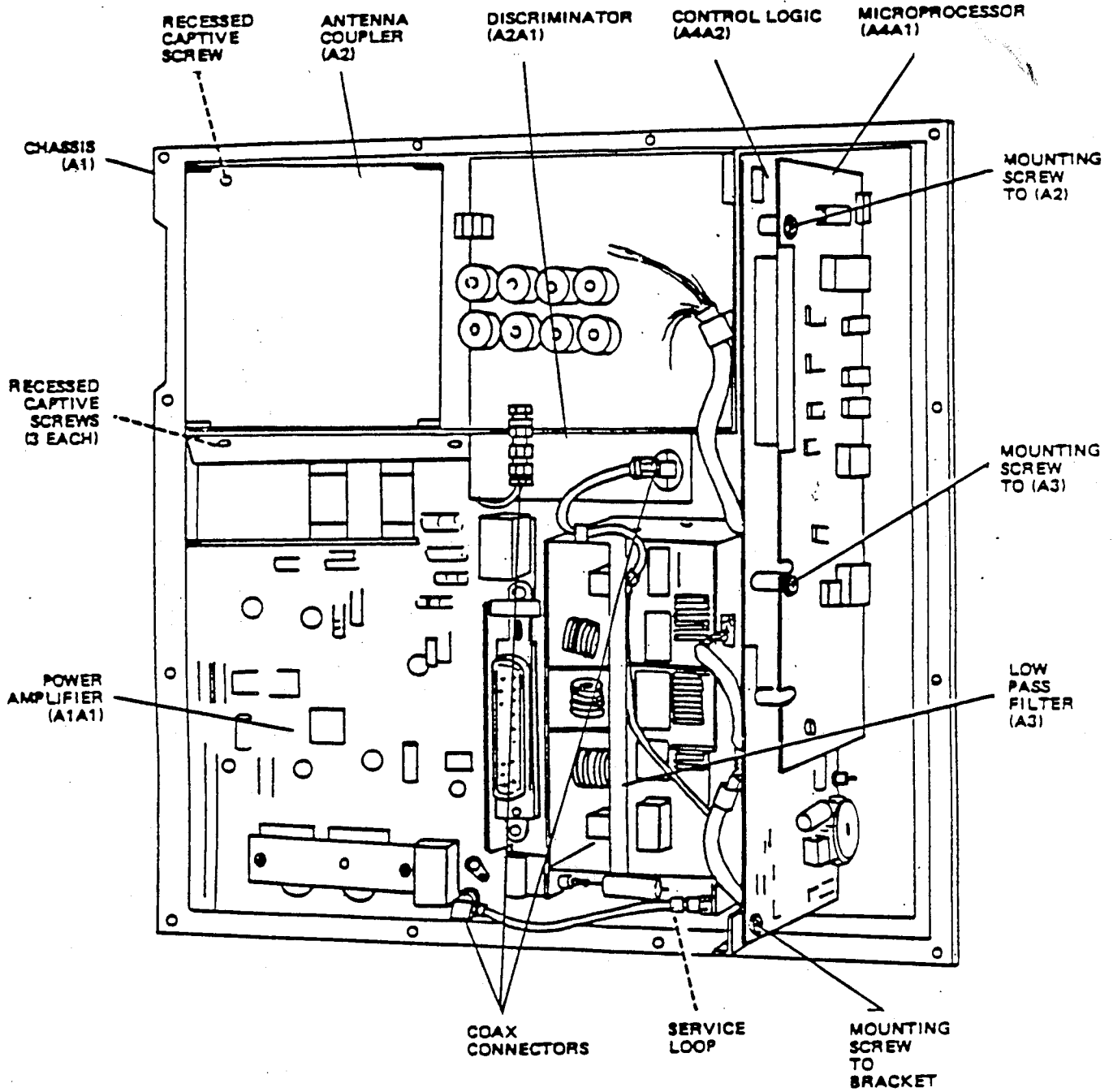


Case Assembly A5, Schematic Diagram
Figure 2

651-3084
TPA-4700-014

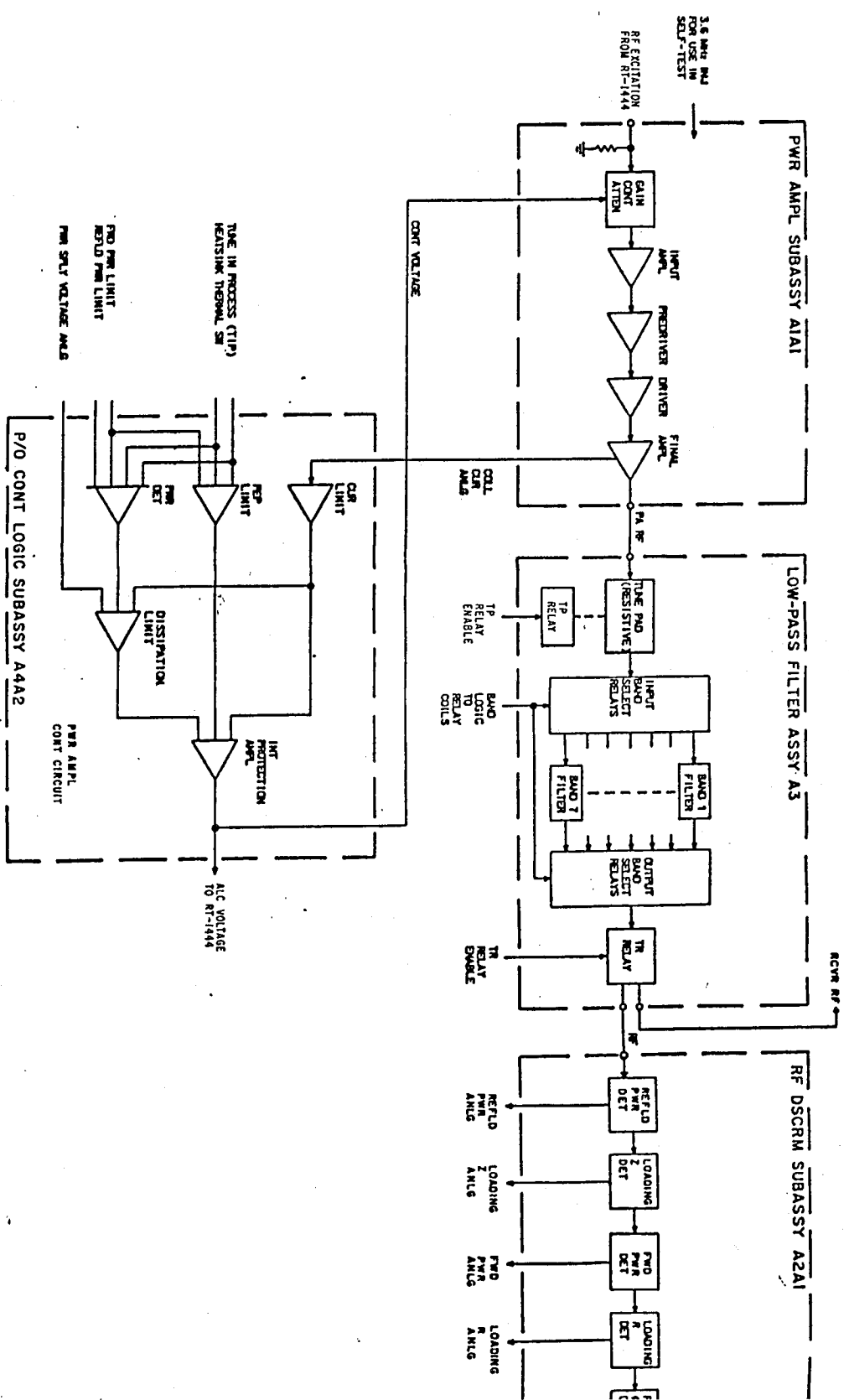


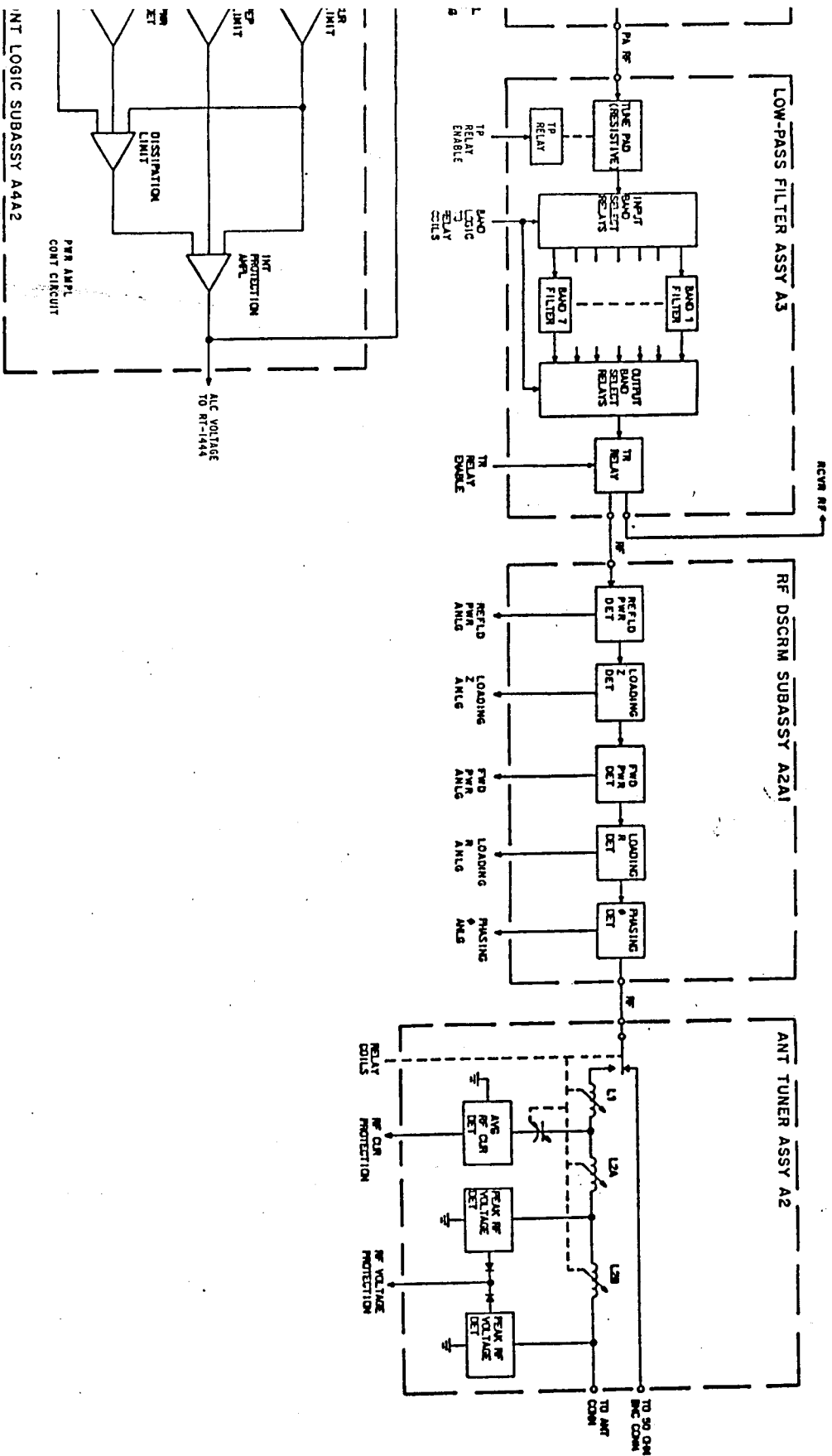
A4A1 AND A4A2 MAKE UP THE A4 ASSEMBLY



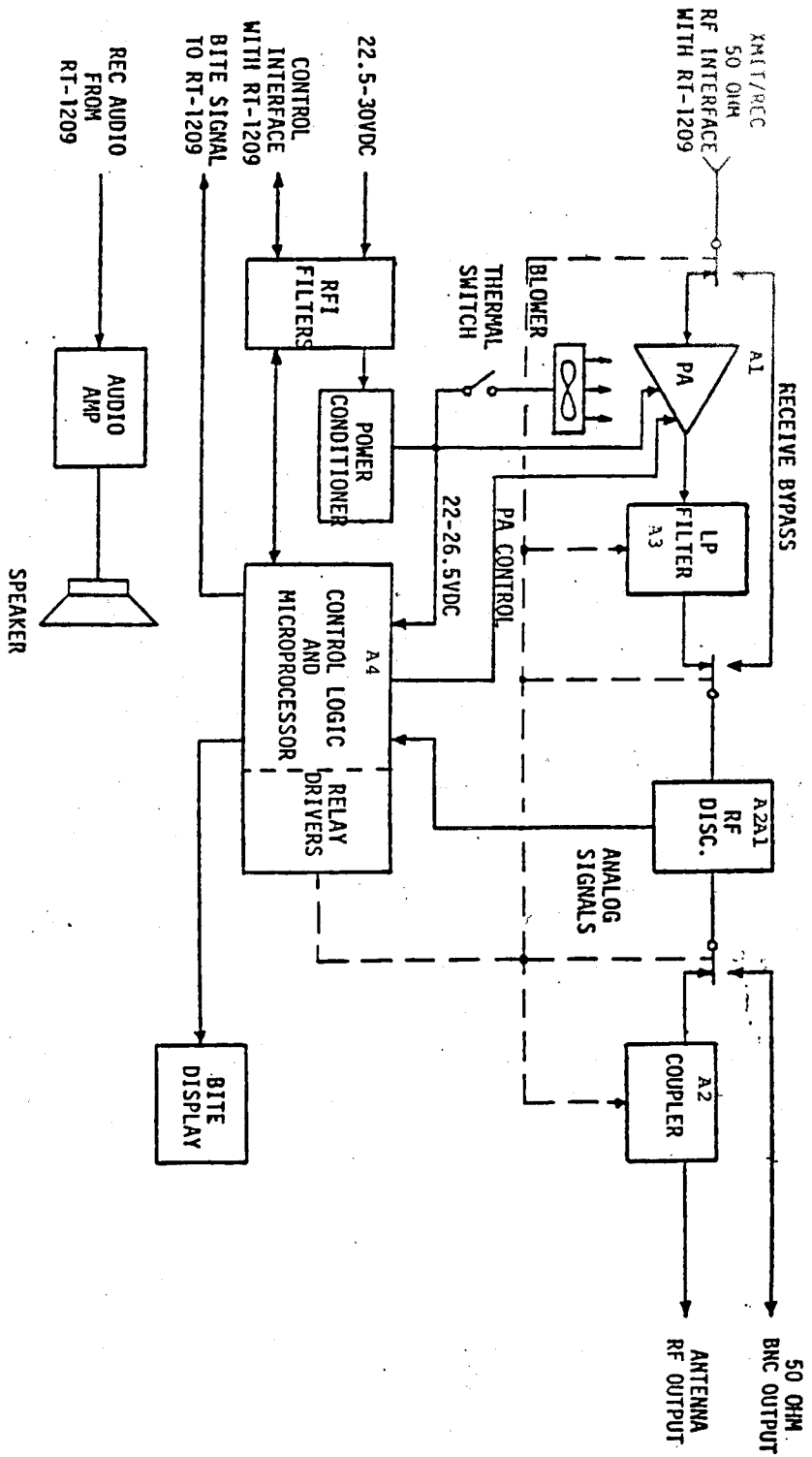
AM-7148 COMPONENT LOCATION BOTTOM HALF



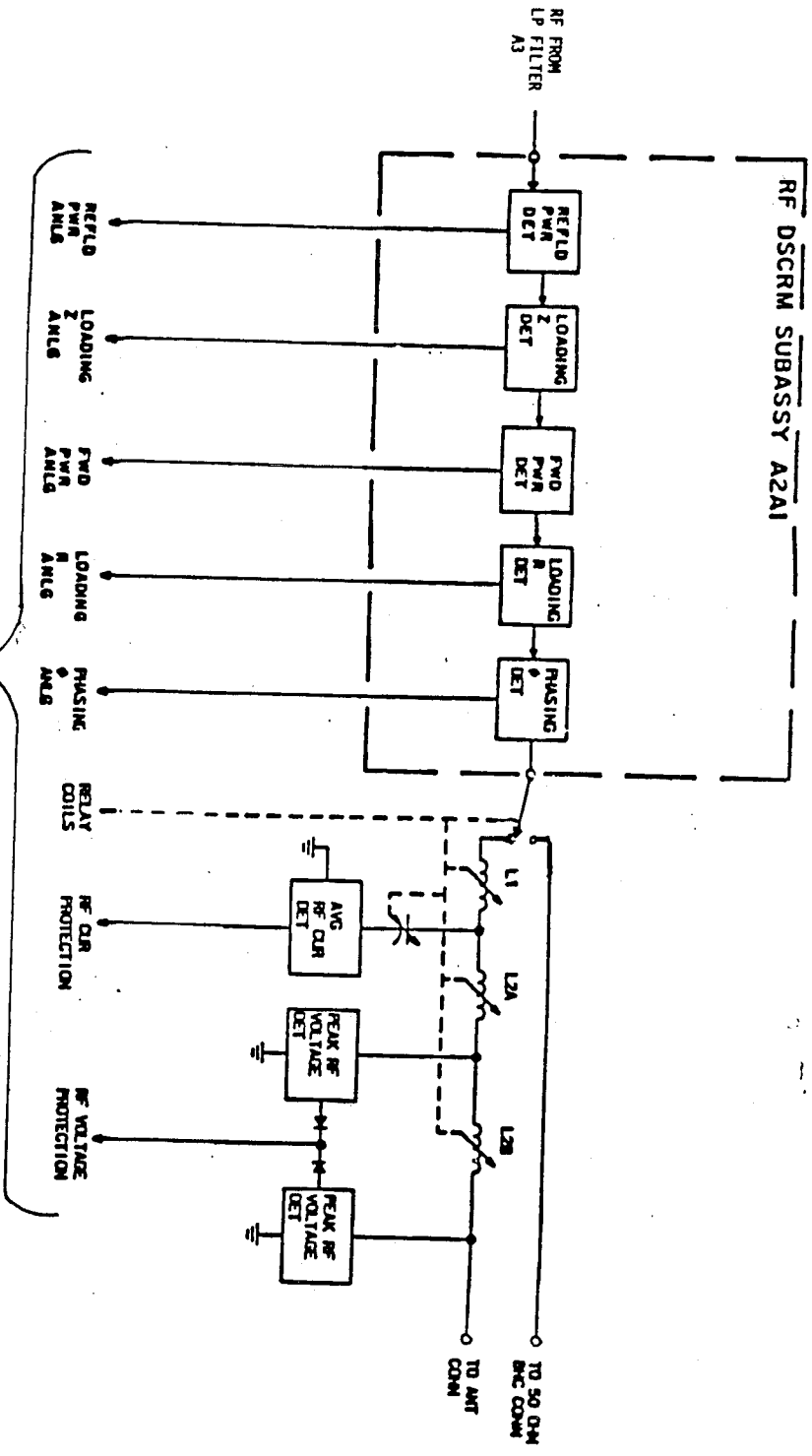




Amplifier-Coupler Simplified
Block Diagram (Sheet 1 of 2)



AM-7149/GRC-206 IIF PA/AC BLOCK DIAGRAM

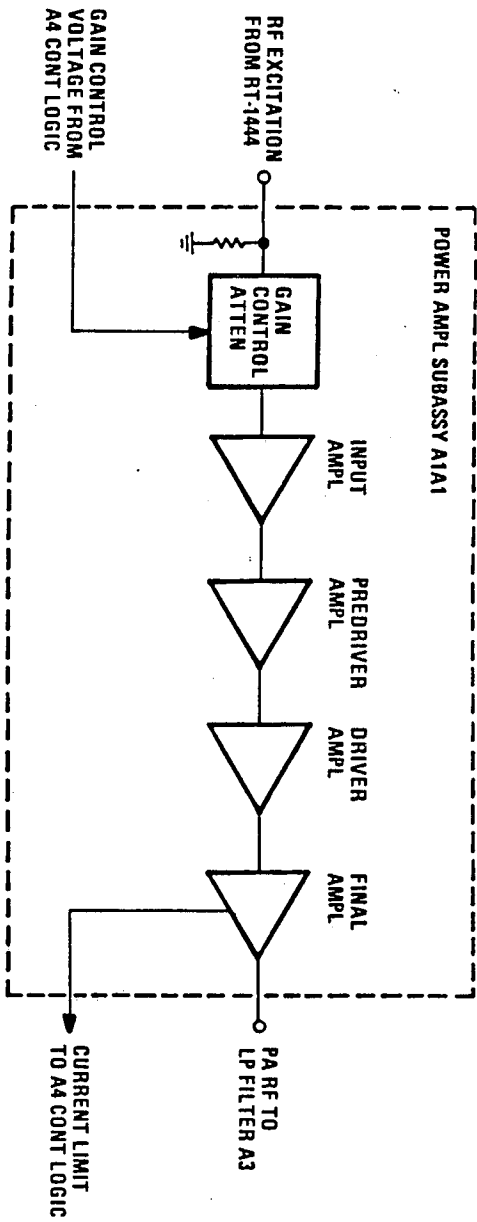


A4 CONTROL LOGIC ASSEMBLY

ANTENNA TUNER A2

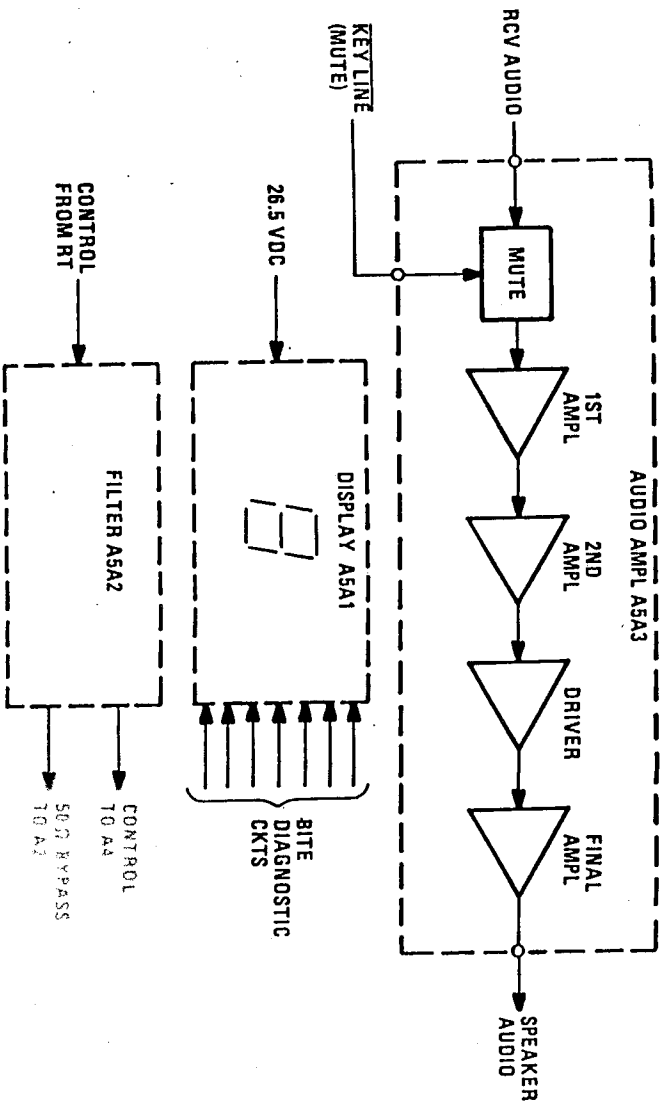
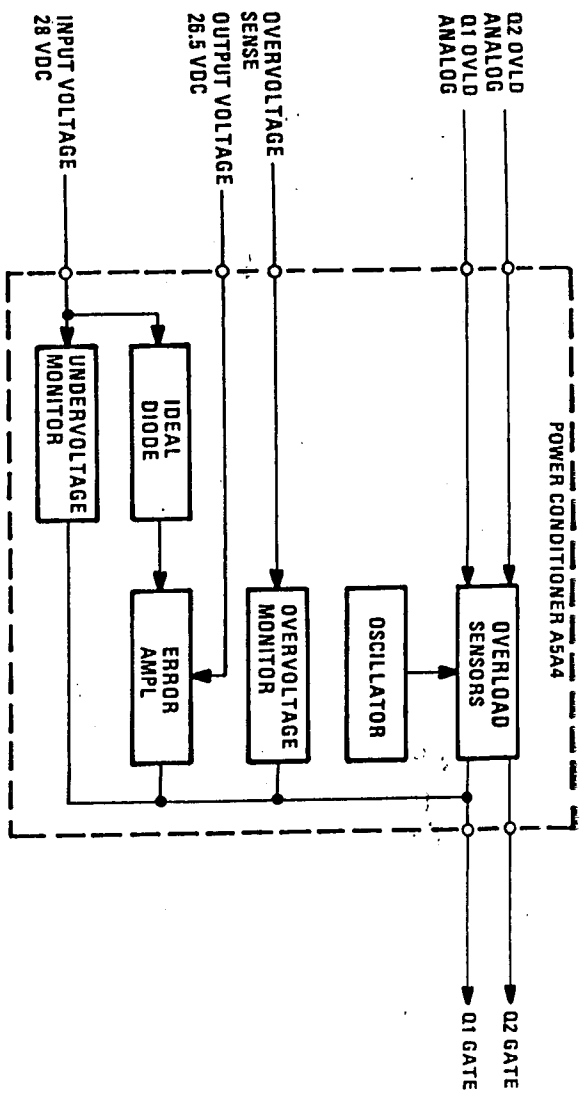
AM-7148





CHASSIS HEAT SINK ASSEMBLY A1

AM-7148

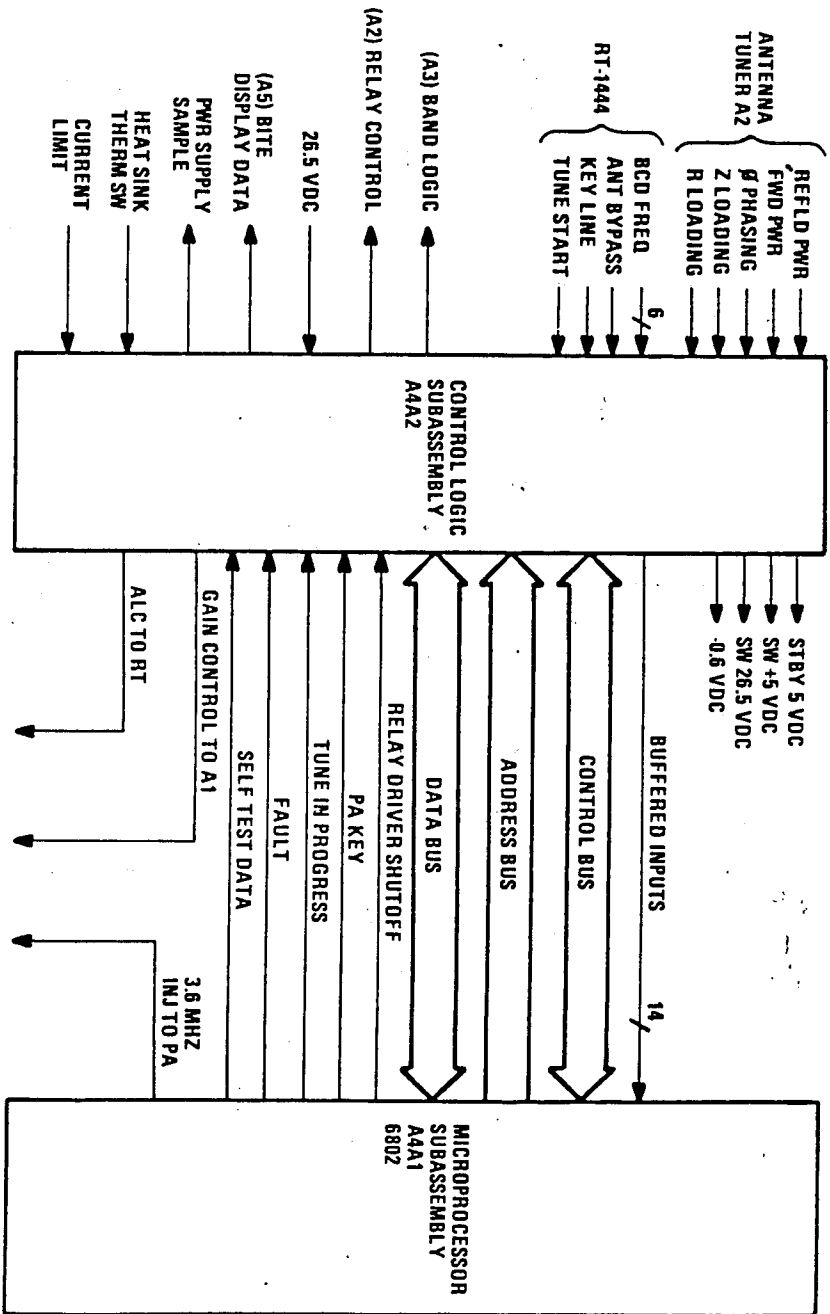


CASE ASSEMBLY A5

AM-7148

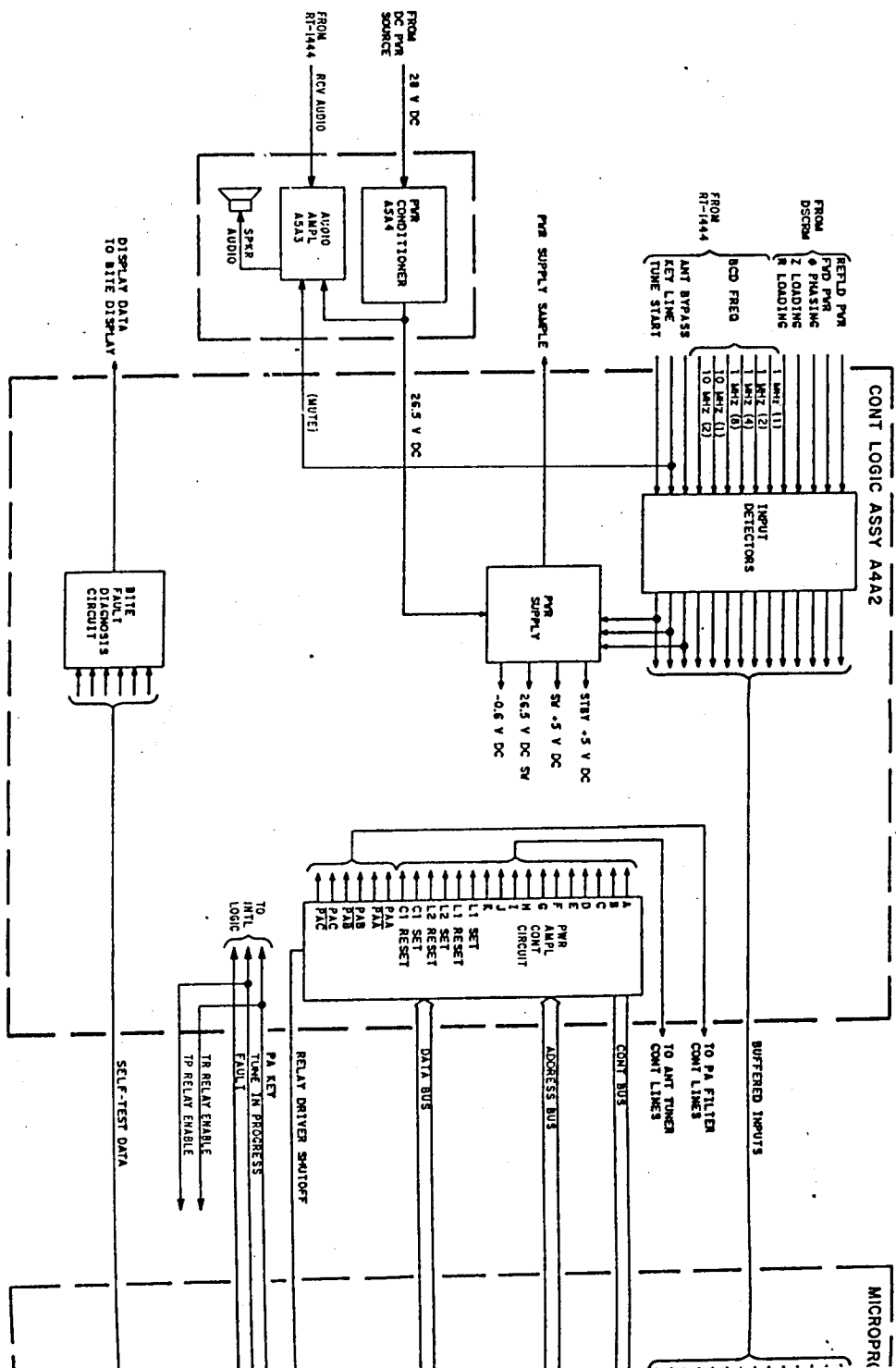


Handwritten mark or scribble in the bottom left corner, possibly a signature or initials.

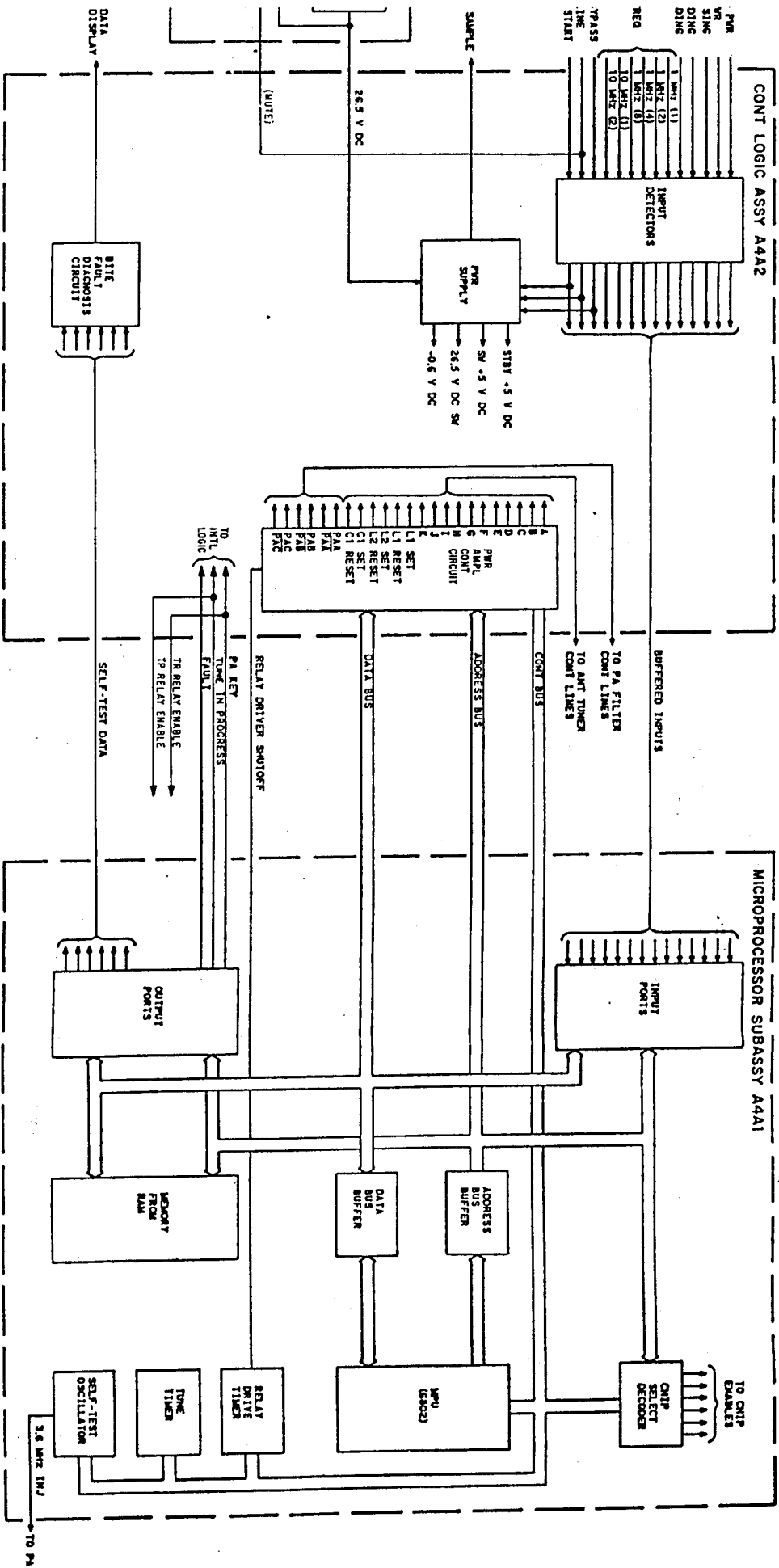


CONTROL LOGIC ASSEMBLY AA

AM-7148







Amplifier-Coupler Simplified
Block Diagram (Sheet 2 of 2)

