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GEREGI

TM 5-8063

DEPARTMENT OF THE ARMY TECHNICAL MÁNUAL

BODY, CARGO, MILITARY BRIDGING

(Mounted on 6 Ton Truck Chassis, 6 X 6,

Four Dual Tires, 220 Inch Wheelbase,

with Front Mounted Winch)

HOBES MODEL

F-1407

17

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DEPARTMENT OF THE ARMY

Washington 25, D. C., 15 August 1952

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AG 451.21 (7 Aug. 52)

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AND

PARTS IDENTIFICATION LIST

FOR

BODY, CARGO, MILITARY BRIDGING SNL 78-9336.220-300

Manufactured For

CORPS OF ENGINEERS

U.S. ARMY

by

Hobbs Manufacturing Co.

Ft. Worth, Texas

P. O. 88-A-26610-100

P. O. 88-A-28601-100

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PART 1

DESCRIPTION AND DATA

Sect. 1 DESCRIPTION

The bridge equipment body is of steel construction, has a permanent bulkhead in front and is equipped with three removable stake racks on each side. On the bulkhead are two adjustable floodlamps for use in night operations. A snatch block is mounted in the opening in the center of the bulkhead. Handles and steps are provided on the bulkhead and a pioneer tool kit is mounted on the right side of the bulkhead. A name plate and transportation data plate are located on the left side of the body on the lower part of the bulkhead.

The stake racks are locked in position by a hand lever and shaft arrangement.

Service and blackout clearance lights and reflectors are provided at the front and rear of the body on each side.

All lights operate on 24V electricity taken from the truck wiring system.

Two hand-operated winches are provided on each side of the body and two similar winches at the rear of the body. All winches are provided with steel cables equipped with hooks and partial cable covers.

A roller assembly is mounted at the rear of the body to aid in loading and unloading.

Sect. 2 GENERAL DATA

Length inside - 219"

Width inside - 98"

Width overall - 236"

Max. payload cap. - 10,000 lbs. Height overall - 70"

IDENTIFICATION

SNL 78-9336.220-300

Hobbs Mod. No. - F1407

Sect. 3 ACCESSORIES

F1407-7-10 Removable Winch Handles - 2 ea.

F1407-13 Ladders - 2 ea.

Pioneer Tool Kit - 1 ea.

Tire Rack Handle - 1 ea.

PART 2

OPERATION

Sect. 1 LIGHTS

The lights are controlled by switches provided on the truck. The floodlamp supports on the bulkhead are adjusted by means of handle bolts on the supports. The elevation of the support pipes is adjusted by means of the lower bolts. The lamps are adjusted for direction by means of the upper bolts.

Sect. 2 LADDERS

Ladders are stored in the ladder compartment in the rear of the body when not in use and the door of the compartment should be firmly latched and locked with the snap lock provided. In use, the ladders are hooked on the ladder stays on the rear of the body (see Fig. 3, Item 15).

Sect. 3 WINCHES

The removable handle is inserted in the end of the ratchet lever and given a half-turn to lock it in place. The handle is pulled outward to clear the teeth on the ratchet wheel, pushed inward to tighten the winch cable. At the end of the inward stroke the pawl will lock the ratchet wheel in place and maintain the tension on the cable. To loosen the cable, push inward enough to free the pawl from tension and hold the pawl (against the spring tension) out of

the way of the ratchet. Be cautious in releasing the initial tension on the cable. The removable handles are kept in the tool box when not in use. When the winches are not in use the cable hooks of the side winches are placed over the winch hook pins (at each end of the side rail gutter) and the winch is tightened to take slack out of the cables. The cables of the rear winches are looped about the lashing hooks at the rear of the body.

Sect. 4 STAKE RACKS

If necessary to remove and replace stake racks, the stakes at the bottom of the racks are lowered into the stake pockets, installing the front racks first. The lock blocks at the ends of the top slats fit together to lock the racks together. The front racks fit into lock blocks welded to the inside face of the front bulkhead.

Each rack assembly is provided with an individual locking system, operated by means of a hand lever under the side rail of the body. Pulling upward on the lever forces a cam-action latch through the sides of the pocket. The lock must be open to install the racks. After installing the racks, pull the lever up to the lock bracket and push the lock pin (attached by a chain near the lock bracket) through the bracket and lever, pinning the lever in place. To unlock and remove racks, reverse this procedure.

Sect. 5 TIRE RACK - See Fig. 7

To lower the tire rack, loosen the 3/4" Budd nuts (Itam 9) and give the tire (bolted to the pickup member, Item 2) a turn to the left so the Budd nuts will drop through the enlarged holes in the main member (Item 1). This will

be easier if the weight of the tire is picked up slightly by cranking up on the worm shaft (Item 3) with the tire rack wrench. After freeing the tire and pickup member from the tire rack, the tire can be lowered to the ground with the crank. To install a tire on the rack, reverse this procedure.

PART 3

MAINTENANCE

Sect. 1 LUBRICATION

- A. The rear roller assembly is equipped with a standard lubrication fitting at each end and should be lubricated monthly, or more often under severe use.
- B. The roller bolts on the rear winches are also equipped with lubrication fittings and should be lubricated monthly or more often if necessary.
- C. The following items should be oiled with engine oil often enough to prevent rust and insure smooth operation:
 - 1. Bolt handles on floodlamps oil threads.
 - 2, Ladder compartment door and tool box door hinges.
 - 3. Ladder compartment door and tool box door latches.
 - 4. Snatch block turnbuckle oil threads.
 - 5. Stake rack locking system oil arm, lever and latch arrangement (see Fig. 2).
 - 6. Winch shafts.
 - 7. Tire rack gears and bearings.

Sect. 2 ELECTRIC SYSTEM

The following chart shows possible electrical system troubles. their probable causes and recommended remedy.

LIGHTS WILL NOT BURN

Probable Cause

Light switch in off position.

Battery on truck not fully charged.

Broken wiring harness.

DIM LIGHTS

Probable Cause

Battery on truck not fully charged.

Dirty or corroded contacts in wiring harness connectors.

Damaged wires in harness.

ONE OR MORE LIGHTS WILL NOT BURN

Probable Cause

Burned out bulb.

Single wire broken.

Bulb contacts dirty or corroded.

Remedy

Turn switch on
Charge or replace battery.
Splice or repair harness.

Remedy

Charge or replace battery.
Clean contacts.

Repair.

Remedy

Replace bulb.

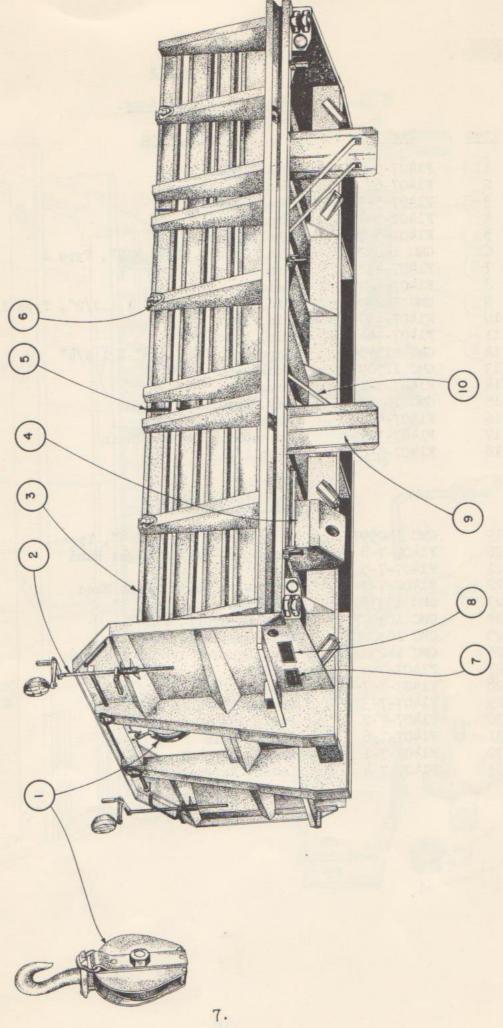
Splice broken connection.

Clean contacts.

Figure 11 shows wiring diagram and location of electrical components. See also Fig. 8, 9 & 10.

Fig. 1
Body Assembly

Item	Part No.	Description	No. Req.
1	F1407-3D	Assembly, Snatch Block	1
2	F1407-6	Assembly, Floodlamp	2
3	F1407-1	Assembly, Stake Rack	6
4	F1407-11-3	Rack, Tire	1
5		Lock Blocks, Stake Rack	0.75
6	F1407-1-11	Ring, Lashing	8
7	F1407-64	Data Plate, Transportation	1
8	F1407-63	Plate, Name	1
9	F1407-47	Fender, Splash	4
10	F1407-50	Brace, Splash Fender	8



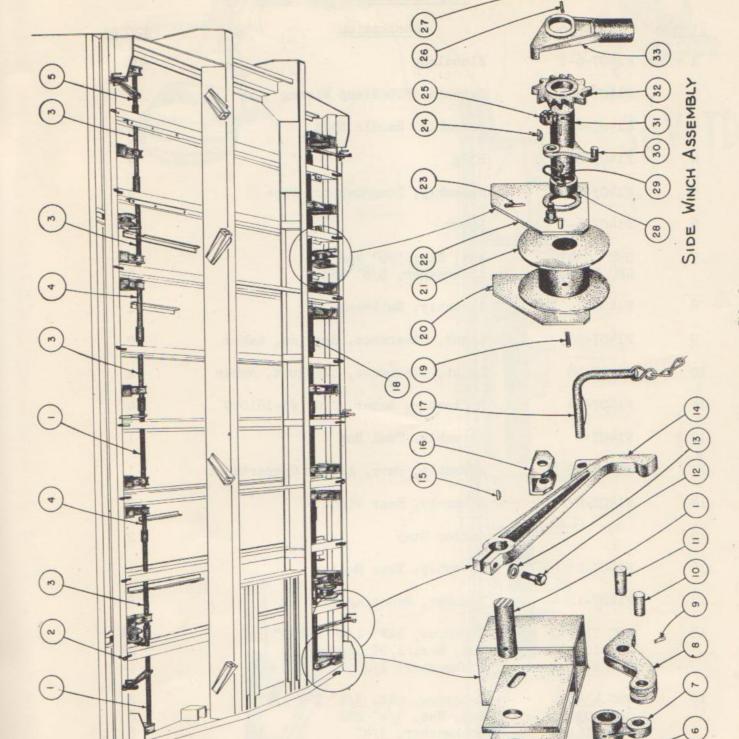
BODY ASSEMBLY F1G. 1

Fig. 2

Body Assembly

Stake Rack Lock Assy.

Item	Part No.	Description	No. Req.
1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18	F1407-5-2 F1407-62 F1407-5-3 F1407-5-4 F1407-5-5 GMC 142523 F1407-43 F1407-42 GMC 142509 F1407-45 F1407-44 GMC 215454 GMC 115093 F1407-5-1 GMC 103907 F1407-41 F1407-39A F1407-5-6	Shaft, Lock Hook, Lashing Shaft, Lock Shaft, Lock Shaft, Lock Pin, Groove, 1/4" X 2", Type 1 Arm Latch Pin, Groove, 3/16" X 1 1/2", Type 1 Pin, Arm Pin, Latch Capscrew, USS, 3/8" X 1 1/4" Lockwasher, 3/8" Lever Key, Woodruff, #11 Lock, Lever Hanger Assembly, Pin and Chain Coupling	4 18 8 4 2 42 18 18 18 18 6 6 6 6 6 6 6
19 20 21 22 23 24 25 26 27 28 29 30 31 32 33	GMC 142997 F1407-7-8 F1407-7-5 F1407-7-7 GMC 103385 GMC 103907 GMC 103028 GMC 142523 F1407-7-9 F1407-7-4 F1407-7-6 F1407-7-6 F1407-7-1 F1407-7-1	Pin, Groove, 3/8" X 3", Type 1 Assembly, Plate, Right Hand Drum Assembly, Plate, Left Hand Pin, Cotter, 1/8" X 1" Key, Woodruff, #11 Nut, Castle, 1/2" SAE Pin, Groove, 1/4" X 2", Type 1 Collar Bushing Spring, Ratchet Pawl Shaft, Main Wheel, Ratchet Lever, Ratchet	1 1 1 1 1 1 1 1 1 1 1 1



9.

Fig. 3
Body Assembly

Item	Part No.	Description	No. Req.
1	F1407-6-2	Floodlamp	2
2	F1407-6-5	Harness, Floodlamp Wiring	1
3	F1407-6-9	Assembly, Handle Bolt	4
4	F1407-6-6	Plug	4
5	F1407-6A	Assembly, Lamp Support Pipe	2
6	F1407-6-3	Lever	2
7	GMC 103030 GMC 116123	Nut, Hex, 5/8" SAE Lockwasher, 5/8" SAE	2 2
8	F1407-3	Assembly, Bulkhead	1
9	F1407-56	Light, Clearance, Service, Amber	2
10	F1407-58	Light, Clearance, Blackout, Amber	2
11	F1407-54	Reflector, Amber, Ord. #B-161059	14
12	F1407-4	Assembly, Tool Box	1
13	F1407-65	Assembly, Door, Ladder Compartment	1
14	F1407-8	Assembly, Rear Winch	2
15		Ladder Stay	2
16	F1407-2	Assembly, Tear Roller	1
17	F1407-12-4	Bracket, Mounting	8
18	GMC 215740 GMC 103028 GMC 116121	Capscrew, SAE, 1/2" X 1/2" Nut, Hex, 1/2" SAE Lockwasher, 1/2"	24 24 24
19	GMC 434826 GMC 103031 GMC 116124	Capscrew, SAE, 3/4" X 3 1/2" Nut, Hex, 3/4" SAE Lockwasher, 3/4"	8 8 8
20	F1407-13	Ladder	2

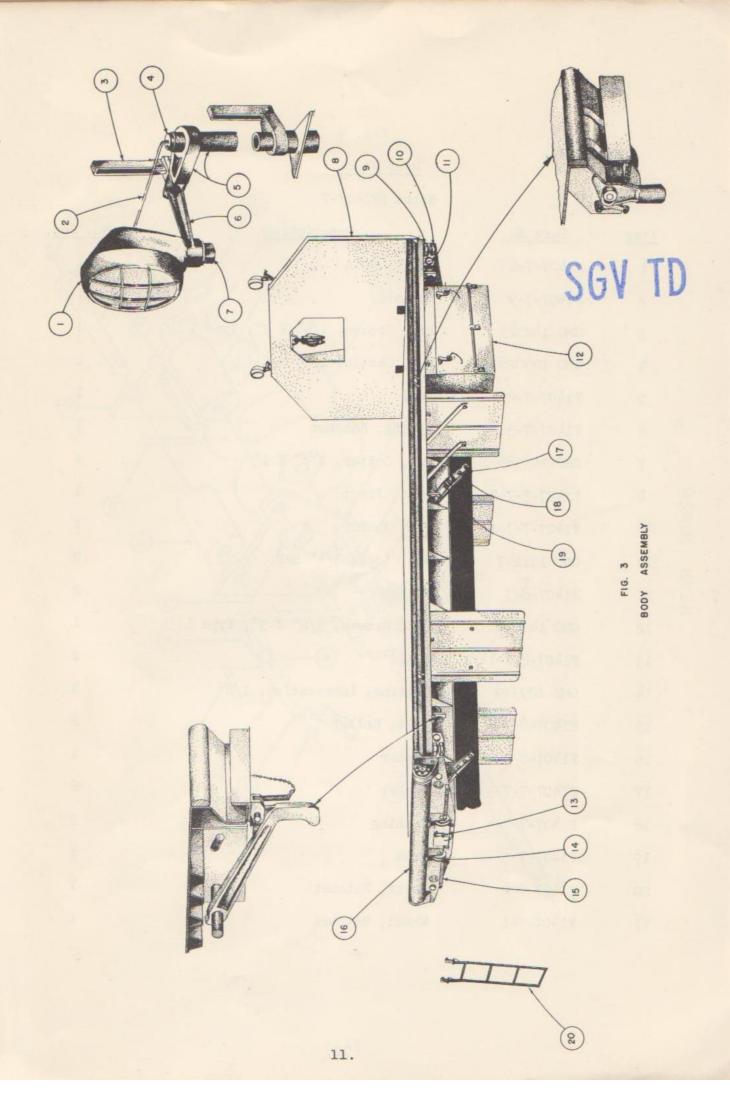
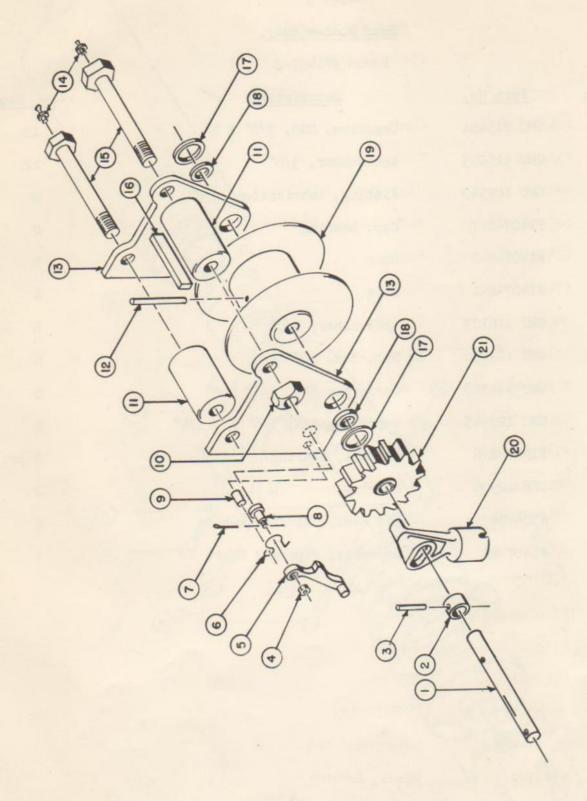


Fig. 4

Hobbs #F1407-7

Item	Part No.	Description	No. Req.
1	F1407-7-6	Shaft, Main	1
2	F1407-7-9	Collar	1
3	GMC 142523	Pin, Groove, 1/4" X 2", Type 1	1
4	GMC 103028	Nut, Castle, 1/2" SAE	1
5	F1407-7-2	Pawl	1
6	F1407-7-3	Spring, Ratchet	1
7	GMC 103385	Pin, Cotter, 1/8" X 1"	1
8	F1407-7-7-2	Bolt, Pivot	1
9	F1407-7-7-1	Pin, Anchor	1
10	GMC 131247	Nut, Lock, 3/4" SAE	2
11	F1407-8-3	Roller	2
12	GMC '142997	Pin, Groove, 3/8" X 3", Type 1	1
13	F1407-8-1-1	Plate	2
14	GMC 109349	Fitting, Lubrication, 1/8"	2
15	F1407-8-4	Bolt, Roller	2
16	F1407-8-5	Spacer	1
17	F1407-7-7-3	Washer	2
18	F1407-7-7-4	Bushing	2
19	F1407-7-5	Drum	1
20	F1407-7-4	Lever, Ratchet	1
21	F1407-7-1	Wheel, Ratchet	1



13.

Fig. 5

Rear Roller Assy.

Hobbs #F1407-2

Item	Part No.	Description	No. Req.
1	GMC 215451	Capscrew, USS, 3/8" X 1"	12
2	GMC 115093	Lockwasher, 3/8"	12
3	GMC 109349	Fitting, Lubrication, 1/8"	2
14	F1407-2-7	Cap, Bearing	2
5	F1407-2-2	Shim	8
6	F1407-2-1	Shim	4
7	GMC 116123	Lockwasher, 5/8"	8
8	GMC 103030	Nut, Hex, 5/8" SAE	6
9	GMC 434328	Capscrew, SAE, 5/8" X 2".	6
10	GMC 123945	Capscrew, SAE, 5/8" X 1 1/4"	2.
11	F1407-2-6	Support, Bearing	l pr.
12	SKF 22308	Bearing	2
13	#354224	Oil Seal, Chicago Rawhide	2
14	F1407-2A	Assembly, Pipe and Shaft	1

Fig. 6
Tool Box

Hobbs #F1407-4

Item	Part No.	Description	No. Req.
1	F1407-4B	Box	1
2	F1407-4C	Assembly, Door (less latches)	1
3	F1407-4-8	Angle, Mounting	2
4	F1407-4-11	Hinge	2
5	F1407-4-13	Latch	2
6	F1407-4-9	Support	2
7	F1407-4-14	Assembly, Lock Chain	2
8	F1407-4-18	Floor, Wood	1
9 A	GMC 428122	Capscrew, SAE, 1/2" X 1.4"	6
В	GMC 116121	Lockwasher, 1/2"	6
C	GMC 103028	Nut, Hex, 1/2" SAE	6
10 A	GMC 215454	Capscrew, SAE, 3/8" X 1 1/4"	6
В	GMC 109349	Nut, Hex, 3/8" SAE	6
C	GMC 115093	Lockwasher, 3/8"	6

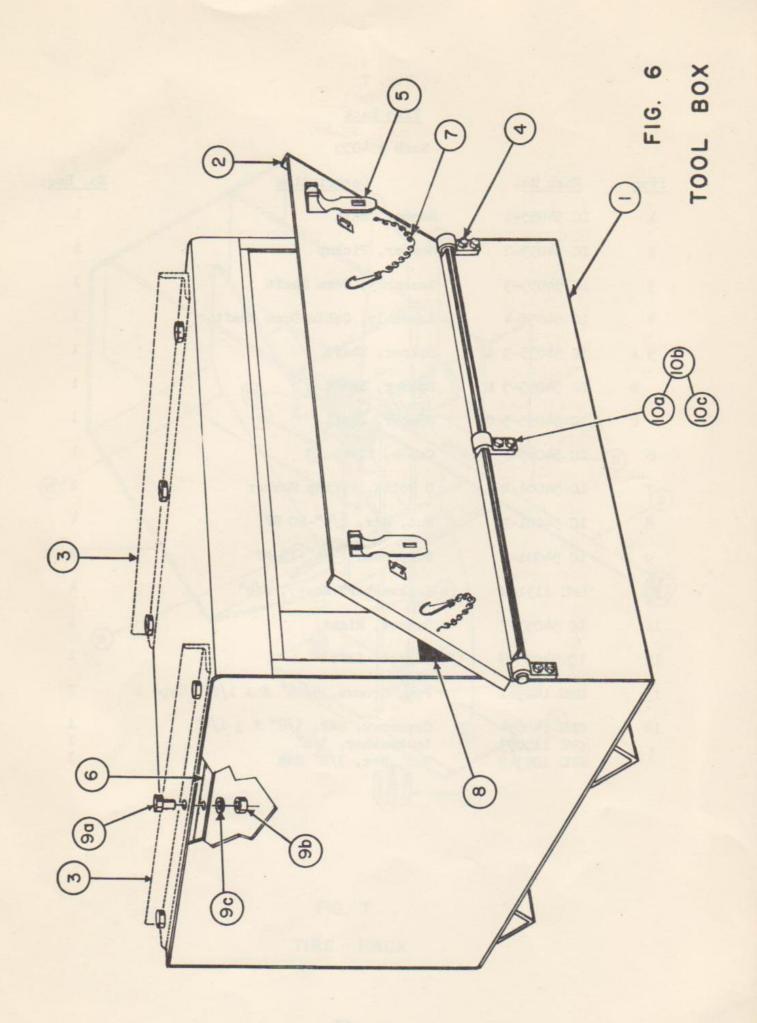


Fig. 7

Tire Rack

Nash #54055

Item	Nash No.	Description	No. Req.
1	IC 54055-1	Member, Main	1
2	IC 54055-2	Member, Pickup	1
3	IC 54055-3	Assembly, Worm Shaft	1
14	IC 54055-4	Assembly, Cable Drum Shaft	1
5 A	IC 54055-5 A	Spacer, Shaft	1
В	IC 54055-5 B	Spacer, Shaft	1
C	IC 54055-5 C	Spacer, Shaft	1
6	IC 54055-6	Cable, Lift	1
7	IC 54001-D	U Bolts, Pickup Member	2
8	IC 54001-D	Nut, Hex, 1/4"-20 NF	4
9	IC 54001-E	Nut, Budd, 3/4"-16 NF	2
10	GMC 115109	Lockwasher, Heavy, 1/4"	4
11	IC 54055-7	Gusset, Right	1
12	IC 54055-8	Gusset, Left	1
13	GMC 142361	Pin, Groove, 5/16" X 1 1/2", Type 1	2
14	GMC 140694 GMC 115093 GMC 109349	Capscrew, SAE, 3/8" X 3 1/4" Lockwasher, 3/8" Nut, Hex, 3/8" SAE	1 1 1

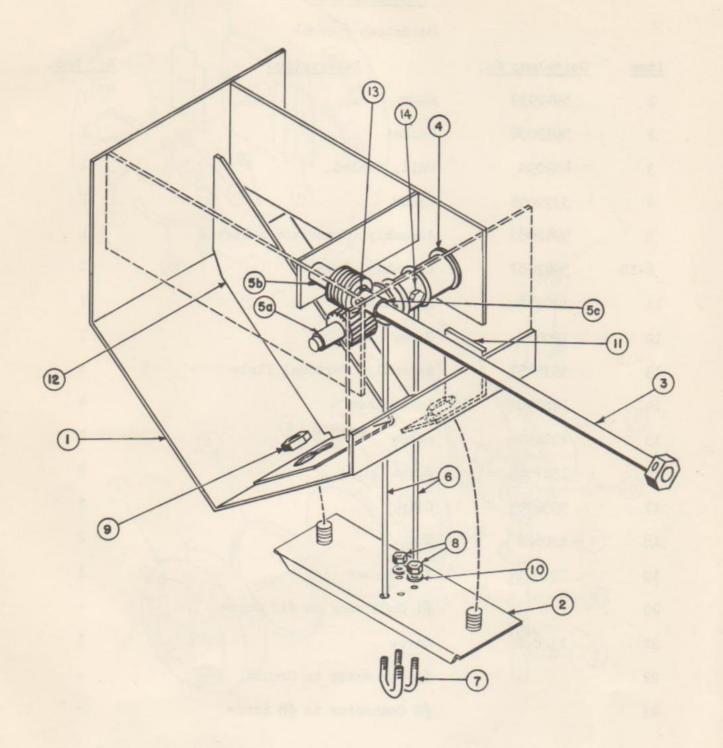


FIG. 7 TIRE RACK

Fig. 8
Floodlamp Assy.

Guidelamp #926264

Item	Guidelamp No.	Description	No. Req.
1	5942939	Door	1
2	5939056	Gasket	1
3	453090	Unit, Sealed	1
14	5939055	Plate	1
5	5942886	Assembly, Connector & Wiring	1
6-10	5942887	Assembly, Body	1
11	120217	Lockwasher	7
12	120687	Screw	7
13	5935457	Assembly, Terminal Plate	1
14	138530	Lockwasher	4
15	122159	Screw	2
16	132756	Screw	2
17	5936043	Clip	2
18	120622	Nut	2
19	121801	Lockwasher	1
20		#1 Connector to #10 Screw	-
21	132892	Screw	1
22		#3 Connector to Ground	
23		#2 Connector to #8 Screw	-

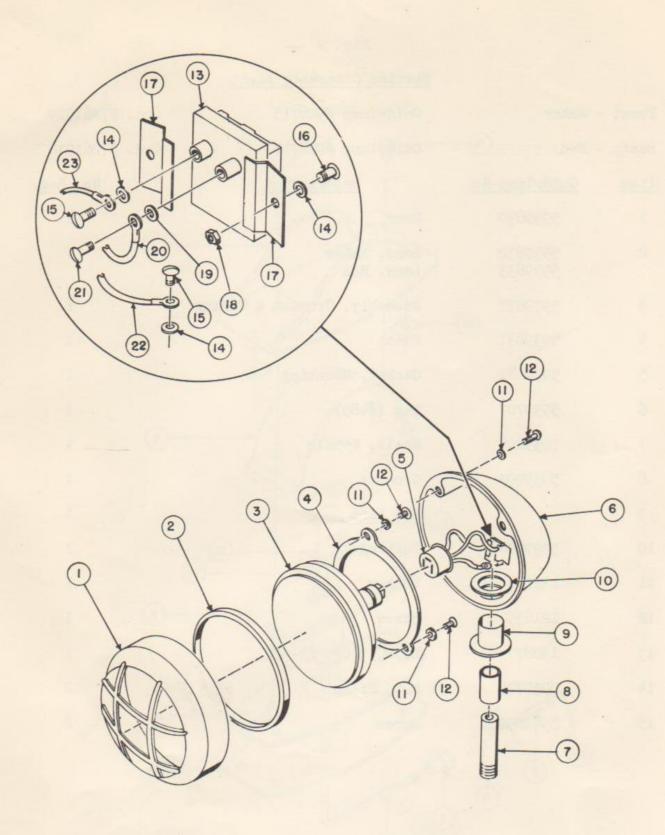


FIG. 8

Fig. 9

Service Clearance Light

- Amber	Guidelamp #928715	Ord. #7261919
- Red	Guidelamp #928717	Ord. #7261916
Guidelamp No.	Description	No. Req.
5939830	Door	1
5939832 5939833	Lens, Amber Lens, Red	1
5939837	Assembly, Grommet & Wiring	1
5939831	Plate	1
5939841	Gasket, Mounting	1
5939707	Tag (#489)	1
5939205	Shell, Female	1
5939202	Grommet	1
	#14 Wire	1
5939206	Bushing	1
131014	Washer	1
121839	Screw	1
190877	Bulb, 3 CP, 24-28V	1
5939775	Nut, Speed	2
5941090	Screw	2
	5939830 5939832 5939833 5939831 5939841 5939707 5939205 5939202 5939206 131014 121839 190877 5939775	Guidelamp No. Guidelamp No. Description 5939830 Door 5939832 Lens, Amber Lens, Red 5939837 Assembly, Grommet & Wiring 5939831 Plate 5939841 Gasket, Mounting 5939707 Tag (#489) 5939205 Shell, Female 5939202 Grommet #14 Wire 5939206 Bushing 131014 Washer 121839 Screw 190877 Bulb, 3 CP, 24-28V 5939775 Nut, Speed

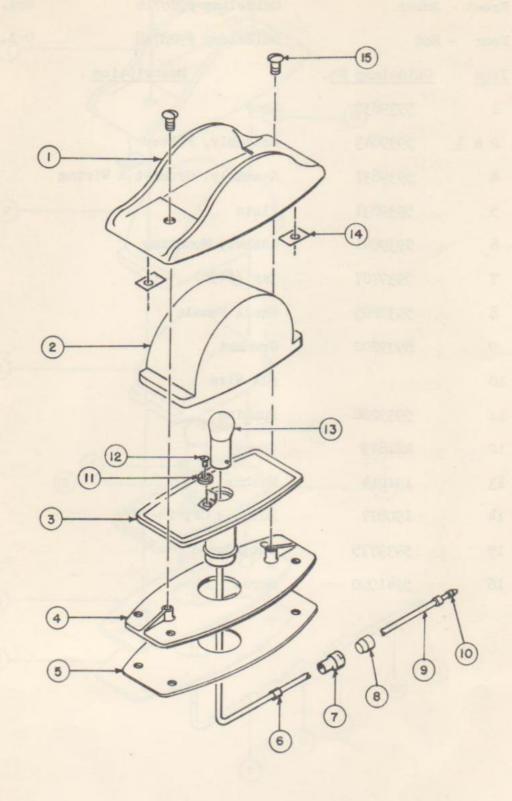


FIG. 9
SERVICE CLEARANCE LIGHT

Fig. 10

Blackout Clearance Light

Front -	Amber	Guidelamp #928716	Ord. #726917
Rear -	Red	Guidelamp #928718	Ord. #726918
Item	Guidelamp No.	Description	No. Req.
1	5939830	Door	1
2 & 3	5939843	Assembly, Filter	1
4	5939837	Assembly, Grommet & Wiring	1
5	5939831	Plate	1
6	5939841	Gasket, Mounting	1
7	5939707	Tag (#490)	1
8	5939205	Shell Female	1
9	5939202	Grommet	1
10		#14 Wire	1
11	5939206	Bushing	1
12	121839	Screw	1
13	131014	Washer	1
14	190877	Bulb, 3 CP, 24-28V	1
15	5939775	Nut, Speed	2
16	5941090	Screw	2

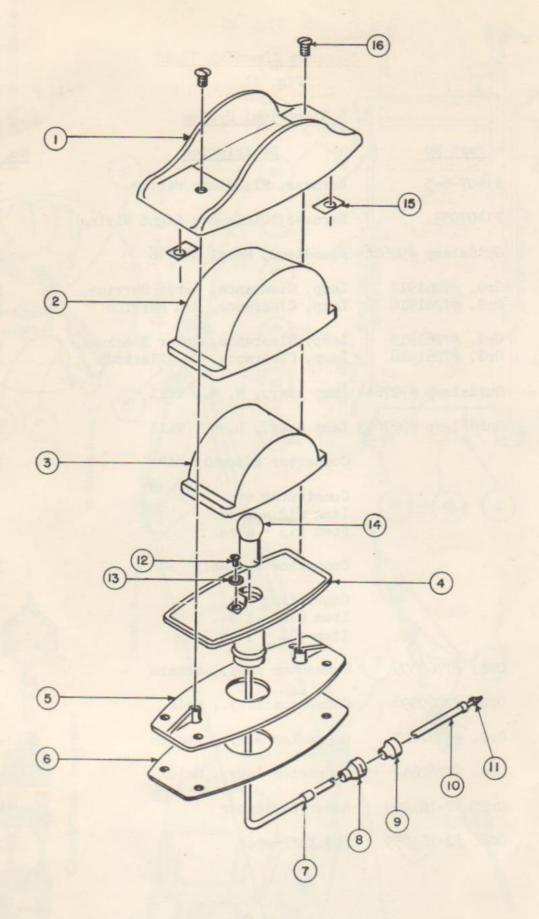
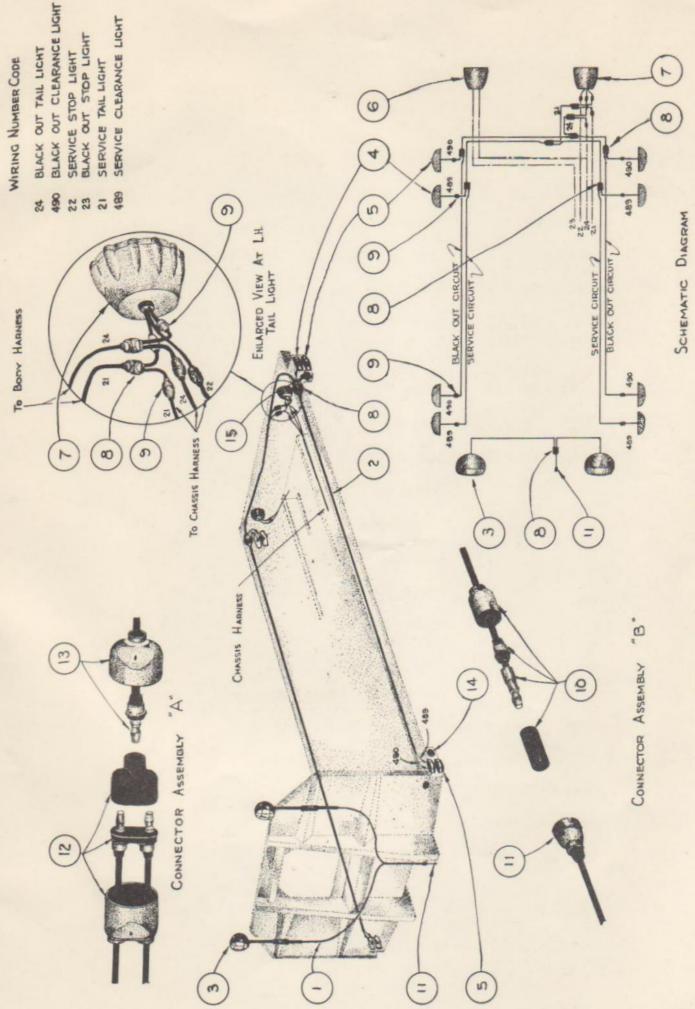


FIG. 10
BLACKOUT CLEARANCE LIGHTS

Fig. 11

Electrical System

Item	Part No.	Description	No. Req.
1	F1407-6-5	Harness, Fleodlamp Wiring	1
2	F1407053	Harness, Clearance Light Wiring	1
3	Guidelamp #926264	Floodlamp, Model 549-16	2
4	Ord. #7261917 Ord. #7261916	Lamp, Clearance, Amber Service Lamp, Clearance, Red Service	2 2
5	Ord. #7261919 Ord. #7261918	Lamp, Clearance, Amber Blackout Lamp, Clearance, Red Blackout	2 2
6	Guidelamp #927644	Lamp Assy., R. H., Tail	1
7	Guidelamp #927643	Lamp Assy., L. H., Tail	1
8		Connector Assembly "A"	9
		Consisting of: Item #12 - 1 ea. Item #13 - 1 ea.	
999		Connector Assembly "B"	14
		Consisting of: Item #10 - 1 ea. Item #11 - 1 ea.	
10	ord. #7760599	Connector Assy., Female	-=-
11	ord. #7760598	Connector Assy., Male	
12	ord. #7762605	Connector Assy., Female	-
13	ord. #7762642	Connector Assy., Male	-
14	Ord. #B-161059	Amber Reflector	4
15	Ord. #B-161059	Red Reflector	5



WIRING DIAGRAM AND CONNECTORS
ELECTRICAL SYSTEM
FIG. 11